104TH ANNUAL ISSUE . A CHILTON PUBLICATION **JANUARY 1, 1959**

METALWORKING FORECAST FOR '59

Two Special Surveys:

Industry's Latest Spending Plans

The Outlook for Prices and Profits - P. 153

Digest of the Week

ARISTOLOY Electric Furnace Steels

BEARING QUALITY · AIRCRAFT ·
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FURNACE ALLOY · ELECTRIC
FURNACE CARBON · ALLOY BASE
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treating and finishin
capacity of Copper
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log, stainless.



COPPERWELD STEEL COMPANY

PROGRESS AT BETHLEHEM STEEL

In Steelmaking

Vacuum pouring of ingots is a major advance in the manufacture of sounder, stronger, large-size forgings. In the vacuum-casting method, developed by Bethlehem, ingots as large as 250 tons are poured in a high vacuum, reducing the relimination of hydrogen. The result: more streng alonger life for shafts, rotors and other large forgings in critical, highly stressed applications.



In Mining

One of the largest underground iron ore mines brought into production in the eastern United States in the last 50 years is Bethlehem's Grace Mine at Morgantown, Pa. First shipment of iron concentrate was made to a Bethlehem steel plant in November. Grace Mine is an important addition to the nation's domestic ore supply.



In Safety

Who's bad the safest day? While he's on the job in a Bethlehem steel plant, Dad is actually many times safer than the children at school, or even than Mother at home. Continuing progress in safety is a "must" at all Bethlehem operations—with the result that for the sixteenth consecutive year, a Bethlehem plant has taken first place in the National Safety Council's annual Metals Section contest among the nation's twenty largest steel plants.



In Construction

Largest office building to be constructed in New York City in the last quarter century is the 60-story Chase Manhattan Bank Building. Deep in the heart of the city's financial district, Bethlehem crews are erecting some 50,000 tons of structural steel for the new bank and office, including six full stories below street level. The joining of structural steelwork is speeded with high-strength bolts. Shown here is a model of the completed structure.





In Shipbuilding

First nuclear-powered surface warship. Shown above is the U. S. Navy's cruiser USS Long Beach, designed by Bethlehem and building at its Quincy, Mass., shipyard. When completed in 1960, the 14,000-ton cruiser will pack a lethal punch with her ability to launch the Regulus Mark II and other guided missiles. Pioneering in the application of nuclear energy to marine power plants, Bethlehem has also designed and will build a nuclear-powered frigate, to be first of her class.



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IRONAGE

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METALWORKING EXECUTIVES FORECAST

OVERALL OUTLOOK

General Improvement—A survey of top level executives in 20 metal-working industries has encouraging results. For the most part, they're optimistic about sales and profits. But they see the wage-price spiral continuing.

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Heat Treating Equipment—New designs to spur sales. P. 188

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Instruments—Look for a general, 14 pct sales increase. P. 196

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Malleable Iron—Ready to launch a big promotion campaign. P. 204

METALWORKING FORECAST FOR 59

104th ANNUAL ISSUE: The general flavor of this year's reports to industry is optimistic. But there are many unanswerable questions concerning the 12 months ahead for metalworking. In this issue, The IRON AGE sifts through information from every major market in an effort to make the most reliable possible forecasts.

Metalworking

Nonferrous Foundries — New alloys may increase sales. P. 208

Pumps and Compressors — Best market is construction. P. 212

Stampings—Backlogs are down but optimism prevails. P. 216

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Steel Foundries — Competition will be rough and tough. P. 224

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LABOR

Will It Stall Recovery?—A strike in steel alone could seriously retard the economic upturn so freely predicted for 1959. P. 121



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Washington—Most business indicators are pointing up. P. 141

West Coast—A market for over 6.6 million tons of steel. P. 143

Machine Tool—Builders banking on a marked improvement. P. 145

INDUSTRY'S LATEST SPENDING PLANS

APPROPRIATIONS STUDY

New Market Tool—Changes in capital appropriations for individual industries within metalworking are of direct interest for marketing studies and management planning. This new survey reports quarterly trend of capital appropriations in 36 metalworking industries. Since



the capital goods industry usually leads the rest of the economy, this survey can be used to gage business in coming months.

P. 109

PRICE DATA

And Production Figures—Sixteen pages of data on materials ranging from iron ore to finished steel are available as a reference guide.

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TRADE ASSOCIATIONS

Latest List — Names, addresses, officers, and 1958 meeting dates of leading trade associations are included in this directory. P. 296

NEXT WEEK EUROPEAN MARKETS

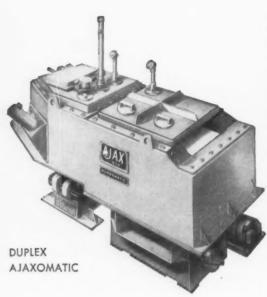
Selling Abroad—What is the best way for an American company to do business abroad? Willard F. Rockwell, Jr., president of Rockwell Manufacturing Co. (right) in next week's special report tells why his company favors manufacturing overseas.





AJAXOMATICS

bring automation to die casting



The Duplex AJAXOMATIC melts aluminum pig and gates right at the die casting machine. By pushing a button the operator initiates the complete casting cycle: the die closes and the Duplex AJAXOMATIC pours the exact required amount of molten metal directly into the cold chamber. The operator just removes the finished casting at the end of the cycle.

Automation, however, is only part of the AJAXOMATIC story. The Duplex AJAXOMATIC also gives assurance of consistent quality. The quality of a finished casting begins with the proper melting of the metal. 60 cycle induction with its two basic features of internal heating and electromagnetic stirring is used exclusively in the Duplex AJAXOMATIC. Here are the unique characteristics of the Duplex AJAXOMATIC:

Precision temperature control No supply ladle system or hand - at low temperature Alloy uniformity — no segregation No gas porosity

Low metal loss

ladles Precise weight of automatic pour Comfortable working conditions

Low maintenance

The standard Duplex AJAXOMATIC is rated 120 kw to produce 500 lbs per hour of castings ranging from 1/2 lb to 30 lbs. Other AJAXOMATICS are available to suit a wide range of production requirements, including units supplied from central melting systems. May we have an opportunity to study your requirements?



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How the Armco Stainless "Wardrobe" of Finishes Can Help You Save

No matter how they are finished on the outside, Armco Stainless Steels are always the same high-quality, corrosion-resisting steels all the way through. But you can save money by specifying the *one finish* from the Armco Stainless "wardrobe" that best suits your product's needs and requires the fewest additional finishing operations in your plant.

MANY ARMCO FINISHES TO CHOOSE FROM

Because they serve in many different products, Armco Stainless Steels are available in a wide variety of surface finishes.

Tough jobs call for workclothes. One of the unpolished surface finishes is generally most economical in high-temperature industrial uses, involving highly oxidizing or very corrosive atmospheres. On the other hand, when appearance, sanitation, or easy cleaning come first, a polished stainless surface is required.

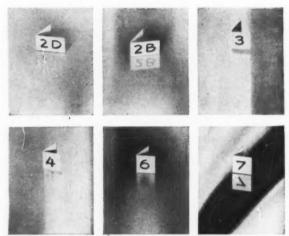
Patented Armco processes offer additional possibilities. Small parts and intricately-shaped pieces can be economically polished by Armco's electropolishing process. Another Armco process "Ebonizes" (blackens) stainless steel parts.

BROAD RANGE OF STAINLESS

Remember, too, Armco Stainless Steels are available in a wide range of standard and special grades—in gages, sizes, and shapes to suit design needs. For more information about Armco's Stainless Steels or their surface finishes, just fill in and mail the coupon or call your nearest Armco Sales Office.

Small or intricately-shaped stainless pieces like these can be economically polished by the Armco Electropolishing Process.





Pictured are six of the eight mill finishes available on Armco Stainless Steels. No. 2B and No. 2D Sheet Finishes correspond to No. 1 and No. 2 Strip Finishes, respectively. Not shown are the hot-rolled, annealed and pickled No. 1 Sheet Finish for industrial products and the new Armco SOFTONE Finish for Type 430 Stainless Steel strip. SOFTONE was developed to provide a soft, lustrous surface, yet avoid mirror-like reflectivity.

Here's a demonstration of the durability of the blackened finish produced on stainless steel by the Armco Ebonizing Process. After 10 years' exposure in a mild industrial atmosphere, a simple waxing (upper part) brings out the full finish beauty of this Ebonized sample.



New	□ Th	Stainless Ste		shes	
steels a born at		NAME	1		
Armco	FIRM				

ARMCO STEEL



Armco Division • Sheffield Division • The National Supply Company • Armco Drainage & Metal Products, Inc. • The Armco International Corporation • Union Wire Rope Corporation • Southwest Steel Products

Are You Giving Up? Don't! You Can't Afford To!

Many forthright people seem to be giving up the race for survival. It isn't too clear now. But in 10 years it may be.

It appears as if the easiest way is now the best way. And who dares lay the blame? Around us we see rewards for laziness and lack of brains. We see the premium on power.

Without "blaming" the bureaucrats (they are people as you and I) we must agree that government is a paradise for them. And why not? We made it possible for this to be so.

What about putting aside something for the future? Why do it? Maybe it won't be worth much if erosion of the dollar continues.

Many who used to "speak up" now hold their tongues. What's the use? No one ever listens anyway. If they do, they don't understand. Why be labeled a sourpuss. It's bad for business too.

Let's watch our tempers too. The keep-well-get-ahead books all say to take it easy. No use to step up the pressure and run the risk of an "accident." Just sidestep these things and let the lug get away with it. It isn't worth the fuss.

If the decisions are too numerous (or difficult), the paper work maddening, and the "return" too paltry, take it easy, some people argue. And why not? Others are getting away with it.

If our competitor is doing better, let him alone. He will probably fall on his face. Maybe his new product won't go over. If it does, so what? There is still a lot of time to catch up.

Maybe we ought to pull out of all this foreign stuff too. They only spend the money we "give" them and make fun of us behind our backs—or in their own language which we don't speak.

And about this inflation stuff. Perhaps the writers and economists are over-doing it. Maybe Federal Reserve's Bill Martin is talking through his hat. After all he is a young fellow, and what's a little inflation. Far better than serious deflation isn't it? And besides things have "changed."

It may be time to "give up" because our future depends upon an atomic thread which may break any day. Maybe the Russians are nice people and if so their leaders have to be, don't they? Why risk our freedom and our lives for a little misunderstanding?

Let's give in to all these things. Then life WON'T be worth living because there won't be any life—as we know it.

Tom Campbelle Editor-in-Chief



"There's the front end of our production line ... right on time"

Steel right off the truck—ready for your production line... your steel supply can be that simple when you rely on Ryerson. You order only the kind and quantity of steel you need—as you need it—and cut costs all along the line.

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handling costs, scrap loss, taxes, etc. You gain complete flexibility of steel supply without long-term commitments...and assure a ready, steady flow of material to keep production stepping. You're never caught short...you're never overloaded.

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Trend in Throw-Away Inserts

Throw-away carbide inserts saw expanded use in single-point tools during 1958. But even more significant is the trend toward use of inserts in the multiple-point tool field. With good cutterbody design, throw-aways can be used to take heavy cuts. In one pass of a tool, such operations as boring, facing and chamfering can be performed without the need for time-consuming setups.

Standards for Make-or-Buy

Revisions to Air Force Procurement Instruction 53-101 will standardize handling of "make-or-buy" portions of contracts. Aim is to insure that all concerned know whether the contractor will build or buy components. Over-all costs and sub-contracting issues are involved. Most affected are cost-type and incentive contracts and those requiring use of government facilities.

Plan for More Oxygen Steel

Look for more oxygen steelmaking vessels to be installed as capacity is added or replaced. Another major mill has already made definite plans for oxygen vessels. Feeling is the new process will be suitable for high carbon as well as low carbon steel.

Revise Incentive Plans

Watch for a major drive to bring incentives into line during 1959. Top management is pushing the theory that most incentive plans currently in use are outmoded. They are not promoting productivity increases to offset constantly rising capital equipment and wage costs. One management consultant firm reports volume of work in this field has tripled in 1957 and 1958 and will go up again sharply in 1959.

Building Block Meetings

An auto industry committee is scheduling more meetings with special machine builders. A series is planned for next week. It's reported by insiders that the program will include standardization of such fundamentals as work heights, adhering method (wing base to main base), mounting dimensions and power units. Presumably machine builders will report on how far they feel they can go on proposals made at first meeting in Chicago last fall.

Hike in Cost of Space Probe

Cost of probing outer space is exceeding all earlier estimates. Heads of the government space-study groups are readying new money demands they'll present Congress shortly. Example of how costs are to rocket: National Space Administration wants over \$500 million next year, a full billion the following year.

Concern over Steel Imports

At least two important steel service centers are quietly calculating the expected amount of imported steel, what the price will be, and how much of it will be warehoused. Imported steel hadn't been considered a cause for serious concern in products other than wire and tube before 1960-1961. Now several steel firms are expressing real concern over second-half 1959.

Year of Small Car Decision

Sales of compact and small cars, both domestic and imported, should approach one million units this year. This volume will be more than enough to cause Big Three automakers to announce their entries for this market in time for the 1960 model year.

Fool-Proof Alarm System

The first practical national attack alarm system may be ready for use in 1959. Civil Defense officials are completing tests on a miniature device which plugs into ordinary wall sockets. In case of attack, power companies alter power cycles slightly, touching off the alarm. It could be used for homes and offices or wired into larger plant systems. False alarms are almost impossible.



How COMMERCIAL'S "Die Bank" cut component unit cost from \$8.49 to \$2.59

Wheel covers are important components in the four-wheel drive, aircraft towing tractors manufactured by the American Coleman Company. Because the tractor's front and rear wheels are both steerable, a sturdy, dished-out, custom-produced cover was required to fully protect the wheel enclosed mechanism against possible damage from stones and debris.

Full consideration was first given to producing the covers as stampings. Low quantity requirements and the high cost of special tooling (\$2,300), however, made the unit cost prohibitive.

The first wheel cover was finally produced as a machined, malleable iron casting at a unit cost of \$8.49, plus a pattern charge involving \$200. A unit cost reduction to \$3.50, plus a \$250 chuck cost, was later effected by hand spinning the covers.

Still seeking to reduce unit costs even further, American Coleman discovered and investigated COMMERCIAL'S "Die Bank" facilities.

The result: By using forming dies from COMMERCIAL'S "Die Bank" of almost 50,000 different die components, tooling costs amounted to just \$80

-instead of the \$2,300 originally estimated for new dies. The unit cost of each cover now custom stamped by COMMERCIAL is only \$2.59.

For more complete information on COMMERCIAL'S "Die Bank" write to Commercial Shearing & Stamping Co., Dept. K-1, Youngstown 1, Ohio.

COMMERCIAL shearing 8 stamping

SPECIALISTS IN THE SHAPE OF THINGS TO COME

Workmanship

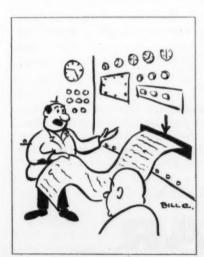
Sir — Your editorial "Pride of Workmanship . . . What Has Happened to It?" should be reprinted by the millions and distributed throughout the U. S. It most certainly is true; as true as the day is long. You are referring to "The Vanishing American, 20th Century."

This man you wrote about is everywhere, from the janitor to the chairman of the board. The individualist you spoke of is becoming increasingly aware of the need to "get along with people." The pressure to conform is relentless.

You asked many questions and posed several problems. You suggested possible reasons. But what are the answers? Is it lack of recognition and appreciation? Is it due to the failure on the part of industry and commerce to engender ambition, desire, and initiative? Is it because of union policy? Is the general public to blame?—I. E. Otto,

Business Battles

Sir—As a small business man, I would like to comment after reading the two articles on page 47 of the Nov. 27 issue (Political Left is on



"It wants a 2000-volt raise."

the Offensive" and "Labor Politicos Woo Votes"):

For business to win battles with politicians and labor leaders is as difficult as for the U. S. to win arguments with Russia. Business and the U. S. try to hold to truthful facts. Their opponents do not.—E. A. Wilcox, E. A. Wilcox, Co., San Francisco.

Mixed Fruit

Sir—Have just read "Pound of Car" in the Fatigue Cracks column of your Dec. 4 issue. Mr. Kimberly apparently doesn't believe in separating apples from oranges for price comparison purposes.

The following examples will illustrate my point: A wrist watch can run into hundreds of dollars per pound. On the other hand, a 50,000 ton forging press costs approximately 80¢ per pound—installed.

What has Mr. Kimberly proved?

—L. Berg, Engr., Engineering Supervision Co., New York, N. Y.

Washed Brains

Sir—Re: Editorial — "Who is Brainwashing? We're Doing it Ourselves"—Nov. 20 issue: Touché!—G. F. Fry, Jr., Pres., True-Trace Sales Corp., El Monte, Calif.

Viewpoint Freeze

Sir—I liked your editorial on "Frozen Viewpoints: Don't Be Caught With Them."

Your new Survey of Metalworking Capital Appropriations is expected to give us some early leads.

As you may know, this is very much the kind of leading series which the Subcommittee on Economic Statistics has been so anxious to encourage. Statisticians and economists will be most grateful for this new tool.—J. W. Lehman, Clerk, Joint Economic Committee, Congress of the United States.



Carl G. Paulson,

Director of Hayes Research and Development Group, Reports...

NEW NITROGEN POTENTIALS

Assume you face the need for high purity nitrogen at a low per-unit cost figure. You want to use it as a heat treating atmosphere . . or as a "blanket" for hydrocarbons or food products . . or for any one of a number of industrial applications. How can you bring this safe, inert gas out of the lab and into general use without inflating your costs?

Our R & D group reasoned that a low



cost generator was the logical solution and followed up and developed a completely new piece of equipment—the C. I. Hayes "Nitro-Gen." This unique combination of standard programments of the standard programment of the solution of standard programment of the solution of standard programment of

tionary retort and cyclical programmed dryer has cleared the way for production of 99.99% pure inert gas at approximately 20c per thousand cubic feet.

The immediate benefits of low cost nitrogen as a protective heat treating atmosphere were revealed in initial metallurgical applications. For example, test bars of Type 8670 Carbon Steel were subjected to routine hardening under (1) nitrogen, (2) dissociated ammonia, and (3) endothermic gas atmospheres—each test followed by routine oil quench and tempering. Hardness results from these tests proved identical... but a substantial boost in toughness showed up in the bars treated under nitrogen. The nitrogen atmosphere produced 100% greater toughness, according to a transverse break test.

Safety alone makes nitrogen worthy of careful consideration. If this non-combustible gas can be produced efficiently and economically (and we're doing it!), Hayes Research and Development Engineers believe its potential — in heat treating and in other "blanketing" operations — is virtually unlimited. For further details on the new

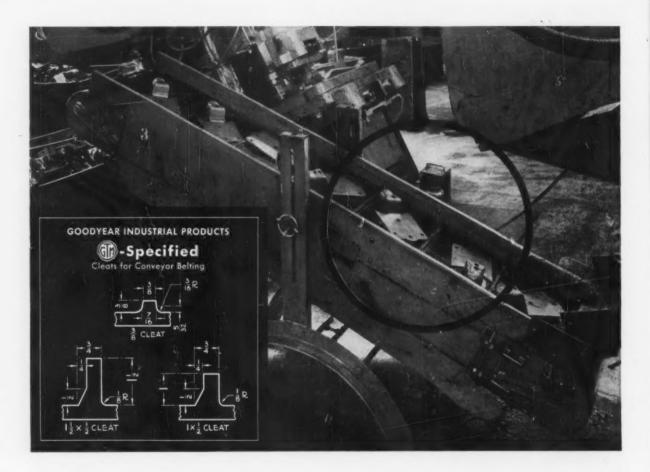
(100110)

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now being demonstrated in our lab ... request technical data.

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Whatever the job, it pays to see HAYES for metallurgical guidance, laboratory facilities, furnaces, atmosphere generators, gas and fluid dryers.



They're raising production—and lowering costs by 1/3

Portable conveyors—between production lines on different levels—were a "must" at this Midwestern automotive parts plant. But the specially constructed belts they used soon cut and flaked off. They became oil-soaked and accumulated dust—dirtying the parts. Worse still, they stretched—had to be taken up every 6 weeks. Even then, none lasted more than a year.

Then the G.T.M.—Goodyear Technical Man—recommended Style ORS Cleated Belts. They're made of rubber especially compounded for extreme resistance to oil, cutting and abrasion. And the tough, firm-gripping cleats are molded right into the rubber for durability.

The savings are impressive: The G.T.M.'s less-

expensive belts eliminated the need for parts washing. And after 3 straight years of full service—three times the life of competitive belts—they're still going strong.

Like to have savings like these on your production lines? The fastest way to find out is to call the G.T.M. He'll be Johnny-on-the-spot if you contact your Goodyear Distributor — or write Goodyear, Industrial Products Division, Akron 16, Ohio.

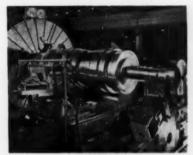
IT'S SMART TO DO BUSINESS with your Goodyear Distributor. He can give you fast, dependable service on Hose, V-Belts, Flat Belts and many other industrial rubber and nonrubber supplies. Look for him in the Yellow Pages under "Rubber Goods" or "Rubber Products."

CONVEYOR BELTING BY



THE GREATEST NAME IN RUBBER

FATIGUE CRACKS



Special Alloys



Design Show Issue



Forgings



Nonferrous Castings



Plastics



Vacuum Arc Melting

Farewell '58

With this, our 104th Annual Issue, we welcome 1959 and close the door on 1958—a colorful, crowded year for metalworking.

As always, The IRON AGE Annual Issue is packed with sound information about the old year and sound predictions about the new.

But we can't let 1958 go without some mention of our bright, fourcolor cover photographs during the year.

You'll find six of them reproduced above, this time, alas, in drab black and white. Five were feature illustrations for articles in our continuing series—"How to Get More for Your Metalworking Dollar." The sixth highlighted the April 3 Design Show Feature Issue.

Welcome '59

While the photos above are not in their original techni-color form, we are again in a colorful mood to welcome the New Year. As a result this 342-page Annual Issue carries our first color cover for '59.

For complete details on the contents of this issue see Digest, pp. 2-3.

SPEED HEATING SAVE SPACE IMPROVE QUALITY WITH HI-HEAD



R-S HI-HEAD HEATS 25 TONS SLAB PER HOUR...75% LESS FLOOR SPACE... ONE FOURTH LABOR

Now, heating of 25 tons of stainless steel slabs per hour is a continuous operation at Atlas Steels Ltd. The R-S Hi-Head Furnace reaches a high heat fast and maintains it uniformly in all parts of the furnace for the complete cycle. Heating time is reduced . . . there is no overheating of slab edges . . . and uniformity is assured on every piece. Labor is one-fourth that required on conventional furnaces. Floor space used is 75% less.

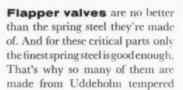
You can boost your "Quality Quota" if you heat with R-S Furnaces. For full technical details on faster slab heating write for the folder "Continuous Slab Heating."

R-S FURNACE CO., INC. North Wales, Pa.



When Performance Is Critical ...

Make Parts Like These From UDDEHOLM Spring Steel



spring steel. A flapper valve must function flawlessly for years - the performance of the entire compressor depends on it. Manufacturers long ago found that Uddeholm's fine Swedish Spring Steel met these needs perfectly, without fail. It still does.

For your products The same dependable quality of Uddeholm spring steel can insure the performance of your product.



Uddeholm spring steels are available in a wide variety of grades, sizes, tolerances and finishes. Widths run from 1/8" to 161/4"; thicknesses from .001" to .125". If you'd like assistance, or just information, call your Uddeholm spring steel representative today.

Uddeholm Spring Steel Quality Guarantees You...

- Maximum Fatigue Strength
 - Uniform Hardness
 - Accurate Dimensions
 - Fine Micro Finish
 - Excellent Wear Resistance

UDDEHOLM SPRING STEELS

Annealed Clock Spring Steel Camera Shutter Blade Steel

Doctor Blade Steel Knife Steels

Razor Blade Steel Reed Steel

Rule Steel

Saw Steels

Tape Steels **Tempered Spring Steels**

Tempered Clicker Die Steel Textile Steels

Thickness Gauge Steels

Trowel Steels

Valve Steels

rite For Our Spring Steel Stock List



UDDEHOLM COMPANY OF AMERICA, INC.

Tool and Die Steels Cold Rolled Spring Steels

Offices and Warehouses

New York: 155 East 44th Street, MUrray Hill 7-4575 Cleveland: 4540 East 71st Street, Dlamond 1-1110 Los Angeles: 5037 Telegraph Road, ANgelus 2-5121

-District Representatives

CHICAGO: Frank J. Mackin, Leroy E. Marshall, 55 East Washington, STate 2-1649 DETROIT: Warren H. Nugent, 17304 Lahser Road, KEnwood 5-6340 PHILADELPHIA: Frank T. Campagna, 1418 Walnut St., PEnnypacker 5-2114 PITTSBURGH: Lohmeyer Steel Co. 345 Mount Lebanon Blvd., LOcust 3-0122

COMING EXHIBITS

Ornamental Iron Trade Show-Jan. 8-10, Atlanta Biltmore Hotel, Atlanta, Ga. (National Ornamental Iron Mfrs. Assn., 1977 College Ave., N. E., Atlanta, Ga.)

Plant Maintenance & Engineering Show-Jan. 26-29, Public Auditorium, Cleveland. (Clapp & Poliak, Inc., 341 Madison Ave., New York 17.)

International Heating and Air Conditioning Show-Jan. 26-29, Convention Hall, Philadelphia. (International Exposition Co., 480 Lexington Ave., New York 17.)

Western Metal Show - March 16-20, Pan-Pacific Auditorium and Ambassador Hotel, Los Angeles. (American Society for Metals, 7301 Euclid Ave., Cleveland 3.)

Corrosion Show — March 16-20, Chicago. (National Assn. of Corrosion Engineers, 1061 M & M Bldg., Houston 2, Texas)

Industrial Finishing Show — June 15-19, Detroit Artillery Armory, Detroit. (Information: H. J. Mc-Aleer, 3171 Bellevue, Detroit 7, Mich.)

MEETINGS

JANUARY

Aluminum Window Mfrs. Assn.-Winter meeting, Jan. 7-8, Key Biscayne Hotel, Miami, Fla. Society headquarters, 75 West St., New York 6.

Institute of Scrap Iron & Steel, Inc. -Annual convention, Jan. 11-14, The Waldorf Astoria, New York. Institute headquarters, 1729 "H" St., N. W., Washington, D. C.

Society of Automotive Engineers-Annual meeting and engineering display, Jan. 12-16, Sheraton-Cadillac and Hotel Statler, Detroit. So-

(Continued on P. 18)





Pressurized Dry Chemical

Kidde dry chemicals kill more fire faster!

Granted top rating by Underwriters' Laboratories, these two new Kidde dry chemical extinguishers pack the extra punch you need to knock out stubborn blazes. These 21/2- and 5-pound Kidde units put out as much fire as eight and sixteen one quart carbon tetrachloride portables respectively. They are perfectly balanced for fast action, are light in weight, easy to operate even while wearing gloves. And - no pin to remove, no valves to turn, no inverting or bumping needed. Just aim at fire and press the lever! Pressurized, they can be easily and quickly recharged with air or nitrogen. No pressure cartridge needed. Write for more information on these new Kidde extinguishers - easiest-to-operate of all dry chemical portables.



Walter Kidde & Company, Inc. 149 Main St., Belleville 9, N.J.

> Walter Kidde & Company of Canada Ltd. Montreal - Toronto - Vancouver

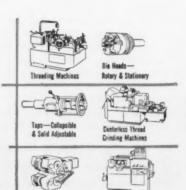
VISIT KIDDE BOOTHS 1510-12 AT THE **CLEVELAND PLANT MAINTENANCE SHOW, JANUARY 26-29**

THREADSHAG.

Suburban Industries, Bensenville, Illinois, is achieving these results with a compactly-designed LANDMACO 5C Threading Machine equipped with a 5/8" VVV LANCO Hardened and Ground Die Head. Performance is not limited to one application—both steel studs and continuously-threaded bars are produced at 581 R.P.M. (76 surface feet per minute).

Chaser life is excellent. For example: 10,000 studs of B 1113 steel, having a 1/2" UN thread 3/4" in length, are produced between chaser grinds. Furthermore... in the continuously-threaded rod application, with 1/2" 13 pitch UN threads in 12-foot lengths, 150 bars of B 1113 steel (1800 linear feet of thread) are produced between chaser grinds. The long life between chaser grinds is the result of using a rugged LANCO die head equipped with LANDIS Tangential Chasers which can be reground for 80% of their original length.

The 5C LANDMACO Machine is manufactured in a single-spindle model for threading all diameters from 3/16" to 5/8" to Class 4 fit. The availability of lead screw feed, air-operated carriage return, air-operated carriage fronts, and special fronts for difficult-to-grip workpieces allow maximum production efficiency. Send us specifications of your workpiece and ask for Bulletin H-74...let us show you how a LANDMACO Machine will handle your threading operation efficiently and economically.



LANDIS Machine COMPANY

WAYNESBORD . PENNSYLVANIA . U. S. A.

THE WORLD'S LARGEST MANUFACTURER OF THREADING EQUIPMENT





everything gets done faster, better—at savings!

Just add a SILENT HOIST KRANE KAR or LIFTRUK to your materials handling program—then watch them accelerate your Receiving, Production, Shipping and Plant Maintenance operations! With today's competitive markets and rising labor costs, SILENT HOIST helps you increase your output per man...lowers your production costs! Worth looking into?

SILENT HOIST & CRANE CO., Brooklyn 20, N.Y.



EXHIBITS, MEETINGS

(Continued from P. 15)

ciety headquarters, 485 Lexington Ave., New York 17.

Industrial Heating Equipment Assn., Inc.—Annual winter meeting, Jan. 19-20, Cleveland. Society headquarters, 1145 19th St., N. W., Washington 6, D. C.

Steel Kitchen Cabinet Mfrs. Assn.
—Winter meeting, Jan. 20, Blackstone Hotel, Chicago. Association
headquarters, 1008 Engineers Bldg..
Cleveland.

Steel Shipping Container Institute, Inc.—Winter meeting, Jan. 20-21, St. Regis Hotel, New York. Society headquarters, 600 Fifth Ave., New York 20.

The American Boiler Mfrs. Assn.
—Mid-winter meeting, Jan. 22.
Statler Hotel, Cleveland. Society headquarters, 4062 Mayfield Rd.,
Cleveland 21.

Hoist Manufacturers Assn. — Annual meeting, Jan. 22, Palm Beach Biltmore, Palm Beach, Fla. Association headquarters, One Thomas Circle, Washington 5, D. C.

Institute of Surplus Dealers — 9th annual trade show, Jan. 25-28, New York Trade Show Bldg., New York. Institute headquarters, 700 Eighth Ave., New York.

Truck Trailer Manufacturers Assn.
—Annual convention, Jan. 26-28,
Hollywood Beach Hotel, Hollywood, Fla. Association headquarters, 710 Albee Bldg., Washington 5, D. C.

Annual technical conference, Jan. 27-30, Hotel Commodore, New York. Society headquarters, 65 Prospect St., Stamford, Conn.

Association of Roller & Silent Chain Manufacturers — Annual meeting, Jan. 28-29, Drake Hotel, Chicago. Association headquarters, 3343 Central Ave., Indianapolis.



In the Caterpillar Tractor Co. plant, this D9 Tractor is being lowered onto its track roller frame assembly. Many important components of both tractor and its crawler track are fabricated from Youngstown Bars.

Accent on Excellence

Youngstown carbon and alloy steel bars

Whether they're busy at work on marine, mining, snow-removal, agriculture, oil field or logging jobs, progressive contractors and construction engineers—throughout the civilized world—rely heavily on the versatility and rugged dependability of their Caterpillar machines.

Built by Caterpillar Tractor Co., Peoria, Illinois, these advanced-design, diesel-powered, crawler units make use of the metallurgically-controlled physical properties of Youngstown Carbon and Alloy Steel Bars to provide increased strength and durability—as well as long, trouble-free service life.

Wherever steel becomes a part of things you make, the high standards of Youngstown quality, the personal touch in Youngstown service will help you create products with an "accent on excellence".



Going is rough across this river in Pennsylvania, but the maneuverability of these Caterpillar No. 583 Pipelayers makes it "child's play" to position pipe accurately.

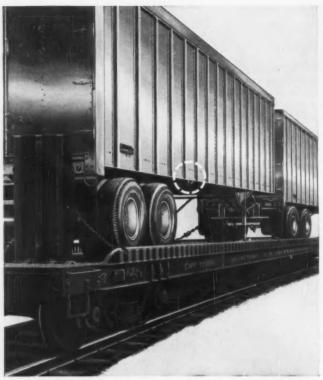


THE

YOUNGSTOWN

SHEET AND TUBE COMPANY

Manufacturers of Carl on, Alloy and Yoloy Steel, Youngstown, Ohio



"PIGGY-BACK" TRAILERS. The vital "backbone" of these "piggy-back" trailer bodies—the sturdy aluminum sideposts, top rails, and bottom rails—are Flynn extruded shapes. Like the ribs in an umbrella, they give strength and rigidity to the trailer shell.



PARACHUTE RELEASES. The mechanical "helping hand" that automatically opens the cover of these parachutes is a fascinating, explosive-powered device of tight tolerances, housed within a hollow aluminum extrusion. It was engineered for production by Ordnance Specialties, Inc.



Read what others have done ... then

Count the places in your product where Flynn aluminum extrusions can save you money



ROCKET HANGER BEAMS. The critical aluminum hanger beams supporting the Aero 7-D rocket launchers are Flynn extrusions. More than 50,000 of these parts have been delivered for use on Navy jet fighters such as the Banshee and Cutlass—parts that carry the payload that carry the punch.





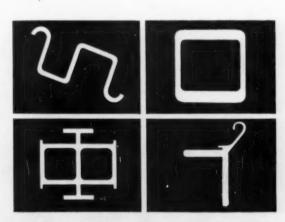
THE GEODESIC DOME. Flynn extrusions form the framework for "Geodesic Domes", used by U.S. Marine Corps. These new, versatile, lightweight buildings (originally designed by R. Buckminster Fuller) were fabricated by Magnesium Products of Milwaukee, Inc.



Expect to be surprised at some of the places Michael Flynn aluminum extrusions are doing an old job better—or making a new product possible. The contract may call for a simple, but very vital, hanger beam for an Air Force jet rocket launcher. Or, as in the case of the Geodesic Dome, Flynn extrusions may serve as the framework for an entire building.

How long since you've looked for new ways, better ways, to improve your product? Might be that Flynn extrusions could do just that for you. They're rust-proof, strong, longer-lasting, and weigh substantially less than most comparable components. They usually cost less, too.

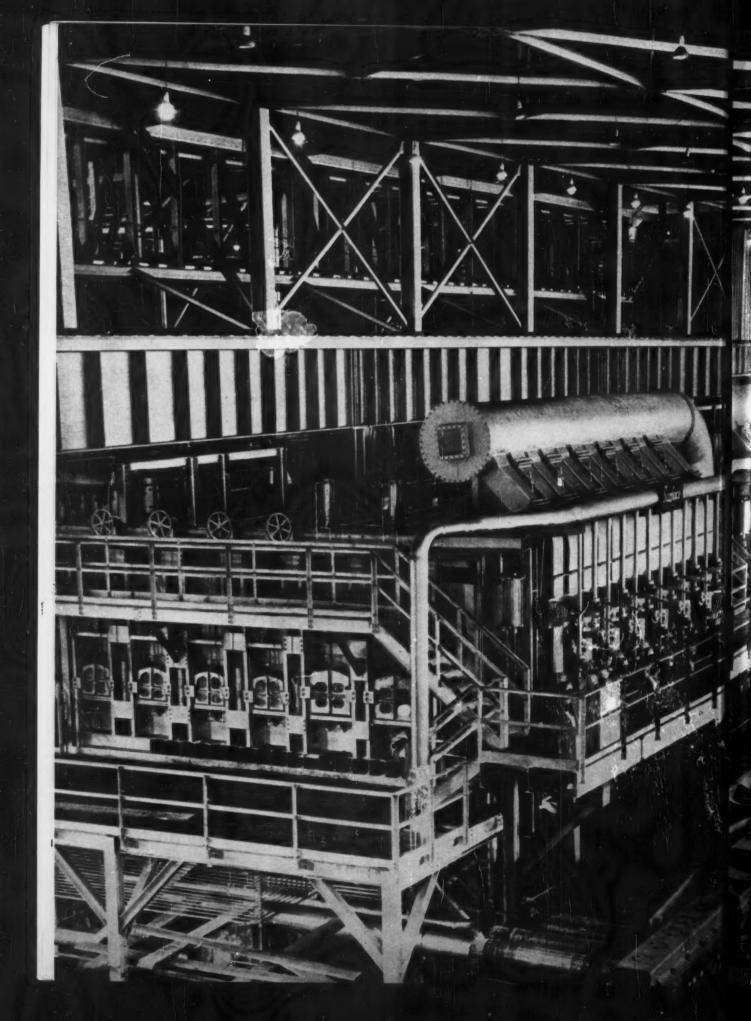
There's probably a place in your product for a Flynn extrusion. Like to find out? Write on your letterhead for help, advice, and ideas from Flynn. All free, of course. Do it today, and you'll be glad you did, tomorrow.



MICHAEL FLYNN MANUFACTURING COMPANY

Aluminum Division





200 TONS AN HOUR

CONTINUOUSLY

200 tons of steel slabs are heared to rolling temperature every hour, continuously, in each of these Surface monsters—world's largest slab furnaces.

No other furnace today can list all of these features:

- Cantilever skid supports* permitting unobstructed combustion space for underfiring.
- ² Furnace lines and burner design which provide high heat input from the moment the slab enters the furnace.
- Built-in control^a to prevent intermingling of gases from upper and bottom zones, providing better control of heat application, and preventing overheated siab end.
- Anticipatory control which reduces temperature head when rate of slab discharge decreases.
 - 5 Air preheat up to 1100°F.
- ⁶ Television signal to pusher pulpit, informing operator of the exact position of the leading slab.

This is another demonstration that, at Surface, unconventional thinking and conventional experience are a productive team for the steel industry. Surface Combustion Corporation, 2402 Dorr St., Toledo 1, Ohio.

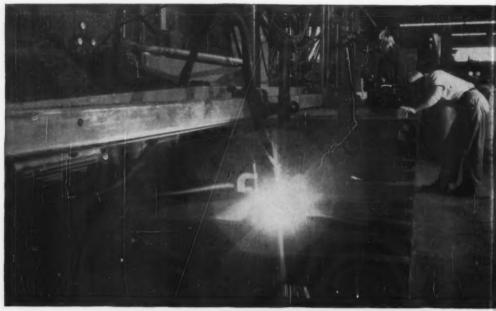
*patents pending

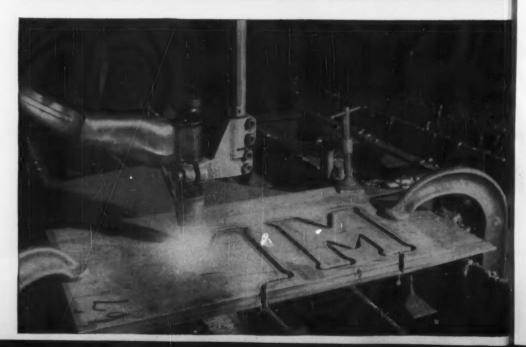
Surface

wherever heat is used in industry



NOW IT'S TO CUT





EASIER THAN EVER HEAVY STAINLESS PLATES

New technique cuts irregular shapes from 2" Stainless Steel plates without post-machining or annealing

Today, when a designer knows that a particular part should be made from Stainless Steel, he doesn't have to settle for a substitute material because of fabrication difficulties. Fabricators aren't stymied by Stainless Steel. They've learned that this miracle metal isn't difficult to fabricate—it's just different—and they've developed new equipment and methods to fabricate it.

A good example is the gas-shielded arc cutter used by Morrison Steel Company, New Brunswick, New Jersey, a leading Steel Service Center selling USS Stainless Steels. The gas mixture shields the Stainless and protects the kerf wall from oxidation. The combined heat of the arc and force of the gas stream make a smooth cut that seldom needs post-machining or annealing to attain a smooth edge and good microstructure.

By assuring close tolerances and eliminating contamination, this type of cutting opens new avenues to design engineers and cost-conscious production men. And most remarkable of all—virtually any irregular shape can be cut from Stainless Steel plates up to 2" thick.

Developments such as this prove the adage that "service sells steel," a philosophy firmly held by Steel Service Centers selling USS Stainless Steel. To be assured of service-tested quality when you order Stainless from a Steel Service Center, specify USS Stainless Steel.

USS is a registered trademark

United States Steel Corporation — Pittsburgh
American Steel & Wire — Cleveland
National Tube — Pittsburgh
Columbia-Geneva Steel — San Francisco
Tennesseo Coel & Iron — Fairfield, Alabama
United States Steel Supply — Steel Service Centers
United States Steel Export Company



ALLOYS ALONE ARE <u>NOT</u> ENOUGH!

The development of new and better alloys or improvements in making and using them is only part of the job at Electromet. The service you get with the alloys you buy is equally important. Here's where Electromet is really unique. Just read the following and see if you're getting the *most* out of your present alloy purchasing program.

FOR INSTANCE...ARE YOU GETTING



THIS? The combined knowledge of more than 300 skilled engineers and scientists whose experience with advanced technology can help you with your most perplexing alloy-using problems.



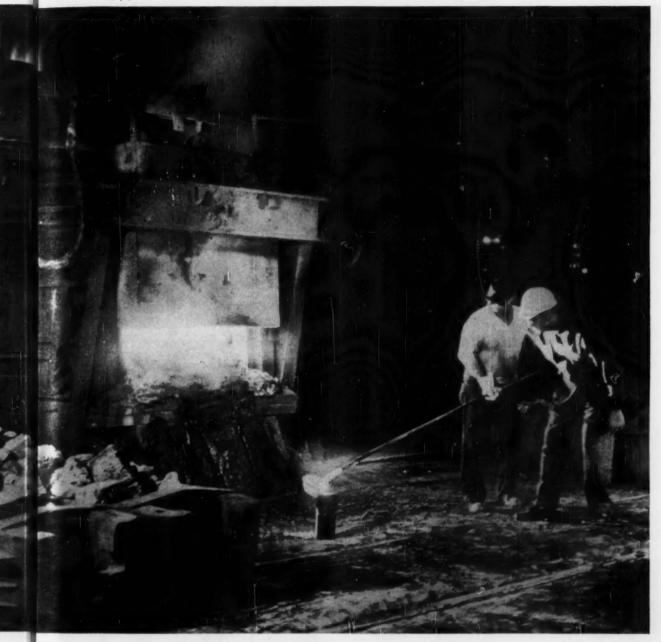
THIS? The experience of sales engineers skilled in the most efficient use of alloys... ready to quickly call in ELECTROMET specialists on any technical problem that may come up.



THIS? Assurance of top quality products every time. Selection from more than 100 different alloys. Modern, efficient plants convenient to steelmaking centers. Equipment developments that raise quality standards: make economies possible.



THIS? Assurance of continuing supplies and fast delivery service from convenient, well-stocked plants and warehouses. The most important alloys are stocked by ELECTROMET near every major metal-producing center in the nation.



ELECTROMET engineers bring you on-the-job assistance in the use of alloys. Their experience backed by the entire ELECTROMET organization is your assurance of satisfaction. We invite you to call us.

THIS? Information about the latest developments in ferro-alloys, metals, and metal compounds and their contributions to industrial progress and better living. Shown here is the second issue of ELECTROMET's new 32-page quarterly magazine. Write for your free copy today.



ELECTRO METALLURGICAL COMPANY

Division of

Union Carbide Corporation

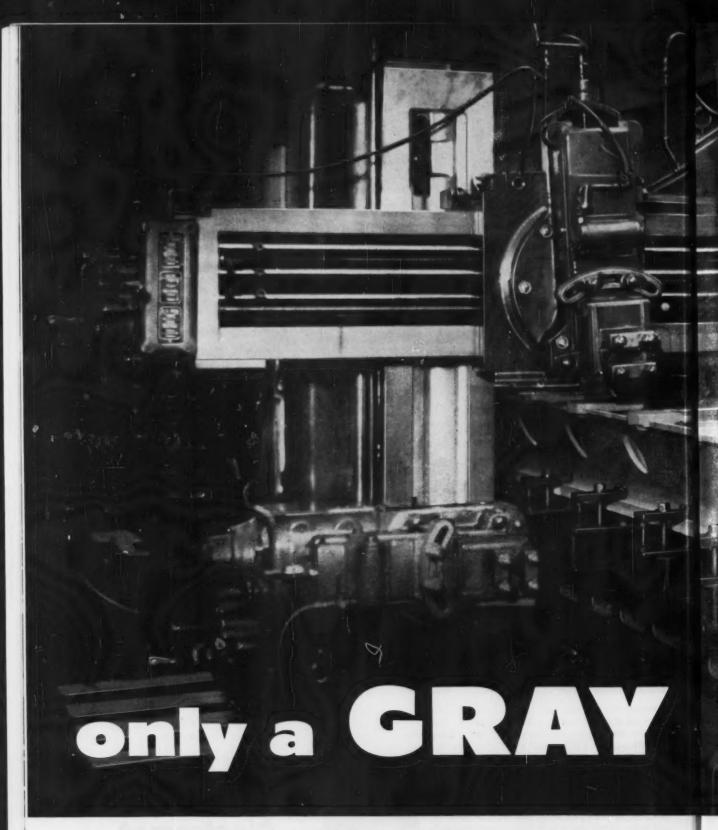
30 East 42nd Street New York 17, N. Y.

In Canada: Electro Metallurgical Company, Division of Union Carbide Canada Limited, Toronto

Electromet

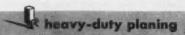
UNION CARBIDE

The terms "Electromet" and "Union Carbide" are registered trade-marks of Union Carbide Corporation.

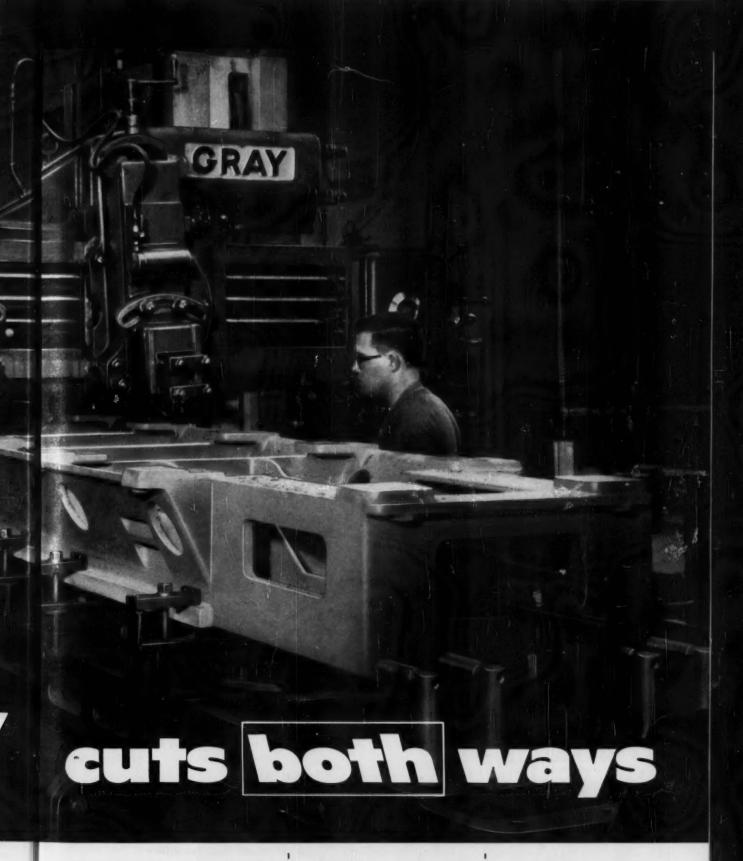


Cuts going—cuts coming . . . that's "double-cutting" with the GRAY Universal Planer. At Textile Machine Works, Reading, Pennsylvania, this new GRAY is pictured double-cut carbide planing a Tricot Machine Base. Former floor to floor time of 62 hours has been slashed to 12 hours by the enormous productive potential of the new GRAY that cuts both ways.

The G. A. GRAY Co., Cincinnati, Ohio.



The Gray Universal is the world's most powerful planer available for conventional planing. Its rigidity and speed are ideally suited for modern carbide cutting.



11

double-cutting

The flick of a lever, the touch of a button permits double-cutting. Elimination of the idle stroke insures the world's most efficient flat surface machining. Only simple carbide tools are required.

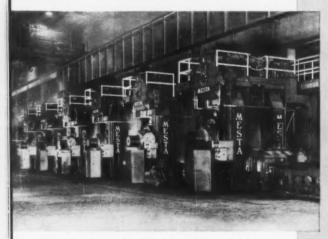
Lak triple-cutting

Rough and rough-finish plane at the same time. Rough by double-cut planing and simultaneously roughfinish with a single point tool. Then finish plane without a tool change. cross planing

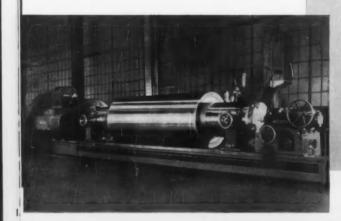
Eliminates extra settings by cross planing the occasional keyways, chamfered corners, and other troublesome small cross surfaces that formerly added hours to your set-up time.



Universal Reversing Roughing Mill and Vertical Edging Mill — Automatically Controlled — on a MESTA 44" Hot Strip Mill



Six Finishing Stands with Three Vertical Edgers on a MESTA 44" Four-High Hot Strip Mill



MESTA 48" Four-High Five-Stand Tandem Cold Mill Rolling Strip Steel for Tin Plate in Coils



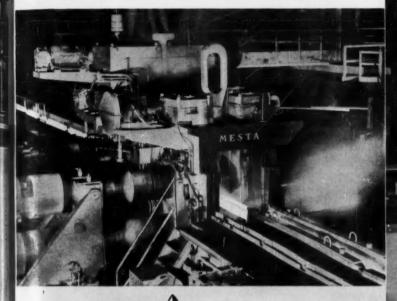
DESIGNERS AND BUILDERS
OF COMPLETE STEEL PLANTS

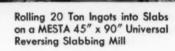
In this, the 200th Anniversary of Pittsburgh, Mesta Machine Company is proud of its more than 60 years as a leader in the development, design, and manufacture of rolling mills and auxiliary processing equipment forging presses, and heavy duty machinery for complete steel and aluminum plants. The name MESTA is a symbol of quality to these progressive industries here, and in other countries, in their goals to produce more and better products.

MESTA 60" Travelling Wheel Type Heavy Duty Roll Grinder Finishing a Backing-Up Roll

WESTA MACHINE COMPANY

MESTA Universal Structural Mill Rolling Wide Flange Beams on the 44" Universal Stand and the 34" Edging Stand







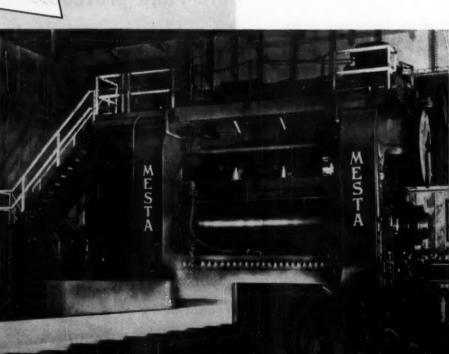
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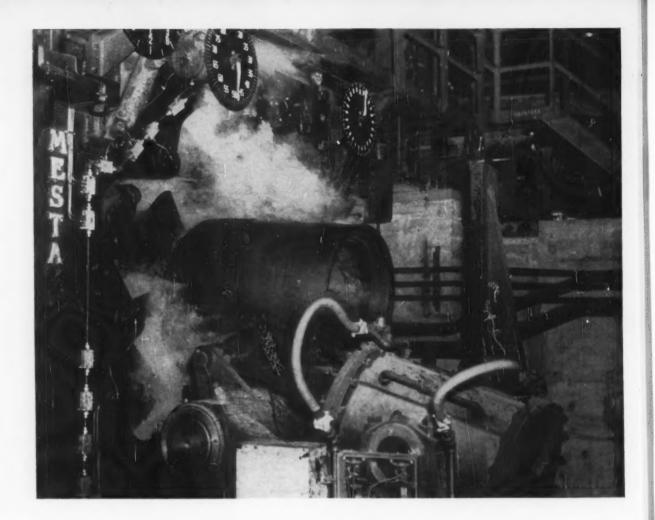
Mest

pmen mplet symbo and in re and GATEWAY TO THE FUTURE



MESTA 160" Four-High Reversing Plate Mill





NOW... Houghto-Safe Fluid protects this down-coiler. LAST YEAR... it would have prevented a \$50,000 fire!

It happened in a hot strip mill, in Pennsylvania. A break in the hydraulic lines of one down-coiler—and oil sprayed against a hot coil. Flames instantly swept the department. Equipment and wiring were ruined, but fortunately no one was injured. Damage: \$50,000 and 8 days' loss of production.

Since the fire, Houghto-Safe has been specified for all fire-danger spots throughout this mill. And, although similar line breaks have since happened, the only result was smoke and steam.

HOUGHTO-SAFE HYDRAULIC FLUID

... a product of

Why risk a disastrous fire in your mill? Hydraulic line leaks do happen. For a relatively small investment in Houghto-Safe fluid, you may save your plant thousands of dollars damage, and possible loss of life.

Why not join the hundreds of industrial plants which have installed over 2 million gallons of Houghto-Safe in the past five years? Write today for complete information on Houghto-Safe from: E. F. Houghton & Co., 303 W. Lehigh Ave., Philadelphia 33, Pa.





THE GUIDED MISSILE IS A VAST COMPLEXITY OF SYSTEMS FOR GUIDANCE, TELEMETERING, CONTROL, PROPULSION, ETC.

Would you like to know a simple way to build a guided missile?

Sure you would . . . and so would everybody else!

Obviously, there isn't any simple way to build a guided missile. And, what's more, there may never be one.

But...

lic

nt

u-

Research and development people just like yours are proving every day that there is a simpler way! Constantly, technological improvements are being developed in your own laboratories as well as in laboratories of such organizations as Sciaky.

Sciaky operates the only independent, fully staffed and equipped Research Center dedicated to the development of the resistance welding techniques of fabrication.

That's why the Sciaky Research Center has become a major source to all manufacturers for (1) basic and advanced research, (2) development of experimental tooling and fixturing, (3) assembly of experimental and prototype models, (4) pilot production runs, etc.

Why take less than the full advantage of consulting with Sciaky engineers on your research and development projects. You will receive the full support of (1) the knowledge and experience that has produced almost all the basic technological advances to resistance welding equipment, (2) a complete array of testing and inspection apparatus, and (3) the most unusual collection of the most advanced resistance welding machines of all types, as well as all the other machine shop, fabricating facilities, etc., necessary to a research function of this magnitude.

Write today under your company letterhead for your copy of the facilities brochure describing the Sciaky Research Center in detail. No obligation, of course.



SCIAKY BROS., INC., 4923 W. 67th STREET, CHICAGO 38, ILLINOIS . Portsmouth 7-5600

CF&I WIRE...

PACKAGED for PRODUCTION PROJECTION





Disposable Spools (5-70 lbs. capacity)



Fibre Drums (200-600-lbs. capacity)



Standard Coils, paper-wrapped

When you buy CF&I Steel Wire, you have a choice of all these cost-cutting, time-saving wire packages—in addition to standard coils and reels. If you want wire in an extra long length; simplified wire inventory control; easier in-plant wire handling; or wire that is kept clean, CF&I has a wire package that will fulfill your needs. By specifying the wire package best suited to your operations, your CF&I wire order will arrive at your plant packaged for your production.

Remember, a wide range of gages and finishes is available. Order all your steel wire requirements—from a coil to a carload or mixed carload—packaged for your production from a single source of supply—CF&I. Contact our nearest office listed below.

PACKAGED for PRODUCTION



CF&I-WICKWIRE WIRE

THE COLORADO FUEL AND IRON CORPORATION

THE COLORADO FUEL AND IRON CORPORATION—Abuquess e Ameriko e Billings e Boise e Butte e Desvet e El Paise e Fr. Weith Houston e Kunsas City e Lies e O City e Phienris e Pepplo e Balt Luce City e Wichita e PACIFIC COAST DIVISION—Los Asignies Cokland e Partiana e San Francisco e Lecadre e Securité e Pipesque e WickWilles PERNICES STEEL DIVISION—Abunta e Boston Bullifol e Chicago e Detroit e New York e Philodolphia

CFAL OFFICE IN CANADA Montreal . CANADIAN REPRESENTATIVES AT Culgary . Edmonton . Vancouver . Winniped



Wooden Racks



Shaped Coils



Stelli paks (500-700 lbs. capacity)



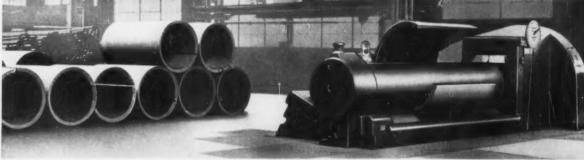
Returnable Spiders



Steel strapped Coils







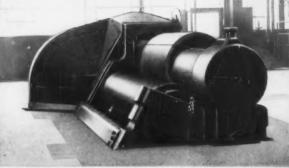




PLATE BENDING ROLLS INITIAL PINCH TYPE

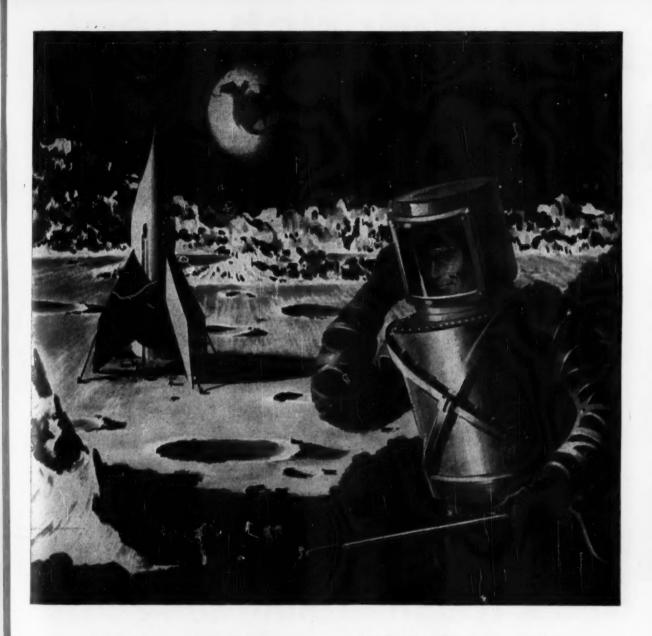
Rolling A-212 Plates Cold 3" Thick to 38" I.D.

BERTSCH & COMPANY

CAMBRIDGE CITY

INDIANA

Advertisers in the Iron Age since 1879



Even out there, a friendly voice

How lonely he'll be—that first man to touch the silent, ominous surface of the moon! What shred of hope would he have, were it not for that reassuring contact with home right there in his hand?

There is now no doubt that radio contact can be maintained between the Earth and our moon pioneers. The friendly voice from home will come through clear and comforting, thanks partly to improvements in electrical insulations being made today by CDF.

FOR SPECIFIC INFORMATION on any CDF insulating material, see Sweet's, Electronics Buyers Guide, and other directories. Then send us your print or your problem, and we'll recommend the proper material for your application.

coff Makes Dilecto Laminated Plastics • Di-Clade laminates for printed circuits • Celoron and Polyester-Glass Molded Plastics • Micabond Mica Products • Diamond Vulcanized Fibre and Vulcoid • Flexible Tapes of Teflont, Silicone, and Micabond. Complete Fabrication Facilities.

tduPont trademark for its TFE-fluorocarbon resin.



this Waldrich giant



swings a 90-ton roll



-cuts rough turning time 75%

You're looking at the business end of a Waldrich-Siegen Roll Turning Lathe, built to turn a workpiece as long as 30 ft., as fat as 63 in. in diameter, and as heavy as 90 tons!

Right now, you're seeing it in action at the Ohio Steel Foundry Co., Lima, Ohio, biting into a 57-ton, 98-in. long roll, with a 53-in. O.D. In just three passes, its hungry cutters will shear 15 inches of steel off this diameter. Before it's through, 12 tons of turnings will come off.

This job used to take 68 hours at Ohio Steel Foundry. The husky Waldrich breezes through it in just 16½ hours flat.

It takes plenty of muscle to peel through so much

steel and the Waldrich has it, delivering 250 horsepower to the spindle. Speed is set at the selector wheel, feed at each of the two independent carriages. now

SI It

And here's an interesting economy note: chips from the Waldrich lathe are large enough to be remelted, unlike finer chips from other lathes that oxidize too quickly. Ohio Steel Foundry collects a bonus of \$15 on every ton salvaged.

Three different size Waldrich lathes are now in operation at this plant, turning workpieces with maximum O.D.'s of 36", 48" and 63". Maybe one of these sizes is the answer to your roll turning needs. It's easy to find out. Write today for complete details on these heavy producers.



american waldrich mfg. corp.

1232 PENN AVENUE, PITTSBURGH 22, PENNSYLVANIA

watch these giant workers chip away costs!

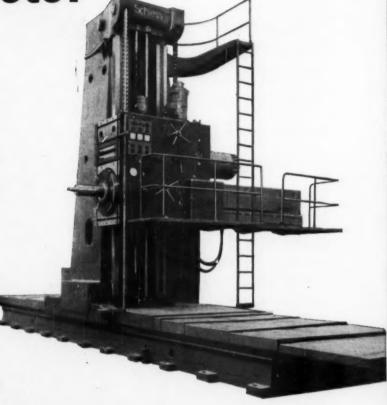
This 8% in. SCHIESS model BF horizontal boring and milling machine...

now completely redesigned with many innovations. Here are a few . . .

Two individual drives—gear-drive for roughing, belt-drive for finishing. Belt-drive particularly suited to high-speed machining with carbide tools. New tool clamping device—does away with draw keys, hammers, drifts and binding screws. All spindle-slide movements controlled from easily accessible operating platform (or from pendant station or portable control panel, if desired). Special main-drive belt requires no readjusting. Column, spindle-slide and boring spindle may be adjusted at rapid traverse.

Spindle diameters, 6-5/16" to 8-7/8". Maximum diameter bored, 59"—faced, 79".

It takes Europe's largest builder of heavy machine tools, Schiess, to turn out giants like these. Parts and service as close as Pittsburgh. And an American Schiess engineer will be happy to help you size up these heavy producers for your heavy production needs. Write for catalogs and complete specifications on all Schiess BF and K models.



This 32 ft. SCHIESS model GK vertical boring and turning mill...

Look at all these new features of the most modern vertical boring mill of its type: Two ram heads on the rail, one of which is tracer-controlled. One milling head on the rail which can be parked on the left side rail extension. Dual tables-one 15' table on the inside, a 32' table on the outside. Each table has independent drive, or both tables can be used together and synchronized as one. Table equipped with indexing device to be used for indexing layout work. Machine will swing a maximum diameter of 40'. Rapid traverse motions with pushbutton control of changeover from feed motion to independent power traverse. Electro-mechanical locking of cross-rail to columns. Fingertip speed control-counter-balanced cross-rail and side-headcompletely enclosed swiveling octagon ramspendant control-automatic lubrication.

Have you ever seen anything like it?

SCHIESS

AMERICAN SCHIESS CORPORATION

1232 Penn Avenue, Pittsburgh 22, Pa.

R/M POLY-V® DRIVE MEETS HEAVIEST LOAD REQUIREMENTS

Poly-V® Drive Specifications for 2500 Ton Erie Forging Press:

Poly-V* Belt "M": 301" P.L. x 9" wide, 24 ribs.
Driver Sheave: 17" P.D. 68" Diameter Flywheel.
100 Horsepower.

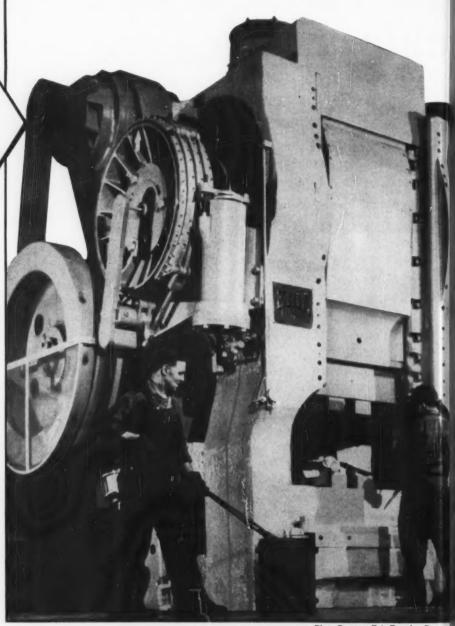


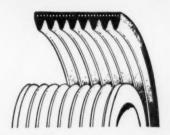
Photo Courtesy Eric Foundry Co.

R/M POLY-V* DRIVE...MORE USE PER DOLLAR

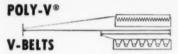
Compact Poly-V Drive delivers power to spare for this huge 2500 ton forging press, newly introduced to industry by Erie Foundry Company. R/M's patented drive design provides the higher horse-power capacity... more power per inch of drive width than ever before possible! Because it employs a single, endless V-ribbed belt running on sheaves specially designed to mate precisely with the belt ribs, Poly-V delivers up to 50% more power than ordinary V-drives of equal width... or equal power in as little as $\frac{2}{3}$ the width. Poly-V Drives have

narrower sheaves...less shaft overhang...less drive weight to meet every heavy duty application. Poly-V's single unit belt design eliminates

Poly-V's single unit belt design eliminates multiple-belt "length matching" problems, too. Belt speed ratio and belt position remain constant from no load to full load...assure smoother, cooler running—less wear on belts and sheaves! Just two belt cross sections meet every heavy duty drive requirement. Ask an R/M representative to help determine the R/M Poly-V* Drive specifications for your power driven equipment. Or write for Bulletin #M141.



POLY-V GIVES GREATER POWER CAPACITY because it has twice the contact area with half the face pressure.

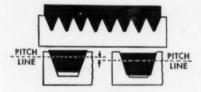


COMPARE: Measure the two bold lines to see the greater contact area of Poly-V* belt in the sheave.

AND POLY-V* has uninterrupted strength member of new high strength synthetic cord. Poly-V* is a single unit with even, uniform pull.



POLY-V* maintains constant pitch diameter under all loads. Speed ratio is unchanged. Belt position remains constant from no load to full load.



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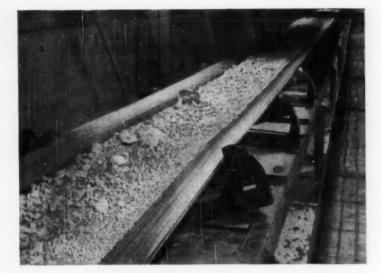
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MORE POWER in SAME SPACE or EQUAL POWER in LESS SPACE



R/M CONVEYOR BELTS FOR LONGER SERVICE

Extra flexible Ray-Man trains naturally, troughs easily...handles fuller, heavier loads even where narrow belts and small pulleys are required. Holds fasteners under severe conditions of use, requires no breaker strip. For severe shock loading, R/M makes extra-cushioned Homocord... and R/M Tension-Master for extra long lifts, high tensions. Exclusive "XDC" Cover protects R/M heavy duty belts against wear, tear, cuts and abrasions. Write for Bulletin # M302.



ALLFLEX HOSE IS STRONG AND FLEXIBLE

Exclusive engineered advantages of Allflex hose add up to easier handling, longer life...lower hose costs for a variety of uses. This versatile, all-purpose construction has no pre-set twist...coils and uncoils freely in any direction. Uniform inside and outside diameters assure safer, easier coupling. One of a complete line of quality R/M hose constructions for general and special purpose use...engineered for "More Use per Dollar" on every job! Write for Bulletin #7075.

*Poly-V is a registered Raybestos-Manhattan trademark.

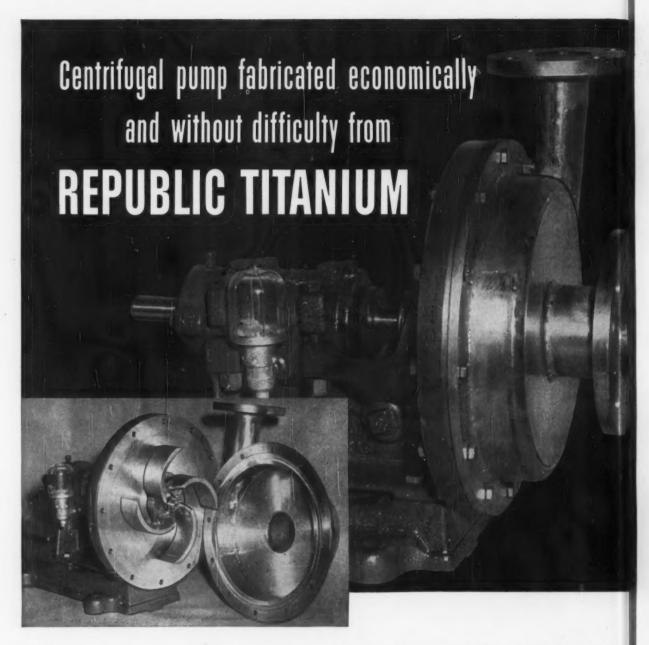
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BELTS . HOSE . ROLL COVERINGS . TANK LININGS . INDUSTRIAL RUBBER SPECIALTIES

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Other R/M products: Abrasive and Diamond Wheels • Brake Blocks and Linings • Clutch Facings • Asbestos Textiles • Mechanical Packings • Engineered Plastics • Sintered Metal Products • Industrial Adhesives • Laundry Pads and Covers • Bowling Balls





Mission Manufacturing Company, Houston, Texas, has added a worthy companion to its full line of centrifugal pumps for corrosive and abrasive applications. Shielded-arc welding techniques now permit the use of titanium in its maximum corrosion-resistant form for particularly severe pumping applications.

The pump shown above was fabricated by shaping, welding in an inert gas atmosphere, and machining. It is being used by a leading chemical company to handle ferric chloride at temperatures of about 212°F. The finished pump, incorporating the exclusive Mission Concentric Casing, contains 34 pounds of Republic Titanium.

Performance ratings are essentially similar to those obtained for cast iron or corrosion-resistant alloys.

Fewer pump sizes are required because the flat characteristics of Mission's impeller design provide a wide operating range and sustained efficiencies.

The entire fabricating operation was performed without difficulty and with little change in procedure as compared to other materials of construction.

Does this application of Republic Titanium spark an idea for your product that needs to be strong, lightweight, and corrosion-resistant? Republic Metallurgists and Machining Specialists will help you apply titanium's advantages now.

Republic produces commercially pure titanium and titanium alloys in ingots, billets, hot rolled and cold finished bars, plates, sheets, and strip. Mail the coupon for more information on these titanium forms, or for metallurgical and machining assistance.



SAVINGS IN MACHINING AND PRODUCTION COSTS of Ace Screw Extractors are obtained by the Henry L. Hanson Company with the help of Republic Cold Drawn Leaded Alloy Steels. Rolling of the extractor spirals formerly required several passes, each followed by an annealing operation. Now, with Republic Leaded Alloy, separate passes can be made deeper, reducing the total number of steps. And, because cold drawing improves the machinability of any given analysis, savings in machining costs are secured. Republic Alloys, Types 4140 and 4150, also provide a high degree of hardness and toughness. These properties in combination with scientific heat treating make the extractors practically unbreakable. Get all the facts on the advantages of Republic Cold Finished Alloy Steels. Mail the coupon today.



LOWER COSTS, IMPROVE QUALITY, INCREASE PRODUCTION with Republic Cold Drawn Special Sections. Because they are formed to the predominating cross-section of the part, Republic Special Sections eliminate or greatly reduce required machining. Results are faster output and lower cost. Also, since cold drawing improves the physical properties of any given analysis, completed parts are stronger and longer wearing. Other advantages may include improved appearance and simplified design. Send coupon for complete facts.



IMPROVED PRODUCT PERFORMANCE is reported by Roamer Steel Boats, Division of Chris-Craft Corporation, since switching to Republic Cold Finished Stainless Steel Bars. Vibration, a mechanical problem caused by out-of-true drive shafts, has been reduced to a minimum by Roamer through standardization of stainless shafts for their line of pleasure cruisers. The shafts are machined from uniformly straight Republic Cold Finished Stainless Steel Bars, Type 304. The bars meet Roamer's strict, maximum tolerance requirement of .006" runout in 72" of shafting. Stainless steel shafts also provide high strength and outstanding corrosion resistance. Republic specialists will help you use Cold Finished Stainless Steel Bars to best advantage. Mail coupon for more information.

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High speed machines handling a wide range of medium to heavy work.



STRAIGHT SIDE SINGLE & DOUBLE CRANK PRESSES 50-500 fon capacities



GAP FRAME DOUBLE CRANK PRESSU 3 - 6 % inch shaft diameters.
48 - 227 ten capacities. Also, inclinable se



SINGLE CRANK OPEN BACK INCLINABLE PF: $\begin{array}{cccc} 1 \ 1/_A & -7 \ 1/_2 \end{array} \ inch \ shaft diameters. \\ 7 \cdot 250 \ ton \ copacilies. \end{array}$



STRAIGHT SIDE ECCENTRIC GEARED PRESSES One two, and four-point suspension. 100-1250 for capacities Standard and equipped for automation.



FRONT-TO-BACK CRANKSHAFT OPEN BACK INCLINABLE PRESSES Standard and automation models 45-200 ton capacities

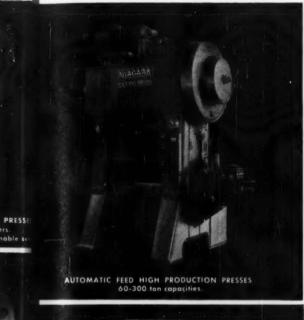


FRONT TO BACK CRANKSHAFT ADJUSTABLE BED PRESSES Standard and modified models 22-150 ton capacities

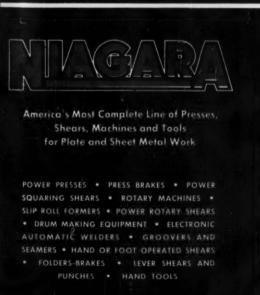


FRONT-TO-BACK CRANKSHA DEEP THROAT PRESSES 72-150 ton capacities

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*** MOST EXTENSIVE LINE:**

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*** MOST ADVANCED DESIGNS:**

Years ahead in performance through forwardthinking engineering

In the world's largest automotive and appliance plants or the smallest of sheet metal shops, Niagara machines and tools are usually at work "in force."

Batteries of giant presses are teamed up with speedy ring and circle shears. Massive, rugged press brakes stand side-by-side with powerful bending rolls and squaring shears. Versatile lever punches, rotary machines, groovers and seamers . . . all operate together to produce a better product at lower cost. The Niagara lines are "companion lines" of metalworking machines and tools that work together. A Niagara-equipped shop or plant is years ahead in quality and volume of production.

Whatever you require—power presses or hand tools—Niagara is the line that can do the most for you. It is the most complete in the industry... the most advanced in engineering. You can consult a Niagara representative with complete confidence of unbiased recommendations. Niagara has the right machines and tools for your requirements.

BRING YOUR FILES UP-TO-DATE WITH INFORMATIVE NIAGARA BULLETINS

A diversified and extensive list of machines and tools make up the famous Niagara line. Some of the principal types are illustrated. Be sure that you have the latest data on the ones that apply to your work. At your request, specific Bulletins will be mailed promptly.



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You don't have to see the "Red End" to know it's a

SIMONDS HACKSAW BLADE

Just put it to work ... that's all!

Performance speaks for itself. And if you think there's no difference in hacksaw blades, try this:

TEST 1 BOX OF 10 SIMONDS "RED END" BLADES AGAINST ANY 10 OTHERS

Then you'll know you're getting more for your hacksaw dollar than you ever got before. And then you'll see why so many other hacksaw users "Say Simonds and Save!"

Simonds "Red End" Power Blades come in All-Hard and Shatterproof types in all standard lengths, thicknesses and tooth spacings . . . a "right" blade for every job! Three types of Hand Blades are also furnished in all standard specifications for best results at lowest cost.



Factory Branches in Baston, Chicago, Shreveport, La., San Francisco and Porlland, Oregon Canadian Factory in Montreal, Que., Simondo Divisions: Simonds Steel Mill, Lockport, N. Y., Heller Tool Co., Newcomerstown, Ohio Simonds Abrasive Co., Phila., Pa., and Arvida, Que., Canada

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Alemite Hand Guns and Fittings Give You Up to 10,000 lbs. of Lubrication Power!

The point of lubrication is where maintenance costs can be cut—providing you have the right equipment for the job!

This heavy-duty Alemite hand gun-combined with genuine Alemite lubrication fittings—brings up to 10,000 lbs. of pres-

sure to even ordinary lubrication points. It gives you power to spare for fast, efficient, moneysaving protection of every machine in your plant!

Gun handles all regular pressure gun greases. Long operating handle for maximum leverage. Loader fitting permits fast, clean filling (or gun may be filled by suction). Heavy steel linkage for true piston alignment. Capacity, 1 lb. Get more out of man-hours and machine-hours with Alemite lubrication equipment!



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Stainless Steel Heads stocked by Carlson

- keep your working capital working
- save you money
- ▶ give you prompt delivery

It pays to design and build equipment with this stock in mind. You don't have to tie up your working capital in shell plates, pipe and fittings while you wait eight or ten weeks for tank heads. You'll save money by using the less expensive stock sizes that are pressed, rather than odd sizes that must be spun. You also save time when you need stainless steel heads for new construction or for emergency replacement.

The Carlson stock is made up of ASME and Standard flanged and dished stainless steel heads. They range from 10" O.D. through 72" O.D., in 6" increments, $\frac{3}{6}$ " through $\frac{3}{6}$ " Gauge, in Types 304, 304-L, 316, and 316-L. All are fully annealed and pickled after forming to provide maximum corrosion resistance. Flanges can be machined to your specifications in a matter of days.

In addition to maintaining the country's largest stock of stainless steel heads, dies are available for pressing heads in other grades of stainless. Special sizes can be spun when required. To get all the facts on this unusual Carlson service, mail the coupon and we'll send you the latest Heads File-Folder and Stock List.

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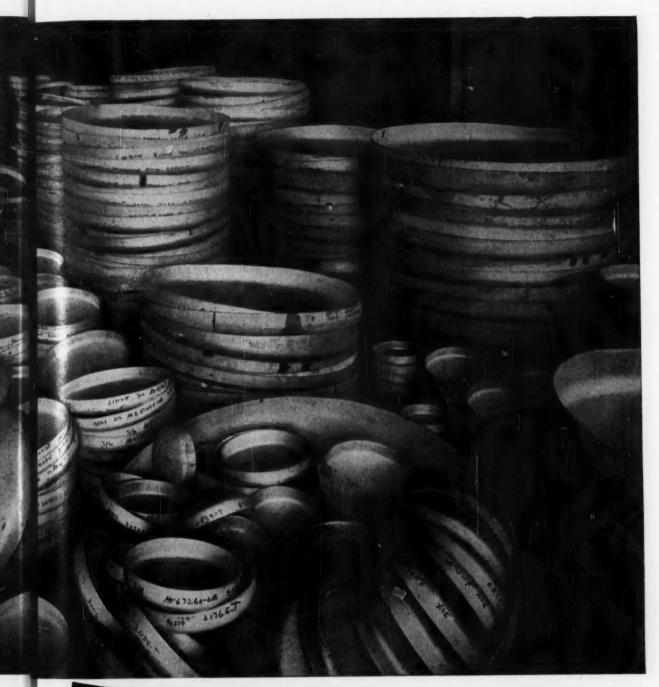
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This Carlson Stainless Steel Heads File-Folder includes lists of Dies for press forming and information on flange machining.

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45%"

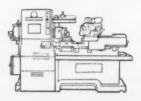


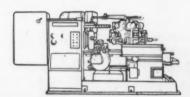
FROM THE COMPACT, HIGH-SPEED 3-U, with 6" chuck

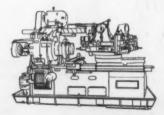
3-U SPEED-FLEX

4-U AUTOMATIC

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POTTER & JOHNSTON AUTOMATICS ARE AVAILABLE IN A COMPLETE

This Statement comes from a manufacturer who recently replaced his old, inefficient hand operated machines with new Potter & Johnston Automatic Turret Lathes. Reports from some of the many other manufacturers who have replaced with P&J include statements like these: "We reduced machine-hours 71%" . . . "Our company eliminated 4 machines and reduced operating costs" . . . "P&J Machines helped us save 66% in labor costs" . . . "We cut machining time in half and eliminated inaccuracies!" And remember — this is the kind of costcutting, time-saving performance you can expect in your plant when you replace with Potter & Johnston Automatics!

P&J Automatics deliver profit-building performance like this, because they incorporate every design advance and construction detail that can

help you produce faster at lower cost. For example, the new 3E-15 shown here offers you: Extra power and rigidity for faster, more accurate metal removal... selector-switch cross slide control, independent turret indexing drive, extralarge control drum and 6-face turret for faster, easier set-up and maximum tooling flexibility.

Tape Control. Where the ultimate in productivity and flexibility is desired — P&J Automatics can now be equipped with Tape Control for all machine motions. This important advance in industrial production methods greatly reduces setup time and insures optimum programming and cycling with minimum floor-to-floor time. All your jobs can be handled with greater efficiency... the cost-cutting advantages of fully automatic operation are made available for very short as well as long production runs.



Send Now for the Facts . . .

that will prove how P&J Automatics can help you speed production, improve work quality and reduce costs. Write for your free copies of P&J Case-History Reports... or ask to have a Representative visit your plant and analyze your requirements. There's no obligation, of course. Potter & Johnston Company, Pawtucket, Rhode Island.



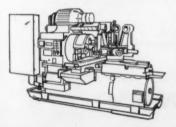
POTTER & JOHNSTON

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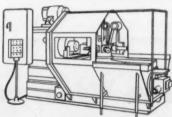
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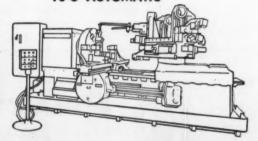
6-D AUTOMATIC



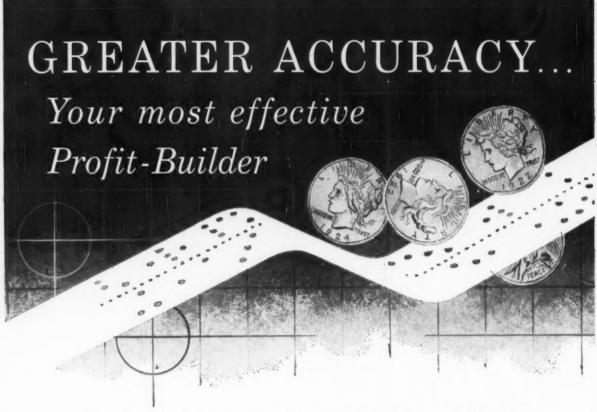
8-U AUTOMATIC



10-U AUTOMATIC



LINE TO HANDLE EVERY JOB FASTER AND BETTER AT LOWER COST!



The products that sell most successfully in today's competitive markets — and build the biggest profits for their manufacturers — are those most capable of meeting today's higher standards for quality and performance. And because greater accuracy is the sure, economical way to increase product quality and performance, precision properly applied can be your most effective profit-building tool.

Therefore, the continued use of machine tools designed for yesterday's standards of accuracy is poor economy today. That's why manufacturers are finding that the superior accuracy made possible by Pratt & Whitney Machine Tools means more accurate components, fewer rejects . . . and products that perform better, win wider acceptance and build bigger profits.

NUMERICAL CONTROL . . . Puts Toolroom Precision into Production

Pratt & Whitney conducts an intensive program of research and development that is making it possible to combine toolroom standards of accuracy with production-line speed, efficiency and economy.

One of the most outstanding recent developments produced by this program is Numerically-Controlled equipment. Applied to P&W Jig Borers, Rotary Tables and other Machine Tools, numerical control eliminates human error and makes it possible to produce jobs calling for "tenths" precision as fast as work calling for "thousandths" limits. Output is greatly increased, and the extreme accuracy of these machines can be applied efficiently to production work. Most important — with more time spent in actual machining and less time spent in reading and interpreting blueprints, manually positioning the machine, checking settings and other non-productive operations — machine utilization efficiency is more than doubled!



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P&W JIG BORERS ...

locate, bore and check accurate to "tenths" precision. First used to bring new speed and ease to the precision machining of basic production tools like jigs, fixtures and dies, these machines are finding increasing use where production parts must meet today's precision standards.

P&W PRECISION ROTARY TABLES . . .

make it possible to combine lower production costs with increased accuracy where machining requires circular spacing or angular positioning. Also used for inspecting or graduating, these P&W Tables combine rugged construction with accuracy to seconds of arc! Produced in a complete line, that includes horizontal, vertical and tilting types.



P&W KELLER MACHINES ...

are automatic, tracer-controlled millers that accurately reproduce the shape of any 2-dimensional template or 3-dimensional model. The ideal machine for fast, economical production of dies, molds and prototypes, P&W Kellers are now finding extensive use for production work.

Other Pratt & Whitney Machine Tools

VERTICAL PRECISION HOLE GRINDER

"Tenths" accuracy plus grinding speeds to 100,000 rpm.

"VELVETRACE" MILLING MACHINE

Ultimate in accuracy for 3-dimensional tracer-controlled reproduction.

MAGNESPARK VERTICAL PROFILERS

A new concept in tracer control for automatic 360° profiling.

AUTOMATIC DUPLICATING MACHINES

Duplicate dies and molds quickly, accurately and economically.

CUTTER and RADIUS GRINDERS

Grind practically every type of standard and special cutter . . . quickly, accurately.

VERTICAL SHAPERS

Handiest machines in any shop for fast, accurate handling of irregular shaped work.

MODEL C THREAD MILLERS

Unusually versatile; set new standards for accuracy, finish and economy.

DEEP HOLE DRILLERS

Twin drilling units produce true holes up to 129" deep in a single, uninterrupted operation.

Free Literature . . . on all P&W Machine Tools is available. No obligation. Write on your company letterhead, and ask for Circular 605-1.

PRATT & WHITNEY COMPANY, INCORPORATED 10 Charter Oak Boulevard, West Hartford, Connecticut

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CALIF., MILWAUKEE, WISC., NEW YORK, N. Y., PHILADELPHIA, PENNA., PITTS-BURGH, PENNA., ROCHESTER, N. Y., ST. LOUIS, MO., SAN FRANCISCO, CALIF., SYRACUSE, N.Y., WEST HARTFORD, CONN.

Representatives in the following cities: DALLAS, TEX., HOUSTON, TEX.

Howard Beacham tripled wheel life,



cut dressing frequency in half at New Process Gear

The closer you get to automation, the more it hurts to have production interrupted. That was the principal problem at Chrysler's New Process Gear Division where semi-automatic grinding of flats on truck transmission shafts was halted by wheel dressings every eleven pieces.

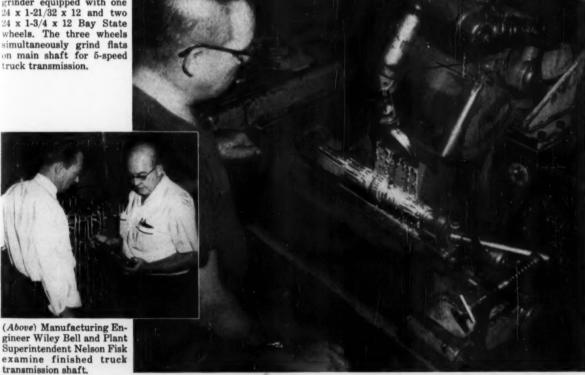
The three competitive wheels used in this simultaneous "cam grinding" operation wore down so fast they had to be replaced every week. And, on top of that, an alarming number of shafts were being cracked during the grinding operation.

Bay State's Howard Beacham was called in on the job. He specified a trio of Bay State wheels that produced really spectacular results.

Production jumped to twenty-five perfect shafts per dressing and wheel life went up to three full weeks. Finish was excellent, too.

Why not talk to your own Bay State representative next time you have a grinding problem? Like Howard Beacham he's a trained specialist. Better grinding at lower cost . . . that is his business.

Operator Henry Kotas runs grinder equipped with one 24 x 1-21/32 x 12 and two 24 x 1-3/4 x 12 Bay State wheels. The three wheels simultaneously grind flats on main shaft for 5-speed





BAY STATE ABRASIVES

Bay State Abrasive Products Co., Westboro, Massachusetts. In Canada: Bay State Abrasive Products Co., (Canada) Ltd., Brantford, Ontario. Branch Offices: Bristol, Conn., Chicago, Cleveland, Detroit, Pittsburgh. Distributors: All principal cities.

die blocks

For the production of ferrous and nonferrous forgings in drop hammers, forging presses, and forging machines, we supply five types of pre-hardened, ready-to-use die blocks, inserts, and tools in SPECIAL MACHINING QUALITY that is commercially machinable as hard as 477 BHN with modern, high-speed or carbon tools.

FX—die blocks, inserts and tools for an unusually wide variety of hot work applications, both ferrous and non-ferrous, where reasonable first cost and large volume production is important.

DURODI—die blocks, inserts and tools for a wide variety of closed die-forgings made on forging presses, hammers and

machines, involving unusual heat and abrasion problems.

CUPRODIE—die blocks for drop hammer and forging press applications, especially for light and medium weight forgings where long runs and high resistance to heat and abrasion are required.

SHELLEX—die blocks, inserts and tools for long run, close tolerance applications on forging presses, hammers and machines, requiring resistance to impact, shock, and sudden temperature change.

W4X—Inserts, tools and die blocks for close tolerance, long production runs of extrusion and forging presses, forging machines, and hammers.

forgings

"Forgings by Finkl" is synonomous with highest quality because our chromiumnickel-molybdenum heavy-duty forgings have the strength, stamina, and fatigue resistance to withstand the severe stresses and torsional strains encountered in modern heavy-duty machinery.

In addition to our CNM forgings, we are able to furnish forged products of AISI carbon and alloy steels, or many special analyses in the smooth forged, rough- or finish-machined condition.

Among the many specialties we have

produced from our MO-LYB-DIE processed alloys are:

• Repair parts for all types of forging equipment

 Containers, liners, and plungers for extrusion presses

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· Gear and pinion shafts

• Plastic mold, and die casting die blocks

Cylinders

electric furnace steels

Finkl is one of the few heavy forge plants in the United States to operate its own electric melt shop. This modern, fully equipped shop makes possible not only better control of steel quality, but also more precise production planning of all operations. Since each heat is melted and processed to meet a specific order or application, we can give individual attention to the particular requirements of each customer, thus assuring the best forging for your job.



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FELLOWS



CUTTING

Max.	Pitch [Diame	ter
Max.	Diame	tral P	itch
Max.	Face V	Vidth	
Max.	Stroke	Per	Min.



3"	FINE-PITCH

3" ext., 2" int.
40 steel, 30 brass
3/4"
2000



NO. 4GS

5/7 spur, 6 hel.

6"

2"

635



7-TYPE 7" spur * 6-1/2"





GEARBH

18"

3/4

5" e

300

7A-TYPE

7" spur*, 6-1/2" hel.	7"
6 spur, 6/8 hel.	5/7 spur, 6 hel.
1-1/2" ext., 1" int.	2" ext., 1-1/2" int.
450	450

*Max. F.D. internal-5-1/2"

NO. 11

INTERNAL



FINISHING

External & Internal	
Max. Pitch Diameter	
Max. Diametral Pitch	
Max. Face Width	
Max. Spread of Centers	

NO. 4

	FINE-PITCH	
Γ	ext. only	T
	4"	
	20	T
	1"	



SHAVING MACHINES

NO. 8 "FULL-TOOL"

yes	int. only	
8'*	***	
4	6	
2-1/2"	1-1/2" up to 10P; 1" 12 to 16P	
**	***	

GEAR GRINDER



NO. 12 FELLOWS REISHAUER

Spur and helical, max. O.D. 12". Mex. face width, spur, 6-3/4". helical: depends on pitch and helix angle. Pressure angles: 14-1/2" to 30". Pitch ranges: 6 to 48 D.P. or 20 to 120 D.P.

Also 12", 18" and 24" machines for externals only.

12"

** Depends upon work-holding fixture.



INSPECTION

Max. Pitch Diameter



No. 4 Fine-Pitch RED LINER

4"



COMPOSITE CHECK

No. 8M RED LINER



No. 20M RED LINER

18"

INVOLUTE PROFILE



No. 12M Involute

12"

Measuring

LEAD, CROWN & TAPER CHECK



No. 12H Lead Measuring

12"

Nos. 24M Involute and 24H Lead His wileble with sepecity of 24 inches

ARBHAPERS

internal spur and helical gears



3/4 spur, 5/7 hel.

5" ext., 3" int.

300

nel.

2" int.

ows ER

, max. face 4"; hel-pitch Pres-

s: 6 to 20 D.P.

OWN

ing

CHECK

6A-TYPE	No. 12
18"	12"

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3/4 spur, 5/7 hel.

550

	Compression of the Compression o	
12	36-TYPE	
	36"	\top



120-INCH

2 spur, 4 hel.

120"

148

HOBBER

GEAR

NO. 12GH2 HELIGUIDE

Spur and helical, max. O.D. 12". Max. face width, spur, 6"; helical, depends on helix angle and diameter. Max. diametral pitch 4. Hob speeds 123 to 430 H.P.M.

Also available: No. 10 Rotary Gear Shaper—10-spindle machine for very high production rates. Max. P.D. 12". Max. D.P. 3/4 spur, 5/7 helical. Max. face width 3". Max. cutting speed 500 strokes per minute.

300

3 spur, 4/5 hel.

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ellows Plastics Injection Fellows Plastics Injection Molding Presses are the fastest fully-automatic machines in their capacity ranges. Sensitive, accur-ate, built-in controls assure fast, reject-free production with minimum operator attention. Model 3-125 Model 6-200 Model 12-350 3 to 4-1/2 oz. 6 to 9 oz. 12 to 20 oz. Capacity Pounds per hour 45 75 150 Cycles per hr. (dry run) 600 to 840 490 to 650 600 to 800 15" x 21" 12" x 17" 20" x 33" Max. mold size

No. 4 FELLOWS COLD-FORMING MACHINE



Cold-works metal, ferrous or non-ferrous, to desired shape by kneading or plasticizing at room temperature. External shape is tubular, internal shape is determined by a mandrel. Maximum diameter of finished work: up to 4" O.D., depending on wall thickness. Maximum length of finished work: 20'.

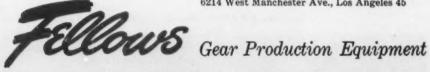
Fellows also builds special-purpose machines for production of gears and other related items. Descriptive literature, technical data and price information on all types of equipment shown is available on request. Contact any Fellows office.

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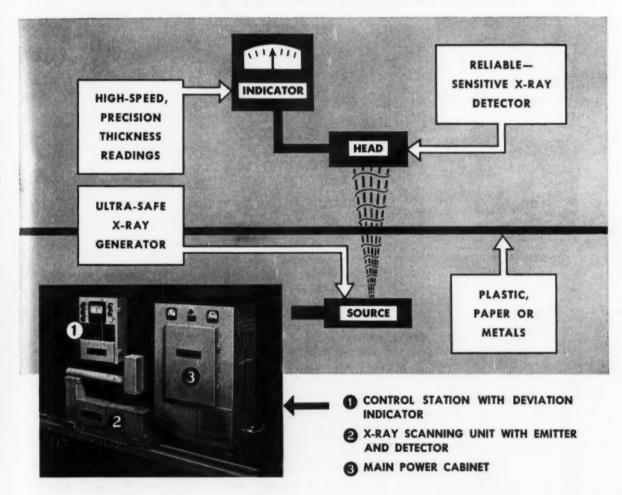
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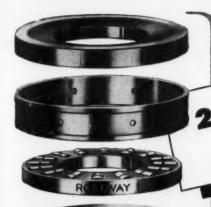
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to 3 times
Greater Thrust Capacity

8 to 12 times
Longer Life Expectancy

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TANDEM THRUST BEARING

Using axial space along the shaft, rather than enlarging the housing diameter, this new Rollway tandem thrust bearing distributes the load over two or three stages of roller components. Gives 2 to 3 times more thrust capacity than conventional thrust bearings. Life expectancy is 8 to 12 times longer depending upon the number of stages.

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22 sizes, up to 17" bore, 34" O.D., and 2,325,000 lb. capacity at 100 rpm Each stage comprises a rotatable bearing plate . . . a bronze retainer with thru-hardened steel rollers . . . a compression sleeve . . . and a stationary bearing plate. The thrust load is applied to the first stage and is by-passed by each compression sleeve in turn to the remaining stage or stages.

Calculated deformation of the bearing plates distributes the load uniformly on all rollers. A greater number of rollers in the first stage carries about 60% of the load, without increasing the load per roller. Compression sleeves have cross-sectional areas proportional to the load imposed. Roller variance is held within one ten-thousandth inch.

Complete Specifications on Rollway Tandem Thrust Bearings, as well as other up-to-date information on bearing design is yours for the asking. See your Rollway engineer, or write: Rollway Bearing Company, Inc., Syracuse, N. Y.

THREE STAGE
TANDEM

5 sizes, up to 17" bore,
34" O.D., and
3,410,000 lb. capacity
at 100 rpm

Tandem Thrust Bearing manufactured by Rollway Bearing Company, Inc. under U.S. Patent Number 2,374,820. ROLLWAY® BEARINGS

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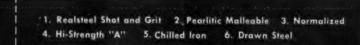
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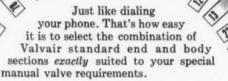
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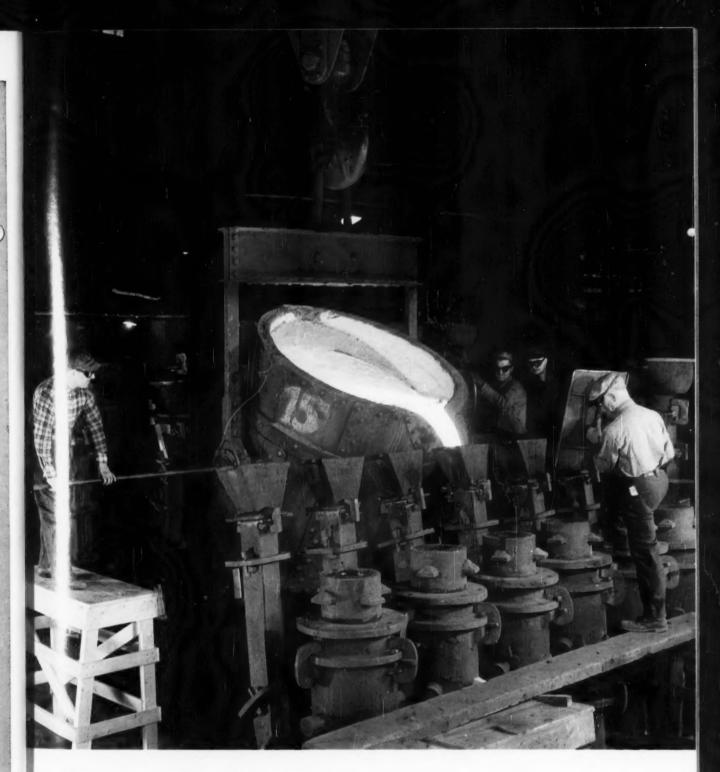
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Aside from the fact that they are gang-poured, "peanut" rolls get the same careful treatment here at Mack-Hemp that is accorded the largest plate mill rolls. Mold preparation...alloying... melting and pouring...machining and grinding...each receives the same attention whether the roll weighs 140 pounds or 140,000.

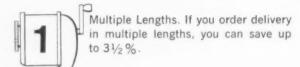
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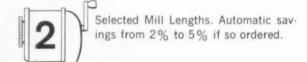
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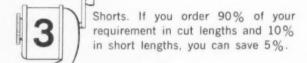


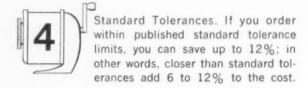
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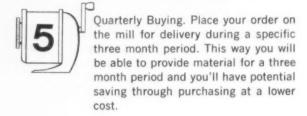
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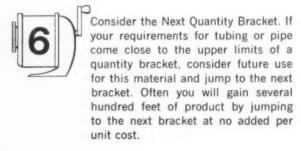














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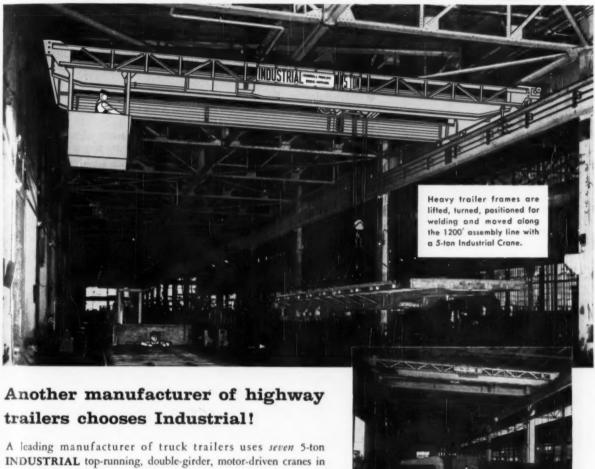
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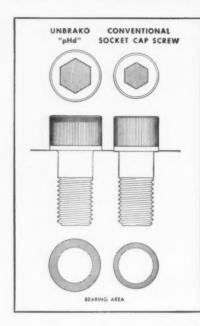
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Up to 233% more holding power with NEW UNBRAKO pHd* socket cap screws



*pHd stands for "proper head design"—a factor in higher product reliability

Enlarged head diameter, without change in head height, increases usable fastener strength as much as 134%, provides as much as 233% more holding power. The greater clamping force achieved with the new UNBRAKO pHd means longer fastener life under dynamic loads, offers the following advantages:

- Miniaturization. Space and weight-saving through use of smaller diameter or fewer screws. The 170,000-190,000 psi of these fasteners can be used to greater advantage.
- Reduction of fatigue failures. pHd allows consistently higher preloading, a major factor in lengthening the fatigue life of threaded fasteners.
- Fewer loosened threaded fasteners under shock or vibration.
- Eliminates washers under the heads of cap screws where they are used to increase the effective bearing area.
- Minimizes effect of oversized holes on the head-bearing area.

The head diameter, enlarged on %16, %16, %16‡, %8, 34, %8 and 1 in. sizes, also prevents the screw head from indenting the material being assembled—a fault that normally reduces, and sometimes completely loses, the vital preload or tensile stretch that keeps the screw tight and prevents fatigue failure. pHd also provides room for a bigger socket, which permits tightening to higher recommended preloads.

COMPARISON OF UNBRAKO pHd AND CONVENTIONAL DESIGN

Each size can now be utilized with equal reliability. The bearing stress is consistent from size to size in the new Unerako pHd socket cap screws.

SCREW SIZE	HEAD DI			G AREA	LOAD TO		% INCREASE USABLE	TIGHTENING TORQUI			
SIZE	Old	pHd	Old	pHd	Old	pHd	STRENGTH	Old	pHd		
1/4	.375	.375	.041	.041	3,280	3,280	-	165	180		
6/16	.438	.468	.047	.072	3,760	5,760	54	325	360		
3/8	.562	.562	.102	.102	8,150	8,150	-	600	660		
7/16	.625	.656	.116	.148	9,270	11,800	27	1,000	1,040		
1/2	.750	.750	.188	.188	15,000	15,000	- 1	1,450	1,590		
%16\$.812	.843	.209	.247	16,700	19,700	18	2,050	2,270		
5/8	.875	.937	.203	.305	16,200	24,400	51	2,900	3,190		
3/4	1.000	1.125	.223	.432	17,800	34,600	94	5,050	5,600		
3/a	1.125	1.312	.254	.594	20,300	47,500	134	8,000	8,900		
1	1.312	1.500	.364	.785	29,100	62,800	116	10,550	13,600		

†Normal recommended seating torques for unplated screws, fine threads

Available as a special only (listed for dimensional date)

in

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of

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High Reliability

SPS research is continually developing fasteners with higher and higher standards of predictable performance. By installing SPS high reliability fasteners in your assemblies, you increase your overall product reliability.

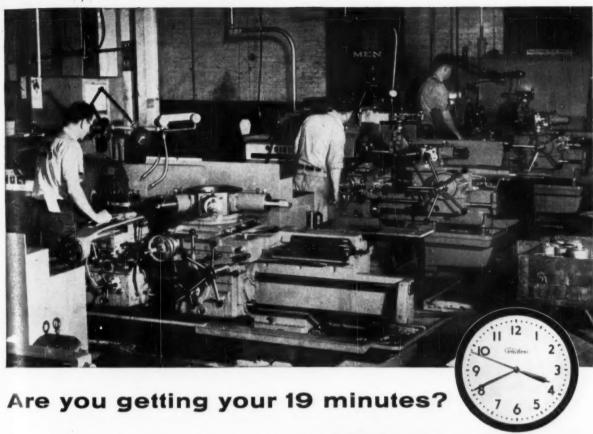
"High Reliability" is a booklet just published by SPS. Write for your copy today. The new Unbrako pHd socket head cap screw is now available through all authorized industrial distributors at no increase in price. Specify Unbrako pHd when ordering. For technical data and specifications, send for Bulletin 2406. Unbrako Socket Screw Division, STANDARD PRESSED STEEL Co., Jenkintown 17, Pa.

We also manufacture precision titanium fasteners / write for free booklet



Jenkintown • Pennsylvania

Standard Pressed Steel Co. • The Cleveland Cap Screw Co. •
Columbia Steel Equipment Co. • National Machine Products Co.
• Nutr-Shel Co. • SPS Western • Standco Canada Ltd. •
Unbrako Socket Screw Co., Ltd.



Recent studies prove the average manufacturer operates at a profit only during the last 19 minutes of every working day.

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Co.,

1959

What happens to the rest of the day's output? According to the National Association of Manufacturers, it goes to pay the costs of doing business.

Think what this means to manufacturers attempting to produce profitably with obsolete equipment...with machining unavoidably representing a large part of the manufacturing cost.

The thin line between profit and loss in your operation can well hinge on your taking advantage of modern, high-speed machine tools with ample power, reserve feeds and speeds, and maximum flexibility.

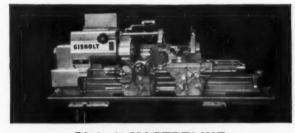
If you have obsolete equipment in your shop, now is the time to look at it closely and critically. The difference between the old and the new may amaze you. Find out now just how much obsolete machines are holding you back.

Why not call in your Gisholt Representative and talk it over with him? He'll give you fair and accurate appraisals of any machine's productive output. Call him today.

G SACHINE COMPANY

Madison 10, Wisconsin

ASK YOUR GISHOLT REPRESENTATIVE ABOUT FACTORY-REBUILT MACHINES WITH NEW-MACHINE GUARANTEE



Gisholt MASTERLINE Saddle Type Turret Lathe

Rugged headstock gear train provides 24 different forward speeds—all from a single-speed motor, for full power on all cuts.

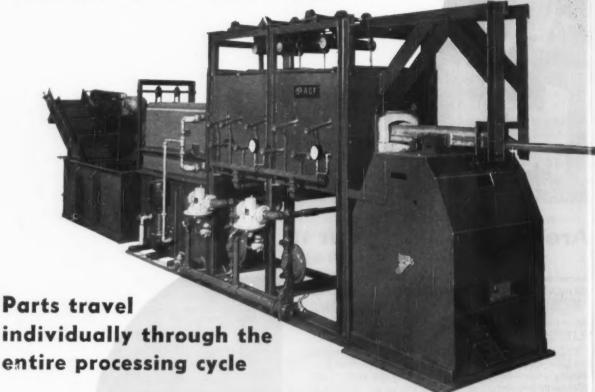
Hydraulic speed selector permits effortless speed shifts without stopping spindle or shifting gears.

Here's a rugged, powerful machine that delivers maximum output and accuracy from today's carbide tools—and has ample reserve to meet tomorrow's tooling requirements.

Contact your Gisholt Representative today for full details.

Gisho	lt Ma	achir	ne (Cos	mp	an	ıy											
Madi	on 1	0, W	isc	on	si	n												
□ Sei	d Sa	ddle	Ty	pe	T	ur	ret	La	the	e L	ite	rat	ur	e.				
□ Ha	ve G	isho	lt R	ep	re	sei	nta	tiv	e c	ali.								
Name			***				**		**			Ti	itle		 	 	 	
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City												Sta	te.		 	 	 	

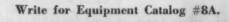
Consistent Uniformity as you
Bright Harden and Bright
Anneal at 1850° – 100 pounds of
stainless parts per hour!





This new Shaker Hearth employs an alloy muffle which incorporates a purging, heating and water-jacketed cooling section, and seals into an automatic conveyorized oil tank.

Among the many operational advantages of this new line of Reciprocating Furnaces, are the maintenance of —80° to —90° F. dew points . . . complete atmosphere uniformity throughout the processing cycle . . . and a very low consumption of atmosphere gas . . . Batch purging, heating and cooling are eliminated . . . and the parts may be observed throughout the entire processing cycle through openings in the charge and discharge ends of the muffle.





AMERICAN GAS FURNACE CO.

1004 LAFAYETTE STREET — ELIZABETH 4, N. J.
"Pioneers since 1878"

HARD GEAR HONING

CURRENT RESULTS

WHAT HONING

The following records are taken from current gear honing operations to show how some of the troublesome hazards of gear manufacturing are overcome by honing.

GEAR "A"

A lead error of .0008" was reduced to .0001"

GEAR "B"

Runout was improved .0020"

GEAR "C"

Notable improvement in both surface finish and in amount of tooth kickout

GEAR "D"

Variation in involute form improved .0002"

GEAR "E"

Size over pins reduced .004" and all nicks removed. Essentially a salvage job

THESE ARE THE GEARS BEING HONED

The second second second					-			
Gear	No. Teeth	Pitch Dia.	Rockwell "C"	Stock Removed	Honing	Floor to Floor		
"A"	83	5.7832	58-63	.0015	40 sec.	70 sec.		
PLANET PINION	15	.790	56	.0005	27 sec.	31 sec.		
"C" REAR SUN GEAR	45	2.3726	54	.0006	30 sec.	34 sec.		
"D" REAR SUN GEAR	45	2.508	58	.001	24 sec.	30 sec.		
SPUR GEAR	46	6.000	60	.004		3 min. 25 sec.		

NOTE: Hone Life, Gear "B"—6000 to 8500 pieces Gear "C"—3000 to 4000 pieces

Write for Bulletin H-57-2

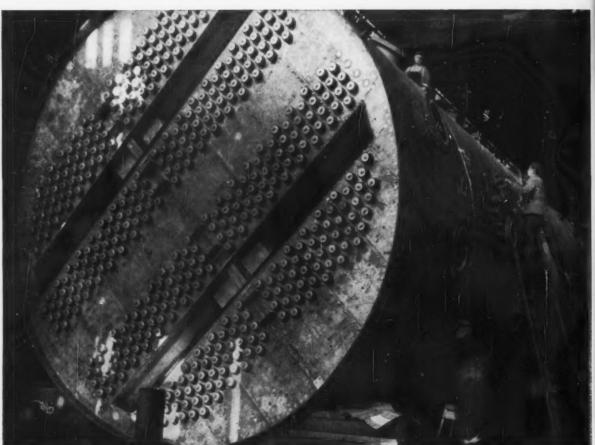
SPUR AND HELICAL GEAR SPECIALISTS
ORIGINATORS OF ROTARY SHAVING,
GEAR HONING AND ELLIPTOID

MATIONAL BROACH

5600 ST. JEAN . DETROIT 13, MICHIGAN

8098

WORLD'S LARGEST PRODUCER OF GEAR SHAVING EQUIPMENT



EXCLUSIVE...

At Sun Ship, STAINLESS STEEL is synonymous with EXCLUSIVE, because Stainless is never exposed to contamination by fabrication with ordinary carbon steel tools.



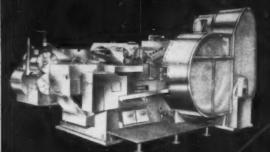
Working with the 300 to 400 series of alloys, clad steel, aluminum and other alloys, Sun fabricates pres-

sure vessels, tanks, towers, troughs, autoclaves, reactors, hoppers, platework and machinery in all sizes and types. Each to exact specifications. Each with an additional quality feature... EXCLUSIVE. SIIN SHIP

BUILDING & DRY DOCK CO. CHESTER, PENNSYLVANIA



MACHINERY



POWER

FATERBURY

MACHINERY BUILDERS

ARE

EYELET, SLITTER & WIRE MACHINERY ROLLING MILL MACHINERY



THE WATERBURY FARREL FOUNDRY & MACHINE CO.

Waterbury, Connecticut • U.S.A.

Sales Offices: Chicago • Cleveland • Los Angeles • Millburn, N. J.



"WEIRKOTE'S" SOMETHING SPECIAL! IT CAN END THE NEED FOR ANY FURTHER CORROSION PROTECTION AFTER FABRICATION."

- Q. You mean it? Weirkote can save you the cost of any further processing for corrosion protection after fabrication?
- A. Absolutely. It's the continuous process that does it. Integrates the zinc to the steel so tightly there's never any peeling or flaking. No matter how severe the fabrication any torture test you put it through—that bond stays put!
- Q. Hmmm. Weirkote sounds great. One thing-is its zinc coating uniform throughout?
- A. To the nth degree! Even the hardest-to-reach areas on the most complicated fabrications are completely protected.
- Q. Corrosion-protected, you mean?
- A. Corrosion-protected all over! So much so that you can work Weirkote to the very limits of the steel itself. So there you have it: stepped-up manufacturing efficiency, sharply curtailed manufacturing costs. All from Weirkote!

Send for free booklet that details the time-and-cost-saving advantages of skin-tight zinc-coated Weirkote. Just write Weirton Steel Company, Dept. A-1, Weirton, West Virginia.



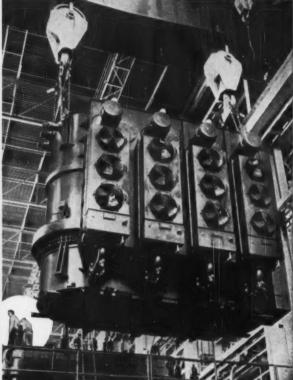
WEIRTON STEEL COMPANY

WEIRTON, WEST VIRGINIA

a division of







Why different loads require different slings

Your rigger knows that different loads need different slings because of varying factors such as shape, weight, material, finish, protruding sharp corners, extremes of temperature.

On some jobs chain is best. On others the characteristics of wire rope make it the first choice. On still other jobs, wise riggers know that combinations of chain and wire rope will provide the greatest lifting economy.

No matter what type is called for, you can be sure of the safest slings and the best values in Acco Registered Slings. From this one source you can get unbiased information based on actual know-how.

And you can get the exact slings your rigger should have.

One of the recent improve-

ments is the new shaped Master Link now provided without extra cost on all Acco Registered Slings, chain or wire rope. This link gives 18% greater resistance to distortion with no increase in weight. It is another reason why acco Registered Slings are recognized as the

standard of efficiency and safety. All Acco Registered Slings are prooftested, registered and identified for your greater assurance of safety.

Tell your distributor you'd prefer ACCO Registered Slings.

WHAT "ACCO REGISTERED" MEANS

- 1 The best material
- 2 Unit safety factor (on bodies, rings, links, hooks)
- Proof test of complete sling to twice the working load limit
- Actual field service test of each design
- Metal identification ring or tag on each sling
- Signed Registry Certificate with each sling

AMERICAN CHAIN & CABLE

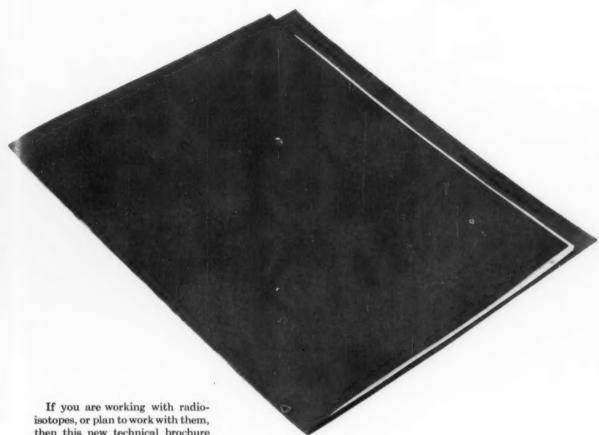
BRIDGEPORT, CONN.

Atlanta, Boston, Chicago, Denver, Detroit, Houston, Los Angeles, New York, Odessa, Tex., Philadelphia, Pittsburgh, Portland, Ore., San Francisco, Wilkes-Barre, Pa., York, Pa. In Canada: Dominion Chain Co., Ltd., Niagara Falls, Ont.



COBALT 60, CESIUM 137, IRIDIUM 192... the whole story in a nutshell in Ansco's free new

"RADIOISOTOPES IN INDUSTRY"



then this new technical brochure is a must for your files.

It gives needed facts and figures on the use of major radioisotopes . . . explains in detail half-lifes, intensity, energy . . . and, describes how each of these characteristics affect exposure time and radiographic quality. It also presents basic exposure factors and compares the quality of radiographs made by exposure to x-rays and gamma rays.

SEND FOR YOUR FREE COPY NOW!

Ansco

Industrial X-ray

Ansco, Binghamton, New York Industrial X-ray Dept.

Gentlemen: Please send me a copy of "Radioisotopes In Industry". I am actively engaged in industrial X-ray work.

Name

Position.

Address



when time counts... you can count on Sheffield

You're assured fast delivery of Sheffield bolts, standard or special, when you call in your Sheffield man.

Why? Because Sheffield's completely integrated bolt plant is one of the world's largest. Here engineering know-how and productive capacity are teamed up to handle the toughest bolt problems. And to fill the biggest orders with on-time efficiency.

Along with this speed, you're assured top quality. Sheffield's quality control team checks and tests every step of manufacture from furnace to finished bolt. For the right bolts — right when you need them — call in your Sheffield man.

Bolt Makers Since 1888

SHEFFIELD DIVISION



ARMCO STEEL CORPORATION

OTHER DIVISIONS AND SUBSIDIARIES: Armco Division • The National Supply Company • Armco Drainage & Metal Products, Inc. • The Armco International Corporation • Union Wire Rope Corporation • Southwest Steel Products



PITTSBURGH presents -

Combination
4 High /2 High
Cold Mill...

Does the work of two separate mills

"Precision" and "Versatility" are the words that best describe the new combination 2 High/4 High Cold Mill designed and built by PITTSBURGH to secure precision gauge, temper and finish for the ferrous and non-ferrous industries. As a 4 High Mill, it is used for cold reducing; as a 2 High Mill, it is used to acquire the desired temper and finish. Several desirable design features are incorporated to keep roll change time to a minimum. Low initial cost and economical operation are attractive plus values.

Heavy Machining Facilities

Our plant is equipped with a superior complement of well diversified machine tools that are available on a continuing basis for economical machining of heavy castings or the manufacture of auxiliary rolling mill equipment, such as heavy mill tables, furnace pushers, slab depilers, downcollers, ingot buggles, slab transfers, etc.

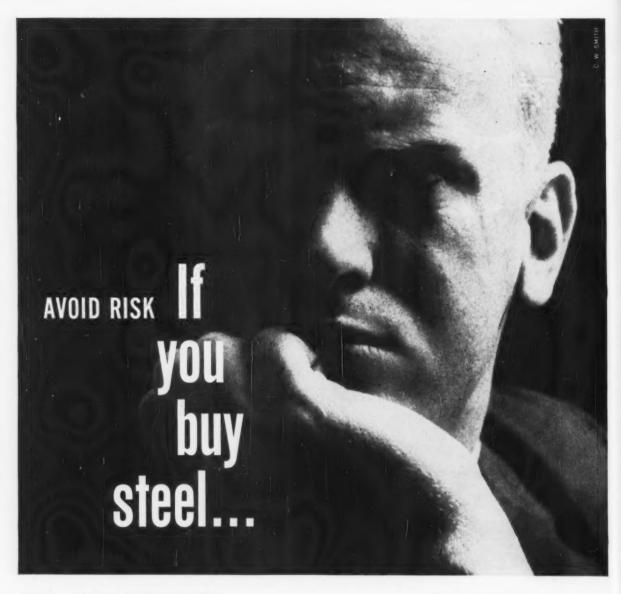


TSBURGH

ENGINEERING & MACHINE

Division of Pittsburgh Steel Foundry Corporation P.O. BOX 986, PITTSBURGH 30, PENNSYLVANIA PLANT AT GLASSPORT, PENNSYLVANIA

959



USE OUR INVENTORY to cut your maintenance costs

To keep a general-store inventory of repair-type steel inflates your maintenance costs and ties up capital uselessly.

Many people are closing out this kind of dust-gathering inventory to put themselves in a better competitive position.

They buy from their Steel Service Center, use our technical know-how, get most stock cut-to-size...promptly.

It makes sense. Couldn't you save costs of storage, space, handling, cutting, wastage and obsolescence if you were to do the same thing? Couldn't you free

capital now tied up in inventory? Wouldn't you save in other ways, avoid big-inventory risks, yet still meet maintenance and repair deadlines?

Wouldn't you be in a better competitive position? Compare all your costs of possession for steel with what Service Center steel would cost you. Use the chart. Or get the booklet What's Your Real Cost of Possession for Steel? from your nearby Steel Service Center. American Steel Warehouse Association, Inc., 540 Terminal Tower, Cleveland 13, Ohio.

COST OF POSSESSION FOR STEEL IN YOUR INVENTORY

	and and
Per ton delivered Cost of capital:	
Inventory	
Space	
Equipment	
Cost of operation:	
Space	
Materials handling	
Cutting & burning	
Scrap & wastage	

Cutting & burning
Scrap & wastage
Other costs:
Obsolescence

Insurance ____
Taxes ___
Accounting ___
TOTAL

COST OF FREEDOM-FROM-RISK STEEL FROM YOUR STEEL SERVICE CENTER Per ton, cut-to-size, and delivered

TOTAL_



The American Steel Warehouse

. . YOUR STEEL SERVICE CENTER

SEMI-CONDUCTOR RECTIFIER



Two 100-kw, 250-volt silicon rectifiers installed in industrial service. Semi-conductor rectifiers are simple in operation and maintenance, require little floor space.

Only application experience like this can give you highest conversion efficiency

Effective cooling — closed recirculating air system features air-to-water heat exchange and delivers same amount of cooling air to each diode. Air is sealed in, Direct air cooling system also available.

STEEL

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959

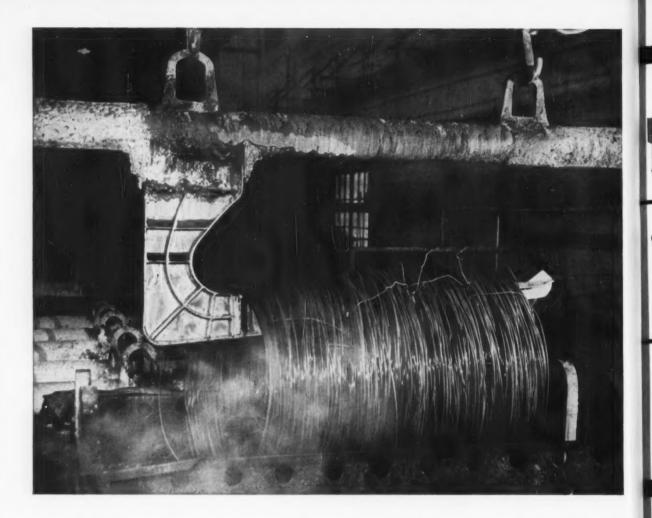
High power conversion efficiency at low cost is the major advantage of the semi-conductor rectifier. But this high efficiency — as high as 95% — can be obtained only when the unit is correctly applied.

Allis-Chalmers 30 years of experience in developing, manufacturing and applying rectifiers assures you of the highest conversion efficiency. This background of experience, plus vast research and engineering facilities, is available for a thorough analysis of your requirements. Then, specific, unbiased equipment recommendations are made - dictated solely by your requirements - because Allis-Chalmers makes all types of rectifiers.

Every semi-conductor rectifier installed by Allis-Chalmers has performed to the complete satisfaction of the user. Your local A-C man can tell you how a semi-conductor rectifier can be applied profitably to your operations. Call him. Or write Allis-Chalmers, Industrial Equipment Division, Milwaukee 1, Wisconsin.



LIS-CHALMERS



Monel Pickling Hooks give improved service life at Colorado Fuel and Iron

Pickling hooks were a major problem for the Colorado Fuel and Iron Corporation. They corroded too fast.

So Colorado decided to try Monel* nickel-copper alloy pickling hooks. The result? The photo above gives you the answer. This hook has been on the pickling line five years, three shifts a day—yet you can see its excellent condition. Today, this Monel hook is expected to outlast predecessors by a wide margin.

Monel hooks last longer because Monel has excellent resistance to corrosion by sulfuric acid pickling solutions. Monel alloy is strong and tough. In fact, it's the strongest nonferrous metal you can use for pickling equipment.

Monel hooks save money other ways, too

This combination of strength and corrosion resistance saves money in several ways. Besides longer life, it permits greater payloads. And because Monel alloy is readily fabricated and welded, a hook can be quickly and economically repaired if it's damaged. Or it can be rebuilt to extend service life even further.

Improves other pickling equipment, too

Not only in hooks, but in all pickling equipment—slings, chains, bolts, tierods — Monel alloy can save you money . . . cut deadweight, outlast other materials. To get an idea of savings you can expect, write Inco for a copy of a useful 32-page handbook, "Equipping the Pickle House for Greater Production at Lower Cost."

The International Nickel Company, Inc. 67 Wall Street New York 5, N. Y.

INCO NICKEL ALLOYS

TYPES AND CAPACITIES - MINSTER PRESSES - A COMPLETE LINE PIECE-MAKER AUTOMATIC PRODUCTION PRESSES

SINGLE POINT, GAP TYPE, OPEN BACK



Series 1 Inclinable 6 Capacities 12 THRU 60 TONS Bulletin Section 1

> Series 1 Inclinable Two Capacities 75 THRU 90 TONS **Bulletin Section 2**



Series P1 Three Capacities 75 THRU 150 TONS Bulletin Series P1



Nine Capacities 20 THRU 300 TONS Four Widths Fa Cap. **Bulletin Series P2**



Series 70 Fixed Base Four Capacities 45 THRU 90 TONS **Bulletin Section 3**

> Series B1 Fixed Base, Automatic **Five Capacities** 16 THRU 60 TONS Gap Press Bulletin



KNUCKLE JOINT PRESSES

Series 90 Six Capacities 150 THRU 1000 TONS **Bulletin Series 90**





Series G1 Fixed Base or Inclinable Four Capacities 75 THRU 250 TONS **Bulletin Series G1**

> Series 20 Deep Throat Type Three Capacities 15 THRU 35 TONS Gap Press Bulletin



HORNING PRESSES

Series 10 **Eight Capacities** 16 THRU 90 TONS **Bulletin Series 10**



HEAVY DUTY BLANKER

TWO POINT, GAP TYPE, OPEN BACK



Series 60 Inclinable—Five Capacities 22 THRU 75 TONS 6 Widths Ea. Cap. Request Specifications

> Series 80 Fixed Base-Five Capacities 22 THRU 75 TONS 6 Widths Ea. Cap. **Request Specifications**



CLUTCH CONVERSIONS

Minster patented Com-bination Air Friction Clutch and Brake unit for clutch conversions increases production, reduces maintenance. **Bulletin CC57**



STRAIGHT SIDE PRESSES



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Series \$1 Twelve Capacities 50 THRU 600 TONS **Bulletin Series S1**

> Series S2 Ten Capacities 50 THRU 400 TONS Five Widths Ea. Cap. **Bulletin Series S2**



MINSTER

THE MINSTER MACHINE COMPANY MINSTER, OHIO

FIRST IN PRESS DESIGN



Series MS1 Three Capacities 300 THRU 500 TONS Request Specifications

STRAIGHT SIDE PRESSES - M SERIES

Series MS2 **Five Capacities** 150 THRU 500 TONS Five Widths Ea. Cap. Bulletin Series MS2



MINSTER MACHINE COMPANY MINSTER, OHIO

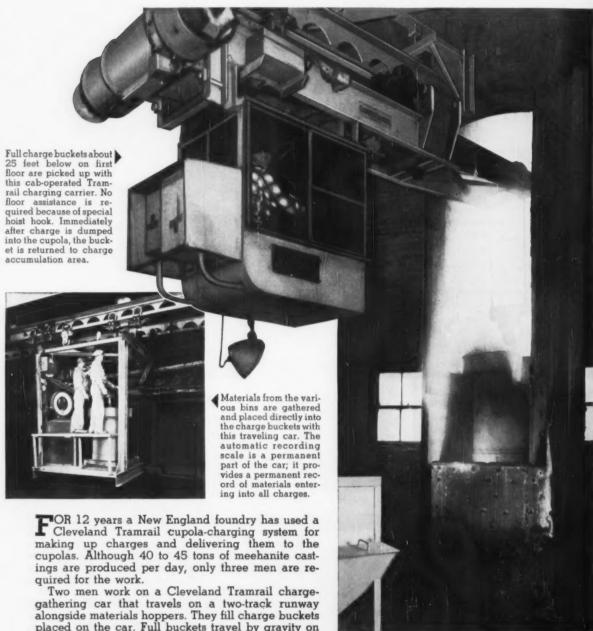
Please send me a copy of Bulletin_ Gentlemen:

Company___

City_ Nature of Product_

A Simple Efficient Cupola Charging System

Serves Foundry Producing 45 Tons Castings Daily



Two men work on a Cleveland Tramrall chargegathering car that travels on a two-track runway alongside materials hoppers. They fill charge buckets placed on the car. Full buckets travel by gravity on a roller conveyor to a pick-up station. Here the third man, who operates the Cleveland Tramrail cupola charging carrier, lowers the hoist hook from the floor above and picks up the buckets. These are delivered to one of the two cupolas and materials discharged through the bucket bottoms.

Only three charging buckets are required, yet nine tons are melted per hour. The system has proven fast, efficient and easy to maintain.

Overhead Materials Handling Equipment
Write for free booklet 2008

CLEVELAND (2)

CLEVELAND TRAMRAIL DIVISION . THE CLEVELAND CRANE & ENGINEERING CO. . 4849 East 286th Street . WICKLIFFE, OHIO



Ultra-precise control of internal diameters and clearances helps HYATT Hy-Rolls run smoother, last longer, prevent troubles due to excessive heat and vibration frequently generated by inferior bearings. For maximum performance per bearing dollar, insist on . . .

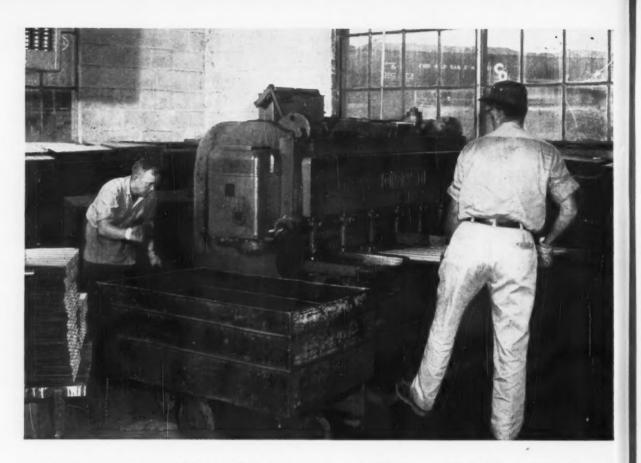
YATTHY-ROLL BEARINGS
FOR MODERN INDUSTRY

NYATT BEARINGS DIVISION • GENERAL MOTORS CORPORATION • HARRISON, NEW JERSEY

NO BEARINGS carry radial loads like cylindrical bearings . . . and NOBODY knows them like HYATT

1959

ADE IN



PRODUCTION: 10,000,000 cuts MAINTENANCE COST: \$896°°

This Cincinnati® Shear has been in constant service for ten years, cutting 18-gauge corrugated sheet, 1010 draw quality, for a prominent heating equipment manufacturer at an average rate of 4000 cuts a day. That adds up to more than a million strokes per year — or 10,000,000 strokes in ten years.

Accuracy has always been excellent. The machine has been "down" only for blade changes. Special blades are used in this operation, to eliminate distortion of the corrugations.

Cost of machine maintenance, including blade resharpening, has been \$896.00 for the entire ten years. "This," says their production manager, "to my way of thinking, is very good performance." We agree. Yet this is not exceptional. Every Cincinnati® Shear is built to provide this kind of dependability and low maintenance, and we have hundreds of case histories to prove the point.

Specify Cincinnati® for all your shear requirements. Write Department B for Catalog S-7R.

Shapers / Shears / Press Brakes

THE CINCINNATI SHAPER co. Cincinnati 11, Ohio, U.S.A.



"Do-It-Yourself" can sometimes be costly

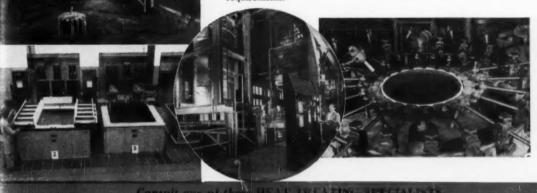
Buying equipment and supplies to perform heat treating operations within your own plant is only one step in many that must be considered when contemplating the installation or expansion of a heat treating department.

Here are some of the factors that should be included when figuring the cost of operating your own heat treating department—of "doing-it-yourself" when it comes to heat treating:

- Technical skill: Trained operators whose skill is the result of years of experience are essential
- Maintenance: Rapid deterioration of equipment occurs unless there is constant repair, maintenance, and skillful handling of the equipment
- Quality control: Testing equipment and skilled operators are necessary to maintain uniformity and quality control of all heat treating operations
- Sufficient equipment and supplies: A great variety of equipment is needed to meet the requirements of annealing, brazing, hardening, carburizing, stress relieving, nitriding, and all other heat treating processes; and an endless variety of materials and supplies must be kept on hand.

These problems and many more have been solved by commercial heat treaters. They have the answers because heat treating is their business.

Every MTI commercial heat treater listed here is a specialist with complete service facilities under one roof. Each one has the facilities, equipment, skill and experience which will enable him to meet your most exacting heat treating requirements.



American Metal Treatment Co. Elizabeth, New Jersey

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1959

Anderson Steel Treating Co. Detroit, Michigan Benedict-Miller, Inc. Lyndhurst, New Jersey

Bennett Heat Treating Co., Inc. Newark 3, New Jersey Cook Heat Treating Co. of Texas Houston II, Texas

The Dayton Forging & Heat Treating Co.
Dayton 3, Ohio

Dominy Heat Treating Corp.
Dallas, Texas

Bethayres, Pennsylvania

Greenman Steel Treating Company Worcester 5. Massachusetts

Fred Heinzelman & Sons New York 12, New York Alfred Heller Heat Treating Co. New York 38, New York



Hollywood Heat Treating Co. Les Angeles 38, Califernia Ipseniab of Rockford, Inc. Reckford, Illneis

Ipseniab of Canada Ltd. Toronto, Ontario

L-R Heat Treating Co.

Newark, New Jersey
The Lakeside Steel Improvement Co.

Metallurgical, Inc.
Minnespells 14, Minnespeta

letallurgical, Inc. Kansas City 8, Missouri New England Metallurgical Corp. South Besten 27, Massachusetts

Owego Heat Treat, Inc. Apalachin, New York

Paulo Products Company St. Louis 10, Missouri

Pittsburgh Commercial Heat Treating Co.
Pittsburgh I, Pennsylvania

The Queen City Steel Treating Cq. Cincinnati 25, Ohio

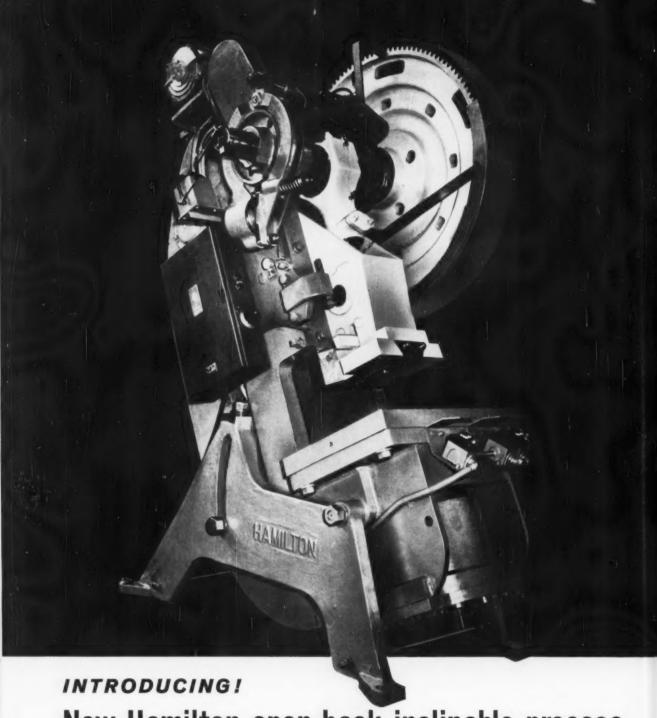
J. W. Rex Company Lansdale, Pennsylvania

Stanley P. Rockwell Company Hartford 12, Connecticut

Scott & Son, Inc. Rock Island, Illinois

Syracuse Heat Treating Corp. Syracuse, New York

Temperature Processing Co. North Arlington, New Jersey



New Hamilton open-back inclinable presses

Special features of Hamilton OBI Presses include stress-relieved welded steel design — lowers deflection so that up to 50% more stampings can be produced before dies require regrinding; disc-type air clutch, mounted on the crankshaft, to permit low-

inertia starting with reduced heat generation; special air-released, spring-actuated brake for maximum efficiency and production speed with low heat loss; extreme stability and wearing qualities made possible by a wrist pin and crosshead type connection.

Write to Dept. 2-A for Bulletin 13302

Hamilton Division Hamilton, Ohio

BALDWIN · LIMA · HAMILTON

Diesel engines . Mechanical and hydraulic presses . Can making machinery . Machine tools





Lima Type 24-T Jobmaster Truck Crane handling scrap in yard of Buckeye Foundry, Cincinnati, Ohio. The versatile crane is equipped with a 28-ft. boom and employs a hook, $\frac{1}{2}$ -yd. clamshell, or 3000-lb. magnet, depending on the job.

"LIMA Johnaster saves 20 man-hours on just one car-unloading operation" reports Buckeye Foundry, Cincinnati, Ohio

Buckeye Foundry, manufacturer of castings for the machine tool industry, bought a Lima Type 24-T Jobmaster Truck Crane in mid-1957 to speed up materials handling.

Al Huth, plant maintenance engineer, says: "We use the crane for handling pig iron, sand, scrap and flasks, and it has proved to be a very profitable investment. Formerly the materials-handling jobs were done by a crew of 18 men, and it was a lot of hard, brutal work 8 hours a day. Now the crane works only 7 hours a day, and our work force has been reduced to four men. The crane can unload 300 tons of pig iron a day, or 60 to

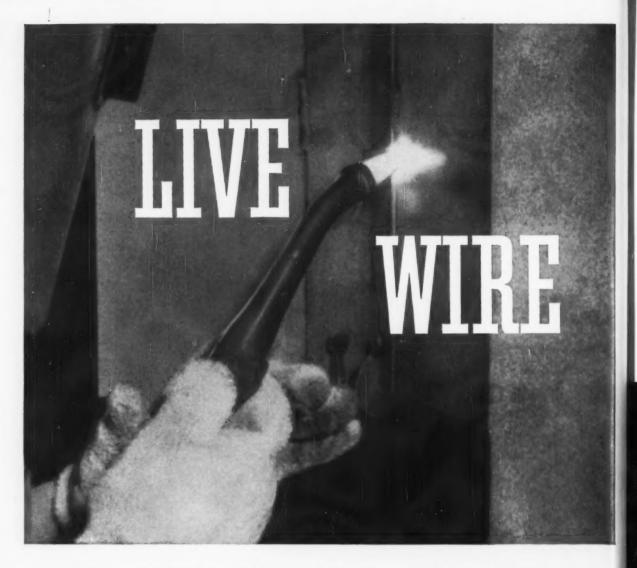
65 truckloads of sand. It used to take three men 8 hours to unload a carload of sand. With the Lima, it now takes two men 2 hours to do the same job. Unloading a carload of pig iron previously meant two men for 8 hours. With the Lima, it now takes only two men 1 hour."

If you have a materials-handling problem, it will pay you to check the complete line of wagon, truck and crawler-mounted Limas . . . designed and built with the quality that saves you time and money on every job. See your nearby distributor or write Construction Equipment Division, Baldwin-Lima-Hamilton Corporation, Lima, Ohio.

DISTRIBUTORS IN PRINCIPAL CITIES OF THE WORLD

LIMA Construction Equipment Division, Lima, Ohio
BALDWIN · LIMA · HAMILTON





New design in Sigma hand welding torches

Here is a new, lightweight torch—only 16 ounces—for manually welding light-gage steels. Sigma ST-2 welds in all positions with no change in control or current settings. Welds .030- to .100-in. sheet, using low-voltage shortare technique with .020- and .030-in. hard-drawn wire. For 200 amp continuous service.

Balanced design makes handling easy. Service lines enter through rear of handle—a convenience in cramped quarters. Start-stop switch on handle, easy to reach. Nozzle has a 60° curve for maximum weld visibility.

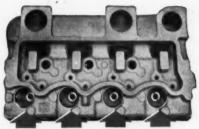
Sigma ST-2 makes high-quality welds at high speed. Seams require no cleaning...dis-

tortion is at a minimum. Inert gas shielding is economical. Low flow rate—only 10 cu. ft. or less per hour—means even more savings.

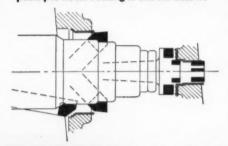
Call your nearest LINDE office today for a demonstration of this new Sigma ST-2 torch! Or write Dept.I-11, LINDE COMPANY, Division of Union Carbide Corporation, 30 East 42nd Street, New York 17, N.Y. Offices in other principal cities. In Canada: Linde Company, Division of Union Carbide Canada Limited.



"Linde" and "Union Carbide" are registered trade-marks of Union Carbide Corporation.



MACHINES 21 CYLINDER HEAD SURFACES IN ONE PASS WITH DEPTH OF CUT BETWEEN 1/8" AND 3/16" Rough castings are bored, plunge-faced and chamfered at a rate of 18 parts per hour. Tooling is shown below.



NEW!

Heavy-Duty Precision Boring Machine

From base to bridge-top, Ex-Cell-O's new Style 771 Precision Boring Machine is engineered to keep pace with changing production needs and built to give years of precise profitable performance.

A specialist in fast, heavy-duty work such as the multiple machining operations detailed at left, the Style 771 (and the companion double-end Style 772) provides ample work space for complex tooling setups and bulky fixtures.

In-built versatility permits a broad range of rough, semifinish and finish operations with automatic cycling. Rigid construction gives the "beef" needed for machining large, heavy parts, and supplies a wide margin of steadiness for high production of smaller precision parts.

Ex-Cell-O Precision Boring Machines can put greater precision into your products at lower per-unit cost. Get the full story from your local Representative, or write direct.

RIGHT: Style 771 machines both 4-and-6cylinder tractor components. As cycle starts, table rapids to left, spindles rotate and feed traverse begins. At end of stroke, table rapids out to clear tooling; fixture indexes, cycle repeats for second set of holes.

BELOW: Double-end Style 772 performs multiple machining operations on tractor gear case cover.

1, 1959







EX-CELL-O

Machinery

Division

MANUFACTURERS OF PRECISION MACHINE TOOLS - GRINDING AND BORING SPINDLES - CUTTING TOOLS - TORQUE ACTUATORS - RAILROAD PINS AND BUSHINGS - DRILL JIG BUSHINGS - AIRCRAFT AND MISCELLANEOUS PRODUCTION PARTS - DAIRY EQUIPMENT



EMLO 75



Now, from VCA's integrated, mine-to-mill facilities, come two new members of the Exlo ferrochromium family, with higher-than-ever chromium content (75% minimum) for use in very low carbon stainless steels and heat-resistant alloys. Exlo "75" is particularly adaptable to vacuum melting... and to other processes where maximum cleanliness is a must! Two grades of Exlo "75" to choose from:

Max. .015% Carbon Grade

Chromium	0		0			0	0		min. 75%
Carbon .	 0	0	0	0	a		0		max. 0.015%
Silicon									max 0.75%

Max. .025% Carbon Grade

Chromiun	n	a			0		0	0		0		min. 75%
Carbon .			9	0	0	.0	0	0	0	0		max. 0.025%
Silicon		٠			0				0	4	0	. max. 0.75%

AND BEAR IN MIND the regular EXLO grades for use in low carbon stainless and heat-resistant steels, irons and alloys. These, like all EXLO ferrochromium alloys, have high density and exceptional cleanliness.

STE

Max. .025% Carbon Grade

Chromie	U	m)		0	0	0		0		0	0	68/73%
Carbon		0	0		0	0	0		0		0		max. 0.025%
Silicon				0	۰	0		0	0	0	0		. max. 0.75%

Max. .05% Carbon Grade

Chromi	u	m	1		0								0		0	61	3/73%
Carbon		0		0		0	0		0			0		0		max.	0.05%
Silicon		0			0	0	0	0		0	0		D	0	0	max.	0.75%

Learn more about the substantial advantages of the whole Exlo family of fine high chromium—extra low carbon alloys, Call your VCA representative—or write us—today!



VANADIUM CORPORATION OF AMERICA

420 Lexington Avenue
New York 17, New York
Chicago • Cleveland • Detroit • Pittsburgh
Producers of alloys, metals and chemicals



Cut disconnect-reconnect time by as much as 50%

The FALK Spacer Coupling is specially designed for quick installation or removal without disturbing the driving or driven unit. This feature can save you up to 50% in disconnect-reconnect time when critical equipment—a process pump, for example—needs repair or replacement.

Here's another saving: with the FALK Spacer Coupling, you can quickly realign shafts without the usual loss of operating temperature!

And still another: you can remove or reinstall the FALK Spacer as a unit without draining the lubricant.

Because of its exclusive grid-groove Steelflex design, the FALK Spacer can accommodate residual misalignment—parallel, angular, or (most important) both. Also, it provides torsional resiliency that cushions shock and vibration. Thus it saves wear-and-tear on your connected equipment.

To prove these claims and enjoy these savings, install a FALK Spacer on one application—and see for yourself. Consult your FALK Representative or Authorized Distributor.

THE FALK CORPORATION, MILWAUKEE 1, WISCONSIN MANUFACTURERS OF QUALITY GEAR DRIVES AND FLEXIBLE SHAFT COUPLINGS Representatives and Distributors in many principal cities.

EASY AND QUICK TO INSTALL, DISCONNECT OR RECONNECT

First, mount shaft hubs to allow proper distance between hubs; then, align driving and driven units.

Second, compress Spacer to fit space between hubs and tighten cap screws to pull spacer hubs into the registered fit.

To disconnect, reverse the second step. No draining of lubricant necessary.



The heart of the FALK Spacer ... the basic Type F Steelflex Write for Service Manual 4838

FRLK
...a good name in industry

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is a "75"

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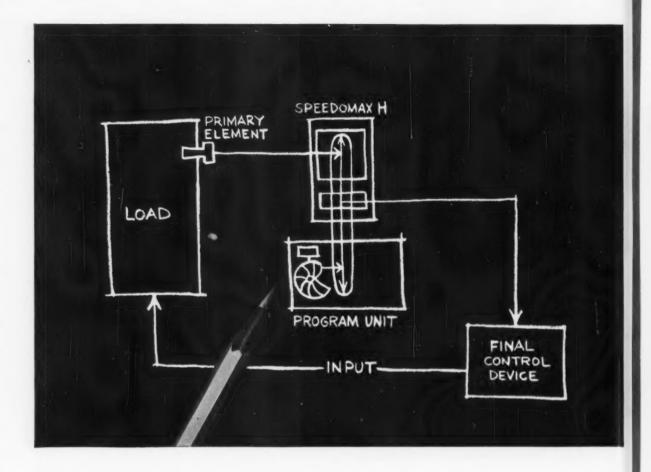
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1959



Reproduce your time-temperature cycles exactly with L&N cam-type program control

At the flip of a switch you can heat...soak... and cool at a preset rate for a preset time with L&N's improved cam type program control! Whether your program is linear or non-linear, this control will continuously regulate input to reproduce your cycle...again and again.

Heart of the system is the program unit. Essentially it's a motor-operated cam and a control slidewire. The cam is calibrated . . . making it extremely easy to lay out and cut to any time-temperature cycle. Changing a cam to meet a new program takes only a minute. For additional flexibility, the unit has seven standard speeds . . . permitting a multiple number of programs.

Other elements in the control system include a primary element, a Speedomax® recorder and associated control relay, and a final control device.

Any change detected by the primary element and measured by the recorder is checked by the program unit, which regulates the final control device to keep the process on cycle.

Also available is a motor-operated front setter type of program control. Recommended for linear programs only, this system offers great flexibility within the range selected.

Both types are available for Two-Position or proportioning control . . . will regulate input to electric or fuel-fired furnaces.

Can your process benefit from programmed heating and cooling? If so, it'll pay you to investigate L&N program control. For more information, call your nearest L&N office, or write 4956 Stenton Ave., Philadelphia 44, Pa. Ask for Data Sheet ND46-33(4).



DoALL UPSETS old machining methods with the NEW Contour-man

Band Machines

New ways to cut costs

This is the time-right now-for production men and methods engineers to take a good, long look at some of the "accepted" machining practices . . . to break away from old habits in the light of new developments and performance in band machining.

Think of it! The new Contour-matics give you an average of 650% faster cutting rate . . . 30 times longer tool life . . . elimination of hand feeding . . . little or no fixturing . . . new standards for accuracy and finish.

In just 30 minutes we'll demonstrate in your plant how the Contour-matic[®] can reduce your machining costs—on your own work. Savings of 50%, 75%, even 90% are not unusual when you put your slotting, splitting, notching, trimming and facing operations on the table of a Contour-matic. Contours, angles and grinding reliefs are more production-line or toolroom operations now being done with the Contour-matic machine at a fraction of the time and cost of conventional methods.

Our in-plant demonstrations and "job spotting" are services your DoALL machine tool specialist provides without obligation. Let him help you make a realistic appraisal of your basic tools and machining methods. It will pay you to do it now. Call your local DoALL store today.

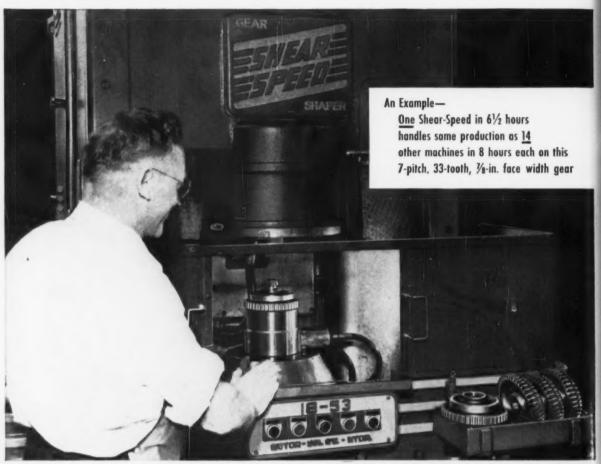
Productive Maintenance is your assurance of continuous, profitable performance on all DoALL machines. It is an included service to all DoALL users. Ask your DoALL representative about "Package Service."



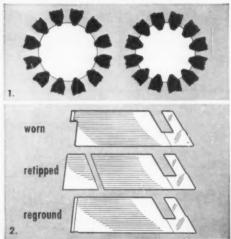




. 1959



Boost your productivity with SHEAR-SPEED gear shapers



1. In the Shear-Speed process all teeth are cut simultaneously. Gear-size capacity from 1 to 20 inches.

2. Shear-Speed cutting blades can now be retipped economically by new Michigan cost-cutting service.

If you're interested in higher productivity in your gear and toothed parts departments, the one sure process is Shear-Speed gear shaping—the one process that cuts all teeth of external or internal gears at one time in just seconds. Shear-Speed gear shaping is now the basic production method in a broad range of manufacturing fields—on gears, splines, sprockets, cams, ratchets, clutches, etc. New improvements now make Shear-Speed bigger cost savers than ever—with lower tool costs; easier automation. Other features: top accuracy, low maintenance and easy operation. Let a Michigan representative plot your toothed-part production against Shear-Speed time cycles. You'll be surprised at the productivity . . . and savings.





Today's industries need Towmotor Continuous Operation

It's a New Towmotor "Pace-Maker"... built to last!

Get under hood fast! Towmster till-



Low up-keep assured! New func-tional-design construction intro-duced in Towmotor "Pace-Made" Series adds extra economy to Tow-motor Continuous Operation. Model 540 shown.

The stamina of this "Pace-Maker" Series Fork Lift Truck will hardly surprise you -it looks like it's built for more roughand-tumble treatment than you'll ever give it, and it is.

But slip into the driver's seat and you'll marvel. Towmotor TowmoTorque Drive makes this compact lift truck handle 51/2-ton loads with unmatched

Leaders for 39 years in building Fork Lift Trucks, Tractors and Carriers



Gerlinger Carrier Co. is a subsidiary of Towmotor Corporation, Cleveland 10, Ohio ease! Operator "inches" gently up to tier - or skims over any terrain - with minimum effort. Saves extra maintenance dollars all the while.

Send for Towmotor Booklet SP-23 or ask for a convincing demonstration-or do both.

-					
	Send	free	Towmotor	Booklet	SP-23

Send free Certified Job Studies relating to our business, which is:

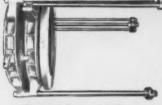


Company_ Address.

Name.

Mail to TCWMOTOR CORPORATION, Cleveland 10, Ohio





Thermal Expansion Type

Linear expansion of the thermal tubes frees the goggle plate for swinging to open or closed position. The contraction of the tubes clamps the plate, forming a gas-tight seal. Sizes: 36" to 120".



Mechanical Type

Powerful clamping force applied at all points around disc periphery prevides a safe seal for gas mains from 6" to 84".



GOGGLE VALVES

Bailey Valves assure safety plus efficient service on gas washers, blast furnace mains, precipitators and boiler plants. Bailey Valves operate satisfactorily, regardless of the length of time they may stand unused. Their dependability has been proven thoroughly by hundreds of installations in major steel plants.





Roebling Tire Bead Wire: Packaged for Maximum Benefit

PA

1959

The problems eliminated by this unique reel-less core packaging system are manifold. Loads are palletized two cores per pallet and may be stacked two or three high. This, plus the fact that

you need not accumulate empty reels means storage space requirements are cut to less than half. You do away with all freight and handling costs on reels, the bother and expense of "bookkeeping" returnable reels, and the freezing of money in reel deposits.

This is typical of Roebling's advanced packaging methods—that makes handling Roebling high-quality wire so

much easier. For details on this efficient Roebling Tire Bead Wire packaging method, or information on other types of Roebling wire, write Wire and Cold Rolled Steel Products Division, John A. Roebling's Sons Corporation, Trenton 2, New Jersey.

ROEBLING

Branch Offices in Principal Cities
Subsidiary of The Colorado Fuel and Iron Corporation

Operates MARVEL No. 8 Metal Cutting Band Saw



Among the many advantages of the MARVEL No. 8 Band Saw is the simplicity and convenience of operation built into this universal metal cutting saw.

Here's a case in point. Paul Stevens, who is totally blind, is employed by the Purkett Manufacturing Co., Joplin, Mo., manufacturers of laundry equipment, as a MARVEL No. 8 Band Saw operator. He operates two MARVEL No. 8 Band Saws, filling orders from the fabricating department for bars, shapes and even mitres. He handles the entire operation without assistance from anyone.

Thoroughly familiar with his stock and bin locations, he sets up the saw, measures lengths, and turns out work accurate to ½". Almost any conceivable sawing job is handled on these machines, from the smallest, most delicate work to heavy beams, up to 18". They will cut-off bar stock, pipe, tubing, moulding and structural shapes—saving hours of machining time.

The MARVEL No. 8 vertical column design, table height working surface, easy accessibility to simple operating controls, fast and positive power or manual feed control, column and blade tilting to any angle up to 45° right or left of vertical for cutting at an angle or mitre—are just a few design and operating features that make MARVEL No. 8 Band Saws the best all-around saw you can buy.



For the complete story, write for the new Bulletin 875, which illustrates and describes this outstanding universal metal cutting saw.

ARMSTRONG-BLUM MFG. CO. 5700 BLOOMINGDALE AVENUE, CHICAGO 39, ILLINOIS





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UNITED.

HIGH SPEED

5-STAND

TANDEM COLD MILL



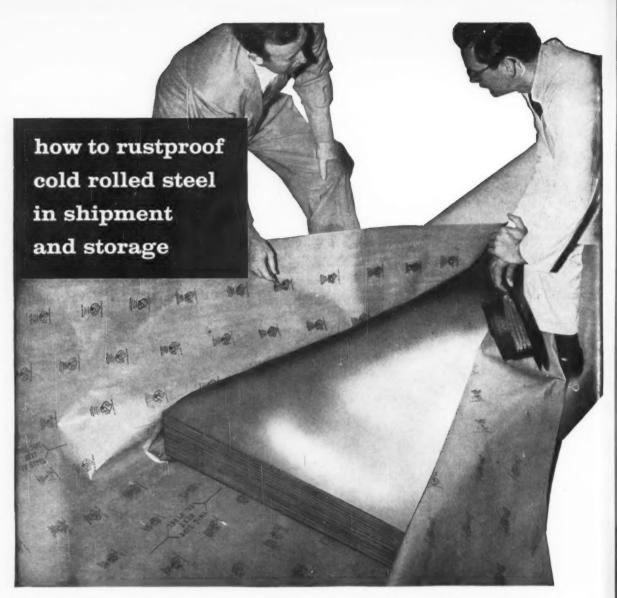
ENGINEERING AND FOUNDRY COMPANY

PITTEBURGH, PENNSYLVANIA

Designers and Builders of Ferrous and Nonferrous Rolling Mills, Mill Rolls, Auxiliary Mill and Processing Equipment, Presses and other heavy machinery. Manufacturers of Iron, Nodular Iron and Steel Castings and Weldments.

Comon, Wilmington

SURSIPIARIES, Adamson United Company, Akron, Ohio
Stedman Foundry and Machine Company, Inc., Aurore, Indiance



Proved by actual test! Unwrapped steel rusted within a few hours. Identical steel wrapped in Ferro-Pak showed no signs of rust . . . even after several months. Non-toxic chemical vapors from Ferro-Pak coat the steel with an invisible film that makes it impossible for rust to get the slightest foothold.

Even under adverse conditions, such as outside storing or shipping, Ferro-Pak provides complete protection. It is waterproof, strong,

yet highly flexible and easy to handle. The chemical rust inhibitor is compatible with oil and stays effective for long periods even when the humidity soars.

Whether you're a shipper or a buyer of steel, it will pay you to specify Ferro-Pak wrapping wherever rust is a problem. For an interesting idea brochure on many uses for Ferro-Pak, write Cromwell Paper Company, 4805 South Whipple Street, Chicago 32, Illinois.



How to rustproof a freight car—Ferro-Pak is used to line sides of car and to interleave coils, transforming ordinary reight car into huge rustproof package.



Hew to rustpreef black plate—On this light gauge, dry, uncoated steel, rust can start from a lingerprint. Ferro-Pak keeps black plate rust-free even when the humidity soars!



Second of a New Series of Quarterly Surveys, Conducted for The IRON AGE by the National Industrial Conference Board, on:

METALWORKING Capital Appropriations

What 988 Major Plants Report On Industry's Latest Spending Plans

How Metalworking Reacts to Business Upturn

All Metalworking— Responding to increased sales, metalworking's third quarter appropriations for new plants and equipment rose 25 pct from the second quarter levels. Also, it is 17 pct higher than the same period a year earlier. Appropriations per worker come to \$716.

Primary Metals—Third quarter appropriations were almost double second quarter rates. Appropriations per worker in this category are the highest in all metalworking groups.

P. 112

Fabricated Metals—Improvements in fabricated structural products and stampings led this group to increases in appropriations over the second quarter and also over the year-ago rate. Appropriations by the fabricated metals industries were higher than the average for all metalworking.

P. 113

Nonelectrical Machinery— A slight lag from the second quarter occurred. But the rate of appropriations is up from a year ago. Farm equipment shows the biggest annual gain.

P. 114

Electrical Machinery—Capital spending plans are down from the second quarter, but about even with the rate of a year ago.

P. 115

Transportation Equipment—The decline in spending is leveling off. Automotive and aircraft declines hurt totals.

P. 115

Instruments—Downtrend in capital spending was reversed in the third quarter. But year-to-year totals are lower.

P. 116

An Overall Look at Metalworking's Spending Plans

			Capital	Approp	riations	-\$ Mill	ions		Pct	Pct	Appropria- tions per
				1958			Change	Change 3rd Qtr.	Worker ¹ 3rd Qtr.		
Industry	SIC Code	1st Qtr.	2nd Qtr.	3rd Qtr.	4th Qtr.	1st Qtr.	2nd Qtr.	3rd Qtr.	1st 3 Qtrs. 1958 over 1st 3 Qtrs. 1957	1958 over 3rd Qtr. 1957	1957 to 3rd Qtr. 1958
Metal Furniture	25	\$2.2	\$1.0	\$4.9	\$1.4	\$1.5	\$1.0	\$1.0	-56 Pct	-80 Pct.	\$445
Primary Metals	33	309.8	341.1	125.8	196.8	100.0	80.1	168.5	-55	34	1215
Fabricated Metal Products	34	50.1	45.0	25.5	38.8	27.7	25.3	33.0	-29	29	621
Machinery (except Electrical)	35	229.1	150.1	58.1	87.7	90.4	69.8	60.7	-49	4	888
Electrical Machinery and											
Equipment	36	71.9	30.7	23.2	34.6	38.3	33.7	23.5	-24	1	495
Transportation Equipment	37	232.7	138.4	72.9	179.8	135.4	68.5	62.4	-40	-14	468
Instruments, etc.	38	12.6	7.1	5.9	6.7	7.2	4.2	5.7	-33	-3	433
Total Reported by Metalworking ² Total Estimated for All		\$908.4	\$713.4	\$315.8	\$545.8	\$400.5	\$282.6	\$345.8	-46	12 Pct	\$695
Metalworking ³		\$1,574.0	\$1,270.0	\$571.0	\$934.0	\$680.0	\$533.0	\$668.0	-45	17 Pct	\$716

Based upon returns from 392 companies reporting 566 separate industry groups.

1 In deliars per production worker.

2 Excludes entinance and accessories (SIC code 18) and miscellaneous metal uffacturing (SIC code 39).

SOURCE: The National Industrial Conference Board.

³ Estimated for universe described in Table 2. This includes meanies with at least one plant of 500 production workers or more in by dividing reporting companies' appropriations in each quarter by thindicated in Table 2. A total of 685 plants with 500 or more worker.

Capital Spending Is on the Rise

Four Major Metalworking Groups Show Gains

Spending for new plants and equipment took a turn for the better in third-quarter '58.

Capital appropriations by metalworking companies rose to \$668 million-up 25 pct from the previous quarter.

 Capital appropriations reported by metalworking companies for the third quarter last year have set the stage for a comeback by the durable goods industries in 1959.

Appropriations approved by metalworking companies in this period rose to \$668 million. This is higher than both the previous quarter and the same quarter a year earlier, as shown in table above.

Quick Response-The upturn in appropriations represents a quick response to the rise in overall business activity by the durables manufacturing industries. It suggests that despite some problems created by "excess" capacity built up during 1955-57, many important investment outlets are still available.

Given a rise in sales and profits. the survey shows, many metalworking companies had carefully-considered projects available and ready for approval.

The reported capital appropriations for the third quarter of 1958 were 12 pct higher than the same period a year earlier. Not only that but they were also up from the second quarter of 1958. By contrast, appropriations fell sharply in second- and third-quarter 1957.

Four Groups Up-Of the seven major metalworking categories, shown in the above table, four reported approvals higher than a year previously. These are primary metals, fabricated metal products, nonelectrical machinery and electrical machinery.

Of the three reporting year-toyear declines, only the metal furniture group had a sizable drop. But because of its relatively smaller size it carried little weight in the total comparison.

Reverse Trend — The increase in capital appropriations from the second to the third quarters last year cannot be attributed to seasonal influences. Earlier surveys of manufacturing appropriations show that seasonal appropriations peaks come in the first and fourth quarters. Also, metalworking capital appropriations slumped from second to third-quarter 1957.

In third-quarter 1958, four major metalworking industries reported at least the same rate or a higher rate of appropriation approvals than in the previous quarter. In 1957, only one group, metal furniture, showed an increase from the second to the third quarters.

Year-to-Year Lag—But despite the improvement in capital appropriations in the third quarter of last year, the first three quarters of 1958 was still considerably behind the 1957 pace.

All seven major metalworking groups approved fewer dollars in the first three quarters of 1958, compared to the rate of approvals in the first nine months of 1957.

Four of the major industries had year-to-year declines of about 50 pct or more. These include metal furniture, primary metals, nonelectrical machinery and transportation equipment. Three had declines of 25 to 33 pct: Fabricated metal products, electrical machinery and instruments.

Appropriations Per Worker—Since data on the number of production workers employed by companies responding to the survey has been collected (see table, right), it is possible to show the amount of dollars appropriated per worker for specific industries. With this new analysis tool a company or a division of a company can compare its appropriations with those companies or divisions engaged in similar activities.

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Capital appropriations per worker may be unduly high or low, depending upon particular circumstances within a specific company or industry. To smooth out the irregularities of an individual quarter, the appropriations per worker figures shown in industry tables are given for the last four quarters reported.

What New Spending Survey Covers

All companies in the industries listed below, with plants of 500 or more plant workers, were queried. They account for more than two-thirds of the total employment and buying power in the metalworking industry. The last column shows the percentage of production workers employed by the companies cooperating in this survey.

	SIC	Plant Workers, Thousands	Plant Workers, Thousands	Cooperating Companies
Industry	Code	Companies With Plants of 500 or more	Cooperating Companies	Pct of Total
Metal Furniture	251, 252, 253, 254, 259	34	11	32 Pct
Blast Furnaces, Steel Works, Rolling Mills. Iron and Steel Foundries. Primary Smelting Nonferrous.	331 332 333, 334	580 60 72	290 39 41	50 65 57
Rolling, Drawing, Extruding, Nonferrous	335	114	60	53
Nonferrous Foundries, and mis- cellaneous primary metals Metal Cans. Cutlery, Hand Tools, Hardware Heating Equipment (except electrical) & Plumbing Fix-	336, 339 341 342	59 47 53	19 45 17	32 94 32
tures. Fabricated Structural Products. Screw Products & Rivets. Stampings.	343 344 345 346	24 58 22 70	21 24 9 46	88 41 41 66
Other Fabricated Metal Products	347, 348,	77	40	52
Engines and Turbines	349 351	76	53	70
Farm Machinery & Farm Tractors	352	63	29	46
Tractors. Construction, Mining, Material- Handling Equipment	353	111	82	74
Metalworking Machinery and Equipment	354, 359 355	108 45	45 24	42 53
and Equipment Office and Store Machines Service Industry Machines Electrical Transmission Equip.	356 357 358 361	87 77 41 88	56 51 7 39	64 66 17 44
Electrical & Industrial Apparatus Household Appliances	362 363	135 98	58 41	43 42
Electrical Lighting & Wiring Equipment Radio & TV Receivers Communication Equipment Electronic Components Misc. Electrical Equipment	369	60 65 107 94 31	16 40 32 33 4	27 62 30 35 13
Motor Vehicles & Equipment	371, 375, 379	582	517	89
Aircraft & Parts Ship & Boat Building Railroad Equipment Mechanical & Control	372 373 374	530 75 42	400 14 22	75 19 52
Instruments	382	41	24	59
Other instruments, Photo. Equipment, etc.	381, 383, 384, 385, 386, 387	119	31	26
Total		3,943	2,280	58 Pet

Based upon returns from 392 companies reporting 566 individual industry codes. Employment figures based on Iron Age Census data, 1957. Figures in columns three and four were rounded to the nearest thousand after percentage figures in column five were calculated. A total of 988 plants with 500 or more workers reported.

SOURCE: The Iron Age; The National Industrial Conference Board.

Capital Appropriations Primary Metal Industries

			Capit	al Appro	opriation	Pct	Pct	Appropria-			
			19	57		1958			Change	Change	Worker1
Industry	SIC Code	1st Qtr.	2nd Qtr.	3rd Qtr.	4th Qtr.	1st Qtr.	2nd Qtr.	3rd Qtr.	1st 3 Qtrs. 1958 over 1st 3 Qtrs. 1957	3rd Qtr. 1958 over 3rd Qtr. 1957	3rd Qtr. 1957 to 3rd Qtr. 1958
Blast Furnaces, Steel Works, &										4	
Rolling Mills	331	\$250.4	\$137.0	\$91.0	\$84.9	\$52.4	\$69.4	\$136.3	-46 Pct	50 Pct	\$1,184
Iron & Steel Foundries	332	6.5	7.3	12.7	6.9	4.3	3.5	4.0	-55	-69	476
Primary Smelting Nonferrous ² 3 Rolling, Drawing, Extruding	333, 334	33.8	115.8	7.9	59.2	29.8	2.3	12.7	-72	61	2,532
Nonferrous	335	16.7	79.3	12.1	42.2	11.9	4.0	12.7	-74	5	1,174
Primary Metals	336, 339	2.4	1.7	2.1	3.6	1.6	0.9	2.8	-15	33	475
Total		\$309.8	\$341.1	\$125.8	\$196.8	\$100.0	\$80.1	\$168.5	-55 Pct	34 Pct	\$1,215

In dollars per production worker.

SOURCE: The National Industrial Conference Beard.

Primary Metals High—On this basis, appropriations per worker ranged from a low of \$433 in the instruments industry to a high of \$1215 reported for the primary metals group.

Four of the seven major metal-working groups had appropriations per worker between \$400 and \$500: Metal furniture, electrical machinery, transportation equipment and instruments. Appropriations per worker in fabricated metal products exceeded \$600 and almost reached \$900 in nonelectrical machinery. But the primary metals group, with appropriations in excess of \$1200 per production worker, leads all others by a wide margin.

The entire metalworking industry approved appropriations of \$716 per production worker in the last four quarters reported. This includes estimates for part of the industry not cooperating in the survey at this time. It differs from the reported average by \$21. In round numbers then, metalworking companies approved about \$700 in appropriations per worker over the last full year reported.

Counting Gains by Divisions— Along with the overall rise in dollar appropriations, this new survey shows a gain in the number of divisions reporting higher approvals in third-quarter 1958 compared with the rate a year earlier. The increase came to 40 pct.

Only the instruments industry failed to report more divisions with higher approvals in the third quarter than in the second quarter last year.

Two industries, fabricated metal products and transportation equipment, reported a dramatic increase in the number of divisions approving higher appropriations. Still, in every industry, less than half the divisions reported higher approvals compared with a year earlier.

Second Quarterly Report—This study of metalworking capital appropriations is the second of a series of quarterly surveys conducted for The IRON AGE by The National Industrial Conference Board. The first report on this new survey appeared in the November 27, 1958 issue and went into considerable detail on the background of the survey.

Like the first metalworking capital appropriations survey, this report classifies each metalworking division or establishment according to the three-digit industry codes of the Standard Industrial Classification Manual (SIC).

What Survey Covers—All tables in this report are based on returns from 392 identical companies reporting 566 identical divisions of establishments for all seven quarters shown. The basic universe represents 1,027 metalworking companies with at least one plant of 500 or more workers. These companies have plants in 1,392 individual metalworking industry classifications.

The figures reported in this article differ slightly from those presented in the November 27, 1958 report, owing to a different composition of reporting companies. Further, in this report, 35 separate metalworking industries are shown, one less than in the previous survey.

About 30 pct of the industry reports come from a broader appropriations study conducted under the financial sponsorship of Newsweek magazine. These were the companies with only a single three-digit classification, for which there was obviously no need to report the same figures twice.

² Includes secondary nonferrous smolters (SIC code 334).

Capital Appropriations Fabricated Metal Products

			Capit	al Appre	priation		Pct	Dat	Appropria- tions per		
		1957			1958			Change	Pct Change 3rd Otr.	Worker ¹	
Industry	SIC Code	1st Qtr.	2nd Qtr.	3rd Qtr.	4th Qtr.	1st Qtr.	2nd Qtr.	3rd Qtr.	1st 3 Qtrs. 1958 ever 1st 3 Qtrs. 1957	1958 over 3rd Qtr. 1957	3rd Qtr. 1957 to 3rd Qtr. 1958
Metal Cans	341	\$14.9	\$12.6	\$ 11.8	\$14.1	\$7.1	\$8.0	\$11.3	-33 Pct	- 4 Pct	\$908
Cutlery, Hand Tools, Hardware Heating Equipment (except	342	4.2	2.0	1.1	5.5	2.0	1.0	8.0	-48	-27	562
electrical), & Plumbing Fixtures	343	6.4	7.1	1.3	2.4	4.0	2.0	1.8	-47	38	498
Fabricated Structural Products	344	4.2	11.0	2.8	7.0	6.1	7.6	8.4	23	200	1,207
Screw Products & Rivets	345	9.2	1.9	1.8	3.0	1.5	0.8	1.3	-72	28	724
Stampings	346	5.4	4.2	1.9	1.7	3.6	1.6	6.5	2	242	290
	347-349	5.8	6.2	4.8	5.1	3.4	4.3	2.9	-37	-40	392
Total		\$50.1	\$45.0	\$25.5	\$38.8	\$27.7	\$25.3	\$33.0	-29 Pct	29 Pct	\$621

¹ In dollars per production worker.

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SOURCE: The National Industrial Conference Board.

² Includes ceating and engraving on metal, wirework and wire springs, and miscellaneous fabricated metal products, SIC codes, 347, 348, and 348, respectively

Industry Spending Varies Widely

But for Most, the Decline Has Come to an End

The specific details of third quarter capital spending show a wide difference in attitudes.

Effects of the recession still keep purse strings tight. But most industries show they believe the worst is over and are revising their capital spending plans upward.

• Industry by industry, the pattern of capital appropriations varies widely, from up five-fold to a continuing rate of decline.

Outstanding in their optimism are the makers of farm equipment. On the strength of prosperity on the farm, they are investing heavily in the plants and tools to meet the revived demand from the farm.

Others are cautiously moving back into the market for capital equipment. Still others are extremely conservative and hold out for the recovery trend to reach greater heights.

Following is a rundown of industry groups, showing their third quarter appropriations, and quarterly comparisons over the past year.

Primary Metals

Appropriation approvals in the primary metals industries rose sharply in the third quarter, both compared with the previous and the year-ago quarters.

Of the five separate components in this industry, only one, iron and steel foundries, had a lower rate of approvals than a year previous. In sharp contrast, appropriations in the first and second quarters in each of the five sub-industry groups were lower than in the corresponding periods a year earlier. See table, opposite page.

Trend Reverses — Also, third quarter appropriations in primary metals were more than double the second quarter rate. In 1957, on the other hand, third quarter appropriations had fallen considerably from the second quarter pace.

Despite the substantial improvement in the third quarter, the yearto-date record in the primary metals industry was far below that of the first nine months of 1957, both for the industry as a whole, and the five individual industry classifications.

As previously noted, the primary metals industry had the largest appropriations per worker of the seven metalworking groups. Within this industry, capital appropriations per worker ranged from a low of \$475 in nonferrous foundries and miscellaneous primary metals to a high of \$2532 in primary smelting of nonferrous metals. The blast furnaces, steel works, and rolling mills industry, with \$1184 appropriations per

Capital Appropriations | Machinery & Equipment

Q.			Capit	a Appro		- Pct	Pct	Appropria-			
			19	57		1958			Change	Change	Worker1
Industry	SIC Code	1st Qtr.	2nd Qtr.	3rd Qtr.	4th Qtr.	1st Qtr.	2nd Qtr.	3rd Qtr.	1st 3 Qtrs. 1958 over 1st 3 Qtrs. 1957	3rd Qtr. 1958 over 3rd Qtr. 1957	3rd Qtr. 1957 to 3rd Qtr. 1958
Engines & Turbines	351	\$13.9	\$13.1	\$5.4	\$6.9	\$6.8	\$3.2	\$3.4	-59 Pct	-37 Pct	\$383
Farm Machinery & Farm											
Tractors	352	5.6	5.3	3.6	5.1	4.2	7.6	18.3	108	408	1,214
Construction, Mining, Handling											
Equipment	353	91.5	25.0	10.9	5.6	32.7	11.8	4.6	62	-58	667
Metalworking Machinery &											
Equipment ²	354, 359	11.3	5.8	4.1	4.9	5.3	3.1	2.7	-48	-34	356
Special-Industry Machinery	355	21.8	14.7	7.4	7.9	10.8	15.3	7.1	-24	-4	1,713
General Industrial Machinery &											
Equipment	356	12.5	8.3	8.0	7.8	10.1	4.9	4.4	-33	-45	486
Office & Store Machines	357	70.6	72.6	17.7	47.0	19.5	19.3	18.5	-64	5	2,045
Service Industry Machines	358	1.9	5.3	1.0	2.5	1.0	4.6	1.7	-11	70	1,400
Total		\$229.1	\$150.1	\$58.1	\$87.7	\$90.4	\$69.8	\$60.7	-49 Pct	4 Pct	\$888

¹ In dollars per production werker. ² Includes miscellaneous machinery, SIC code 359.

SOURCE: The National Industrial Conference Board.

worker, was primarily responsible for the relatively large appropriations per worker in primary metals among all the metalworking groups.

Fabricated Metal Products

Capital appropriations approved in the fabricated metal products industry rose in the third quarter of 1958, both in relation to the second quarter and to the corresponding period a year earlier.

However, this was the result of a much sharper improvement in two industries, fabricated structural products (SIC 344) and stampings (SIC 346). Only one other subgroup—heating equipment (except electrical) and plumbing fixtures, reported a higher appropriation rate than a year earlier.

Most Were Down—The other four industry classifications had lower appropriations than in the corresponding quarter of 1957. These trends are shown in the table, P. 113.

Despite the third quarter improvement, appropriations approved in the first three quarters in the fabricated metal products industry were still lower than the approvals registered in the first nine months of 1957.

Better Than Average—However, the third quarter increase was larger than, and the first three quarters decrease was smaller than, the average for all the metalworking industries.

The sharp third quarter rise in approvals in the structural products and stamping industries raised their appropriations for the first nine months this year above the rate of the corresponding period last year.

Nonelectrical Machinery

The nonelectrical machinery industry reported a modest rise in approvals in the third quarter compared to the same period a year ago. (See table, above.)

The decline from the second to the third quarters this year was significantly less than the sharp drop over the same quarters a year earlier.

Farm Equipment Jumps — Compared with a year ago, only three of the eight groups comprising non-electrical machinery reported a higher rate of appropriations. Lead-

ing the list not only in this industry, but in all metalworking, was the farm machinery and farm tractors group, which had approvals some five times as large as in the year-ago quarter. The prosperity in the farm economy is apparently contagious, spreading to its suppliers.

The other two groups reporting higher third quarter approvals were office, computing, accounting and store machines (SIC 357) and service industry machines (SIC 358).

Soft Spots—In contrast, the industry components directly related to the productive process were still reporting sharp declines in appropriations in the third quarter.

Despite the third quarter improvement in capital appropriations, the year-to-date rate approved in the nonelectrical machinery industry was still substantially below that of last year.

Only the farm machinery and farm tractor group had approvals higher in the first nine months of this year than in the same period a year ago.

More for the Farm—Of the six industry groups in all metalworking

in this select circle, the farm machinery industry has approved by far more appropriations this year than last.

Capital appropriations per worker in the nonelectrical machinery industry were the second highest in the seven major groups.

Electrical Machinery

In contrast to the improvement in the rate of approvals in the nonelectrical machinery, electrical machinery reported appropriation approvals at best at about the same rate in the third quarter as in the corresponding period a year earlier, as indicated in the table below.

When compared with the previous quarter, approvals this year were down more than they were over the same quarters a year earlier.

Of the eight industries comprising the electrical machinery sector, five had a higher rate of approvals than a year earlier: Electrical transmission equipment; household appliances; radio and TV receivers; communication equipment; and electronic components.

Ups and Downs—In the preceding quarter, when approvals were higher than a year earlier, four subgroups were on the plus side. In the first quarter only one industry had approvals up from the initial quarter of a year earlier.

While approvals this year were about the same as a year earlier for the entire electrical machinery in-

Capital Appropriations Electrical Machinery & Equipment

		24		al Appropriations—\$ Millions					Det		Appropria-
S			19	57		1958			Pct Change	Pct Change	Worker1
	SIC Code	1st Qtr.	2nd Qtr.	3rd Qtr.	4th Qtr.	1st Qtr.	2nd Qtr.	3rd Qtr.	1958 over 1st 3 Qtrs. 1957	1958 over 3rd Qtr. 1957	3rd Qtr. 1957 to 3rd Qtr. 1958
Electrical Transmission Equip	361	\$25.5	\$3.9	\$2.7	\$7.1	\$8.9	\$5.6	\$3.1	-45 Pct	15 Pct	\$633
Electrical & Industrial Apparatus.	362	13.1	7.6	4.8	6.6	8.0	6.7	3.3	-29	-31	424
Household Appliances	363	14.8	5.2	3.2	3.1	7.8	2.8	4.4	-35	38	441
Equipment	364	2.3	2.3	0.9	2.2	1.3	1.0	0.7	-45	-22	325
Radio & TV Receivers	365	1.4	2.5	2.4	2.3	3.0	. 4.6	2.7	63	13	315
Communication Equipment	366	8.6	3.5	3.5	7.0	4.6	7.6	3.9	3	11	722
Electronic Components	367	5.2	4.7	4.5	4.2	3.9	4.8	4.9	-6	9	539
Mis. Electrical Equipment	369	1.0	1.0	1.2	2.1	8.0	0.6	0.5	-41	-58	1,000
Total		\$71.9	\$30.7	\$23.2	\$34.6	\$38.3	\$33.7	\$23.5	-24 Pct	1 Pct	\$495

¹ In dollars per production worker

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1959

Capital Appropriations Transportation Equipment

			Capit	al Appr	opriation	s—\$ Mi	llions		D.	Pct Change	Appropria-
			19	57			1958		Pct Change		Worker ¹
Industry	SIC Code	1st Qtr.	2nd Qtr.	3rd Qtr.	4th Qtr.	1st Qtr.	2nd Qtr.	3rd Qtr.	1st 3 Qtrs. 3rd Qtr. 1958 1958 over over 1st 3 Qtrs. 3rd Qtr. 1957 1957	3rd Qtr. 1957 to 3rd Qtr. 1958	
Motor Vehicles & Equipment ²	371, 357			in d							
	379	\$146.8	\$61.2	\$42.5	\$141.1	\$99.4	\$40.6	\$36.1	-30 Pct	-15 Pct	\$614
Aircraft & Parts	372	81.9	72.9	28.1	34.6	31.8	26.1	23.9	-55	-15	291
Ship & Boat Building	373	3.1	3.2	1.1	1.1	2.1	1.0	1.6	-36	45	414
Railroad Equipment	374	0.9	1.1	0.7	3.0	2.1	0.8	0.8	37	14	305
Total		\$232.7	\$138.4	\$72.4	\$179.8	\$135.4	\$68.5	\$62.4	-40 Pct	-18 Pct	\$468

¹ In deliars per production werker.

SOURCE: The National Industrial Conference Board

SOURCE: The National Industrial Conference Board.

² Includes motorcycles, bicycles and parts, and transportation equipment, not elaswhere classified. SIG codes 375 and 379, respectively.

Capital Appropriations Instruments Photographic Equipment

		Capit	al Appro	priation	Pet	Pet	Appropria- tions per			
SIC Industry Code		19	57		1958			Change 1st 3 Otrs.	Change 3rd Otr.	Worker ¹ 3rd Qtr.
	1st Qtr.	2nd Qtr.	3rd Qtr.	4th Qtr.	1st Qtr.	2nd Qtr.	3rd Qtr.	1958 over 1st 3 Qtrs. 1957	1958 over 3rd Qtr. 1957	1957 to 3rd Qtr. 1958
Mechanical Instruments & 382 Control Instruments 381, 38 384, 38 384, 38		\$3.9	\$4.2	\$2.6	\$3.5	\$2.1	\$4.2	-39 Pct	0 Pct	\$517
386, 38		3.2	1.7	4.1	3.7	2.1	1.5	-23	-12	367
Total	\$12.6	\$7.1	\$5.9	\$6.7	\$7.2	\$4.2	\$5.7	-33 Pct	-3 Pct	\$433

¹ In dollars per production worker.

SOURCE: The National Industrial Conference Board

A Includes laboratory, eclentific and engineering instruments, sptical instrument surjical instruments, aphthalmic goods, photographic equipment, and watches, clock clock-operated devices. SIC cades 331, 183, 384, 385, 388, 37, respectively.

dustry, the year-to-year rate was still lower than in the first nine months of 1957. Only in the radio and TV receivers and communications equipment subgroups were both current quarter and year-to-date appropriations higher than in the corresponding periods a year previous.

Nine Months Figures — In all other electrical machinery industries, the appropriations approved in the first nine months of this year were down from the rate approved in the first nine months of last year.

Appropriations per worker in the electrical machinery industry, aside from the miscellaneous group, had less variation than in nonelectrical machinery.

They ranged from a low of \$315 per worker in the radio and TV receivers industry to highs of \$722 in communication equipment and \$1000 in miscellaneous electrical equipment.

Transportation Equipment

In the third quarter, capital appropriations approved in the transportation equipment industry were slightly lower than a year earlier.

But, as indicated on the table, p. 115, the rate of decline was

much less than in the first two quarters. Also, the drop from the second to third quarters was much less than a year earlier.

Auto Levels Off—Approvals in the motor vehicles industry were the same in the third quarter as a year earlier, following two successive quarters of severe cutbacks.

The aircraft industry continued to report lower approvals in the third quarter compared to a year earlier, as it had in the first two quarters of this year.

The year-to-date rate in approvals in transportation equipment was still significantly lower than in the first nine months of last year.

Railroads Pick Up — On the other hand, appropriations for the first three quarters in the railroad equipment industry were up over the same period a year earlier, one of the six select groups with this record.

Capital appropriations per production worker in the transportation equipment industry were at the lower end of the scale for all metalworking industries.

In particular, only \$291 per worker was approved in the aircraft industry. The highest appropriations average in this group—\$614

—was reported in the motor vehicles industry.

Instruments

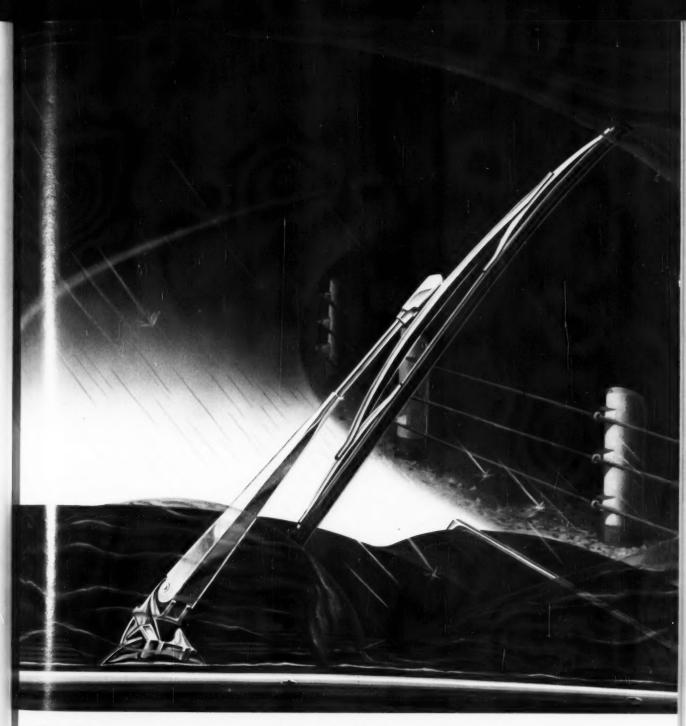
In the instruments industry, which also includes the wide variety of other groups, third quarter appropriations were down slightly from the same quarter a year ago.

However, as shown in the table, above, the third quarter was up from the second, while a year earlier, the trend was downward over the same periods.

For instruments alone, the third quarter approval rate was the same as a year earlier. The increase from the second to the third quarters was greater this year than last.

For the other industries in this sector, the rate of new approvals was down for the third successive quarter. As in the case of all the other major metalworking industry groups, the year-to-date appropriations were down from the same nine months of last year.

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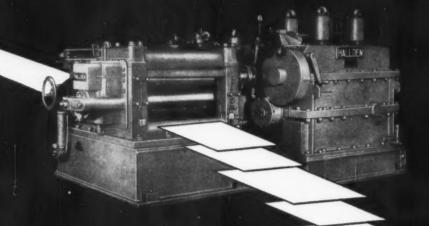
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- INCREASED CAPITAL APPROPRIATIONS in the third quarter show industry is willing to spend for new plants and equipment, given a rise in sales and profits. IRON AGE-sponsored survey by the National Industrial Conference Board puts third quarter capital appropriations by metalworking companies at \$670 million. This is up 23 pct over the second quarter and 16 pct over the third quarter of 1957.
- PLANNING NEW CONSTRUCTION? In considering when to build a plant, ware-house, or depot don't overlook this: In the past 10 years, notes H. C. Turner of Turner Construction, while the consumer price index has gone up 20 pct, construction costs have risen 40 pct.
- INDUSTRY EXECUTIVES SEE PROFITS UP in 1959 in special Iron Age survey.

 This contrasts with general gloomy outlook of a year ago.

 Survey also shows inventories and backlogs off, but sales and prices headed upward--along with wage costs.
- ALUMINUM DID BANG-UP MARKETING JOB in '58, plans to push even further this year. It nailed down automotive as a big prospect, made inroads in building, packaging. Forecast for '59 is for 15 to 20 pct increase in shipments. Capacity will be no problem.
- RECESSION HIT RAILROADS WORSE THAN TRUCKS last year. One likely result:

 severe car shortages at times this year. Another: Continuation of the pickup in freight car building. Look for about a 10 pct increase in carloadings in '59.
- GROSS NATIONAL PRODUCT, now being reported on "constant" (1957) dollar basis, permits marketing men to think in terms of volume instead of price. Actually, for a dozen years or so, inflation has eaten away 3 pct of GNP every year.
- ENGINEERING ALLOY STEELS containing nickel are moving into new areas:

 Heat treated high strength plates and shapes (3 pct Ni) are
 going into bridges, pressure vessels; alloy steels (up to 3.5
 pct Ni) are being used for low temperature service. For exceptionally tough conditions there is a 9 pct Ni steel.
- CAPITAL SPENDING MAY RISE more than predicted for '59, says H. Thomas Hallowell, Jr., head of Standard Pressed Steel Co. Imminent prospect of the "fabulous" '60's, should tip the balance on many such orders, particularly for machine tools, he feels.
- DISTRIBUTION COSTS will get a hard going-over this year. While mechanized handling trend will continue, new emphasis will be on cost of carrying inventory-closer liaison with suppliers for more accurate scheduling of shipments from suppliers.

1959



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Will Labor Stall the Recovery Forecast for 1959?

A strike in steel alone could deal a body blow to the economic upturn so freely predicted.

But if major labor negotiations are settled peaceably, 1959 is just about certain to be a better year than '58.

• Will labor upset the economic applecart in 1959?

It could.

S

1, 1959

A prolonged strike in the steel industry alone could dim the glow of rosy predictions of industrial recovery during the coming year.

Attitudes Important - The eco-

nomic forecasters assume that labor contracts in major industries will be renewed without strikes. The chances are that most of them will. But with contracts affecting nearly three million workers up for renegotiations (see box), the attitude of labor and management can be mighty important in a "recovery" year.

It isn't likely that labor will be any less aggressive this year than it has in the past. Any labor leader who wants to keep his job is going to ask for better wages, fringes, or both.

Inflation Issue — Management is worried about inflationary effects of labor's continuing demands for a

bigger share of the corporate sales dollar. It's getting harder to pass along the cost of a hefty wage boost to the consumer. In many industries business is not so good that competitive pricing can be overlooked. Buyers, themselves fighting to lower costs, are more price-conscious. And Washington is casting a jaundiced eye at price boosts in key industries.

Inflation could very well be the pivotal issue in the labor-management tussles that lie ahead. It could provide both the excuse and the pressure for bigger demands by labor leaders. It could also stiffen the resistance of management.

Washington Angle-Washington,

Will Industry Get by '59 Labor Hurdles?

These are the major labor contracts scheduled to expire during 1959:

Expires	No. of Agreements	Workers (Thousands)	Industries
February	12	192.2	Telephone
April	13	160.6	Rubber, Textiles
May	15	228.6	Women's Apparel, Telephone
June	37	677.0	Steel, Metal, Mining, West Coast Longshore, Telephone
July	11	108.9	Aluminum
August	12	109.9	Meatpacking
September	14	163.2	Cans, Atlantic and Gulf Coast Longshore
October	8	1,078.8	Railroads
	Total	al 2,719.2	

April Was the Low Point

"The easiest thing to measure about a recession, after it is over, is how long it lasted. At the National Bureau of Economic Research we have a particular way of doing this. It involves a careful study of numerous broad indexes of business such as production, income, employment, unemployment, sales, profits—perhaps 30 or 40 such monthly or quarterly series—in order to determine what month seems best to describe the month of peak business activity.

". . . just about a year ago we decided that July 1957 was such a peak. Then when the general business decline seemed to have come to an end we studied the same collec-

tion of data and decided what month best represented the low point in aggregate economic activity.

"During the summer the month that emerged with these qualifications was April 1958. This was not the low month for every measure of aggregate activity—but April was the low month for industrial production and total employment outside of farming, and fairly centrally located with respect to turns in other important measures of economic activity."

Geoffrey H. Moore, National Bureau of Economic Research

too, is worried about inflation. Just how worried remains to be seen. Is its concern serious enough that it will refrain from pressuring management into settling a major strike on terms that make price boosts inevitable? It has done this in the past to end steel shutdowns.

Steel labor is the one to watch. David J. McDonald, president of the United Steelworkers, has some firm ideas on what his members have coming to them from the steel companies. He thinks in terms of "substantial" improvements — and has yet to use the word lightly.

Free Hand For McDonald — Among other things, Mr. McDonald has been thinking and talking a lot about the short work-week. He's disturbed about the inroads steel plant automation has made on his membership. The fact that the steel companies have automated their operations in self-defense against rising wage costs is beside the point in Mr. McDonald's thinking. This could be the year he presses the point.

At the union's ninth biennial convention last year, delegates adopted a resolution authorizing Mr. Mc-Donald and his Wage Policy Com-

mittee to demand just about everything that might come to mind:

1) Substantial improvements in wages and salaries, hours of work, incentives, job classification, Supplementary Unemployment Benefits.

2) Better pensions, insurance, vacations, holidays, week-end premiums, holiday and shift differentials.

3) "Much overdue" improvements in the contracts and their administration "to afford greater protection for our members in employment rights and benefits."

4) Steps to strengthen grievance and arbitration machinery where necessary "to overcome obvious attempts by companies to take advantage of current unemployment in denying prompt justice and equity to our members,"

Odds Favor a Strike—Whatever the union demands when negotiations to replace the existing agreements get underway next spring, the bargaining will be tough. It usually is. The betting right now is that there will be a strike.

A long strike in steel would deal a body blow to the economic recovery. Steel users are aware of this and have already begun to rebuild badly-depleted inventories. But it could be a case of too little too late for some. Here's why:

Strike Would Hurt—IRON AGE sources estimate that steel stocks in the hands of users are now at their lowest point since before 1950. Even with an expected buildup of 4 to 6 million tons in the first half of 1959, steel stocks on July 1, when steel labor contracts expire, will be about where they were at the end of the 1956 strike. At that time, inventories were estimated at 18 million tons.

These same sources say that a steel strike of 30 days' duration could result in hardship for some steel users.

Peace Would Help—If labor and industry can get together without strikes, the economy is almost certain to continue the recovery that started last spring. Here's what the economists have to say on the business outlook:

Gross National Product

GNP, the market value of all goods and services produced, will be up. On the average, 212 economists participating in an F. W. Dodge Corp. survey expect it to reach an annual rate of \$460 billion by the fourth quarter of 1959. Emerson P. Schmidt, director of economic research of the U. S. Chamber of Commerce, looks for GNP to reach a new high of \$470 to \$480 billion this year. Toward the close of 1958, it was running at an annual rate of about \$450 billion.

Industrial Output

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F. W. Dodge's economists come up with a median forecast of a steady rise in the industrial production index of 147 (1947-49 equals 100) by the end of 1959. The index stood at 141 in November 1958, a rise of 15 points from the year's low of 126 in April.

Construction

The Dept. of Commerce forecasts a possible 7 pct increase in con-

struction outlays this year over the estimated \$49 billion of 1958. This would make total spending for '59 about \$52 billion. F. W. Dodge predicts a rise of only about 3 pct.

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Housing starts are expected to hit close to 1.2 million, about the same as the estimate for last year.

Private construction is expected to rise about 4 pct, and public about 14 pct. Private industrial construction may drop as much as 15 pct; office and warehouse, 4 pct; public utilities, 3 pct. Public housing will rise about 36 pct; military construction, 16 pct; highways, 12 pct; sewer and water, 9 pct.

Automotive

It looks like a busy year, relatively, for the automakers. They're predicting 1959 sales of 5.5 million autos and 900,000 trucks. This compares with an estimated 4.3 million and 880,000, respectively, during 1958.

The market could be better than the carmakers predict. At year-end, sales were going well. Ward's Automotive Reports forecast a first-quarter output of 1.64 million units, fourth highest first quarter on record. (For details, see page 137.)

Appliances

Appliance makers look for 1959 sales to show an improvement of from 2 to 8 pct over 1958. Sales began to move up in the second quarter of last year and are still going well. Despite the recession, sales in '58 were off only 5 pct from 1957. Better housing starts and a rising replacement market are factors in the upturn. (For details, see page 128.)

Nonferrous

Most nonferrous people expect the new year to be a better one than 1958. Aluminum producers look for a 10-20 pct pickup in shipments. Copper business and prices are firming up.

The Steel Outlook

1959 will be a good year for steel. But labor will call the tune on the market pattern.

Due to the danger of a strike at mid-year, the first half will be a busy one for the mills.

• Steel labor will have a lot to say about the pattern of the steel market this year.

It's a foregone conclusion that steel users will order more steel in the first half of the year than they will need, as a hedge against the possibility of a strike when labor agreements expire July 1.

For this reason, the mills probably will have a "feast and famine" year—feast in the first half and famine, relatively, in the last half. This would be the case whether there is a strike or not.

Roger M. Blough, chairman of U. S. Steel Corp., believes steel output during the first six months of the year could be at an annual rate of nearly 113 million tons. It's possible that at some time during this period the mills would be operating at close to their ability to produce.

Forecasts for the year range anywhere from 100 million tons to as much as 115 million tons. Unless the economy really catches fire, it isn't likely that output will hit the 115-millionton mark. It's possible that production will exceed 100 million tons, perhaps even approach 110 million tons.

A prolonged strike would knock all forecasts into a cocked hat.

Most of the market strength this year will come from automotive, construction, appliances, machinery, farm implements, and probably the oil and gas industry. The railroads may move into the picture, but probably not until late in the year.

If the predictions for these industries work out, the mills could have a fairly uniform demand for both light and heavy steel products. As the year began, the market was topheavy on the side of sheets, strip, and coated sheet products.

If there is no strike, steel buyers will be firmly in the saddle again during the last half.

While the economic forecasts for 1959 are almost unanimous for a steady improvement, no one expects anything of boom proportions.

Meanwhile the mills have built their capacity to the point that they can handle almost any level of demand without danger of any serious pinch in supply.

There probably will be some rough spots near the end of the second quarter as pressure mounts for delivery before the labor contract deadline.

As the mills approach capacity operations it becomes tougher to squeeze more production from their equipment. They point out that the last 10 pct of capacity is the hardest to get going.

After the first half, the tension will ease, barring a strike. Even some of the more optimistic forecasters look for third quarter operations of no more than 68 pct of capacity, and a fourth quarter of 78 pct.

The mills' determination to hold labor contract improvements to a level that will preclude a rise in prices will be the key factor in the outcome of labor talks. Steel labor is almost certain to insist on concessions that would necessitate a price hike. The head-on clash could lead to a strike.

Federal Spending Will Spiral

A Move to Hold it Down Appears to Be Doomed

Ike wants to cut government spending in the new fiscal year.

Budget Director Stans wants to hold the line, and the military wants more.

It looks like a Stans-Military compromise.—By G. H. Baker.

• No letup in the rising spiral of government spending is in sight.

The recent rash of demands and promises from the Administration and a few congressmen that federal spending be held down or even cut are simply the first moves in the upcoming "legislative compromise," as President Eisenhower calls it.

More, Not Less—By the time the executive agencies of government and a free-spending liberal Congress get through, the government will spend a little more than \$80 billion in the current fiscal year (ending June 30), and at least 10 pct more than that in the next fiscal year.

"You can't run a 1959 government on 1910 prices" is becoming a watchword of rationalizing government officials.

Pacesetters—Two men—Budget Director Maurice H. Stans, and Defense Secretary Neil McElroy—will set the pace of government spending in 1959. Initially, the hold-the-line position of Stans will prevail, but in the end, most political analysts believe a Democratic Congress will give McElroy about what he wants.

This will mean close to \$1 billion more in military spending in the next fiscal year, bringing the total over \$42 billion.

Efforts of the President to hold the budget to about \$78 billion, down \$2 billion from the current year, represent more a minimum start than a realistic figure.

Military Dominates — Military spokesmen are already crying budget blues, underfunding, and hinting at threats to national defense. An opposition Congress controlled by Democrats will take every opportunity offered by Service chiefs to raise the military spending program down the line, and charge the White House with "false economy."

Military requests before being screened by the Defense Secretary probably ran above \$45 billion. The Secretary reportedly cut this back to about \$41.5 billion (almost \$1 billion more than is being spent this year).

Another Problem—This isn't the whole story. Last year's original budget called for expenditures of \$40.3 billion. The total is now up more than a half-billion dollars, and may well rise even further.

The government has a strong tendency to spend even more than the original budget estimates. Only \$74 billion was to be spent in the current year. Extra programs—added both by the Administration and Congress—have now pushed the total close to \$80 billion. It may go even higher when Congress reconvenes.

Metalworking — As a customer for metals and metal products, the government will become an even bigger factor in the 1959 market.



SPENDING HEAD: Budget Director Maurice H. Stans is leading what is likely to be a losing fight to hold the line on new government spending.



MOVING AHEAD: Highway paving scenes like this will be plentiful in 1959. (Wire Reinforcement Inst. photo).

More Spending for Roads in '59

investment by federal, state, and local governments in highway programs will be 13.7 pct above 1958's levels.

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But Congress must close gap between spending and funds available to finance the work.

Roadbuilding will move into higher gear this year and in the 1960's.

Here's the coming spending pattern as predicted by Louis W. Prentiss, executive vice president of the American Road Builders Association:

During 1959 all units of government—federal, state, and local—will invest 13.7 pct more in road-building than 1958's total of \$6.2 billion. And in the years following 1959 even larger grants should push the highway program past the \$8 billion-a-year level by 1962.

Steel Will Benefit — The construction portion of 1959 government outlays should be \$5.715 billion, an increase of 11.3 pct over 1958. The remainder of the \$6.2 billion outlay—\$485 million—will go for preliminary engineering studies and right-of-way buying.

This upsurge in highway spending is good news for suppliers of structural steel, reinforcing bar, pipe, and other roadbuilding materials. Currently about 500 tons of steel go into every mile of primary and interstate road built in the U. S.

Despite all this there's a major roadblock in the path of the highway program. It's the growing gap between funds spent on roadbuilding and the government revenues needed to finance them.

Problem for Congress—This is a "must" issue for the next session of Congress. By next July 1 revenues in the Highway Trust Fund (set up to finance the program in 1956) will be almost \$1 billion short of spending schedules.

Congress has several choices to

close this gap between spending and collecting roadbuilding monies. It can: (1) make general Treasury funds available in addition to the Highway Trust Fund; (2) increase present taxes or levy new ones to build up the Fund; (3) issue government-backed securities; or (4) modify the scope of the highway program.

Viewpoints — Probably the biggest contest in Congress will be between groups proposing tax increases, and backers of the bondissue solution. Senator Gore (D-Tenn.), chairman of the Public Works Subcommittee, has never considered the Highway Trust Fund sacred. His office told The IRON AGE he will "vigorously support" the original construction schedule passed in 1956. He does not believe any bookkeeping obstacle should stand in the way of the highway plan.



AUTOMATIC CONTROLS: Punch card programming, as on this J&L roughing mill, made notable gains.

Steel Reaps Technical Harvest

While markets were slumping in 1958, steelmaking technology took wings.

Great things are expected this year as the industry applies what it developed last year.—
By G. J. McManus.

Despite a market slump in 1958 the steel industry made some of the most important technical gains of its history. New basic concepts emerged in practically every phase of steelmaking.

This year will feature application rather than new development. The mills go into 1959 with any number of irons in the fire. Rising sales should loosen the supply of needed dollars.

Highlights of 1958 include:

A major breakthrough in openhearth construction and operation. Full proving out of the basic oxygen steelmaking process.

New thinking on ore beneficiation and blast furnace operation.

Partial completion of the most revolutionary rolling mill in 20 years.

American steelmakers were jolted in 1958 when a team of top technical men returned from Russia with reports of spectacular blast furnace and openhearth performance. The Russians are getting 2500 tons a day from blast furnaces which in the U. S. would average about 1500 tons. They are building openhearth roofs that last 400 to 700 heats, about four times the U. S. average.

Impetus — Russian techniques were not all new to steel men here. Before the visit there was activity along similar lines in the U. S. But the Russian visit dramatized the advantages of new practices, and gave development in this country

a hard forward push.

The steel industry was sold on sintering before the year started. Twenty-eight major sintering plants were authorized, for an addition of 20 million tons. Many of these projects were completed in 1958.

Payoff—Current thinking is the more you do to ore before it goes into the blast furnace, the better. This has led to consideration of 100 pct sinter burden and varying degrees of prefluxing. From sintering programs alone, steel mills expect to boost blast furnace output 20 pct. Prefluxing promises to add another 10 pct.

The openhearth shop made the most significant breakthrough of the year in a new sprung arch basic roof. Plated brick with a relatively simple suspension system offers the high temperature durability of basic refractories at a clear-cut economic

advantage. Tests at U. S. Steel's Fairless Works found one roof lasting more than 360 heats.

More Oxygen — Much of the excitement over this development is because it paves the way for volume use of oxygen in the openhearth. Steel men have long known they could step up production with oxygen roof injections. The problem has been to find an economical refractory that would stand up long enough to make the extra production worthwhile.

Furnaces equipped with the new roofs are applying oxygen at the rate of 500 cu ft per ton of steel. (Average has been 60 cu ft). One furnace is operating with a charge of 80 pct hot metal. And an openhearth shop is operating over 110 pct of rated capacity.

Disagree—Some steelmen favor the basic oxygen process only for brand new capacity. "It doesn't make sense to put an expensive roof over a furnace and then burn it off with oxygen," says one.

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A notable portion of new steelmaking capacity will certainly come from oxygen vessels. The performance of units at Jones & Laughlin Steel Corp. has erased doubts of the soundness of the new process.

Oxygen vessels offer the advantages of low capital cost, high output rates (70 tons an hour) plus good quality in the low carbon ranges. Heat sizes are steadily increasing. Carbon control in the high ranges is improving.

Controls—In the rolling end of steelmaking, progress centers on automatic control. Equipment size and power are being beefed up. Mechanical designs are following conventional lines, but radical changes may be coming with new control systems.

Punch card controls are now going on 18 steel mills. Most elaborate installation is on U. S. Steel's new structural mill at South Chicago. The blooming mill at this installation is fully automatic. On the structural stands, 23 functions are card controlled.

Iron Ore Outlook

• The iron ore industry is looking for better business in 1959. But this is relative. The outlook has graduated from dismal to merely uncertain.

First of all, the industry is pretty well resigned to a steel strike that will tie up its operations as well.

No real crisis is likely because of the greatly increased capacity of the Lakes boats.

Import Headache—Foreign ore will be a bigger headache. In 1958 when domestic ore companies were having a disastrous year, ore imports were off only slightly. Through November, 23 million tons came in, compared to about 30 million tons in 1957.

This year it is just about a sure thing that importers will attempt to boost their market penetration, and extend it to the Great Lakes area. The St. Lawrence Seaway is scheduled to open in April. This will permit importers to use Humphrey - class boats with 20,-000 ton capacity, rather than the 2500 ton Canallers they have been restricted to.

Of course after 1958, practically the only direction the market can go is up. Lake Superior district shipments had the worst season since 1939. Shipments hit only 45 million tons, down a serious 31.7 million tons from the 84.6 million tons shipped in 1957.

Early indications point to about a 70 to 75 million ton year in '58.

Taconite output should be up substantially. Erie Mining Co., for example, is planning on a 4 to 5 million ton year. In 1958 they turned out only about 2.6 million tons. Reserve Mining's output last year was only slightly off — 4.9 million tons from 5.1 million tons in 1957. This is generally taken to indicate an increasing emphasis on taconite for blast furnaces of the project partners.



HIBERNATE: Ore boats of U. S. Steel's Pittsburgh Steamship Div. are being made shipshape at their winter berth in Duluth, Minn.

Appliances Due for Sales Boost

Manufacturers Increase Their Steel Stocks

Appliance sales are slated to rise anywhere from 2 to 8 pct during 1959.

More consumer spending, new housing starts, and a greater replacement market are some of the important reasons.

Appliance makers are confident about market prospects for the coming year.

As a group they predict sales in 1959 will be anywhere from 2 pct to 8 pct above 1958 levels. John F. McDaniel, general sales manager at Hotpoint, expects a 5-8 pct gain this year. Norge's Judson Sayre estimates 15 million major appliances will be sold during 1959. This would be increase of 400,000 over 1958 sales.

Sound Reasons—Why the upswing in opinion from an industry that was gloom-shrouded at the opening of 1958? For one thing, sales started inching up in second quarter and really began moving up after mid-year.

Even with the recession, sales in '58 were only down about 5 pct.

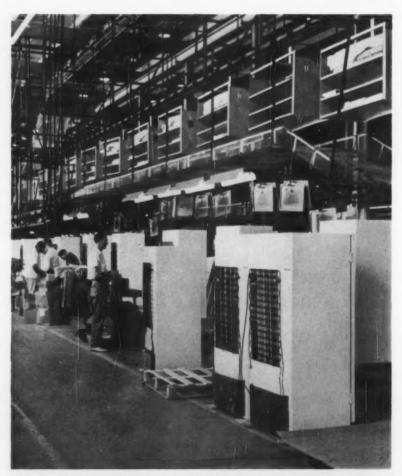
More Steel Use—Metal producers will have a share in appliance industry gains in 1959. Steel consumption by these manufacturers should increase from the 1.4 million tons used in 1958 to about 1.6 million tons in 1959.

But even these steel purchase forecasts for '59 are conservative. Remember inventory cutting has been going on in the appliance field since well back in 1957. In forecasting steel requirements for 1959, it's well to remember that appliance sales were off only about 2.5 pct in 1957. Yet steel sales to the industry went down by over 20 pct.

Inventory Shaving—And bonebare inventories continued the rule even after appliance sales began a mild revival in the second quarter of 1958.

Appliance makers had the same approach on parts such as electric motors, castings, stampings, hardware, wiring, tubing, and plastic components. Several big appliance makers modified production schedules because component makers could not feed them parts to match upward revisions in manufacturing schedules.

Price Outlook — What about 1959 appliance prices? It's generally expected that 1959 will see increases by most manufacturers in pricing schedules. Higher labor and raw material costs are given as the reasons. However, the pattern may be more complex. In hopes of making good things better and giving the current business boost a little added zoom, at least a few producers are studying the prospect for price cuts.



NEW FOR THE OLD: Rising replacement market for refrigerators, expected to hit peak by 1960, will still be a factor in boosting sales of appliances during 1959. (Westinghouse Electric Corp., Columbus, O.)

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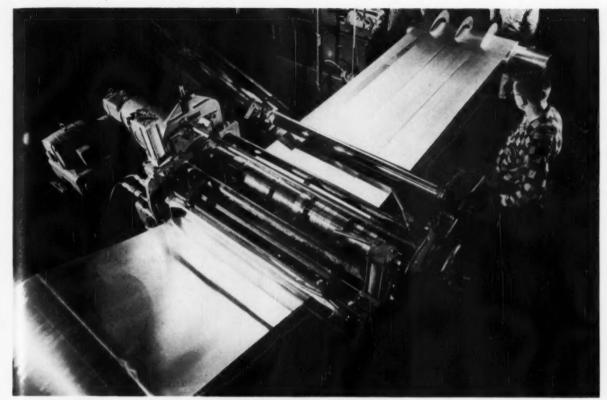
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MILL SHAPES: Aluminum industry has the equipment to meet the 20 pct boost in shipments expected in 1959.

Aluminum Expects a Big Year

Aluminum's long range future looks brighter than ever.

There are good reasons to expect a 20 pct increase in 1959 shipments.—By F. J. Starin.

 No, matter how you look at it, the aluminum industry is sitting on a rosy future.

In the long run, it looks like aluminum is going to become a dominant factor in packaging. Building is already the biggest market, and most observers feel the potential here has hardly been scratched. And, it looks like only a matter of time until the industry adds aluminum auto engines to its growing list of big tonnage uses.

Shipments Up—None of this is likely to be accomplished to any

degree in 1959. Yet the consensus is that shipments will be a fat 20 pct up from 1958.

The history of the industry backs up the optimistic consensus. The average growth rate for the industry has been about 10 pct per year, compared with an average of 3 pct for all other industries.

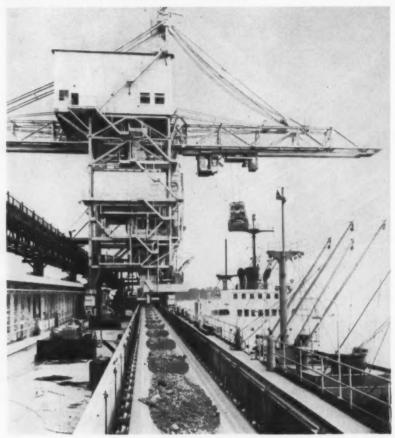
Also, in the recent recession, and the decline of 1954, the aluminum companies dropped about as much as industry in general. But in periods of rising industrial activity aluminum shipments increased 2½ to 3 times as much as the overall index of production.

Causes—The seers aren't pegging their optimism on history alone. They say the demand will come from a combination of increased activity by their customers, more use of aluminum per manufactured item, and a liberal sprinkling of new markets. Also, many observers say actual use of aluminum in 1958 topped shipments by a notable margin. They say users have worked inventories down to where better business would force rebuilding.

There is no reason to expect any shortage. About 433,000 tons of primary capacity was added in 1958. Another 330,000 tons will be installed in 1959 and 1960. The total industry capacity going in to 1959 is 2,274,500 tons.

Plenty of Metal—Production in 1958 was about 1,557,000 tons, 6 pct off from the previous year, but more than enough to meet demand. A 20 pct boost would total 1,868,400 tons, well within rated capacity.

New Link in Ormet's Chain



SEASIDE TERMINAL: A gantry crane digs about 800 tons of bauxite per hour from one of the first ships to arrive at the new Burnside Bulk Marine Terminal on the Mississippi River just below Baton Rouge. The \$15 million facility is owned by Baton Rouge Port Commission, and leased to Ormet Corp., aluminum

producer jointly owned by Olin Mathieson Chemical Corp., and Revere Copper and Brass, Inc. The ore, from mines in Surinam, is conveyed to an adjoining Ormet plant, converted to alumina, then sent further up the river to other Ormet plants to be made into metal.

Freight Car Shortage?

Railroads in the U. S. are buying too few freight cars to prevent eventual shortage, government transportation experts fear.

The Interstate Commerce Commission is concerned that in recent months cars owned by the major rail lines have decreased. At the same time the bad-order percentage has risen.

Chairman Howard Freas, of the ICC, says a 10 pct rise in carloadings above the 1957 level will produce "one of the worst car shortages

of recent years."

In the most recent 12-month period for which the Assn. of American Railroads has figures, the 110 principal lines took on 49,852 new units. But car retirements during those months came to 61,894.

Alcoa Alumina Plant

Operations at Aluminum Co. of America's newest and largest alumina refining plant are scheduled to start on February 1.

The facility, at Point Comfort, Tex., will not actually be completed

until near the end of 1959. It will then have an annual capacity of one million tons. It is designed so that capacity can eventually be doubled.

Extruded Beryllium

Beryllium Corp., Reading, Pa., has landed what it calls a "sizable research and development contract" on the extrusion of beryllium.

The work will be performed over the next six months. It is actually part of a subcontract from Northrup Aircraft, Inc., Hawthorne, Calif., holder of a prime contract from the AMC Aeronautical Systems Center, Wright-Patterson Air Force Base, Dayton, O.

The purpose of the project is to develop aircraft structural shapes of extruded beryllium. One of the reasons the Reading firm landed the contract is its new 1700-ton Loewy Hydropress.

Fills Commerce Post

John J. Allen, Jr., six-term congressman from California, is to be the new U. S. Under Secretary of Commerce for Transportation.

Mr. Allen is President Eisenhower's selection to fill the post vacated by Louis S. Rothschild in October. The President will send his name to the Senate for confirmation when the 86th Congress convenes in January.

British Steel Bulls

British steelmakers are hopeful their industry has finally touched bottom. Reports are that they hope for a leveling off of demand at the current rate of about 16 pct below 1957.

The British steelmen cross their fingers and say that inventory cutting appears to be over. Inventories at customers' plants dropped 6 pct in the third quarter, a record fall. Consumption was reckoned at about 6.9 pct below the same period in 1957.

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Trimming steel plates with <u>hydraulic shears</u> cuts cost at Caterpillar Tractor Co.



8 ft. shear representing investment of less than \$1 per hour pays for itself out of savings in

36 months. The 8 ft. Pacific shear at Caterpillar Tractor Co. shown here, the largest hydraulic in the world, cuts material up to $1\frac{1}{2}$ " thick from flat bar stock and plates to finished

lengths and widths and trims angles. All heavy shearing at Caterpillar Decatur, Ill. plant is done on Pacific Hydraulic Shears.

Any plant, large or small, can reduce cost of shearing metals of sizes from 20 gauge to 2" plate with a Pacific shear of the corresponding size or with an adjustable rake Pacific shear.

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Rawson L. Wood

Pioneer in Investment Casting

To the ancients, the process was mainly an art form, but not so today.

With Mr. Wood's help, investment casting has become an important industry.

 As founder and president of Arwood Precision Casting Corp., Rawson L. Wood has been a leader in converting a prehistoric art into an important, modern industrial process.

The ancient art is called the "lost wax" process. In industry today it is known as investment casting. Its principle is simple enough. A wax mold is made, then surrounded with investment materials. The wax is melted out to form a cavity into which molten metal is poured. The metal hardens into a precise image of the original wax mold.

Aware of Potential—Until World War II, investment casting was used only in the jewelry and dental fields. Rawson Wood became familiar with the process in his family's jewelry manufacturing business, J. R. Wood & Sons. He kept his eye on new developments.

When advancements in diemaking permitted duplication of identical wax molds, Mr. Wood went to work. He headed up the War Products Div. of his family's firm and soon was pioneering in the industrial applications of investment casting. He has since co-authored a book, "Investment Casting for Engineers."

He Goes It Alone — After the war, he bought the division from J. R. Wood & Sons and struck out on his own with Arwood Precision Castings Corp. The company has



RAWSON L. WOOD: His employees respond to profit-sharing.

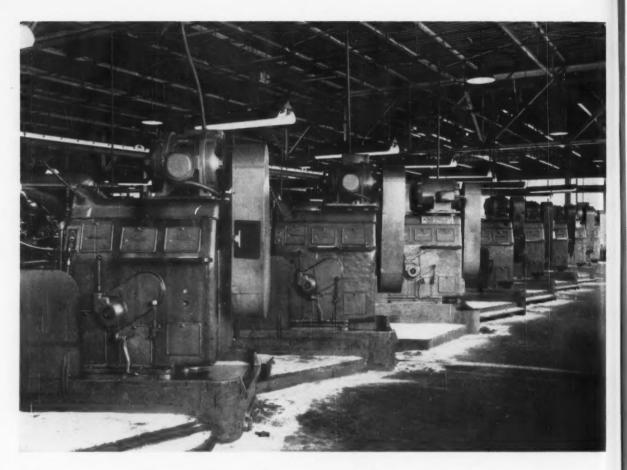
grown from 25 employees to almost 700 today. Its original little shop in Brooklyn, N. Y., has been replaced by a larger one plus two more plants in New England and one in California.

To bring his company along at an orderly rate, Mr. Wood stressed three factors—quality, research, and personnel.

Profit-Sharing Advocate — "In a company like ours," says Mr. Wood, "without an actual brand name product, all we really have is the ability of a team of people." Consequently, he hires top-flight experts to head each department and goes all-out on a profit-sharing plan.

"The only way to get people to do the best job they can in work of this type is to give them a personal interest in the rewards of their work," he explains. His employees, right down to the office boy, have shared in as much as \$485,361 in one year.

Benefits Stockholders—This was not done, Mr. Wood points out, at the expense of the stockholders. Capital value has increased from the original \$25,000 with which the firm was started to \$1.5 million today. Sales have jumped from \$159,000 in 1944 to \$7 million in 1957.



Lundberg cuts costs 11% by switching to Timken* hot-rolled seamless steel tubing on National Acme screw machines

TO cut costs, Lundberg Screw Products Company of Lansing, Michigan, investigated the possibility of using hot-rolled tubing on its National Acme screw machines. The question: were hot rolled tolerances adaptable to standard collets.

Timken Company sales engineers suggested they try hand chucking. Although hand chucking would mean a slight increase in time due to minor adjustments of collet tension, the material savings would more than offset the higher labor cost. And it did. The manufacturer found these adjustments added 1/10 of an hour per tube to production time. But the saving in material cost was 11%.

Can hot-rolled Timken® seamless steel tubing save money for you? Call us and see. And to further increase your steel savings, ask Timken Company engineers to recommend the most economical tube size for your hollow parts job. We'll guarantee this size to clean up to your dimensions. The Timken Roller Bearing Company, Steel and Tube Division, Canton 6, Ohio. Cable: "TIMROSCO". Makers of tapered roller bearings, fine alloy steels and removable rock bits.

Timken alloy steel and seamless tubing is available from warehouse stock in 44 cities in the United States. Call your local Timken Company sales office for the name of your nearest Timken steel distributor.

TIME STEEL

SPECIALISTS IN FINE ALLOY STEELS, GRAPHITIC TOOL STEELS AND SEAMLESS STEEL TUBING

Recovery Has Its Own Problems

Emphasis has shifted from the problems of fighting the recession to gearing to the recovery.

A major problem is gaging the extent of the upturn in the absence of strong indicators.

If you ask the average executive what he believes will be the biggest management problem this year, his answers probably will cover a wide range of subjects. They would include labor, prices, higher costs, improving operating efficiency and others.

You will note that very few executives are now primarily concerned with general business conditions. This is a marked difference from the attitude a year ago. At that time, with the business decline gaining momentum, executives were

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concerned with such basic problems as riding out the recession. Many, simply, were worried about staying affoat.

Recovery Attitude — T o d a y the executive's attention is turned away from such basic problems as survival to the more specialized problems of gaging operations to make the best of the recovery.

His inventory problem now is not how to cut, but how far he should rebuild. In personnel, instead of wielding the axe on the deadwood, he is now looking, although carefully, for new management talent to be cultivated. These are just examples of the changing state of mind.

Watchful Waiting—The extent of the recovery is still to be determined. In the absence of clear-cut boom indications, few companies are waxing expansive at the moment. Most are optimistic, but with a wait-and-see attitude about anything farther in advance than the first half.

This makes sense, but there is danger of becoming inflexible should recovery momentum continue to pick up.

Overall, industry is in pretty good shape as it comes out of the recession. Working capital of U. S. corporations was put at a record \$118.8 billion at the end of the third quarter, according to the Securities and Exchange Commission. This is a gain of \$2.2 billion in the quarter.

Ratio of cash and securities to current liabilities rose to 43 pct, compared with 39 pct a year ago.

Inflation Stands as Biggest Single Threat

Everybody's Against It—Regardless of individual problems, it's becoming clear that inflation is the biggest threat confronting business.

It's apparent that only a minority of manufacturing companies believe they can hold the price line this year, in spite of strong competition in most industries. And this is in the face of demonstrated consumer hostility to creeping price levels.

As indicated in industry Survey Reports (starting P. 153) most companies expect to raise their prices, however reluctantly. Higher prices of parts and materials, and expected higher wage costs, make it inevitable.

Labor Talks Tougher — Something else has come into the picture.

With improved business conditions coming, labor is already thinking about demands that would have been considered out of the question a month or two ago.

It follows that labor relations people who have contracts to negotiate this year wonder if they will be able to hold to non-inflationary pacts. Unfortunately, it goes without saying that as business improves, so do the chances of strikes.

It turns out that business is in the middle of the inflation picture, and probably will get blamed for things it can't control.

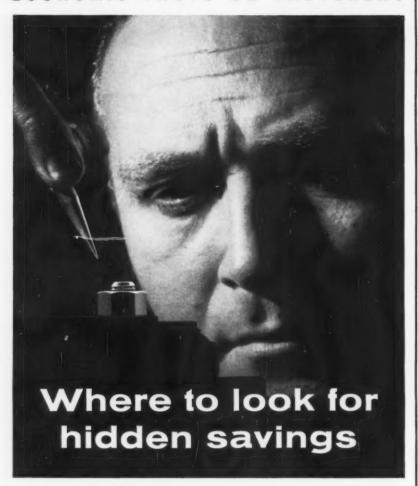
Is It Worth It? — Hard-headed realists say the Federal Reserve Board does have the power to keep

inflation in check. But the price is a politically unacceptable body of unemployed for one thing. Another consideration is the danger of curtailing the expansion of the economy if monetary controls are applied as the major anti-inflation weapon.

If your company is to do its part in battling inflation, it will have to be tough this year; tough on management to keep costs down, tough on the union, and even tough on suppliers to see that they do their share to keep their prices to you under control.

Probably the best hope for restraint on inflation lies in government action to keep spending down. And only the uninitiated or naive think that's likely.

ECONOMIC FACTS ON FASTENERS



Fastener value-analysis shows big dollar savings

Quality improved at same time

If you know what to look for, there are sizable savings to be found in standard fasteners. See what happened when the RB&W Fastener Man analyzed fastener usage:

Shown the merits of high strength bolts, a company standardized on them exclusively, saved \$12,000 the first year, \$28,000 the next.

Showing a manufacturer how to substitute high strength bolts for heavy head milled bolts, the RB&W Fastener Man pointed to a \$4,500 annual saving on this item alone.

At a plant with 23,000 different fastener items in inventory, more than half were eliminated...cutting costs from buying to assembly.

Where special fasteners were used in heavy equipment, substituting cap screws offered \$13,000 saving on a production run of 500 units. So it goes. Using high carbon cap screws where costlier socket screws are not really needed...cap screws for studs and nuts in certain applications...replacing machined parts with cold headed pieces...there are plenty of ways to economize.

Take a look at your own fastener usage through the eyes of an RB&W Fastener Man. Contact Russell, Burdsall & Ward Bolt and Nut Co.



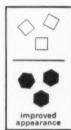
Plants at: Port Chester, N. Y.; Coraopolis, Pa.; Rock Falls, Ill.; Los Angeles, Calif. Additional sales offices at: Ardmore (Phila.), Pa.; Pittsburgh; Detroit; Chicago; Dallas; San Francisco. Sales agents at: Milwaukee; New Orleans; Denver; Fargo. Distributors from coast to coast.

HEX and HEX: a major step in fastener simplification

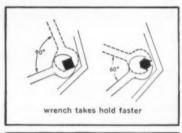
Under the new, RB&W Hex and Hex program, one hex head bolt and hex nut consolidates the best features of four other frequently used fastening units, all of which are intended to do the same job.

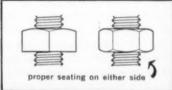
Simplifies inventory, speeds turnover. Streamlines ordering, stocking and usage.

Improves quality and appearance in the popular size range. In heading hex bolts, flow lines in the steel are distorted less than in square bolts. Strength is greater, tolerances closer. Hex heads are more attractive, too.



Cuts weight, reducing handling costs. For example, 1,000 Hex and Hex units in the \(\frac{1}{2} \)" x 2" size weigh 25 lbs less than comparable square head bolts and square nuts.





Speeds assembly. Hex permits faster, easier wrenching. Double chamfered hex nuts allow correct assembly from either side.

Cost no more than square head bolts and square nuts. Yet, look at the advantages. Ask the RB&W Man about it. Or, write for Bulletin HH-1,

RB&W FASTENERS-STRONG POINT OF ANY ASSEMBLY

Optimism Reappears in Detroit

Hopes Rise as Sales of 1959 Cars Begin to Climb

A solid improvement is expected by automakers, but none foresee a record year.

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Total industry output may reach 6.4 million cars and trucks in 1959.—By H. R. Neal.

• With but one possible exception, automakers would just as soon forget about 1958. They are rolling into the new year in high gear, armed with an array of "new" products and a fresh supply of professional optimism.

Heads of auto companies predict 1959 sales will total 5.5 million automobiles and 900,000 trucks. In mid-December, Chevrolet broke its all-time passenger car record

with an output of 45,305 cars in an effort to make up for production lost in October. The old record of 44,920 was set exactly one year before.

Busy Quarter Ahead — Ward's Automotive Reports forecast first quarter production plans calling for production of 1,644,000 units, fourth highest first quarter on record.

It said all companies will show increases over the 1958 quarter as follows: General Motors, 25.2 pct; Ford, 21.4 pct; Chrysler, 49.1 pct; American Motors, 128.2 pct and Studebaker-Packard, 299.2 pct.

Styles Worked Over — Styling changes were plentiful for 1959

models, but major engineering changes were few. General Motors new models represent the most dramatic styling change ever executed in a single year by that company.

Ford completely revamped its Ford, Edsel and Mercury lines, although the changes are more conservative than GM.

Chrysler lines are facelifted—with the most attention given to Plymouth which now looks like a baby Imperial. Chrysler also introduced the gimmick of the new model year—swivel seats. Unless the plague of labor problems which have beset the firm in recent months can be settled, Chrysler's ability to

1958-An Eventful Year for the Auto Industry

Last year was one of general disappointment for the auto industry, but it wasn't all bad. Many major events took place. Some far-reaching decisions were made that may set 1958 apart as a crucial year in the history of the industry.

Sales—It was the worst year since 1948 for automakers. Final tally may not reach 4.5 million units.

Small Cars—George Romney and the Rambler, plus increased foreign car imports, proved to the Big Three that there is a sizable market for small cars in the U. S. Consequently, General Motors, Ford, and Chrysler may introduce

small cars of their own by the end of this year.

Labor—Auto companies came out on top in union contract negotiations. For the first time, the industry presented a united front in talks with the UAW.

Styling—General Motors ditched its long - standing "evolutionary" styling policy and adopted revolutionary body changes in keeping

with its competitors. Result: Chevrolet regained the first place sales spot it lost to Ford in 1957.

Organization—Chrysler refuted its decentralization policy, and returned to centralized control. Studebaker-Packard ended its working agreement with Curtiss-Wright Corp., adopted instead an acquisition program to take advantage of tax-loss credits.





Send for the new Torrington Spherical Roller Bearing Catalog #258

Electronics Matches Rollers and Races for Extreme Accuracy

Torrington employs the latest electronic techniques to insure precise geometric relation between components of Torrington Spherical Roller Bearings.

Roller diameters of a given complement are matched within .0001" of each other. For ultra-precision bearings, tolerances are even closer. Inner and outer races are as rigorously classified. Components are selected for assembly to provide accurate diametrical clearance. The result is bearings of unparalleled accuracy for minimum wear and friction, smooth operation and long service life.

Torrington's care for these details of accuracy is matched only by our care in matching the *right* bearing to the *right* job. In this, you can rely on your Torrington representative and the facilities of Torrington's Engineering Department. The Torrington Company, South Bend 21, Ind.—and Torrington, Conn.

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compete for buyers in 1959 will be an academic question.

The Independents—This was no year for American Motors to tamper with success and its argument against styling obsolescence. Styling changes were limited to "refinements." It bolstered its 100 in. wheelbase American line by reviving the station wagon model.

Studebaker - Packard Corp., offering feeble opposition with its full size cars, has followed the lead of AMC. With the introduction of 1959 models it relegated the proud name of Packard to history. In its place is a compact smaller car, the Lark, with little wasted space. And only the sporty Hawk line was retained to continue the Studebaker name on a familiar package.

Milestones—Several events stand out in 1958: The collapse of domestic auto sales, continued expansion of the market for cars smaller than those "standard" U. S. products, and the labor contract negotiations.

The auto industry survived what may amount to the worst sales year for domestic cars since 1948 when just under 3.5 million new cars were registered. Sale of the four millionth new car didn't occur until Nov. 26, an even three months later than in 1957. Of the total, some 332,000 were imported cars.

GM Leads—By the end of the year it is estimated fewer than 4.5 million passenger cars were sold, although final figures compiled by R. L. Polk & Co. won't be available until sometime in February. More than 360,000 of the 1958 sales were foreign cars, almost double the year before figure.

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Of the Big Three, only General Motors reported profitable operations in the first three quarters of the year and will report a profit for the last quarter as well. Chevrolet took over the top sales spot, which it had lost to Ford a year ago.

Oldsmobile dominated the medium price class, vaulting over its traditional rival Buick, and capturing fourth position in sales nationally. Cadillac continued its

dominance of the high price market. Even so, sales by the leaders fell behind those of the previous year.

Chrysler Has Problems—Chrysler's bubble that brought profits of more than \$100 million in 1957, burst in 1958 when it ran \$45 million into the red in the first nine months of the year.

Failure to get steady production of new models underway in the fourth quarter will undoubtedly lead to further losses being announced for that quarter. Chrysler's outlook won't materially brighten until it brings out its 1960 models.

Small Car Impact—If another near doubling of foreign car sales this past year hasn't convinced the Big Three there is a substantial demand for a smaller car, then the doubling of sales by American Motors should do the trick. AMC's Rambler sales skyrocketed from 98,000 in 1957 to an expected 196,000 in 1958.

Rambler's bonanza year came in face of sharp declines for the

other automakers. And it produced a sizable \$26 million profit for AMC when its fiscal year ended last Sept. Since then the company has started an expansion program aimed at boosting capacity one-third.

Ford is readying two small models on wheelbases of 107 in. and 114 in. Chevrolet's rear-mounted pancake-engine powered model just needs the go-ahead signal. Chrysler's entry can still make 1960.

Dealing With Labor — In labor contract negotiations, it was finally the year of the automaker. The industry was sinking in the depths of recession. And the industry presented a united front bordering on "industry wide" bargaining.

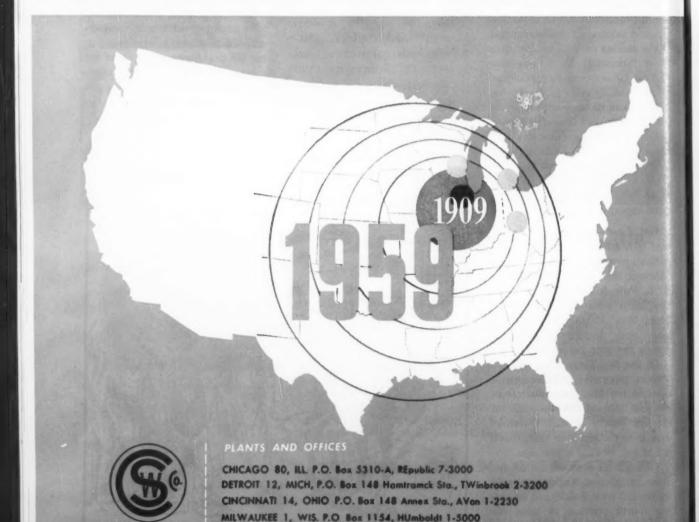
Auto plants operated from June through September without contracts and experienced comparatively little trouble. When contracts were finally signed, wording and arrangement of benefits were changed, but the final package cost about the same as the auto companies' offers to extend the 1955 contract for two years. And the industry got a desirable three year agreement.

The Bull of the Woods



years of experience at Central Steel & Wire Company

give warehouse service new dimensions



How the Capital Looks at 1959

Under the Optimism, Many Problems Lurk

The overall improvement in business won't extend to everyone.

Big government spending will continue, bringing the threat of inflation.—By G. H. Baker.

■ The business outlook, as seen by government, is bright. Much brighter than a year ago. Nearly all of Washington's official gages of industrial health are up.

It's to be a year of upward trends—in production, shipments, prices, and costs.

Some Soft Spots—But it's also to be a year of rough competition. And it will be a year of economic paradoxes—some business will thrive while others hunger. Resurgence of the nation's industrial health will not be across-the-board. Most lines are to enjoy a steady upward climb in sales throughout the year. But for others, recovery is still somewhere around the corner.

The cost of national defense seems headed for a rise of at least \$1 billion. Total outlays, as a result, will be around the \$42-billion-a-year mark. (We are now irrevocably committed to spending more than half our national budgets on defense alone.)

Pump Primer—This \$42 billion catalyst, pumped in varying amounts into almost every U. S. industry and equally distributed geographically, is certain to stimulate many now-listless areas of industrial production. New orders, new jobs, more money in circulation will combine to bring the glow of recovery to thousands of communities.

As for political temper, we're in

for a two-year cycle of left-of-center legislation. Republicans and Southern Democrats have been reduced in numbers to scarcely more than a corporal's guard in both Senate and House. The new Congress is drawing up a "want list" of legislation that will inevitably add new billions to the total cost of running the government. This new spending will thereby widen still further the spread between cash income and outgo.

More Inflation Coming—Another cycle of higher costs and higher prices is in the making. Prepare for it now. The equipment and materials your purchasing executives buy in 1959 will carry heavier price tags. Freight charges will be higher. Wages, already on the rise, are to nudge ahead still further.

The government out-of-balance budget will be partly responsible for the inflationary spiral. In the fiscal year that ends next June 30, the government plans to spend about \$12 billion more than it takes in. This means the U. S. Treasury has to go to the banks and other money markets for loans to make up the difference. Result: An excess of dollars in circulation, with resulting cheapening of the available supply.

Defense Spending Rises - New and costlier weapons will nudge the nation's total defense outlays to around \$42 billion. Actually, military men want much more. They're privately telling congressmen they want an annual defense budget of around \$48 billion. But Congress has to weigh the generals' shopping list against the realities of federal finances. Congress will not insist on a balanced budget this year. But Senate and House leaders are determined to hold down the anticipated deficit to what they consider a "reasonable" figure.

Don't Count on Tax Cuts

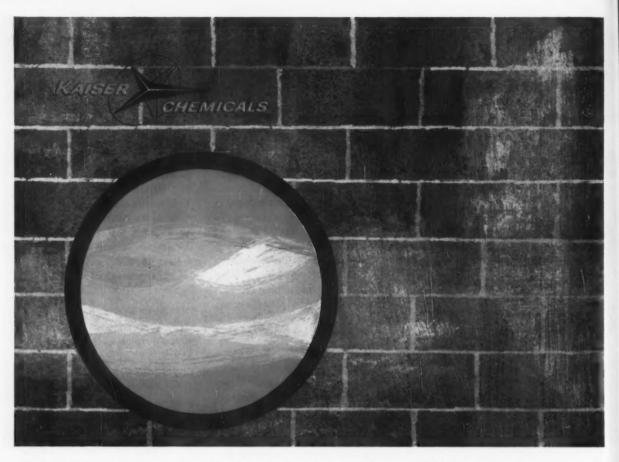
• The clear threat of higher taxes in 1959 is raised by President Eisenhower's budget director, Maurice H. Stans.

Mr. Stans says if the people demand—and the Congress votes more money than taxes yield, the government will be compelled to recommend higher taxes. "It is time for realism in government finances," the money man declares.

Clearly, there is almost zero possibilities of tax cuts in 1959. Worry in the White House over the \$12 billion gap between government in-

come and outgo is the reason. But this gap is narrowing. So some hope for some reductions in 1960 is not far-fetched, although unlikely.

What we can hope for in 1959. however, is some much-needed adjustments in the depreciation laws. If machinery and equipment builders can convince Senate and House leaders of the genuine need for corrective legislation that exists in depreciation laws, a sizable pick-up in sales (and in corporation taxes paid by tool builders) should take place.



Minimum hot taphole life 20 heats with Permanente 165 Ramming Mix!

20-25 heats: "Installed Permanente 165, and now taphole life has gone up from 3-5 heats (competitive mix) to 20-25 heats"

23½ heats: "Taphole life in the big shop is up to 23½ heats with Permanente 165. Everyone is well satisfied."

25-40 heats: "Running between 25 and 40 heats taphole life in the old shop, depending on size of furnace. New shop getting 20-25 heats on the 300 ton furnaces."

Operators who have switched to Permanente 165 Ramming Mix consistently report hot taphole performance like this—more proof of the time-saving and money-saving advantages you gain with Kaiser Basic Ramming Mixes!

Permanente 165 is made from high purity Kaiser Periclase refractory grains (94-96% MgO) and ceramically bonds itself into a crystalline mass at relatively low temperature, providing fast furnace availability. When "cured," this mass becomes a monolithic structure with exceptional volume stability, maximum resistance to hydration and to attack by iron oxide and slag. For furnace bottoms, its installed high density (averaging 175 pounds per cubic foot) assures longer life.

Make your own comparison test and see how much more life you get with Permanente 165 Ramming Mix. Your Kaiser Chemicals Sales Engineer will be glad to help.*

*Ask for details on the new K/R Gunning System.

Call or write Kaiser Chemicals Division, Dept. S9111, Kaiser Aluminum & Chemical Sales, Inc., at any of the regional offices listed below:

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Record Year for Farwest Steel?

Steel Use May Top 1957's Peak Tonnage

Western steel users, with construction industry leading the way, will consume over 6.6 million tons of steel in '59.

Aircraft and missilemaking won't change much, either up or down.—By R. R. Kay.

 West Coast industry has bounced back from the business slump with amazing resilience.

Farwest business leaders are encouraged about the outlook for 1959. Here's how it looks by industries:

Gains for Steel—Everybody in the Farwest steel business says 1959 should be a record or near record year. The seven Farwestern states will gobble up over 6.6 million net tons. That's only a couple hundred thousand tons under 1957's peak.

Why the optimism? The mass migration to the Farwest continues without a stop. People need homes, schools, churches, highways, and a lot of products made from steel. As a result the construction industry takes about one-half of the steel used in the West. Other big steel consumers will do well, too: Appliances, machinery, shipbuilding, automotive parts, and ordnance.

More Aluminum—Primary aluminum production in 1959 should hit well above the ½ million ton mark. That's about 10 pct over last year.

There won't be any change in the Farwest's percentage of capacity. The area will still make 30 pct of the nation's output.

Aircraft - Missilemaking - Don't

look for much of a change, either up or down. The industry is the most dominant force in the Farwest economy. And it will keep its No. 1 spot.

West Coast companies have a \$7.26 billion backlog. In a typical week they shell out \$44.5 million in payroll checks.

Space vehicles and missiles get most of the headlines today. But manned aircraft are still the backbone of the industry and will be for many years.

More Missile Work—Of course, there will be stepped-up emphasis on misssilemaking. It will sweeten the product mix for the major makers. Before 1960 rolls around, more than one-third of the Coast's industry will be in missile systems.

Important Part of a Large Backlog



STRONG BACKBONE: Despite missile emphasis, manned aircraft, like these DC-8 jetliners, still form

bulk of industry's backlog. Airlines have ordered 140 DC-8's at a cost of more than \$700 million.

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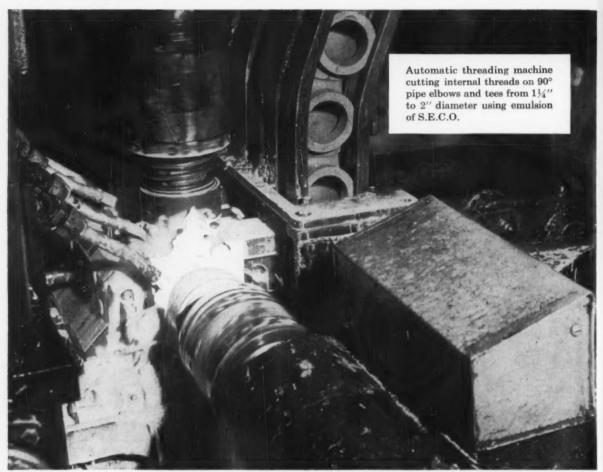


Photo courtesy of Grinnell Corporation

NEW S.E.C.O. EMULSIONS, WITH SMALLER OIL-PARTICLE SIZE, CUT PRODUCTION COSTS

There's a new and greatly improved S.E.C.O. (Sunoco* Emulsifying Cutting Oil), that has smaller emulsion-particle size to give you the following benefits:

- BETTER PROTECTION AGAINST RUST, even at emulsion ratios as lean as 40-to-1.
- BETTER DETERGENCY, which permits dirt and fines to settle quickly out of emulsions, leaving machines clean.
- BETTER EMULSION STABILITY. Even in hard-water areas, emulsions of new S.E.C.O. stand up better than those made with other regular emulsifying cutting oils.

 BETTER FINISHES, CLOSER TOLER-ANCES. New S.E.C.O., with better coverage and wetting of work, produces consistently finer finishes in machining. Reject rate falls off. Tool life increases.

TRY NEW S.E.C.O.—for increased economy in all machining operations. Ask your Sun representative, or write to Department IA-1.

Industrial Products Department

SUN OIL COMPANY, Phila. 3, Pa.



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Builders See Better Days Ahead

Return of Confidence Brings Pickup in Orders

Tool builders are counting on a substantial improvement in sales during 1959.

Need for new machines to cut production costs is a major reason.—By E. J. Egan, Jr.

• Machine tool builders are glad to turn their backs on 1958 and eager to welcome the promise of a business upturn for 1959.

During most of last year, the industry lay virtually dormant in a depression—the most serious setback it has had since the 1930's.

Shipments of cutting-type machine tools for 1958 are estimated by the National Machine Tool Builders' Assn. at \$400 million. That's peanuts compared to billings in the two previous years: \$844 million in 1957 and \$886 million in 1956.

Outlook Improving — Shipments of forming-type machine tools also slumped to an estimated \$100 million last year, as compared to \$244 million in 1957 and \$309 million in 1956.

But things are looking up. "New orders turned upward slightly in the latter part of the year," notes Ralph J. Kraut, NMTBA president who also heads the Giddings & Lewis Machine Tool Co., Fond du Lac, Wis.

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Cost Factor Important—"Various factors indicate a continuance of this trend," Kraut observes. First on his list is a return of business confidence. He believes "the current upturn in product sales . . . should revive plant modernization plans."

His second factor is "the imperative need of reducing production costs." He traces part of this pressure to high wage rates in the U. S., plus the threat of invasion of American markets by products made abroad. But he says this isn't the whole story.

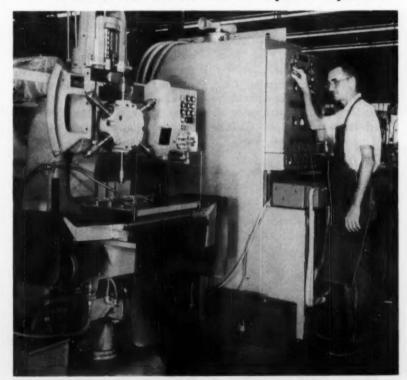
No Letup on Research—Europeans, helped by accelerated depreciation allowances, are modernizing their plants faster than we are, he notes. "The need for correcting this situation will inevitably stimulate domestic machine tool purchases," he predicts.

As a third factor pointing toward a better 1959, Kraut emphasizes the machine tool industry's "accelerating program of product redesign and development."

Despite slumping sales, builders have not let up on research, invention, and the application of new principles to their products. "Advances in automatic operation and in various types of controls are remarkable," Kraut affirms.

Response Expected—"With business confidence returning," he says, "manufacturers in the metalworking field will certainly take advantage of the opportunities offered by the machine tool models of 1959."

Numerical Controls to Spark Upturn?



FOR SHORT RUNS: Builders are betting heavily on wider use of numerical controls, here applied via punched tape to a six-spindle drill.

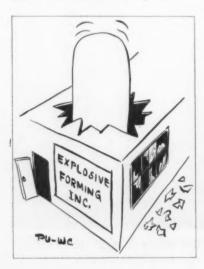
INDUSTRIAL BRIEFS

Working at Lawmaking — The 1959 Aircade of the Chamber of Commerce of the U. S., will launch in February a nation-wide effort to help business men work more effectively with the new Congress on major legislative issues. The Aircade delegation will present a series of 12 all-day meetings in principal cities coast-to-coast.

Popular Subject—How to cut costs in designing and processing gray iron castings will be the subject of one-day clinics sponsored throughout the country by the Gray Iron Founders' Society, Cleveland. The society will hold training clinics for 24 metalworking centers in 1959.

Philadelphia Branch — The Alvey-Ferguson Co., manufacturers of engineered conveying systems and equipment with headquarters in Cincinnati, O., is opening a direct factory branch office in Philadelphia. J. R. Keogh, Jr., has been named manager.

Talco Joins Gabriel — Stockholders of The Gabriel Co., Cleveland, have approved the acquisition of The Talco Engineering Co., Mesa, Arizona, producer of rocketry and missiles devices, at a price of \$2 million, payable in Gabriel stock over the next two years.



Relief for Straphangers — The New York City Transit Authority has placed an order with American Car and Foundry, a division of ACF Industries, Inc., for 110 cars to serve New York City's subway riders. To cost \$11.7 million, the cars will service the Interborough Rapid Transit Div. when deliveries begin during the summer of 1959.

Going to the Fair—A complete industrial workshop, contributed by Rockwell Mfg. Co., Pittsburgh., will be a major exhibit at the first U. S. solo trade fair in New Delhi, India, Dec. 10-Jan. 10. Aluminum Co. of America and J. S. Fecher, Inc., are two other Pittsburgh firms contributing products to the trade exhibit.

Minerals Showpiece — ASM Chapters and organizations in the metalworking industry are being invited by the American Society for Metals to participate in a display of native minerals to be formed within an imaginative mineral garden. It is to be a major feature of the new ASM headquarters office building being erected east of Cleveland.

Spreading Out—Sundstrand Machine Tool Co., Rockford, Ill., has acquired the machinery division of Hanson-Whitney Co., Hartford, Conn. Transaction covers manufacturing and sales rights to Hanson-Whitney thread milling machines but not any other products made by the eastern company. Machines in the line will be manufactured at Sundstrand's plant in nearby Belvidere.

Translations Made Easy — The Dept. of Commerce will publish a semi-monthly periodical, Technical Translations, as a source of information in the U. S. on Russian and other technical translations available to science and industry. It lists material from U. S. Government sources, SLA, cooperating foreign governments, educational institutions, and private sources.

Nuclear Life Guards — Vard, Inc., Pasadena, has signed a new contract for close to \$60,000 with Allis-Chalmers Mfg. Co. to design and build a number of regulating and safety rod drives. The drives are for an experimental nuclear reactor of the Naval or "swimming pool" type.

The Endless Search—American Brake Shoe Co. is building a \$2 million research center in Columbus, O. The facility will be known as Denison Hydrodynamics Research Center of American Brake Shoe Co., and will be operated by the Denison Engineering Div. The Center is expected to be in operation by summer, 1959.

New Plot, Same Cast—Edgcomb Steel & Aluminum Corp., Hillside, N. J., offers a new Tooling Products Stock List that classifies tool steels by standard AISI specifications rather than brand names. The stock list is available upon request from the corporation.



RAIL AND TRACK

You can get everything you need for industrial track and crane runways—with one call to your nearest Foster office. Immediate deliveries from the nation's largest warehouser of rails (both new and relaying), switch material, and track accessories. Send for free catalogs and ordering guides.

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T. D. Burley, named manager, high temperature steel sales, The Carpenter Steel Co., Reading, Pa.

R. G. Belote, appointed vice president, industrial relations and G. J. Papas, appointed vice president, purchasing, Rheem Manufacturing Co., New York.

Joseph Scodro, promoted to controller and R. A. Alitto, promoted to assistant secretary, La Salle Steel Co., Hammond, Ind.

W. H. Stewart, named manager, engineering services, Refractories Div., H. K. Porter Co., Inc., Pittsburgh headquarters.

D. C. Haney, appointed superintendent and H. L. Kells, assistant superintendent, Fuel and Power Dept., Youngstown district, The Youngstown Sheet & Tube Co.



C. J. Moore, appointed general sales and marketing manager, Exide Industrial Div., The Electric Storage Battery Co., Philadelphia.

R. E. Sperber, appointed assistant to the president, The O. Hommel Co., Pittsburgh.

R. H. Funke, appointed comptroller, Chrysler and Imperial Div., Chrysler Corp.

Following appointments are within the General Accounting Dept. of Republic Steel Corp. W. H. Claire, named manager, Invoicing and Accounts Receivable Div.; R. K. Bailey, appointed manager, Administrative Procedure Div.

Jacint Calderazzo, named director, plant security, Weirton Steel Co., Div. of National Steel Corp.

T. R. Gerosky, appointed district sales manager, Chicago territory, American Chain Div., American Chain & Cable Co., Inc., York, Pa.

New appointments at the Cincinnati steel service plant of Joseph T. Ryerson & Son, Inc., are as follows: A. H. Bader, appointed asst. to the general manager; N. R. Miller, named manager, General Order and Merchandise Procurement Depts.; T. G. Mates, named manager, Work Order Dept.; L. G. Brinker, appointed supervisor, merchandise records.



T. W. Morrison, appointed assistant to the vice president, engineering and research, SKF Industries, Inc., Philadelphia.



E. L. Mills, appointed district manager, Duluth district office, Link-Belt Co.

Lloyd Rowe, will head the Philadelphia regional sales office, Assembly Products, Inc., Chesterland, O.; J. D. Saint-Amour, named sales manager, Metronix, Inc., Chesterland, O., a wholly-owned subsidiary of Assembly Products.

D. C. Kane, named sales manager, Western Division plant, Industrial Tectonics, Inc., Compton, Calif.

S. B. Lamica, appointed manager, Jacksonville, Fla., district, Allis - Chalmers Industries Group;



J. D. Paschal, appointed manager, quality control, Alemite and Instrument Div., Stewart - Warner Corp., Chicago.

9 out of 10 Reply They



Surveys prove that book matches deliver more readers per dollar then any other advertising medium. Direct mail book matches arrive "on top" of the executive mail, and your sales message is repeated 20 or 30 times per book.

Are Constant Users Of Allied's Book Matches

An Experienced Advertiser Tells How

BOOK MATCH ADVERTISING SPARKS STEEL SALES

Jerry Gage, Allied Structural Steel Companies' Advertising Manager, Tells How Survey Proved Book Match Effectiveness:

"A recent survey proved that our direct mail book match program gets a warm welcome. 9 out of 10 respondents, prime prospects who receive our monthly match book mailing, stated they regularly used our matches and asked to be kept on the mailing list. 61% even take them home—so we know we get real penetration with our message.

"Our match book program repeats our advertising over and over again—at low cost—to the pinpointed group of architects, contractors and top executives of large corporations who can specify our products."

rienced advertisers for new product promotions, building company prestige, brand name and package recognition, salesmen's aids, reaching hard-to-see prospects.

Use book matches—give *your* advertising an exciting.

new dimension. Readership is assured. Day after day, this effective medium is used by more and more expe-

Complete Service — Low Cost

Diamond handles all details, from package design to mailing on dates you specify to the lists you supply. And—the cost is surprisingly low! Diamond "Counselors" are professionally trained to analyze your sales problems and suggest "Diamensionized" solutions.

To find how "Diamensionized" book match advertising can help you, write on your letterhead for free folder giving full details.

"DIAMENSIONIZED"

Book Match Advertising Gives Your Advertising Message . . .

- AN EXTRA DIMENSION ... takes it out of flat 2-dimensions and gives it the third dimension of depth ... something tangible to put in the prospect's hand.
- 2. NEW MAGNITUDE . . . by constant exposure of the selling message.
- NEW PENETRATION ... through the high utility of Diamond Book Matches.



Book Match Advertising Dept.

DIAMOND MATCH Division of Diamond Gardner Corp., 125-C Paridon St., Springfield, Mass.

Wainwright Holt, Jr., appointed sales manager, centrifugal and axial compressors, Allis-Chalmers.

S. A. Lewis, appointed manager, technical sales service, Walworth Co.

M. E. Johnson, appointed manager, Washington office of AC Spark Plug, Electronics Div. of General Motors Corp.



R. P. Sayers, named Chicago district sales office manager, Link-Belt Co.

Frank Nerney, promoted to manager, Southeastern sales territory, Becco Chemical Div., Food Machinery & Chemical Corp., Buffalo, N. Y.



J. P. Moffat, Jr., appointed chief engineer, Electro Mechanical Instrument Div., Consolidated Electrodynamics Corp., Pasadena, Calif.

W. J. Hartland, becomes district sales manager at Vancouver, B. C., United Air Lines, Chicago.



W. E. Kennedy, appointed manager, sales, Kenilworth, N. J., plant, Stainless and Strip Division, Jones & Laughlin Steel Corp.

D. J. Shellenberger, promoted to supervisor, chemical engineering services, Jones & Laughlin Steel Corp.

R. D. Ferguson, appointed district sales engineer, Atlanta, Ga., Ingalls Iron Works Co. of Birmingham, Ala.



J. T. Gartrell, appointed general manager, Mirawal Div., Birdsboro Steel Foundry & Machine Co., Inc., Birdsboro, Pa.

W. J. Busteed, appointed manager, quality control, Electro Mechanical Instrument Div., Consolidated Electrodynamics Corp., Pasadena, Calif.

A. T. Hanson, Jr., named manager, Chrysler Corp.'s New Process Gear Div. at Syracuse, N. Y.





The Mellowed Co. puts <u>KEYSTONE</u> quality in a package

Unique lock washer merchandising wins customers . . . Keystone uniformity keeps them!



To sell lock washers, The Mellowes Co., Milwaukee, Wisconsin, puts them into new, functional "Job-Pak" packages and "Coin-Pak" rolls that reduce handling expenses, simplify counting and weighing, eliminate spilling and the mixing of sizes and permit speedier inventories.

To keep their customers "sold," The Mellowes Co. specifies Keystone Lock Washer Wire. This forward-looking firm makes 250 sizes of helical spring lock washers out of Keystone Wire. Here are some of the reasons why The Mellowes Co. prefers Keystone Wire:

- Uniform diameter assures accurate dimensions when cold rolled into lock washer wire.
- Uniform structure completely spheriodized for easy coiling and close control of inside and outside diameters.
- Uniform chemical analysis and grain size provides consistent hardness in heat treating.

The Keystone research metallurgists worked hand-in-hand with The Mellowes Co. to develop a special quality of wire for the manufacture of lock washers. The result has been a quality product manufactured at the lowest possible cost.

Your Keystone Wire Specialist and the facilities of our metallurgical department are at your service. Call us today to help solve your wire problems.

Keystone Steel & Wire Company, Peoria 7, Illinois



KEYSTONE WIRE FOR INDUSTRY

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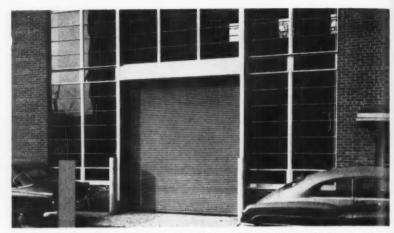
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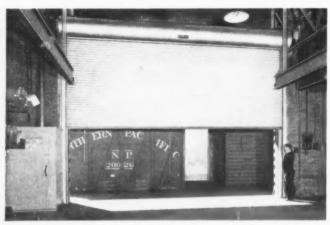
1, 1959



Kinnear Rolling Doors, by allowing for any required track extension, permit fullest use of hoist, crane, conveyor and lift-truck equipment.



Kinnear Rolling Doors eliminate all problems where wall areas beside or above doorways are designed to provide a view or transmit light. Kinnear Doors clear the entire door area, yet never interfere with any function or usability of surrounding floor, wall, or ceiling, either inside or outside the building.



Kinnear Rolling Doors deliver full efficiency whether mounted on interior or exterior walls. Mounted outside, they permit full clearance of ceiling-high openings . . . also cut costs of new buildings by reducing door headroom requirements to zero!*



Kinnear Rolling Grilles combine coiling upward action of Kinnear Rolling Doors with a rugged assembly of steel bars and links in attractive "openwork" design. They prevent trespassing without blocking light, air, or vision.

How you save space, speed traffic and cut upkeep with

KINNEAR ROLLING DOORS and Rolling Grilles

Kinnear *originated* the door with the curtain of interlocking steel slats. It has so many advantages that only a few highlights can be given here.

For example, note that *all* surrounding floor and wall space remains clear and usable at all times, whether the door is opened, closed, or in action.

The closed door guards the opening with a continuous allmetal curtain—extra protection against intruders, vandals, troublemakers as well as against wind, weather and fire.

Every Kinnear Door is *Registered*. Full details of all parts are kept permanently in Kinnear's fireproof vaults. With

parts always replaceable, your doors will never be "orphans".

For maximum durability Kinnear's special hot-dip galvanizing coats the entire curtain with a full 1.25 ounces of pure zinc per square foot of metal (ASTM standards). Kinnear adds a special Paint Bond that permits immediate, thorough coverage and lasting adhesion of field-applied paint.

Kinnear Rolling Doors are available for old or new buildings, with motor, manual or mechanical operation. Write for complete information.

*Also available: Interlocking-slat Kinnear Doors of modified design, for COUNTER SHUTTERS—widely used in cafeterias, serving counters, tool and parts cribs, etc.

The Kinnear Manufacturing Co.

Factories: 1760-80 Fields Avenue, Columbus 16, Ohio 1742 Yosemite Ave., San Francisco 24, Calif.

Offices and Agents in All Principal Cities



The IRON AGE

Survey Report 1959

Executives Forecast '59:

Sales, Profits
Wages, Selling Prices

And Report Year-End:

Order Backlogs Raw Material Inventories Stocks of Finished Goods

• Here is a special report by metalworking executives on the 1959 business outlook. It is based on a 20-industry survey made by The IRON AGE during mid-November.

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We wanted to find out management's appraisal of the sales and profit picture in the new year. We also wanted to know how they felt about raising prices and whether they expected higher wage costs. We asked for a year-end report on their order backlogs, raw materials inventories, finished goods on hand—and how they compared with a year ago.

The answers to the survey cover a cross section—by indus-

try and plant size—of 20 metalworking industries. Not only are these metalworking companies, but many of them are suppliers to metalworking as well.

The forecasts were made, in almost every case, by top management people in the companies surveyed. Replies were received from over 33 pct of all plants in these 20 industries employing 50 or more workers.

The first part of this report deals with the overall outlook for the 20 industries surveyed. Following this are reports on individual industry groups. Realistic comments from top executives are given at the end of each industry section.

For Overall Outlook and Reports by Industry See Following Pages:

20-INDUSTRY OUTLOOK	P. 154
Construction Machinery	P. 160
Conveyors, Cranes and Hoists	P. 164
Copper and Brass Rolling	P. 168
Electric Motors	P. 172
Controls and Switchgear Apparatus	P. 176
Fasteners	P. 180
Gray Iron Foundries	P. 184
Heat Treating Equipment	P. 188
Industrial Trucks	P. 192
Instruments	P. 196
Machine Tools	P. 200
Malleable Iron Foundries	P. 204
Nonferrous Foundries	P. 208
Pumps and Compressors	P. 212
Stampings	P. 216
Steel Forgings	P. 220
Steel Foundries	P. 224
Welding Equipment	P. 228

Look for Higher Prices in '59

Price increases averaging 5 pct are planned by about half the companies surveyed.

Forty pct will hold the line while only 9 pct see price cuts coming up.



 Prices for metalworking products are on the uptrend. Slightly over half those surveyed plan to raise prices an average of 5 pct this year.

Reasons for the reported increases are not too hard to figure. Undoubtedly, some companies delayed price hikes in 1958. Now with business looking better, they think the market stands a better chance of absorbing them.

Added to this is the necessity to get out from under the cost-priceprofit squeeze.

Wages and materials costs are still going up. Last year saw waves of severe price cutting in some areas. A number of marginal producers were washed out and even well-established companies had difficulty keeping profits above water.

With demand firming in some

markets and stability returning to others, higher prices can be expected to follow. However, 40 pct of survey respondents say they will hold the price line in 1959. Some fear price increases will take the edge off the market. They feel buyers may pursue more cautious purchasing policies and consequently place fewer orders.

Only 9 pct see a price drop averaging 3 pct this year. Significantly, most of these reports are from plants employing less than 500 workers. Planned price reductions were reported by only six firms in the 500-or-more employee group.

Those planning price cuts give intense selling competition and the inroads of new competitive materials and products as main reasons for holding the line.

Q: What's the Trend In Selling Prices For '59?

> Effect of plant size on responses:

> > **Expected Increase:**

Plant Size

50 to 99	workers	5 Pct
100 to 249	workers	5 Pct
250 to 499	workers	5 Pct
500 to 999	workers	5 Pct
Over 1000	workers	6 Pct
Plant Size	Expected	Decrease:
Plant Size 50 to 99		Decrease: 5 Pct
50 to 99 100 to 249	workers workers	
50 to 99 100 to 249 250 to 499	workers workers workers	5 Pct
50 to 99 100 to 249	workers workers workers workers	5 Pct 6 Pct

Charts show how opinions vary-by percent of replies:

About 51 Pct said 5 Pct UP

About 40 Pct said

About 9 Pct said 3 Pct DOWN

Prices

Effect of plant size on responses:

Plant Size	Expected	Increase:
50 to 99	workers	20 Pct
100 to 249	workers	17 Pct
250 to 499		18 Pct
500 to 999		18 Pct
Over 1000	workers	16 Pct

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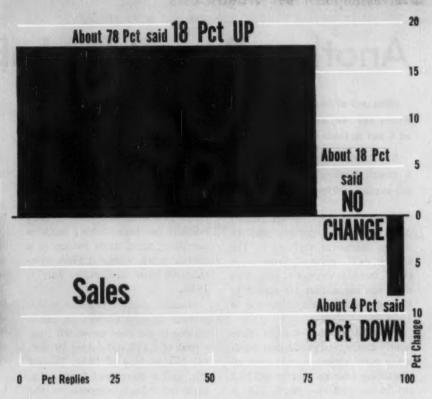
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Plant Size	Expected	Decrease:
50 to 99	workers	20 Pct
100 to 249		19 Pct
250 to 499	workers	20 Pct
500 to 999	workers	18 Pct
Over 1000	workers	10 Pct

Q: How Will Your '59 Sales Volume Compare with '58? Charts show how opinions vary-by percent of replies:



Survey Report 1959 Sales Volume

Sales Volume Heads Upward

Sales forecasts for 1959 are highly optimistic. Some 78 pct say volume will rise 18 pct this year.

Only 4 pct forecast an average 8 pct drop. About 18 pct see no change compared with 1958.

■ The sales outlook for 1959 is considerably brighter than last year. Then only 28 pct of those surveyed could see higher sales on the horizon. Now 78 pct say they look for sales volume to go up an average of 18 pct this year.

Coupled with this is the fact that

only 4 pct predict an average drop of 8 pct in sales this year. In contrast, some 32 pct called a downturn of 15 pct for 1958 at the beginning of last year. Some 18 pct report little or no change in sales volume in 1959.

The optimistic tone is reflected in metalworking companies of all sizes, with the smaller firms expressing the most confidence.

Surprisingly enough, a good part of this enthusiasm comes from those industries which were hardest hit last year. With the overall economy showing signs of improvement, they may reason the only direction sales can go are up.

But from the comments of metalworking executives, it's evident that higher sales forecast for 1959 are based on more than wishful thinking.

One company after another reports greater effort put into total marketing programs: There is more emphasis placed on determining customer needs more closely; more time is being spent back-stopping and retaining field salesmen; new markets are being sought to replace dwindling-profit areas.

Those who laid their plans early say they now expect to cash in on new product development programs.

Another Round for Labor?

Nine out of ten survey respondents see an average increase of 5 pct in their wage costs.

Steel and its union are in for a tough fight which will affect all metalworking.

Wage costs will be up another 5 pct again this year, say nine out of ten executives replying to The IRON AGE survey. Since wage costs include overtime pay, this does not mean that all expect to hand out a 5 pct wage increase in

For the record, straight - time hourly earnings of production workers in nonelectrical machinery manufacturing rose an average of 10.2 pct in the past two years. This is based upon a U. S. Dept. of Labor survey which showed that declines in the amount of premium pay for overtime tended to offset this raise.

With United Autoworkers contracts out of the way, the major influence in many metalworking plants this year will be David J. Mac-Donald's United Steelworkers. They are out for bear-which includes everything from more money to a shorter work week. USWA contracts in basic steel expire July 1,

Because of unemployment, which permits skipping union dues, membership in the steel union fell from a peak of 1,212,700 during 1956 to 848,131 in May of 1958. Despite this, and a short-lived insurrection in the union back in September, Mr. MacDonald is solid with the membership. He will have practically a free hand in bargaining.

For their part, steel companies will be under heavy pressure to take a strike rather than give an increase that would mean higher prices. Right now the odds favor a strike.

But unless steel users build inventories at a faster rate than they are now doing, many will find themselves at the July 1 strike deadline date with less than they had at the end of 1956 steel strike. If a strike comes in steel this year this could lead to a reversal by steel users after it starts-to a "settle at any cost" philosophy.

Either way, it promises a tough bargaining session.

Survey Report 1959 Profits

Profits Head for a Comeback

Metalworking's profits picture looks a lot brighter. Gains of 23 pct over last year are seen by 60 pct of companies.

Far fewer firms, 13 pct, say this year profits will fall 12 pct below 1958 levels.

· Profits for most metalworking companies are expected to be healthier this year than last. Poor earnings reports during 1958 pretty much reflected industry opinion at the beginning of the year.

Only 23 pct saw any chance for profit improvement at the beginning of 1958. This year more than half, 60 pct, say profits will increase about 23 pct.

Far fewer companies expect a profit decline than they did last year when some 46 pct foresaw profit drops averaging about 17 pct. For 1959, only 13 pct of those surveyed anticipate an average drop of 12 pct. Another 27 pct see no change in the profit picture for 1959.

Profits, of course, are intimately tied in with sales volume and selling prices. With both of these items on the upswing, profits can be expected to ride along with them.

But added to these factors, is the overall industry drive to lower costs. A good many companies are overhauling their cost systems and installing more effective control methods. Others are paying more attention to unprofitable areas in overall company operations.

In some cases, this calls for the installation of more productive equipment. A goodly number say improved capital equipment will definitely make their profit ratios look better this year.

Some companies are looking to other fields as a source of higher profits. Markets now dying on the vine are being bypassed in favor of more lucrative fields created by the fast - changing technological developments in industry.

Q: How Much Will Wage Costs Vary This Year?

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Effect of plant size on responses:

Plant Size **Expected Increase:** 50 to 99 workers 5 Pct 100 to 249 workers 5 Pct 5 Pct 4 Pct 250 to 499 workers 500 to 999 workers Over 1000 workers 4 Pct **Expected Decrease:** 50 to 99 workers 100 to 249 workers 5 Pct 250 to 499 workers 10 Pct

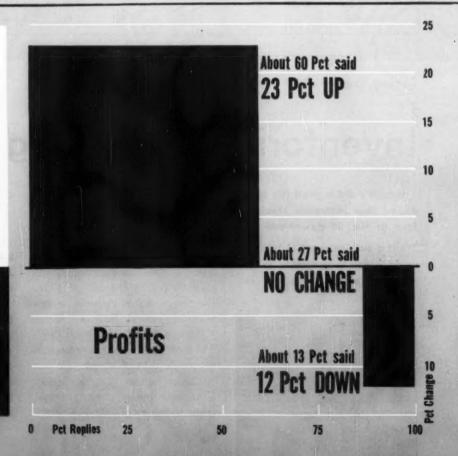
500 to 999 workers

Over 1000 workers

Charts show how opinions vary--by percent of replies: 15 About 91 Pct said 10 5 Pct UP About 9 Pct said **NO CHANGE** None said DOWN 10 Wages Pct 75 100 **Pct Replies**

Effect of plant size on responses:

Q: What is Your Profit Outlook For 1959?



Q: How Do Inventories Stack Up With a Year Ago?

	Raw Materials Finished Goods		8			
Replies by Industry, Weighted by Plant Size INDUSTRY:	Below End of 1957	About the Same	Above End 1957	Below End of 1957	About the Same	Above End 1957
Construction Machinery	63 Pct	31 Pct	6 Pct	66 Pct	26 Pct	8 Pc
Conveyors, Cranes and Hoists	88 Pct	11 Pct	1 Pct	74 Pct	24 Pet	2 P
Copper and Brass Rolling	12 Pct	67 Pet	21 Pct	_	70 Pct	30 P
Electric Motors	60 Pct	35 Pct	5 Pct	44 Pct	37 Pct	19 P
Controls and Switchgear Apparatus	71 Pct	19 Pct	10 Pct	68 Pct	29 Pct	3 P
Fasteners	33 Pct	34 Pct	33 Pct	33 Pct	29 Pct	38 P
Gray Iron Foundries	51 Pct	37 Pct	12 Pct	41 Pet	54 Pet	5 P
Heat Treating Equipment	62 Pct	7 Pct	31 Pet	26 Pct	50 Pct	15 P
Industrial Trucks	82 Pct	17 Pct	1 Pet	67 Pct	19 Pct	14 P
Instruments	84 Pct	9 Pct	7 Pct	61 Pct	28 Pct	13 P
Machine Toels	84 Pct	12 Pct	4 Pct	45 Pet	23 Pct	32 P
Malleable Iron Foundries	43 Pct	41 Pct	16 Pct	31 Pet	39 Pct	30 P
Nonferrous Foundries	43 Pet	39 Pct	18 Pet	47 Pet	40 Pct	13 P
Pumps and Compressors	75 Pct	12 Pct	13 Pct	64 Pct	19 Pot	17 P
Stampings	65 Pct	23 Pct	12 Pet	39 Pct	47 Pct	14 P
Steel Forgings	72 Pet	11 Pct	17 Pct	38 Pet	51 Pct	11 P
Steel Foundries	66 Pct	22 Pct	12 Pct	52 Pct	40 Pct	8 P
Welding Equipment	73 Pct	23 Pct	4 Pet	36 Pct	64 Pct	-

Survey Report 1959 Inventories

Inventories Are Riding Bottom

Industry did a good job in reducing raw materials stocks in face of the '58 downtrend.

But a sudden spurt in business could start a scramble to replenish depleted stocks.



 Inventory reductions, well underway at the beginning of the year, continued at a heavy rate all through

Only five of the reporting industries cut raw materials stocks less than 60 pct by the end of 1958. For the most part cutbacks in raw materials ranged from 60 to as high as 88 pct below year-end 1957. The data in the accompanying table are weighted by plant size.

Leaders in raw materials reductions were manufacturers of machine tools, instruments, industrial

trucks, conveyors, cranes and hoists.

Raw materials inventories have been riding along at rock bottom for some time. A sudden spurt in business could start a scramble among manufacturers to replenish depleted stocks.

Inventories of finished goods on hand at the end of the year pretty much followed the pattern of raw materials. Those gaging finished stocks closest to demand include makers of construction machinery pumps, controls, industrial trucks and instruments.

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Order Backlogs Are Down



Few metalworking groups showed gains in order backlogs last year.

Most reported drops in orders on hand from 10 to 30 percent below year-end 1957.

· Backlogs of orders for metalworking products dropped steadily during 1958. With few exceptions, most of the industries report orders on hand at year-end 1958 below those of 1957 at the same time.

The order backlog table shown here pretty much tells the story. Only five industries reported higher backlogs. Leading these are malleable foundries with a 27-pct improvement over 1957 and brass mills with a 20-pct gain reported.

The backlog table, like the inventories table opposite, is weighted by plant size. This means that a company employing 1250 workers and having a 20-day backlog receives ten times the weight as a 125employee company with the same backlog.

Some Show Gains — Electric motors, welding equipment and fasterners showed order backlogs gains over 1957 of 11, 11 and 3 pct repectively.

Hardest hit industries during the past year were machine tools, steel

and gray iron foundries, instruments, conveyors, cranes and hoists. Order backlogs for these groups fell anywhere from 20 to 30 pct below year-end 1957.

Those suffering the least in the year-to-year comparison of days backlog on hand include makers of pumps and compressors, heat treating equipment, and industrial trucks. Weighted backlogs in these industries dropped less than 10 pct during 1958.

See Pickup — Order backlogs are expected to show steady improvement throughout the coming year. Higher sales volume predicted by metalworking executives surveyed on the 1959 business outlook will result in lengthening delivery times and a return to more normal order backlogs and schedules.

This will result in less overtime for the fewer workers now emhauling their cost systems and indevelopments in industry.

Q: How Do Your Backlogs Compare With Year-End 1957?

(Average backlogs in various sectors of metalworking, in days)

	Number of I	Days Backlog	
INDUSTRY:	End of 1957	End of 1958	Percent Change
Construction Machinery	95	77	-19 Pci
Conveyors, Cranes, and Hoists	117	85	-27 Pci
Copper and Brass Rolling	25	30	+20 Pc
Electric Meters	64	71	+11 Pc
Controls and Switchgear Apparatus	129	108	-16 Pc
Fasteners	32	33	+ 3 Pc
Gray Iron Foundries	33	25	-24 Pc
Heat Treating Equipment	103	97	- 6 Pc
Industrial Trucks	79	72	- 9 Pc
Instruments	89	68	-24 Pc
Machine Tools	89	57	-36 Pc
Malleable Iron Foundries	22	28	+27 Pc
Nonferrous Foundries	61	54	-12 Pc
Pumps and Compressors	78	75	- 4 Pc
Stampings	40	34	-15 Pc
Steel Forgings	69	56	-19 Pc
Steel Foundries	84	44	-31 Pe
Welding Equipment	36	40	+11 Pc

A Rough Road for Construction

It isn't the most optimistic group, but makers of construction and mining equipment look for better things this year.

But competition is tough and price policies are difficult.

· You will find less general agreement among makers of construction and mining equipment than in most of the major metalworking cate-

Probably because it is such a wide field, with many individual markets not even overlapping, opinions are divergent. Another factor is the failure of the vitally-important Federal highway program to clarify and develop along expected lines.

Altogether, manufacturers of these products are also less optimistic than the overall average. In overall metalworking, 60 pct expect profits to go up. In the construction and mining equipment category, only a scant majority of 53 pct expect profits to improve.

But those who do forecast improved profits indicate that the gain will be a healthy one. They look for a fat 35 pct improvement in earnings.

On the sales outlook, 68 pct expect volume to go up. This is a big improvement from a year ago when only 29 pct believed an improvement was in sight.

The manufacturers aren't entirely happy about some of the aspects of competition either. Complaints of unrealistic price cuts are heard and many believe the industry has been invaded unnecessarily by too many producers.

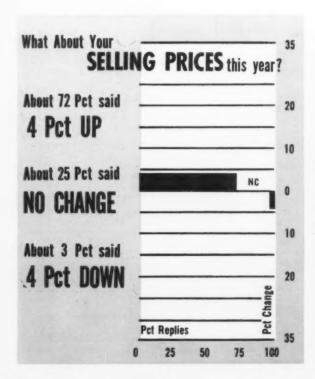
Takers of mining equipment had a bad year, with coal mining par-

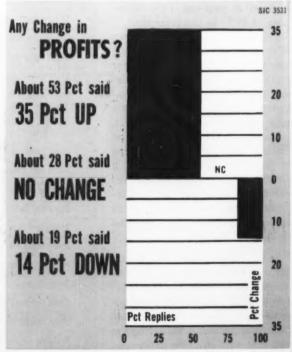
ticularly staying out of the market for new equipment. But with the outlook improving, they hope miners will see the need to replace and improve on their equipment.

The highway program is still looked to for major orders for earth-moving and other highway building equipment.

Because much of the equipment is heavy and requires long lead time, backlogs (weighed on plant employment) are still out to 77 days. However, that represents a 19 pct decline during the year.

In inventories, two-thirds of the manufacturers reduced their stocks of raw materials and finished products, with slightly less than onethird holding the same inventory level. Only a very few increased their stocks of either materials or finished goods.





Equipment Makers

Percent of Rep	lies by Plan	nt Size:
Plant Size, Plants No. of Workers by Size		Replies from Group by Size
50 to 99	31 Pct	45 Pct
100 to 249	38 Pct	26 Pct
250 and over	31 Pct	29 Pct

How Will WAG	E	cos	TS c	omparo		35
About 77 Pct said 5 Pct UP						20
About 23 Pct said NO CHANGE		(terrol de s	N	ic_	0
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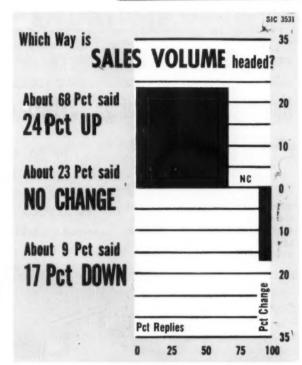
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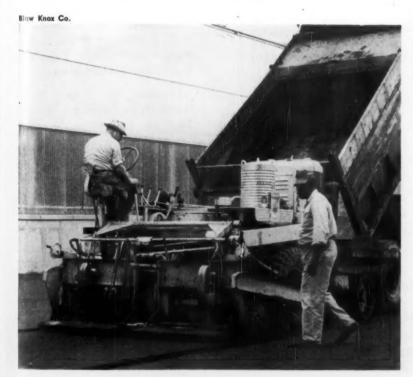
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What Industry Executives say:

Q: "What technical development or marketing problem do you feel will have the most important effect on your industry during 1959?"

"Our industry has over-produced and used short-term borrowing to finance absurdly high inventories of finished goods. This has caused distress selling and severe financial losses to many important producers. Realistic sales forecasting in the construction machinery business will help us greatly." J. E. Carroll, President, American Hoist & Derrick Co., St. Paul, Minn.

Continued

"New competitors are constantly entering this field. Most of them have been manufacturing other products and now figure they can add to their volume by making these lines (spreaders for sanding icy highways and streets—and snow plows). Each one tries to get a quick foothold by cutting prices.

Some just quit, others go broke in so doing, but meanwhile they 'cut in' here and there. Some survive and eventually become more ethical."

W. H. Immel, Executive Vice President, Flink Co., Streator, Ill.

"The past recession has promoted the need for better salesmanship. Also the past recession has promoted more efficiency in management and lower overhead. Therefore 'cost of doing business' should be less and 'price cutting' should decline." A. F. Greetinghouse, Sr. Partner, Garbro Manufacturing Co., Los Angeles, Calif.

"There will be more construction and more funds available for it." M. Holmgreen, President, Alamo Iron Works, San Antonio, Texas.

"New products for '59; effects of cost reduction program; new distribution outlets as a result of increased sales efforts."

"Development of new equipment." E. R. Stadfuss, President, Burch Corporation, Crestline, Ohio.

"Labor saving." Max Riebenack, III, President, Industrial Brownhoist Corp., Bay City, Mich.

"Since coal mining equipment is a substantial segment of our business, increased tonnage requirements would have a substantial effect on our industry. Developments in the use of coal and its products in the chemical field on a large scale would be very important."

"Control of inflation is greatest problem! The question is, when may be awake to find this has actually acquired a cancerous hold on our American way of life to the point of destroying it?" R. L. Aulmann, Vice President, Eagle Iron Works, Des Moines, Iowa.

"Possible steel strike." R. E. Henry, Works Manager, Ka Mo Tools, Inc., Cicero, Ill.

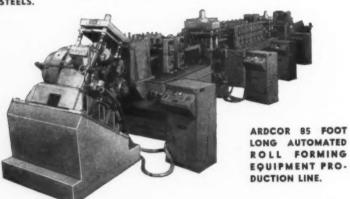
"The big highway program won't help us for 10 years. Reason: states rob maintenance money for construction. Federal not helping on maintenance." Q. M. Gledhill, Gledhill Road Machinery Co., Galion, Ohio.

Reprints of the report for this or other specific industries are available as long as the supply lasts. You may obtain a copy from Reader Service Dept., THE IRON AGE, Chestnut & 56th Sts., Philadelphia 39, Pa.

High Speed Roll Forming . . . TIMED IN SECONDS!



UPPER AND LOWER SEAT TRACKS COMPLETELY ROLL FORMED, PIERCED AND COILED 1½ FEET IN LENGTH; .078 and .106 GAUGE STEELS. ... UP TO 45 SEAT TRACKS PER MINUTE, Roll Formed, Pierced, Coiled and Cutoff on this ARDCOR Completely Automated Production Line.



ARDCOR Roll Forming Equipment, now used by one of America's leading Automotive Manufacturers, for roll forming Upper and Lower Seat Tracks for 1959 model

Starting from the coil box (in the background of the photo above), the stock travels at high speed through a succession of operations including Leveller, First Pre-Notcher, Forming Mill Passes, Second Pre-Notcher, Two-Drive Coiling Fixture, to the Cutoff Press shown in the foreground. Four Pulpit Control Stands are located at the two Pre-Notching Stations, Forming Mill, and Cutoff Press, giving the operators completely automated or emergency control at every station.

Throughout the metal working industry, modern roll forming methods are giving faster production with new and important economies. Let ARDCOR standard or special design Roll Forming Equipment introduce these new and improved production advantages in your plant.

Consult our Engineering Facilities, without obligation . . .



American ROLLER DIE CORP.

29504 Clayton Avenue

Wickliffe, Ohio

DESIGNERS AND MANUFACTURERS. All Sizes and Spindle Diameters of Rall Form n. Mattinus. Valded and Lors

Salt bath heat treating helps put you in a better competitive situation!

The Ajax files are full of case history records such as these. Each represents a typical instance where replacement of other heat treating systems with Ajax Salt Baths have meant important cost reductions or greatly improved quality-and usually both:

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\$37,000 WAS SAVED in 8-months by an Ohio manufacturer through using an Ajax Electric Salt Bath installation for 4 different cost-cutting operations i.e. carburizing, simultaneous carburizing and brazing; brazing; and hardening.

A 350% PRODUCTION INCREASE in 45% less space with 50% less labor was achieved in carburizing bearing races in a 6-unit Ajax Electric Salt Bath installation.

A 60% COST REDUCTION in case hardening body screws was scored by a single Ajax Salt Bath no larger than your desk but handling 390 lbs. of work per hour.

AN 80% REDUCTION in finish grinding time was obtained by martempering SAE-52100 bearing races in an Ajax installation. Drawn to Rc 62-63, the races showed average out-of-round distortion of only 0.002-0.003".

A 4 TO 5 TIME LIFE INCREASE for rock bits resulted from Ajax Salt Bath hardening which also made possible use of plain carbon rather than costly alloy steel. 480 lbs. of work per hour are handled in a bath only 36" x 11" x 36".

SIMULTANEOUS CARBURIZING AND BRAZING of a complicated motor starting assembly are done in one Ajax furnace with one heating of the work as compared to two heatings previously required.

Savings like these are vitally important—and Ajax can help you to realize them to the fullest extent.

The chief product of Ajax is applied heat treating "know how" . . . not merely the largest assortment of salt bath furnace types in the world. When you discuss heat treating matters with Ajax, you get full benefit of unmatched experience not alone in designing and selling furnaces, but in helping you utilize them to best possible advantage.

There is no obligation in having Ajax make a frank appraisal of your heat treating situation.





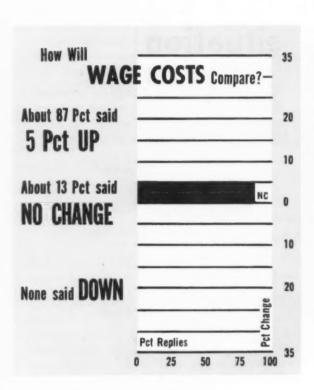
PIONEERS IN SALT BATH HEAT TREATING PROGRESS

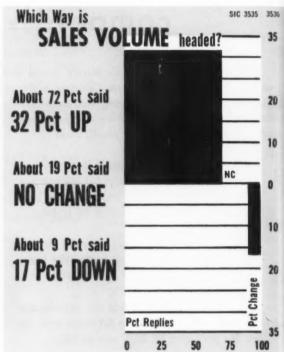
types, shapes and sizes for modern production requirements.

Ajax Engineering Corp.

Ajax Electrothermic Corp.

Upturn Under Way for Material





Executives believe customers have to continue their drive to cut materials handling costs.

It should mean improved sales and profits for makers of conveyors, cranes and hoists.

The outlook of makers of conveyors, cranes and hoists has undergone a marked change from a year ago-and all for the better.

From a very pessimistic outlook when surveyed about 1958 prospects, manufacturers in these related fields have shifted to a state of guarded optimism when looking ahead to 1959.

Generally, they believe that the continued drive to lower materials handling costs creates a steady market for their products. And, although no great upsurge in capital spending is indicated this year, the

worst is over in new equipment cut backs.

In contrast to a year ago, today, 42 pct expect better profits, while last year 76 pct predicted lower profits. Last year 50 pct predicted sales declines while this year 72 pct count on improved

Unfortunately, most of the yearago predictions of declining sales came true. But now manufacturers are looking for a mild upturn. A minority group, however, is still pessimistic.

Significantly, the 72 pct who predict better sales see a substantial improvement of about 32 pct. Only 9 pct forecast a decline in sales with the remainder in the "no change" category.

It's apparently a characteristic of the time that profits are not expected to go up the same rate as

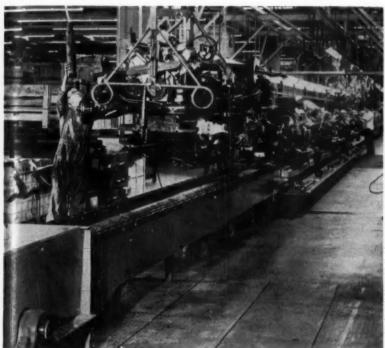
sales. Nor does everyone who predicts a sales increase believe that a profit gain will necessarily follow.

Only 42 pct forecast a profit increase, and that averages out to a 19 pct gain. Of the remainder, 45 pct predict no change in their profits while 13 pct see a decline. Those predicting a drop in profits are unusually pessimistic. They see an average drop of 34 pct. This indicates that special conditions, rather than overall market trends, contribute to unfavorable predic-

In spite of the improved outlook, backlogs dwindled during the past year. Weighted backlogs at the end of 1958 stood at 85 days, compared with 117 days a year ago.

Manufacturers of these products have reduced their inventories, both raw materials and finished goods.

Handling Equipment



Link Belt Co.

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Percent of Replies by Plant Size:

Total Replies
Plant Size, Plants from Group
ho. of Workers by Size by Size

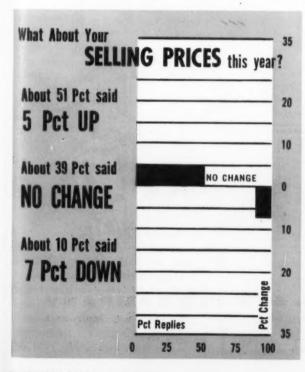
50 to 99 42 Pct 25 Pct
100 to 249 34 Pct 36 Pct
250 and over 24 Pct 39 Pct

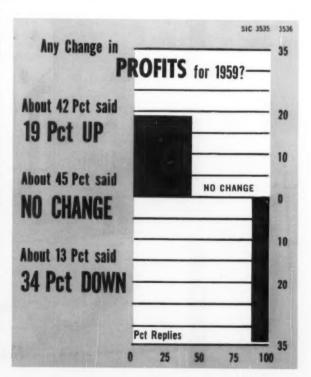
What Industry Executives say:

Q: "What technical development or marketing problem do you feel will have the most important effect on your industry during 1959?"

"We are setting up for national distribution which we expect will carry our business. Michigan political and tax climate has killed Michigan business so we have to look beyond for business. We are now shipping 18 conveyors to Warsaw, Poland." R. G. Wells, President, Dearborn Fabricating & Eng., Detroit 23, Mich.

Continued





1500-ton Heavy-Duty Forming Press for

bending and forming operations on heavy steel plate. Moving platen can be tilted right or left during stroke. Furnished complete with prefill system, operating valves. piping and pressure gauges. Can be furnished in a complete range of sizes for bending and forming plates of all thicknesses. For details of this or other presses for the metalworking industry, write us today.

You'll like what it does to production

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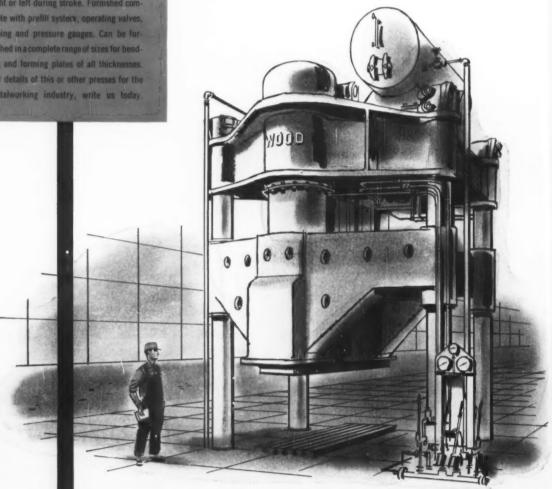
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It's just plain common sense-when your down-time decreases your production is bound to increase. Down-time can't be eliminated, but R. D. Wood Presses hold it to a minimum. The sound design, choice materials and careful craftsmanship that go into a Wood Press produce a superior product-a dependable, smooth-working press that can't help but increase production records. Write for our catalog and engineering information-no obligation.





PUBLIC LEDGER BUILDING . PHILADELPHIA 5, PENNSYLVANIA

n

"Improved distribution through distributor training and assistance. Complete review of all products to incorporate more desirable sales features, use materials better and effect better utilization of labor." George Arneson, Director of Marketing, Borg-Warner Industrial Cranes, Chicago 8, Ill.

"Comparatively slow rise in capital expenditures."

"New products and techniques are responsible for the largest backlog we have ever had except in war economics." J. Dunbar, President, Geneva, Ill.

"Increased automation." R. S. Logan, Chairman of the Board, Logan Co., Louisville 6, Ky.

"Marketing problems — Labor costs are up and local competition not knowing just where their costs are, under bid jobs 15 to 35 pct below us and others who have spent years working on cost systems."

"The development of sufficient confidence in those with enough capital to spend for contemplated improvements and expansion. Many quotes have been in prospective customers' hands for a long time but little has been advanced to the final buying stages."

"New highway cement specifications requiring cool cement delivered to the job sites."

"No one development or problem holds any key for us." G. W. Way, President, Hughes-Keenan Corp., Delaware, Ohio.

"Industry will concentrate to reduce production costs in the field of their materials handling problems. This will stimulate more utilization of industrial trucks—fork lift and crane trucks—and we expect to benefit from this impact." M. M. Botnick, General Sales Manager, Silent Hoist & Crane Co., Brooklyn 20, N. Y.

NEW OAKITE CLEANERS
GIVE YOU MORE FOR YOUR
PAINT-PREPARATION DOLLAR

Here are 4 ways to end pre-paint metal-cleaning troubles

Does your trouble chart show that you need better cleaners, strippers or surface conditioners?

Cleaning solution foams excessively in spray washing machine.

See 1 below.

Streaky discolorations or powdery residues cling to surface of steel parts being stripped for repainting. See 2.

Zinc phosphating process too difficult to control... Iron phosphating process doesn't show good results in salt spray tests. See 3.

Too many operations—cleaning, pickling, neutralizing, etc.—are needed to prepare steel that does not require phosphating before painting. See 4.

Here are brief descriptions of new Oakite materials designed to end these particular troubles:

- 1 For a spray washing solution that does not foam at high pressure, try Oakite Composition No. 161. Does not attack aluminum.
- 2 For stripping pigmented paint, phosphate coatings and undercoat rust in one operation, try Oakite Rustripper.
- 3 For a zinc phosphating process that is truly easy to control, try new Oakite CrysCoat SW... For salt spray results far beyond the capacity of ordinary phosphating processes, try new Oakite CrysCoat No. 89.
- 4 For one-operation removal of rust, heat scale, welding residues and light soil together with good preparation for painting, try Oakite Compound No. 131. Inhibited against attack on steel.

FREE Check the coupon and we will send you free booklets or bulletins with full information on new Oakite cleaners.

OAKITE COMMITTEE COMMITTE

OAKITE PRODUCTS, INC. 30H Rector Street, New York 6, N. Y.

Send me free booklets or bulletins giving complete information on the new Oakite materials checked below:

- Oakite Rustripper
- ☐ Oakite CrysCoat SW
 ☐ Oakite CrysCoat No. 89
- Oakite Compound No. 131

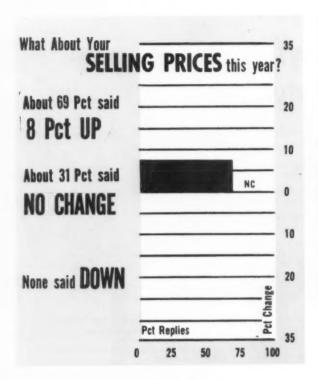
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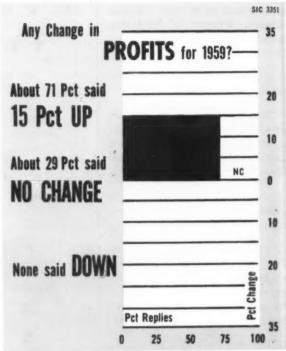
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Brass Mills Hopeful, But Worry





The past year was none too good for brass mills, but a good fourth quarter upturn helps.

In spite of worry over lowpriced imports, the industry sees a 16 pct improvement in sales.

· Encouraged by a brisk pickup in business in the last quarter of 1958, brass mill executives are confident of a better sales and profit picture this year.

As one of the metalworking industries that believes business can't get worse than its 1958 bottom, copper and brass rolling mills are 100 pct on the record predicting increased sales volumes in 1959.

This doesn't reflect any great feeling of tremendous optimism. The industry faces many problems and it will take a significant improvement in sales to result in a really good year for many of the producers.

Reflecting this situation are the comparatively fewer predictions on better profit outlook, 71 pct, compared with the 100 pct predicting better sales.

The biggest problem confronting the industry is foreign competition, which many believe will be intensified during the year. This industry is one of the strongest advocates of protective tariffs.

Another factor that figures importantly in this industry is the price of copper. Stability of the copper price would be a big help.

Reflecting the improved fourth quarter business, copper and brass rolling mills have seen their backlogs lengthen out to 30 days, compared with 25 a year ago. However, the 20 pct improvement from a year ago does not reflect the recent market improvement. Backlogs were on the way down a year ago and during the year went substantially below the level of a year ago.

Backlogs are weighted on the basis of employment of the respondent companies.

On the outlook for '59, there are no indications of a depressed market this year. The 71 pct predicting improved profits were backed up by 29 pct indicating no change in their profit picture. None indicated a poorer year ahead.

The general belief that metalworking wages will go up is reflected in the brass mills, where 93 pct predict a 4 pct boost in wage costs.

It's believed 69 pct report that prices will go up; 31 pct believe there will be no change. This indicates a feeling of being caught in a price squeeze. In spite of low-priced competition from foreign sources, none forecast lower prices.

About Imports

Percent of Rep	lies by Plan	nt Size:
Plant Size, No. of Workers	Total Plants by Size	Replies from Group by Size
50 to 249	36 Pct	50 Pct
250 to 999	44 Pct	35 Pct
1000 and over	20 Pct	15 Pct

How Will WAG	COSTS Compare?	- 35 -
About 93 Pct said 4 Pct UP		- 20 - 10
About 7 Pct said		NC 0
None said DOWN		- 10 - 20
	Pct Replies 3	12 2

, ,	ALES	VOL	JME	readed?	
About 100 Pct 1					20
None said NO CHANG	GE _				0
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None said DO	WN -			Pct Change	20

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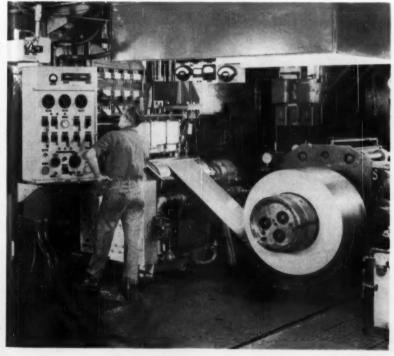
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What Industry Executives say:

Q: "What 'echnical development or marketing problem do you feel will have the most important effect on your industry during 1959?"

"We have an unusual price situation on several commodities in the industry—if and when they return to normal it will definitely affect our profit and sales picture." A. C. Dappert, Vice President, Mueller Brass Co., Port Huron, Mich.

"Cheap foreign imports." H. B. Smith, President, National Copper & Smelting, Cleveland 6, Ohio.

Continued

Ask Standard

how to
cut costs
with
conveyors



Standard limit-switch-controlled Automatic Reciprocator is one of two used to form 200-ft. overhead detour of dehumidifier assembly line.

Copper and Brass, continued

"Technical—We believe the development of continuous-type processes, such as the Hazelett continuous casting process and the roll compacting of copper powder, will significantly affect the planning of both large and small producers of aluminum and brass sheet and strip.

"Marketing—The problem of increasing aluminum and brass imports as much as 18 pct below domestic products will be intensified in 1959 unless action is taken by industry, unions and the government to prevent the dumping of excess foreign production in the United States and to establish tariff protection against much lower wages paid to workers by foreign competitors."

P. M. Welpton, President, Bridgeport Rolling Mills Co., Bridgeport, Conn.

"Imports of foreign brass mill products." C. P. Goss, Vice President, Mills Div., Scovill Mfg. Co., Waterbury 20, Conn.

"The price of raw copper is the most important factor. If held steady it will provide stimulus for a better demand. Any substantial upward spiral will be self-defeating."

"Unstable prices."

"As soon as the b-o-s-s goes, we'll go out for a s-m-o-k-e."

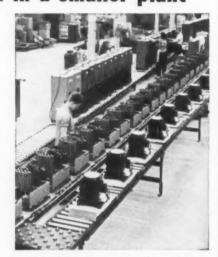
"COMPLETE CONVEYORIZING" ... what it did in a smaller plant

Products at Ebco stay on conveyors until packaged and sent to shipping.

Ebco Manufacturing Company — employing 275 people to produce water coolers, beverage dispensers and dehumidifiers — has realized substantial savings by completely conveyorizing their operations. Ebco engineers planned for an orderly conveyor system when developing plant layout and building design; consequently conveyor system costs were kept "low" and resulting efficiency is "excellent."

Similarly, it will pay you to take another close look at your present conveyor system. Standard specialists will be pleased to help you make evaluations... recommend the proper equipment and its application to meet

your specific needs.
STANDARD CONVEYOR
COMPANY, North St. Paul 9,
Minnesota. Sales and Service in
Principal Cities.



Gravity roller conveyors like this, used for Ebco's assembly lines, are inexpensive, easy to set up, and economical to maintain.



For details on Standard Conveyors of all types, contact the Standard representative listed in your classified phone book or write direct. Ask for Bulletin M-1.



weber

Special Reports On Finishing Non-Ferrous Metals

NUMBER II—Paint Base, Corrosion-Resistant Finishing with Iridite

WHAT IS IRIDITE?

Briefly, Iridite is the tradename for a specialized line of chromate conversion finishes. They are generally applied by dip, some by brush or spray, at or near room temperature, with automatic equipment or manual finishing facilities. During application, a chemical reaction occurs that produces a thin (.00002" max.) gel-like, complex chromate film of a non-porous nature on the surface of the metal. This film is an integral part of the metal itself, thus cannot flake, chip or peel. No special equipment, exhaust systems or specially trained personnel are required.

Chromate conversion coatings are well known and accepted throughout industry as an economical means of providing corrosion protection, a good paint base and decorative finishes for non-ferrous metals. However, continued developments have been so rapid and widespread that many manufacturers may not be completely aware of the breadth of application of this type of finish. Hence, this digest of current information; to bring you up to date on the many ways in which you can obtain proper surface preparation for painting and increase product durability with a single multi-purpose chemical pretreatment. Report I on decorative, corrosionresistant finishes and Report III on chemically polished, corrosion-resistant finishes are available on request.

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First, it is an accepted fact that metal surfaces should be prepared before painting to make possible an efficient paint system. Naturally, this preparation should provide for good initial paint adhesion. Chemical treatments have proved extremely effective in this respect, particularly those of a neutral or preferably acid nature. Further, to be most efficient, chemical treatments should provide a non-porous barrier to maintain adhesion by sealing the metal from the paint and moisture. They should also provide a self-healing film which prevents lateral corrosion in the event that bare metal is exposed through scratching.

The Iridite chromate conversion coatings meet all these requirements. Iridite

is a chemical conversion treatment for surface preparation. It provides initial paint bonding by molecular adhesion. It is acid in nature and produces a film that is gelike and non-porous in structure. Thus, the Iridite film effectively seals the metal from the paint and from moisture penetration. Because the film contains certain relatively soluble constituents, it will protect areas scratched through to bare metal and prevent lateral corrosion. This is accomplished by a gradual leaching of these constituents into the damaged area.

Further, because of its gel-like, non-crystalline nature, the Iridite film will not affect the appearance or texture of the paint film, nor will it dust or powder to mar the painted surface. Because the film is non-porous, paint coverage is increased, thus substantial savings in paint costs will be realized. In addition, treated parts may be stored for long periods of time prior to painting without the risk of entrapped moisture causing blistering when painting.

Iridite chromate conversion coatings are widely used with equal ease and success under both baked and air-dried paint systems. While the actual adherence properties of the Iridite film do not increase appreciably with its thickness, corrosion protection does. The protection of the Iridite film is proportionate to its thickness and should be taken into consideration when selecting the Iridite to meet your needs. However, it is sometimes necessary to sacrifice maximum corrosion protection for appearance when a finished

part is to be only partially painted. For example, it may be desirable to use a thin, clear, bright Iridite film if the unpainted areas must present a chrome-like appearance. A typical case is that of instrument housings on which the exterior is painted and the inside left unpainted.

On the other hand, if all surfaces of the product are to be painted and maximum corrosion protection is required, the heavier and most protective Iridite films should be used. For example, all surfaces of zinc die cast fruit juicers are finished with a highly protective Iridite film prior to painting to provide maximum resistance to the corrosive action of fruit juices.

Iridite finishes are now available for all commercial forms of the more commonly used non-ferrous metals, including zinc, cadmium, aluminum, magnesium, silver, copper, brass and bronze. In addition to providing an excellent base for paint, the Iridite films also have high decorative value when used as final finishes in themselves.

These films can produce a wide variety of pleasing appearances including clear bright, iridescent yellow, bronze, olive drab and brown. In addition, many films can be modified by bleaching or by dyeing. Among the dye colors available are various shades of red, yellow, green, blue or black.

In planning or designing, you should consider the many other characteristics of Iridite finishes which may enter into the specific problem. In addition to their functions as protective and decorative finishes, and as bases for organic finishes and bonding compounds, Iridites have low electrical resistance. Some can be soldered and welded. The film does not affect the dimensional stability of close tolerance parts.

Iridites are widely approved under both Armed Services and industrial specifications because of performance, low cost and savings of materials and equipment.

You can see then, that with the many factors to be considered, selection of the Iridite best suited to your product requires the services of a specialist. That's why Allied maintains a staff of competent Field Engineers-to help you select the Iridite to make your installation most efficient in improving the quality of your product. You'll find your Allied Field Engineer listed under "Plating Supplies" in your classified telephone book. Or, write direct and tell us your problem. Complete literature and data, as well as sample part processing, is available. Allied Research Products, Inc., 4004-06 East Monument Street, Baltimore 5, Maryland.

Price Policies Concern Makers

Unstable prices in the past have characterized the industry. Many are now trying to avoid a repetition.

It adds up to a better year. but a competitive one.

· Pricing policies continue to hang over the heads of the makers of electric motors.

The industry has been intensely competitive in the past, and this year will be no exception. Price cutting and unstable price structures have hurt the industry, motor makers believe.

As a result, while nearly all manufacturers in the electric motor field forecast improved sales, not as many are as sure of improved profits. With material and wage costs probably due to go up, many are concerned about a cost-price squeeze.

Many of the manufacturers have new products that they are counting on bringing in new customers by showing cost and performance advantages.

In spite of the somewhat gloomy price situation, the outlook this year is considerably better than a year ago. At that time, only 46 pct could forecast a sales upturn, compared with 82 pct this year. One respondent forecasts lower prices, but this does not affect percentages sufficiently to show on the chart. The remainder see no change.

As indicated, the profit picture is a little tougher. But in spite of concern, 62 pct believe the profit picture will improve, with about a 22 pct gain in earnings. Only 11 pct see a downtrend in profits. The remaining 27 pct believe profits will be relatively unchanged.

Backlogs for electric motors have lengthened out 11 pct during the past year and stand at 71 days compared with 64 days a year ago. Generally speaking, inventories of both materials and finished products are under what they were a year ago. Backlog and inventory material is weighted according to employment of respondent companies.

In view of the extreme attention electric motor producers are paving to pricing policies, it's not surprising that a majority, 56 pct, believe that the price line will be held. A venturesome 33 pct say prices will go up, while 13 pct believe prices will decline.

It adds up to a better year for the industry, but still one of the most competitive.

Westinghouse Electric Corp.



What **Industry Executives** say:

Q: "What technical development or marketing problem do you feel will have the most important effect on your industry during 1959?"

"Competition is keen at the present time. The greatest problem will be how to maintain the prices of our products at a level which will bring in sufficient business to keep a factory going." C. D. Bodine, President, Bodine Electric Co., Chicago 12, III.

"I am of the opinion that unstable

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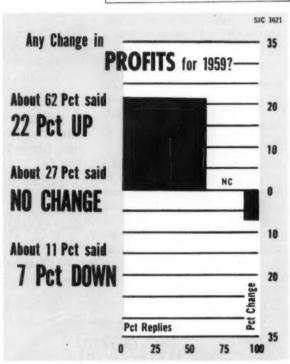
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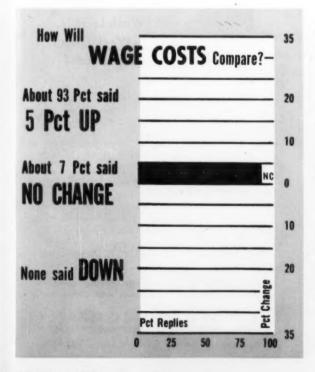
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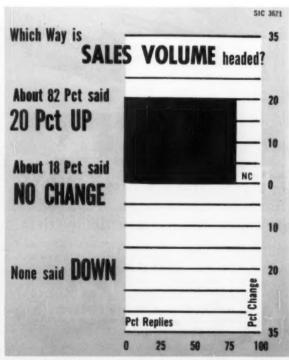
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Percent of Rep	lies by Plan	nt Size:
Plant Size, No. of Workers	Total Plants by Size	Replies from Group by Size
50 to 99	24 Pct	20 Pct
100 to 499	48 Pct	47 Pct
500 and over	28 Pct	33 Pct









prices will continue in 1959 as they have in the past. Our industry goes up and down. Pricing is very unhealthy. It creates lack of confidence on the part of our customers and I'm sure they make efforts to find other ways and means to satisfy their needs."

"Maintaining competitive prices in order to sell a satisfactory volume and still produce satisfactory profits." R. H. Morse, Jr., President, Fairbanks Morse & Co., Inc., Chicago 5, Ill.

"Electric motor industry must face a cost-price-profit squeeze in 1959. Excess production capacity has resulted in ruinous competition in some cases and all are bound to suffer sooner or later." J. W. Tweedy, President and General Manager, Redmond Co., Inc., Owosso, Mich.

"Missiles and automation."

"Imports of European products will increase."

"Developing industrial market for ionizing radiation." N. Tufts, Jr., Sales Division, High Voltage Engineering Corp., Cambridge 38, Mass.

"Customer acceptance of many radical new developments involving use of technological developments." G. J. Berry, President, Electric Products Co., Cleveland 12, Ohio.

"Labor."

"Expect more competition price wise." H. R. Potter, General Manager, Reeves Hoffman Corp., Carlisle, Pa.

"Outlook is for more competition and accelerated new product development." R. A. Niekamp, President, Standard Dayton Corp., Dayton 1, Ohio.

"As demand for motors improves there should be more firmness in price. Since there will be increases in material and labor costs, prices are going to rise. The rise, however, will not be very great. On industrial motors the profit margin will probably be less in 1959 than in 1958. Customers also have the protection of 6 months on orders placed now at present prices before increases actually take effect."

"Continuation of highly competitive situation." J. H. Devon, President, Wagner Electric Corp., St. Louis 14, Mo.

"Prices have been cut beyond levels where profits are possible. Prices should stabilize which would mean an increase."

"New Products." C. H. Cummings, General Manager, Haydon Mfg. Co., Inc., Torrington, Conn.

"Chemical changes in insulation materials." W. A. Everson, President, Everson Electric Co., Allentown, Pa.



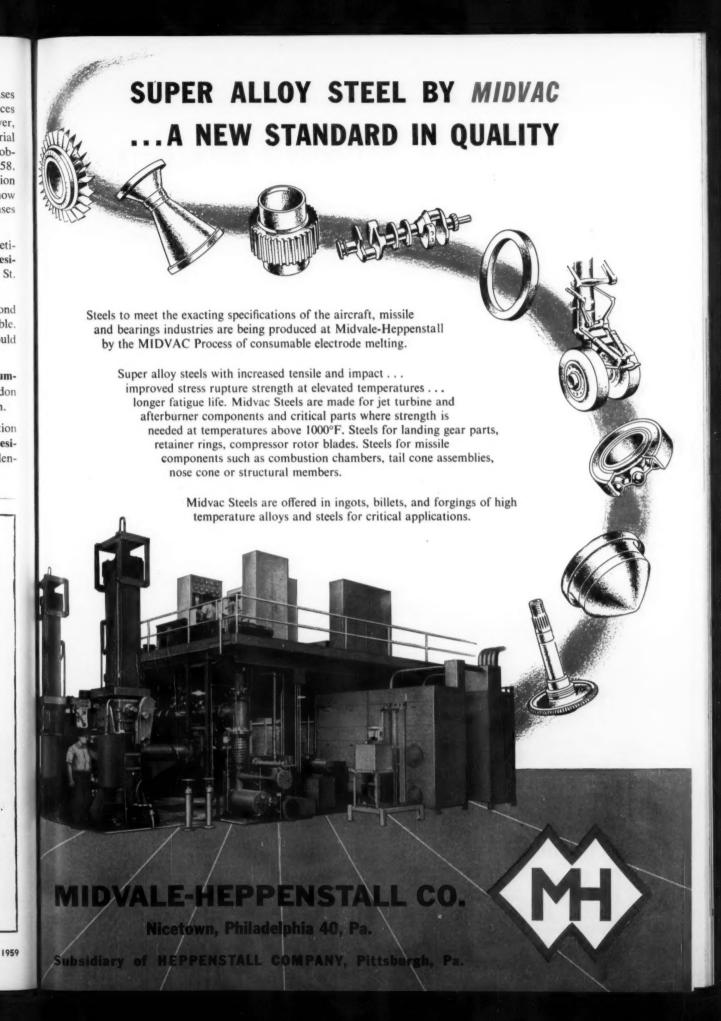
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Outlook Mixed For Controls

Although most executives in these fields see better profits this year, it's not unanimous.

A lot depends on the rate of capital spending and the direction of defense plans.

The makers of controls and switchgear apparatus are watching closely two major developments: Expenditures for new plants and equipment and the direction of military spending.

Since both of these are on the uncertain side at the moment, general optimism about 1959 is tempered by many qualifications and some minority opinion of pessimism.

But overall, manufacturers in these related fields see a continuing area of expansion, although the field is also becoming more competitive in markets and prices, and some

mergers are always in the wind.

In spite of the current lag in capital spending, the direction to more automation (and a demand for more controls that can do more things) is not likely to change.

And defense spending, with more and more emphasis on electronics, is not likely to backslide in the near

Furthermore, new developments that will give greater results and cost savings will keep this relatively new industry on the upgrade. Interest in semi-conductors is mounting.

With these things in mind, 76 pct of the executives responding predict a gain of sales volume averaging about a 15 pct improvement. Only 7 pct see a downtrend in sales and 17 pct indicate they see little significant change in the sales pattern this year.

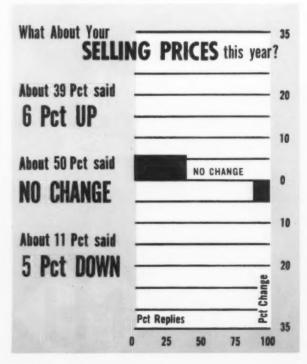
There are wide difference on the profit outlook. Those who do forecast profits, some 67 pct, believe their profits will go up 33 pct. But the 20 pct that believe profits will be reduced think the level of profit reduction will be about 20 pct.

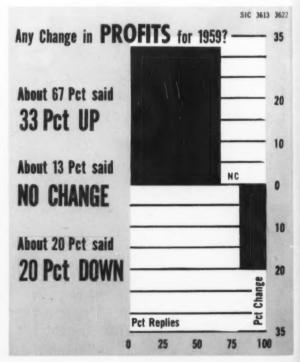
Apparently this industry does not have the unanimity of attitude that prevails in some others.

Like virtually every industry in the broad range of metalworking, executives in the controls and switchgear apparatus fields are reconciled to wage increases. The 94 pct believing wages are to go up figure it at a 5 pct gain

Looking back over the past year, manufacturers of these products saw their backlogs shaved from 129 days to 108, as capital improvements were cut throughout industry and the defense spending swung away from aircraft to missiles.

Backlog data is weighted on the basis of employment of the respondent companies.





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Percent of Rep		nt Size:
Plant Size, No. of Workers	Total Plants by Size	Replies from Group by Size
50 to 99	27 Pct	33 Pct
100 to 499	55 Pct	43 Pct
500 and over	18 Pct	24 Pct

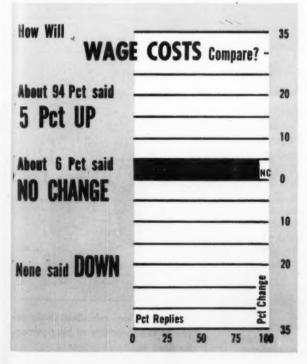
What Industry Executives say:

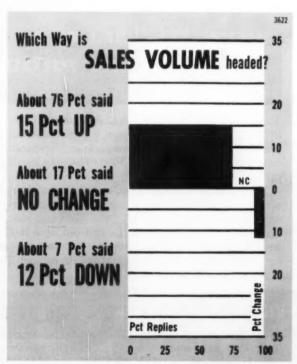
Q: "What technical development or marketing problem do you feel will have the most important effect on your industry during 1959?"

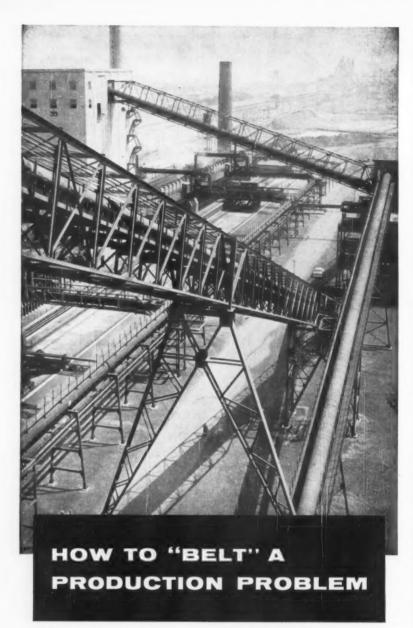
"Inflationary effect of increased government spending. High taxes. Irresponsible wage negotiations by Labor and (big) management." T. M. Blake, President, Littelfus Inc., Des Plaines, Ill.

"Our business is heavily influenced by the plant and equipment expenditures and military aircraft

Continued







To handle coking coal and coke at its Fairless Works, United States Steel had Hewitt-Robins design a bulk materials handling and processing system. Coal conveyors and preparatory equipment have a rated capacity of 700 TPH. The coke handling and screening unit has a capacity of 200 TPH.

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Controls and Switchgear

and electronic procurement. Our 1959 business level will operate under the influence of these industries."

"Electrical switchgear prices in 1958 have been going as low as 50 pct of normal 'book' price. Until prices recover, regardless of volume, there can't be any true 'recovery' in our field." W. B. Mann, President, Wolfe & Mann Mfg. Co., Baltimore 11, Md.

"Electrical O.E.M. Equipment."

K. L. Considine, Vice President,

Durakool Inc., Elkhart, Ind.

"Terrifically low prices in our field at present. Do not see any improvement yet. Large competitors quoting below our cost." F. G. Faile, President, Leonard Electric Mfg. Co., Cleveland 14, Ohio.

Reprints of the report for this or other specific industries are available as long as the supply lasts. You may obtain a copy from Reader Service Dept., The IRON AGE, Chestnut & 56th Sts., Philadelphia 39, Pa.



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1500 PSI 4-way spring centered manual valve with built in cylinder relief valve.

1500 PSI manifold mounted

manual valves on a sub base with built in check and relief valves.

Fasteners Pick Up With Better

Fastener makers know their customers' inventories are at rock bottom.

A good year for them means an even better demand for fasteners. Imports still hurt.

• With hopeful eyes on the possible sales gains of their own best customers, fastener makers are confident of a much better year than in 1958.

There are some complaints: Tough foreign competition and drying up of some markets such as aircraft are some of the most signifi-

Of all respondents to the survey, only one pessimist took the position that sales volume will be down this year. (Since the single dissent did not alter percentages, it is not reflected in the chart.)

Looking for an upturn (averaging out to about a 26 pct hoped-for improvement) are 89 pct of the fastener executives. No change was predicted by 11 pct.

Some fastener makers are actually worried about keeping up with demand early this year. They believe that a real production schedule by the auto industry, coupled with a need on the part of most customers to fill depleted inventories, may force overtime operations.

In fact, customer inventories are believed to be low enough that improved business will result from mere rebuilding. A good year for the auto industry, appliances, and other major markets can result in a real good year for fastener makers.

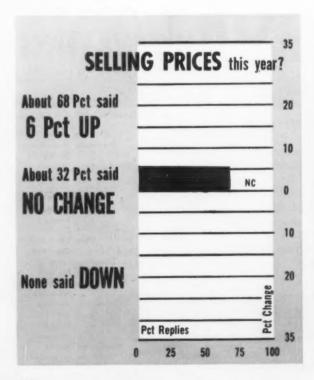
The outlook is significantly better than it was a year ago. At that time, only 18 pct could see better sales volume, compared with the 89 pct today.

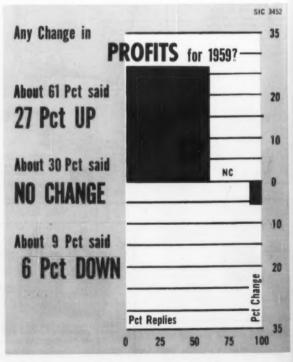
Probably because of inevitable wage increases and other increases in production costs, fastener executives are somewhat less optimistic about profits. It's indicated that 61 pct believe profits will climb; 30 pct forecast no change; a mere 9 pct see a downtrend in profits.

Both backlog and inventory situations are little changed among the fastener plants. Backlogs, weighted on employment of responding companies, have lengthened out a trifle.

Inventories, also similiarly weighted, show no significant trend, but with more having less in materials and finished products on hand this year than report they are longer on inventory.

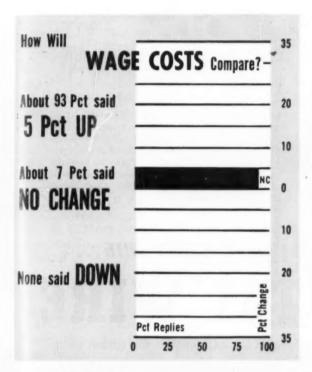
With 93 pct predicting wage costs to go up during the year, it's logical that prices are likely to go up too.

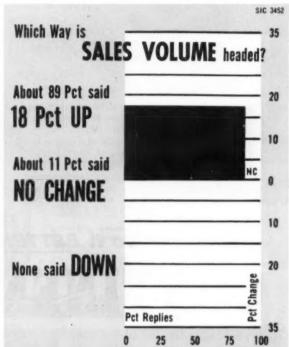




Customer Outlook

Percent of Rep	lies by Plan	nt Size:
Plant Size, No. of Workers	Total Plants by Size	Replies from Group by Size
50 to 99	39 Pct	40 Pct
100 to 249	31 Pct	38 Pct
250 and over	30 Pct	22 Pct





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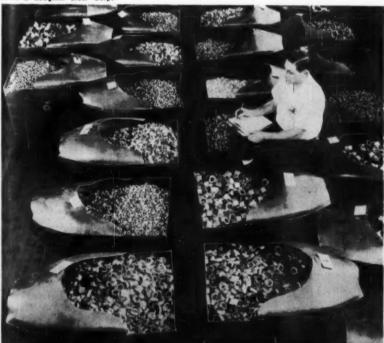
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What Industry Executives say:

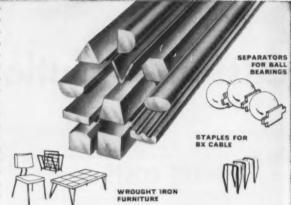
Q: "What technical development or marketing problem do you feel will have the most important effect on your industry during 1959?"

"Reliability must increase! There will be more competition in deliveries and performance in 1959." H. T. Hallowell, Jr., President, Standard Pressed Steel Co., Jenkintown, Pa.

"Increased demand will firm up prices." T. R. Williams, President, Wales Beach Corporation, Rockford, Ill.



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"The opening of the St. Lawrence Seaway will allow greater imports of fasteners and might seriously affect our sales structure since it might depress domestic prices." O. G. Wobatz, Vice President, Revere Screw Rivet Corp., Chicago, Ill.

"Trend toward heat-treated high strength fasteners. Revival of railroads. Some industrial upturn." H. E. Smith, President, Vulcan Rivet Bolt Corp., Birmingham, Ala.

"Soft, unsettled market needs stabilization." W. E. MacWalker, Manager, Marquette Bolt & Rivet Co., Chicago, Ill.

"Change in head style of fasteners will cause acute marketing problem." E. C. Harris, Vice President, Pawtucket Manufacturing Co., Pawtucket, R. I.

"The low inventories maintained by our customers may force us into expensive overtime in order to meet short-time delivery schedules." J. A. Liddell, Vice President, National Lock Washer Co., Newark, N. J.

"Improvements in manufacturing equipment will force greater production but will not yield a greater margin of operating profit." A. Schnitzer, Vice President, Schnitzer Alloy Products Co., Elizabeth, N. J.

"Increase of imported fasteners. Further development of unit sale, plastic, visible containers of screws. etc., at the retail level including food supermarkets especially assortments for household and do-ityourself. B. J. Sachheim, President, Hercules Fastener Co., Chicago, Ill.

"Accomplishing new and additional distribution methods." W. Grant, General Manager, Wedgelock Co., No. Hollywood, Calif.

"Technological changes in the aircraft and missile industry. Manufacturing of fasteners from new materials."



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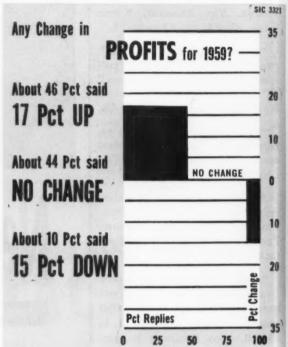
Name Company ..

Title

1, 1959

Gray Iron Founders Are a Bit





It's been a rough year and some didn't survive the pricecutting recession.

Ductile iron, new techniques, mechanization and design engineering now help many shops.

· There are fewer gray iron foundries in business today than there were a year ago but most of those who remain are counting on more sales this year. There seems to be a spirit of aggressiveness replacing the price-cutting that many thought was the route to success.

Not that price-cutting has vanished; nor the problems of captive shops competing with the job foundry. But it's an ill wind: Many of the foundries that are no longer running were those who either didn't know their cost or ignored them. Or they lacked efficient equipment, design engineering service, and sales planning.

There has been a great deal of foundry mechanization during the past year; new core preparation and molding methods have been introduced. Marketing and market research has been stressed by some, design engineering is getting more

Ductile iron is getting a big play as gray iron foundrymen compete with steel and malleable castings

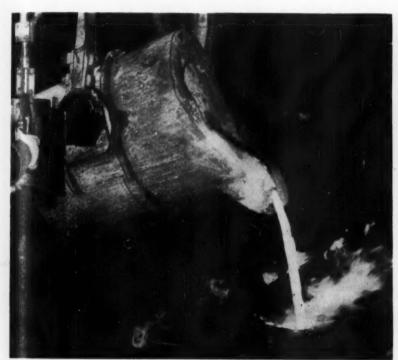
On the negative side, many foundry executives are concerned with the inroads being made by aluminum castings. Still, any boom in automotive or housing will be a definite plus factor for most of them.

Backlogs are not pretty right now. They have slipped from a little over a month's production at the end of 1957 to a bit less than that as this year begins. But 72 pct of those replying to The IRON AGE surveyand it is an excellent cross-section of this key industry-expect better times. Sales increases averaging 17 pct are expected by 72 pct of respondents.

But gray iron foundrymen are less optimistic than the metalworking average of this survey, in which 60 pct look for an average increase in profits of some 23 pct. In this end of the foundry business some 46 pct expect profits to be up about 17 pct.

Will gray iron castings cost you more this year? More than half the respondents say "Yes." A 5 pct increase is anticipated by 57 pct; the others expect to hold the line. With 91 pct expecting to have to raise wage costs by 5 pct this could explain the below normal profit outlook.

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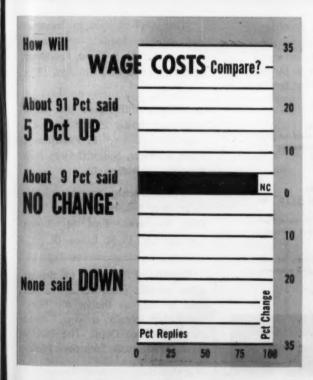
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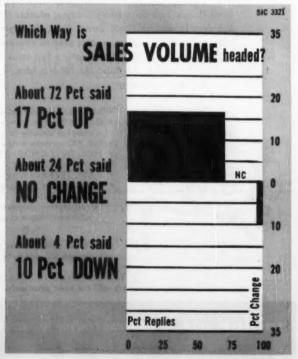
Percent of Rep	lies by Plan	nt Size:
Plant Size, No. of Workers	Total Plants by Size	Replies from Group by Size
50 to 99	_	_
100 to 249	53 Pct	74 Pct
250 and over	47 Pct	26 Pct

What Industry Executives say:

Q: "What technical development or marketing problem do you feel will have the most important effect on your industry during 1959?"

"Increased use of ductile iron is anticipated in 1959 and 1960 and more interest in the use of high alloy irons such as ductile Ni-Resist, Ni-Hard, etc., for heat, wear, corrosion and erosion applications." P. R. Rentschler, Vice President, The Hamilton Foundry & Machine Co., Hamilton, Ohio.





"Inroads of aluminum." W. H. Voll, Treasurer, Sibley Machine Foundry Corp., South Bend, Ind.

"New cores and molding methods." F. P. Probert, President, Manufacturers Iron Foundry, Inc.. Bridgeport, Conn.

"New home building financed at

reasonable interest. Heavy construction. Good farm income." C. R. Spencer, Executive Vice President, Lynchburg Foundry Co., Lynchburg, Va.

"Due to the closing of so many iron foundries we feel our business should be considerably better." E. C. Benbert, President, Fairmount Foundry, Inc., Philadelphia, Pa.

"Technical - Foundries must

develop something to sell besides price, quality, etc. Our attempt is CO₂ molding."

"Marketing — Foundries must learn to sell design engineering services. There are lots of casting applications in other methods of lubrication which could be converted to castings, if the foundries will point them out." C. K. Robinson, Jr., Vice President, Swayne Robinson & Co., Richmond, Ind.

"Increased demand for quality products, higher specification irons and ductile irons." R. S. Thompson, President, H. P. Deuscher Co., Hamilton, Ohio.

"Restoration of 'normal' inventories should occur and stabilize business and prices." W. M. Benson, Vice President, Altens Foundry Machine Works, Lancaster, Ohio.

"The most important industry help during the coming year will be improved cost systems in foundries, more realistic selling prices, and greater emphasis on 'smart' marketing and research."

H. M. Frechette, President, Fitchburg Foundry Div., Fitchburg, Mass.

"Design of castings in cooperation with customer's engineering department." H. S. Faust, President, Hansell-Elcock Co., Chicago, Ill.

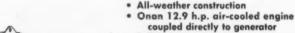
"Selling customers on idea of spending a little more for closer tolerances which in the end will save them money." P. Faewtleroy, Plant Manager, National Grey Iron Foundry, Belvidere, Ill.

"The marketing program of the Gray Iron Founders' Society." R. Hill, President, East St. Louis Castings Co., E. St. Louis, Ill.

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Other Miller welder/power plants for metallic arc and TIG welding to 350 amperes.

Complete particulars will be sent promptly.

miller ELECTRIC MANUFACTURING COMPANY, INC., APPLETON, WISCONSIN
Distributed in Canada by Canadian Liquid Air Co., Ltd., Montreal

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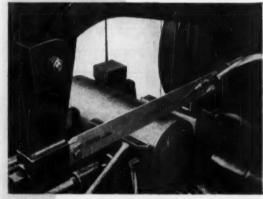
from RON Phila-

1, 1959

... to lower metal cutting costs

ICTOR BLADES

FOR POWER HACK SAWS



Victor Blades are made of the finest alloy steel. Precision control of blanking, toothing, setting and hardening guarantees a finished product with "top on-the-job" quality.

Using production equipment of unique design, Victor provides you with a full line of blades capable of doing the toughest metal cutting jobs, faster, for a longer service period.

FOR BAND SAWS



Victor Blades are made for service, packaged for ease of handling. New Reel-Pac Dispenser holds 100 feet of blade in sturdy, permanent reel. You simply draw out the length you need.

Victor makes a variety of Band Saw Blades welded to specification and in 100, 250 & 500 ft. lengths to meet your metal cutting requirements... Standard, Skip Tooth, Profile, Gored Tooth.

Free Literature on Metal Cutting

Victor Metal Cutting Wall Chart - to put in your shop. Victor Metal Cutting Guidebook - contains a goldmine of information on the best and most efficient way to handle any metal cutting job.

Clip and mail coupon today!





SAW WORKS, INC. . Middletown, N. Y., U.S.A. Makers of Hand and Power Hack Saw Blades, Frames and Metal and Wood Cutting Band Saw Blades.

VICTOR SAW WORKS, INC.

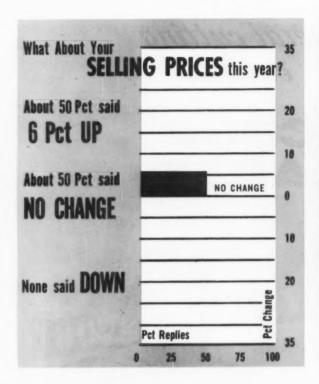
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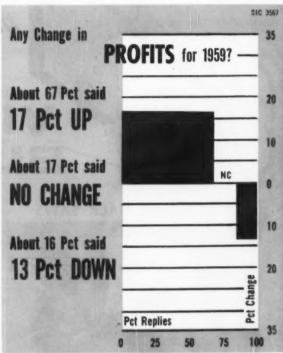
- Please send me the Victor Metal Cutting Chart
- ☐ Please send me the Victor Metal Cutting Guidebook

Name

Title

New Ideas Will Spark Pickup in





Many builders plan really new and unique units in drive at replacement market.

Survey shows that half of the industry expects to raise prices by about 6 pct.

The men who make equipment for melting and heat treating are not sitting back waiting for a capital equipment boom to lift them out of the doldrums. With less work going through their shops in 1958, many used the breathing period to work on new products.

As a result, 1959 will probably set an all-time record for innovations in heat treating equipment. As you would expect, several furnace builders have increased automation of their units. The idea is to obsolete hand-fed furnaces by offering savings in operating costs that customers will find it hard to reject.

Besides this there will be new principles and techniques which are expected to help in replacement business even if capital expansion continues to drag its heels.

Last year saw new furnace orders down more than 40 pct from the 1957 level but most furnace builders (88 pct of those replying) look for a definite upturn of some 16 pct in sales with a corresponding increase in profits. However, 16 pct fear that their profits will dip another 13 pct.

They expect prices to follow the overall metalworking trend. Half of the furnace builders expect to have to boost quotations about 6 pct. Nine out of ten don't see their way around a wage increase, which could increase wage costs by another 6 pct.

Heating equipment backlogs were about the same at the end of 1957 as they were going into 1959: 103 and 97 days' production respec-

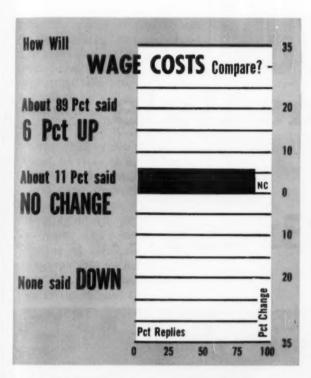
Compared with all industries surveyed (see the forward part of this survey section) heat treating equipment backlogs look fairly good. Only one industry, controls and switchgear, has larger backlogs.

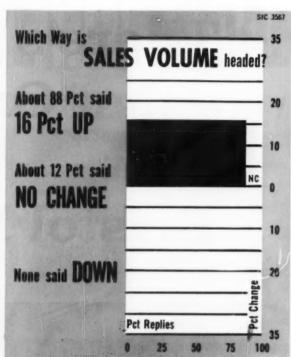
Here are a few of the things you can expect furnace salesmen to offer you this year: (1) a gas fired salt bath furnace; (2) a furnace in which gas is fed through porous brick to burn at the brick face; and (3) new automated furnace designs to improve product quality.

Backlog data, like that on inventories, is weighted by plant size. Weighting is based on The IRON AGE Census of Metalworking, which shows employment for respondent plants and for the industry as a whole.

Heat Treating Units

Percent of Rep	lies by Plan	t Size:
Plant Size, No. of Workers	Total Plants by Size	Replies from Group by Size
50 to 99	57 Pct	61 Pct
100 and over	43 Pct	39 Pct





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What Industry Executives say:

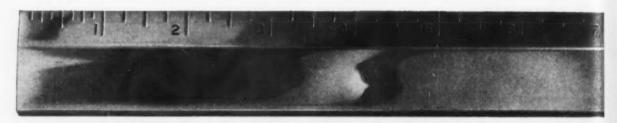
Q: "What technical development or marketing problem do you feel will have the most important effect on your industry during 1959?"

"Many developments made by industry during 1958 will result in new production processes and new production equipment in 1959. Research on methods and materials for the missle program have opened new fields for technical equipment."

C. H. Stevenson, Vice President, Lindberg Engineering Co., Chicago, Ill.



There's just One Rule at Bristol Brass...





To make every pound of strip, rod and wire the way we would want it, if we were buying it

Bristol-Fashion

means Brass at its best



THE BRISTOL BRASS CORPORATION • SINCE 1850, MAKERS OF BRASS STRIP, ROD AND WIRE IN BRISTOL, CONNECTICUT Bristol Brass has offices and warehouses in Boston, Buffalo, Chicago, Cleveland, Dayton, Detroit, Milwauhee, New York, Philadelphia, Pittaburgh, Rockester, Syracuse.

"Because plant and equipment expansion will lag the general recovery, we have through research and product development developed new furnace designs that will improve the quality of product and obsolete existing furnace equipment. Because of research and development and an aggressive engineering sales program we feel will will create a demand." H. M. Heyn, President, Surface Combustion Corp., Toledo, Ohio.

"Acquisition of new business will expand the types of equipment we can offer, and increase our engineering and production scope. Marketing has been expanded by adding established representatives throughout the country. Impact extruding of aluminum will also expand the need for melting equipment." E. E. Staples, Executive Vice President, Hevi Duty Electric Co., Milwaukee, Wisc.

"Expansion of line of salt bath furnaces to include patented gasfired designs without metal pots, suitable for high temperatures." L. B. Rosseau, President, Ajax Electric Co., Inc., Philadelphia, Pa.

"Keeping pace and, if possible, anticipating the day to day advances in industrial technology. There is particular interest in the demands for equipment to meet higher and higher temperatures and pressures required by new industrial processes and techniques." C. B. Kentnor, Jr., President, W. S. Rockwell Co., Fairfield, Conn.

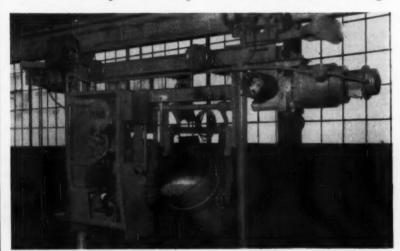
"We are introducing nine new products and entering four other new fields for our products. We see the 1959 outlook for others, as well as ourselves, based on loosening up of capital expenditures and orders placed against existing quotations." W. E. Sauter, General Manager, C. I. Hayes, Inc., Cranston, R. I.

SHEPARD NILES

HOT METAL CARRIER

MOVE LUCT METAL

the safe, swift, economical way



Shepard Niles hot metal carriers efficiently move molten metal safely and swiftly from cupola to pouring line. These rugged, modern carriers cut handling costs and save manpower by enabling ONE man to transport and pour molten metal. You can be certain of fast precision pouring because the operator cab is on the same level as the hot metal being poured.

Mechanize your foundry for labor-saving, low cost handling of molten metal. Send for the Hot Metal Carrier bulletin . . . or ask that a Shepard Niles representative call — there's NO OBLIGATION.



THE IRON AGE, January 1, 1959

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1959

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Industrial Truck Makers

Little change in price tags, a 13 pct gain in sales volume are predicted by an industry that fared better than many in '58.

Backlogs are about the same as they were a year ago.

Industrial truck makers are a bit more optimistic than the average metalworking industry executive about '59 prospects. In last year's IRON AGE survey they expressed similar optimism and they were on the right track.

That is, they were correct in that industrial truck shipments during 1958 declined less than some other segments of metalworking, showed a pickup beginning in September.

This year, not quite half (42 pct) expect to raise prices very slightly. Most (58 pct) plan to hold the line. Actually, the industry is not alone in its desire to see some stabilization in prices. If sales volume picks up-and four out of five feel it will—this may be less of a problem than it was last year.

Specifically, 83 pct of industrial truck manufacturers who replied to this IRON AGE survey expect better sales in 1959. Their average estimate for the increase is 13 pct. The balance see sales holding steady but none looks for a sales dip.

As for business on the books, the situation is no better than it was at the beginning of 1958. The current survey showed average backlogs estimated at 72 days production coming into 1959. These companies started the year with 79day backlogs. Backlog figures are weighted by the plant employment of those replying to the survey. Figures on prices and profits, wages and sales are unweighted individual opinions.

None of the respondents expect lower profits this year. A third think they'll be the same, the rest look for an average increase of 28

As usual, wages will probably be boosted again in 1959. At least. that is the view of 92 pct of those replying; they figure the increase in wage costs at about 4 pct.

The industry has a potent trend working in its favor—the need to mechanize to stay competitive. But few see a capital equipment boom coming soon. As a result, you can look for some new models, smaller and lighter trucks and other innovations designed to capture sales.

The box, "Percent of Replies by Plant Size" shows employment in plants whose executives replied to this survey compared to the employment of all U.S. industrial truck builders.

Yale & Towne Mfg. Co.



What **Industry Executives** say:

Q: "What technical development or marketing problem do you feel will have the most important effect on your industry during 1959?"

"The industry's National Exposition which will be held in June, 1959, will bring out many new products and accessories.

"Price stabilization would help firm up the market and better product knowledge would create sales." C. E. Smith. President. Towmotor Corporation, Cleveland, Ohio.

"Demand for greater automation

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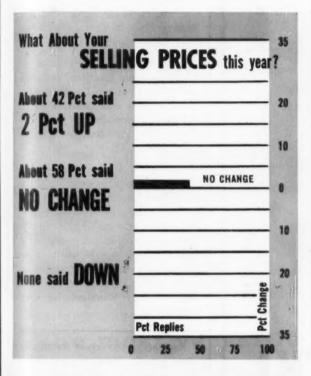
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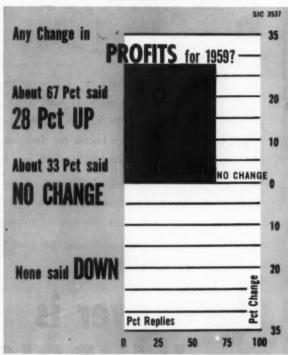
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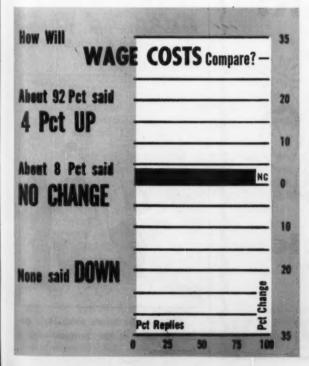
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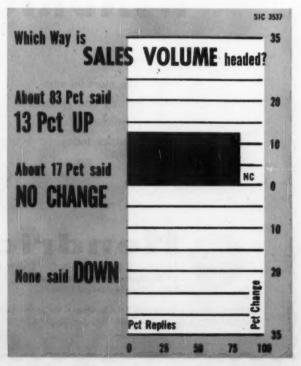
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Percent of Rep	lies by Plan	nt Size:
Plant Size, No. of Workers	Total Plants by Size	Replies from Group by Size
50 to 99	29 Pct	23 Pct
100 to 249	39 Pct	46 Pct
250 and over	32 Pct	31 Pct









if the question is perforating...

ASTICE PARTIES PROPERTY

Ever stop and think that the answer to your design problem may be simple perforations? Whatever material you're working with, if it's metal, masonite, rubber, plastic, hard or insulated board for decorative or display usage, Hendrick can help you.

Over a period of many, many years Hendrick has built up the largest stock of dies commercially available.

If you are faced with the need for perforated materials

the answer is HENDRICK!

or if you would like more information on how perforating can enhance the sales appeal of your products, get in touch with Hendrick today.





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MANUFACTURING COMPANY
37 DUNDAFF STREET, CARBONDALE, PA.
Sales Offices in Principal Cities

Perforated Metal • Perforated Metal Screens • Wedge-Slot Screens • Architectural Grilles • Mitco Open Steel Flooring • Shur-Site Treads • Armorgrids

or mechanized handling coupled with the realization that our type of equipment can be integrated with other mechanical equipment should offset the possibility of little improvement in industrial construction." K. O. Heath, Sales Manager, Nutting Truck & Caster Co., Faribault, Minn.

"The message of 'mechanize to stay in business' has many converts and the trend is rapidly increasing. It will require equipment designed and manufactured for this purpose."

J. A. Clark, President, St. John & Co., Chicago, Ill.

"Technical development — New smaller, lighter models of fork trucks will help sales.

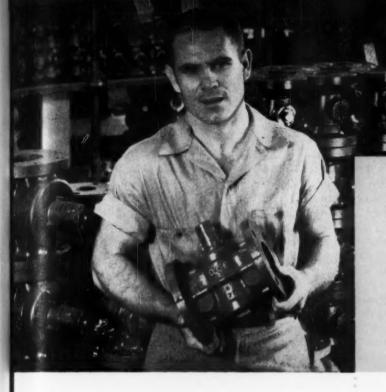
"Marketing problem—We will be very dependent on capital equipment plans of industry—which I expect to call for increased purchases both for replacement and expansion." C. W. Henkle, President, Mercury Manufacturing Co., Chicago, Ill.

Reprints of the report for this or other specific industries are available as long as the supply lasts. You may obtain a copy from Reader Service Dept., The IRON AGE, Chestnut & 56th Sts., Philadelphia 39, Pa.



"This is the boss's son. He's going to start at the bottom—for a few days."

QCf Lubricated Plug Valves



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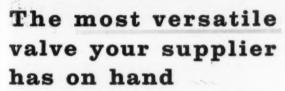
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The ACF Lubricated Plug Valve demonstrates its versatility by operating efficiently and economically in a wide range of service applications: in chemical plants, sewage and water works, paper mills, oil field production, refining, mining operations, coke plants -it's a long list.

The valve can be installed in any position and it fits into the smallest possible space. It can be serviced quickly and requires minimum attention. It operates easily with a quarter-turn. It is safe against rupture. Due to its efficient lubrication system, corrosion is reduced to a minimum.

Both rectangular and round port valves have full pipe area openings: provide through-conduit flow with minimum turbulence, and minimum pressure drop.

. . . And W-K-M's creative engineering assures standards of design, dependability, and economy that meet your own engineering criteria.





Semi-steel • Ni-resist Carbon Steel

Bronze • Aluminum

Multiport • Round Port Opening

Steam Jacketed Base Plate

Venturi

V-Port and Diamond Port Proportioning . Throttling

Write for Catalog 400

P. O. BOX 2117, HOUSTON, TEXAS

Instrument Manufacturers Sound

Manufacturers of measuring and control instruments have had a fairly prosperous recession.

Most expect better profits as they enter '59 with an average backlog of 10 weeks.

 Instrument sales chalked up a pretty good 1958, have been climbing from the year's low point since May. So industry executives are quite cheerful about the '59 outlook. Percentagewise, the chart figures on these pages do not show expected profit increases as high as those predicted for metalworking in general.

But instrument makers, on balance, never ran into the depression that hit other segments of metalworking. And they look for an even better picture this year. Some 83 pct

of those replying to The IRON AGE survey expect a 14 pct increase in sales volume and 62 pct expect their profits to climb by 20

There will be some price cuts, but they'll be scattered-are anticipated by only one in 20 respondents. More than half (52 pct) see an average advance of 4 pct on their

Almost all expect to have to inch up wage costs by some 4 pct, which is a little less than the metalworking average of 5 pct.

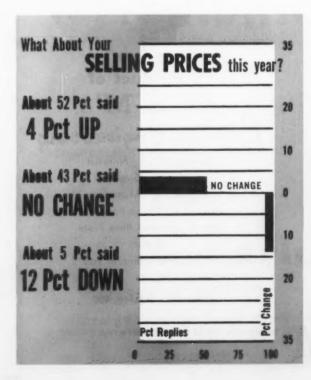
Some manufacturers of measuring and control instruments plan to refine their marketing and sales organizations this year. You can expect field and sales engineers to try to develop more details on your special needs and to seek out new applications. Many will offer new products; there will be more emphasis on engineering and on customer needs.

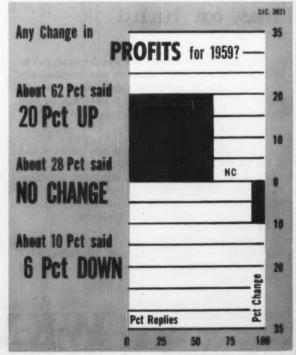
A few fear dips in sales and profits because of changing emphasis in aircraft vs missile hardware. And the leveling off in new plant and equipment spending doesn't help, in the view of several respondents.

Backlogs in the instruments field are off about 24 pct from what they were a year ago. Still, they are among the healthiest in the metalworking field-stand at about 10 weeks' production today against nearly 3 months' at the end of 1957.

Backlog figures are weighted on the basis of plant size as shown in The IRON AGE Census of Manufacturers. Estimates on sales, prices. etc., are unweighted opinions.

The accompanying box shows the pattern of survey replies in relation to plants of various sizes in the instruments industry as a whole.





An Optimistic Note



Tool Steel Gear and Pinion Co.

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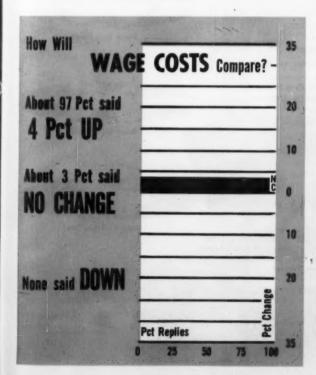
SIC 3821 Percent of Replies by Plant Size: Total from Group Plant Size, **Plants** by Size by Size No. of Workers 28 Pct 50 to 99 45 Pct 54 Pct 100 to 499 18 Pct 500 and over 27 Pct

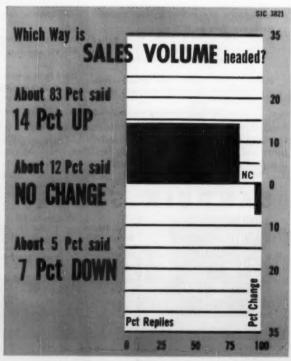
What Industry Executives say:

Q: "What technical development or marketing problem do you feel will have the most important effect on your industry during 1959?"

"A more accurate and detailed analysis of operating requirements in the field will undoubtedly result in engineering modifications and improvements.

"This carries over into the basic marketing problem wherein our field representatives are required to contact users of our products more often and more carefully—to make





New Star Performer In The Sandvik Line

SANDYK

Presents A SUPER SPRING STEEL



Spring Steel



Annealed Spring Steel



d Saw Steels



Sandvik's new 2R25 is a superior grade of stainless spring steel which goes far beyond the capabilities of ordinary spring steels. It was developed for applications where performance outranks cost.

This new steel is a prime example of Sandvik's ability to combine several advantageous properties in one metal.

Mechanical Data on 2R25 -

TENSILE STRENGTH RANGE - Hard Rolled 242,000 • 270,000 or 299,000 PSI Heat Treated 270,000 • 299,000 or 327,000 PSI

ELASTIC LIMIT (.01% Proof Stress) - From 156,000 to 192,000 PSI according to size and finish

Sandvik 2R25 is exceptionally tough and resilient, much more formable than hardened and tempered steel, has up to 10 times the fatigue life of ordinary carbon spring steel and has excellent corrosion resistance under varying atmospheric conditions.

MODULUS OF ELASTICITY - 27.7 to 35.6 x 106 PSI according to size and finish

SIZES (with extremely close tolerances) Thickness - .0016" to .035" Width - .039" to 3.94"

For further information on Sandvik 2R25, contact your nearest Sandvik office

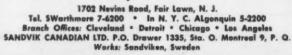
Sandvik stocks a wide variety of qualities and sizes of cold rolled specialty strip steels. In addition Sandvik has rolling, slitting, edgefiling and hardening and tempering facilities. Send for your copy of this free brochure which gives specific data on the leading types of Sandvik steels.

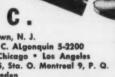


er Valve Steel



SANDVIK STEEL,











SPRING SYEEL











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sure—that engineering specifications reflect the end use of our instruments." C. L. Hastings, President, Rochester Mfg. Co., Inc., Rochester, N. Y.

"New marketing areas, or rather acceptance in new areas." C. D. Reiv, Vice President & Treasurer, Magnaflux Corp., Chicago, Ill.

"Increased knowledge of specific applications for our products by industry through organized field trips by plant engineers."

"New products will help us. Our problem is wage increases and taxes."

"Since we expect a reduction of 5 pct in selling price, this loss of income must be offset by additional sales. Additional sales will require more intensified selling and sales contracts and possibly more sales-

Some markets are disappearing entirely while others have become profitless. Additional technical dedevelopment will be required to product the new items to replace them. We expect to increase our engineering department." A. F. Craver, Manager, Patrol Valve Co., Cleveland, O.

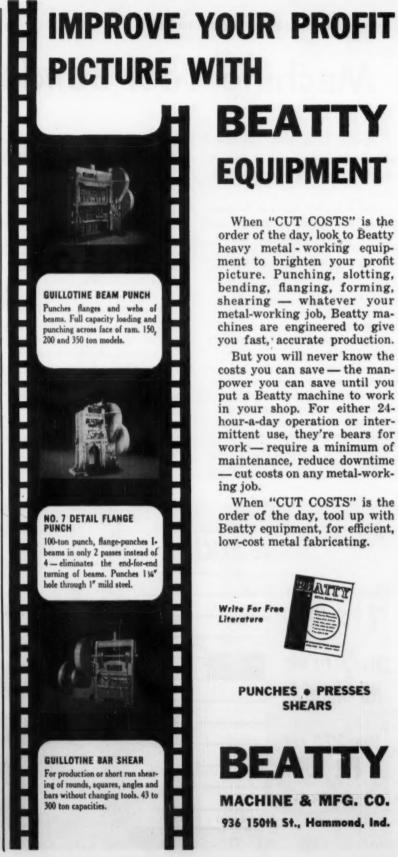
"Whether or not, and when, the market will stand adequate price increase."

"Housing & development of export field."

"New electronic applications to instrumentation." W. L. Calerdine, Treasurer, Sparling Meter Co., Los Angeles, Calif.

"Price of copper and stainless steel."

"The most important item in our progress during 1959 will be the trend in expenditures for plant and equipment. When this figure turns up from the \$31-32 billion level toward the previous high of \$37 billion, we will be 'on our way' ".



BEATTY **EQUIPMENT**

When "CUT COSTS" is the order of the day, look to Beatty heavy metal - working equipment to brighten your profit picture. Punching, slotting, bending, flanging, forming, shearing - whatever your metal-working job, Beatty machines are engineered to give you fast, accurate production.

But you will never know the costs you can save - the manpower you can save until you put a Beatty machine to work in your shop. For either 24hour-a-day operation or intermittent use, they're bears for work - require a minimum of maintenance, reduce downtime - cut costs on any metal-working job.

When "CUT COSTS" is the order of the day, tool up with Beatty equipment, for efficient, low-cost metal fabricating.

Write For Free Literature

> **PUNCHES • PRESSES** SHEARS

BEATTY

MACHINE & MFG. CO. 936 150th St., Hammond, Ind.

1959

Machine Tool Builders Forecast

Foreign competition, unrealistic depreciation and a lag in capital spending confront builders.

But industry faces a tremendous cost-cutting problem which means more machine tool orders.

- Most machine tool builders can tick off their problems in rapid succession. They are:
- A continuation of the lag in capital spending.
- Depreciation policies that they consider unrealistic.
 - 3. Foreign competition.

And looking back on a year which saw shipments and orders drop to the lowest points in years, they have every reason to view the future with misgivings.

But most of them believe that new developments and the need of their major customers to keep cutting costs will result in better sales and profits this year.

On the technical front, numerical controls are expected to make the greatest single impact for the industry.

Evidence of the recession is reflected in backlogs, which were whittled away from 89 to 57 days. (These figures are weighted on the basis of plant employment.)

This backlog decline looks better on the surface than it really is. Because many plants cut their work force substantially during the year, one day's backlog measured in today's capacity is probably significantly less than a day's backlog a year ago.

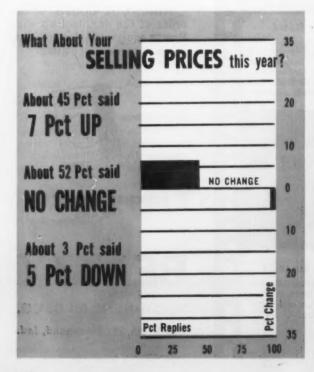
From the customer viewpoint, price is very important. Little change can be expected this year, in spite of rising costs.

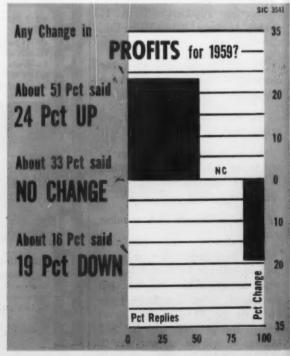
A small majority of 52 pct don't see any immediate change in prices; 45 pct think prices will be up 7 pct; a small minority of 3 pct believe they will drop about 5 pct.

The hesitation to forecast price increases is notable in that 91 pct expect wage costs to go up 5 pct, a figure that is average industrywide.

Overall, 71 pct expect sales to go up an average of 21 pct. Of the remainder, 22 pct expect no change; 7 pct a 10 pct drop. In profits, 51 pct expect a gain, averaging 24 pct; 16 pct expect a decline of 19 pct, and one-third forecast no change in earnings.

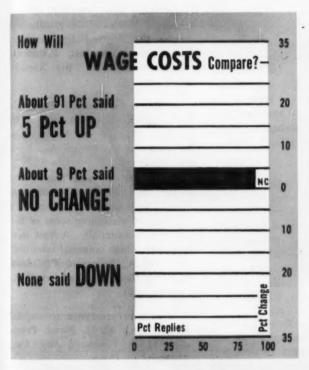
Competition from foreign machine tools in the domestic and world markets are causing headaches among some U. S. builders. Low wage rates in foreign plants offer considerable price competition.

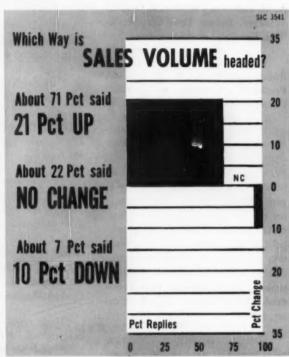




Moderate Comeback

Percent of Rep	lies by Plar	nt Size:
Plant Size, No. of Workers	Total Plants by Size	Replies from Group by Size
50 to 99	32 Pct	35 Pct
100 to 249	33 Pct	27 Pct
250 and over	35 Pct	38 Pct





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THE IRON AGE, January 1, 1959

What Industry Executives say:

Q: "What technical development or marketing problem do you feel will have the most important effect on your industry during 1959?"

"The impact of increasing quantities of low cost made from foreign sources, will ultimately compel American producers to discard their obsolete equipment and methods, if they want to retain their markets. The machine tool market for 1959 (in my opinion) is definitely replacement." A. V. Bodine, President & Treasurer, Bodine Corp., Bridgeport 5, Conn.

"Automation and labor saving machinery largely in the high production industries such as auto and agricultural implements. Government buying for defense may help."

A. M. Johnson, President & General Manager, Barnes Drill Co., Rockford, Ill.

"Introduction of numerical controlled machines." F. J. Trecker, President, Kearney & Trecker Corp., Milwaukee 14, Wisc.

"I believe that several new machines in our line plus general labor peace in the larger industries and the election out of the way, will all tend to improve capital spending in general and result in more business for us. Many industries must modernize to stay in business in a competitive sense and therefore should take advantage of today's more productive and more accurate machine tools." C. M. Beach, Vice President, Heald Machine Co., Worcester, Mass.

"Foreign competition. Machine tools from Germany, Italy, England come into the U. S. A. at about one-half our selling price. Main problem is the labor cost differential—U. S. A., \$3.00 per hour, foreign \$0.80 per hour. A. L. McKay, Vice President & General Manager, Cincinnati Bickford Div., Cincinnati, Ohio.

"The largest factor in capital goods will be the prospect of accelerated inflation. Rising prices will spur faster buying as well as the increasing awareness of obsolescence and the high manufacturing costs resulting from it in today's competitive markets." N. D. MacLeod, Jr., Vice President & General Manager, Abrasive Machine Tool Co., E. Providence 14, R. I.

"Slow activity in metalworking will depress the machine tool industry most of 1959." Thomas Kattnig, President & General Manager, Kempsmith Machine Co., West Allis, Wisc.

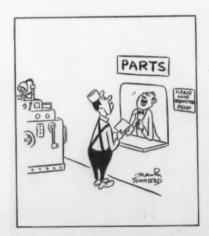
"Foreign competition at very low prices." R. E. LeBlond, President, R. K. LeBlond Machine Tool Co., Cincinnati 8, Ohio.

"Competing with foreign makes of machine tools, manufactured at labor rates about 25 pct of our own, and delivered in this country at prices 3/3 to 3/4 of ours. These machines are well designed and well built, and even our own government is purchasing them in large quantities because of the price differential at a time when our own machine tool industry is in a severely depressed state." H. D. Marshall, Vice President-Manufacturing, Gallmeyer Livingston Co., Grand Rapids, Mich.

"In our own business we anticipate increased sales during 1959 through the introduction of several new automatic tracer and tape-controlled milling and profiling machines of single-spindle, multi-spindle and multi-station transfer types."

G. Gorton, III, President, George Gorton Machine Co., Racine, Wisc.

"High costs in face of foreign competition. Rising costs with low tariff and no import barriers will make it more difficult to maintain volume high enough to show a reasonable return on investment." E. A. Dunning, Vice President & General Manager, Edlund Machinery Corp., Cortland, N. Y.



"Parting is such sweet sorrow, but we're out of what you want, so come back tomorrow."

"Break-even prices being quoted by competition."

"We look for no new developments which will have a significant effect on the industry. Any change will have to come about through a change in tax laws which would encourage the replacement of obsolete equipment. Some protection against imported goods would greatly increase the demand for machine tools." Kurt Hanchett, President, Hanchett Mfg. Co., Big Rapids, Mich.

"There is a tremendous new market in electrolytic metal removal. In the last 45 days, our business on this class of equipment has been tremendous.

"Our research and engineering departments are working on new pieces of equipment to be used with methods of machining some of the new space materials. A vast new field with a high potential sales outlet." W. A. Ferguson, President, Standard Electrical Tool Co., Cincinnati, Ohio.

"Customer resistance to capital expenditure." C. H. Bland, President, H. P. Townsend Mfg. Co., Elmwood 10, Conn.

"Solid fuel propellants."

"Capital equipment, if increased, will be beneficial." P. C. Cooke, President, Toledo Pipe Threading Machine Co., Toledo, Ohio.

"Development of tape controls for milling machines." Charles Straus, President, U. S. Burke Machine Tool Co., Cincinnati, Ohio.

"The inroads of foreign machine tools in the American market is a serious threat to our industry growth and to our entire standard of living. We cannot compete with cheaper labor of Europe. Both our Government and American labor leaders must awaken."

"Technical — Numerical control systems. Marketing — Obsolescence and desire for greater accuracy in machine tools. Particularly for those used in defense programs."

MODERNIZE NOW!

INCREASE PRODUCTION

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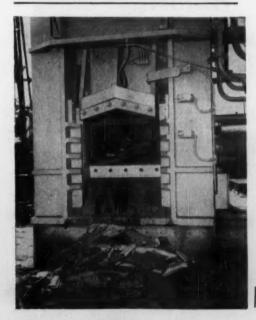
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DOWN COSTS!



HARRIS **BS-350** BALER-SHEAR

AUTO FRAMES and bulky scrap work through easily. The Harris Baler-Shear was ates the principles of baling and shearing.



designed to eliminate problems arising from the preparation of bulky scrap. It incorpor-

size of charging box 264 x 83 x 41" shear opening height20" shear opening width shear force350 tons floor space required55' x 20'

HARRIS FOUNDRY & MACHINE CO.

Hydraulic Engineers Since 1889

CORDELE, GEORGIA

▶ Talk with a Man from Harris

Malleable Founders Are Hopeful

Malleable executives know they have a big job to do.

But they believe hard selling. conversions, and sales promotion will bring sales and profit improvements in 1959.

 Malleable foundrymen apparently believe that business has no direction to go but up.

After a year in which monthly shipments fell off as much as onethird when compared with the previous year, nearly everyone in the industry expects to see their profits on the upgrade.

They don't expect it to be an easy job. Many believe they have their hands full in holding their own markets. But just as many believe there is a big opportunity of gaining new customers by conversions to malleable.

They are starting the year with a slightly bigger level of backlogs than a year ago (28 days compared with 22) and are counting on a 20 pct increase in sales volume in 1959.

Although most metalworking expects to see a major improvement during the year, malleable foundrymen are more optimistic than most. A full 92 pct believe sales volume will go up, against only 8 pct with a pessimistic attitude. Estimates average out to the collective figure of 20 pct gain in volume this year.

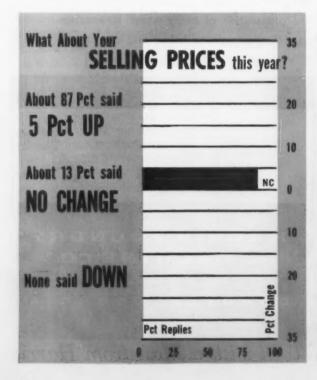
In fact, malleable foundry executives show a significant degree of unanimity in their outlook for the year. There is little dissent apparent in answering questions on prices. profits, wage costs and sales volume as indicated in charts.

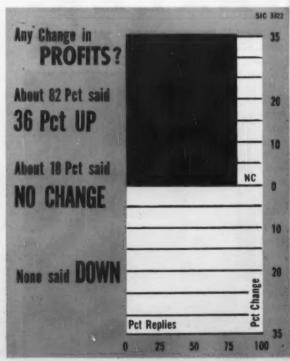
On wages, 92 pct expect they will give ground on wages and only 8 pct believe they can hold the line. The collective estimate indicates average wage costs will go up 5 pct. None went on record predicting a wage decline.

Almost as many, 82 pct, believe profits will go up. With the industry almost unanimous in predicting wage and other cost increases, and still counting on better profits, the inevitable result apparently will be higher prices.

Another factor contributing to malleable foundrymen's optimism is the new advertising program of the Malleable Founders' Society. One thought is that 1959 may be too early to show really positive results, but they are looked for by 1960.

Data for backlogs included in this report are weighted on the basis of employment in responding companies.



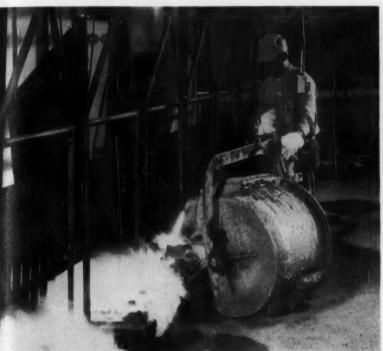


Of a Big Sales Gain

Percent of Replies by Plant Size:

Total Replies
Plant Size, Plants
No. of Workers By Size By Size

50 to 249
250 and over 56 Pct 50 Pct



Central Foundry Div., General Motors

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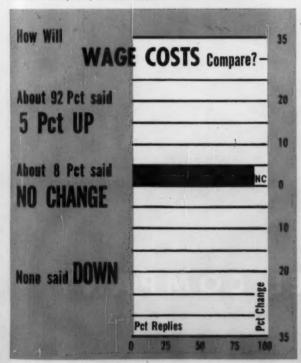
What Industry Executives say:

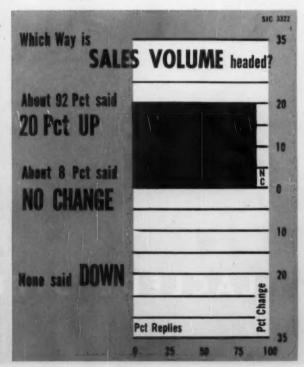
Q: "What technical development or marketing problem do you feel will have the most important effect on your industry during 1959?"

"Shell moulding."

"More improvement in production equipment. Strive for lower man hours."

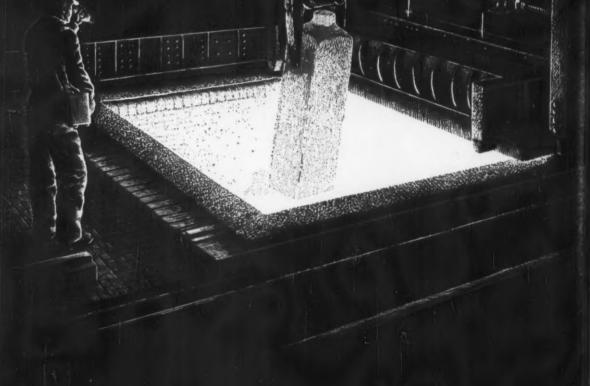
"I feel the biggest marketing problem in the coming year is for malleable iron foundries to regain current markets from conversions and to win their full share of new







Producers of Quality Steel for Construction and Industry



LACLEDE STEEL COMPANY

of

markets. This can only be done by forceful education, advertising, and sales contacts of the men who actually control the specification of materials purchased." H. L. Kirsh. President, Kirsh Foundry, Inc., Beaver Dam, Wisc.

"New car sales."

"The greatest marketing problem is apparently the ability to absorb continually increasing costs, since our equipment is the most efficient in our industry as of the present time. Our further improvements in efficiency are promising."

"Diversification and conversion to malleable iron from competitive materials." T. Tower, Secretary, Westmoreland Malleable Iron Co., Westmoreland, N. Y.

"Improved product, doing more sales development (conversions), producing casting in such a manner so as to reduce or eliminate machining by customer, being sure to maintain promised delivery schedules." H. P. Blumenauer, President, Albany Castings Co., Inc., Voorheesville, N. Y.

"Advertising program of Malleable Castings Council." W. S. Roby, President, Peoria Malleable Castings Co., Peoria, Illinois

"Continued further acceptance of nodular or ductile iron. This is now 10 pct of our production, will be 20 pct in 1959."

"Aggressive selling and a better marketing program have been lacking in the industry for a long period." E. C. Brust, President, Eastern Malleable Iron Works, Naugatuck, Conn.

Reprints of the report for this or other specific industries are available as long as the supply lasts. You may obtain a copy from Reader Service Dept., The IRON AGE, Chestnut & 56th Sts., Philadelphia 39, Pa.

PACKAGED AIR HEATERS by THERMAL

Extreme compactness, high efficiency and versatility of operation are the chief characteristics of the THERMAL Type CA direct fired air heater. Designed around the high velocity THERMAL burner, it normally requires no refractory, since combustion is limited almost entirely to the burner itself. Adding to its versatility, the CA air heater performs equally well on gas, oil or combination firing and can be adapted to all pressure levels.

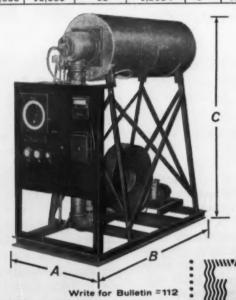
fired

Type CA air heaters are most frequently sold as "packaged" units complete with all necessary safety and control apparatus. These units will provide outputs ranging from 200,000 BTU/hr to better than 30,000,000 BTU/hr and at temperatures from 300F to 1500F or higher.

TYPICAL SIZES . . .

Listed below are the overall dimensions of a few of the dozens of output, temperature, and flow combinations possible in these heaters. Figures are for atmospheric pressure units. Higher pressure heaters would be smaller.

BTU/hr	AIR FLOW scfm	TEMP. IN	TEMP. OUT	A ft.	B ft.	C ft.
800,000	1,000	60	750 F	21/2	41/2	4
2,500,000	5,000	60	500 F	4	7	6
4,000,000	16,000	700	900 F	7	11	8
10,000,000	8,500	60	1,000 F	51/2	10	8
15.000.000	10.000	60	1,200 F	6	12	. 8



Thermal Research & Engineering Corp.

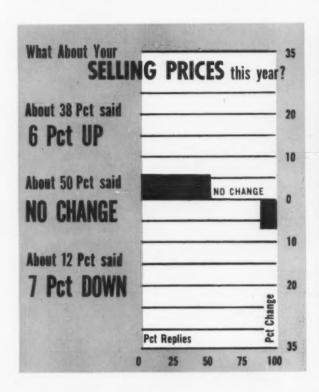
CONSHOHOCKEN . PENNSYLVANIA REPRESENTATIVES IN PRINCIPAL CITIES

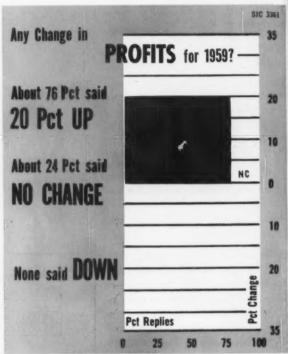
Other Thermal Products & Services:

Gas, Oil & Combination

Burners
Heat Exchangers
Gas Generators
Submerged Combustion
Combustion & Heat
Transfer Equipment

Nonferrous Foundrymen Push





Three out of four expect a nice sales gain this year, with a third expecting to raise prices about 6 pct.

However, half say they'll hold the line on prices.

 New alloys and new molding methods are the trump cards which many nonferrous foundry executives will play this year in their drive for better sales and profit ratios.

Most of the industry is quite optimistic. Some 73 pct of the executives who replied to this IRON AGE survey expect to see sales up by an average of 16 pct. One predicted a sharp drop in sales and profits, a reply which is not included in the accompanying charts because it would distort the picture. The others see no change in sales volume.

More optimistic than metalwork-

ing in general, 76 pct of nonferrous foundrymen look for an average 20 pct increase in profits.

How will they do it? Shell molding, closer tolerances, high strength aluminum alloys, permanent mold magnesium castings in both aluminum-zinc and high temperature thorium alloys are some of the trends you can expect this year.

The trend toward wider automotive use of aluminum may not be entirely a blessing, said one executive, if it brings more iron founders into the aluminum field. Like ferrous foundries, a number of marginal aluminum foundries have fallen by the wayside. Often this was because of lack of cost knowledge or unwillingness to face cost facts; sometimes it was an equipment or a marketing problem. In any event, it took some of the price-cutting pressure off those who remain.

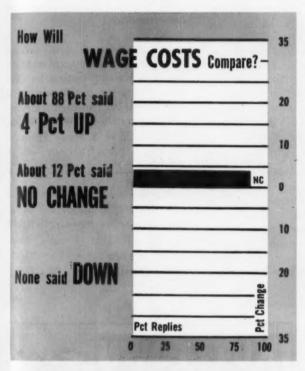
In many cases, modernization has been the answer to the profits squeeze. This has been coupled with new methods and products and an awareness of the marketing concept in the more progressive companies.

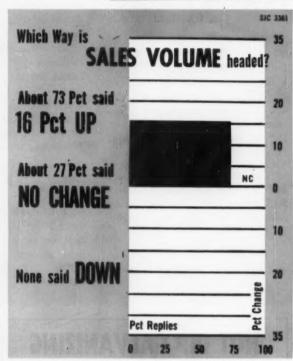
Of the four foundry fields covered in this survey, the nonferrous shops have by far the best backlogs, averaging 54 days production going into 1959. While this is 12 below the figure at the end of 1957, it is 10 days larger than the steel foundries and about double those of the gray iron and malleable foundries. Backlog data, like those for inventories, are weighted on the basis of the number of plant workers in responding companies.

Details on backlogs and inventories are shown in the charts at the front of this section.

New Alloys, Methods

Percent of Rep	lies by Plan	nt Size:
Plant Size, No. of Workers	Total Plants by Size	Replies from Group by Size
50 to 99	_	_
100 to 249	61 Pct	79 Pct
250 and over	39 Pct	21 Pct





Reynolds Metals Corp.

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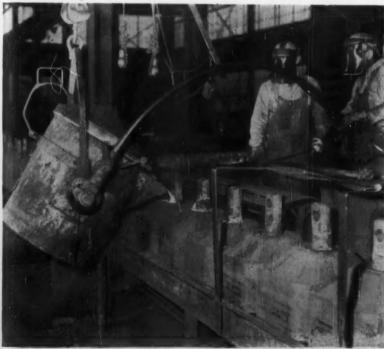
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What Industry Executives say:

Q: "What technical development or marketing problem do you feel will have the most important effect on your industry during 1959?"

"In the commerical nonferrous foundry industry we face an increasing threat from captive customer operations. We must determine the production level at which we can earn the most consistent profit and adjust our markets to support this continuing level.

"This can involve cultivating closer market areas by increased

quality, production scheduling and service while maintaining present price levels on a more profitable basis." B. A. Lawson, Vice President Marketing, Monarch Aluminum Mfg. Co., Cleveland, Ohio.

"Rising costs versus customer demand for lower prices. Larger foundries who know their costs have a difficult time, because to many small foundries with less 'cost consciousness' give in to buyer pressure." E. T. Kartin, President, Reliable Castings Corp., Cincinnati, Ohio.

"Greater use of aluminum in cars, and new uses in other products."

S. D. Den Uyl, President, Bohn Aluminum & Brass Corp., Detroit, Mich.

"We believe that new advances in shell-type investment casting techniques will greatly broaden the fields of application and should lower user costs." J. H. Morison, President, Hitchiner Mfg. Co., Inc., New Hampshire.

"We are a 100 pct aluminum foundry. Severe competition is driving marginal foundries out of business which under normal conditions should eventually result in better prices.

"However, the trend from iron to aluminum for automotive use will attract some iron foundries into aluminum — resulting again in severe profitless competition." L. A. Paukrat, Executive Vice President, Quality Aluminum Casting Co., Waukesha, Wisc.

"Improved equipment and increased capital expenditures will reduce manufacturing costs to improve profit ratios. In a fiercely competitive industry, upgrading of facilities on a continuing program is an absolute necessity for survival." R. R. Dreibus, President, Harvill Corp., Los Angeles, Calif.

"Imports of finished goods."
Oscar Zielke, President and General
Manager, Product Engineering Mfg.
Corp., Bridgman, Mich.

"The development of high strength aluminum alloys should improve sales for jobbing permanent mold foundries.

"The substantial cost savings demonstrated in permanent molding of magnesium alloy castings for missiles increase use of this process in both the Al-Zn and high temperature thorium alloys." W. C. Smith, President, H & S Metal Products Co., Los Angeles, Calif.

Reprints of the report for this or other specific industries are available as long as the supply lasts. You may obtain a copy from Reader Service Dept., The IRON AGE, Chestnut & 56th Sts., Philadelphia 39, Pa.

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KUTZTOWN

creates a 24" DUPLEX STRAINER BODY

This large casting was dry sand molded, using Class 30 cast iron with 1% Nickel added.

Dimensions

Barrels
31¼" I.D. 33¼" O.D.
56½" high.
Lower Barrel Flanges
41" O.D. 30" I.D.
with cast lugs,
2" thick
Side Outlet Flanges
32" O.D. 24" I.D.
11½" thick.

Weight - 9260 lbs.



For many years Kutztown foundrymen have been molding medium to large castings in dry sand, molding them perfectly in large pits. Because they are so massive they are more efficiently and economically made in pits where there is no necessity for having large, cumbersome iron flasks. However, whatever method of casting is used—dry sand, loam or machine molding—you can be certain that the "sculptors" of Kutztown are skilled in the practical art of making high quality castings.

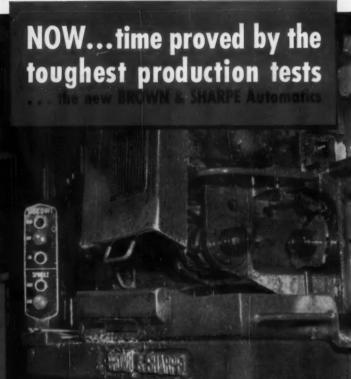
We'll be happy to place your name on our mailing list to receive regular issues of the "Kutztown REVIEW."

KUTZTOWN FOUNDRY & MACHINE CORP.

KUTZTOWN, PENNSYLVANIA

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takes stock to 1/2" diam



Day by day, more in-plant records prove the production possibilities of the new No. 00 and No. 2 Brown & Sharpe Automatic Screw Machines.

"33% higher production . . .

One manufacturer boosted production from 257 to 342 pieces per hour. The 33% gain includes a reduction in drilling time of 15%, using the improved deep drilling arrangement.

"Save up to 92% in production time"

Another manufacturer, by eliminating secondary operations necessary with old machines, saves up to 92% in production time, and meets the highest standards for surface quality.

"tolerances held to .0005" - rejects to 1%"

From every aspect - accuracy, efficiency, economy - the new Automatics are delivering the advantages Brown & Sharpe designed into them.

Figure the comparable savings you can make in your operations with the extra speed, precision, adaptability — the easier setups and extended tool life. You'll see why so many buyers say, "They pay for themselves in record time." For complete details, write: Brown & Sharpe Mfg. Co., Providence 1, R. I.

PROGRESS IN PRECISION FOR OVER 125 YEARS MACHINE TOOL DIVISION

MILLING . GRINDING . SCREW MACHINES MACHINE TODE ACCESSORIES



1959

Pump Makers Gear Hopes to

Chemical industry prospects add to those for all types of construction to offset lack of zip in industry expansion.

It's 50-50 on higher prices but big sales gain is seen.

That segment of the pump and compressor industry which is geared to construction of roads, housing, school and commercial buildings is in a fairly cheerful frame of mind. Those who sell to industry are not quite as optimistic. But several industrial areas look promising: Chemical processing and petroleum refining should be up this year. Shipbuilding should hold level.

And there is a heavy backlog of water, sewage and industrial waste treating facilities—the former to catch up with population gains, the latter to comply with stream

pollution ordnances.

Going into '59, makers of pumps and compressors report a backlog only 4 pct below that at the beginning of the year-75 days now vs. 79 days a year ago. But 64 pct of respondents, weighted by plant size, told The IRON AGE that they have smaller component inventories than they had a year ago. And their raw materials stocks have been cut even further.

Chances of a price increase in this field are about 50-50, with half the reporting executives expecting to raise prices an average of 5 pct, the rest holding steady.

Sales volume, which is off considerably from the '57 level should go up, say 83 pct of respondents. Average gain predicted: 18 pct. None see a decline but 17 pct expect their volume to hold at the 1958 level.

Nearly 60 pct hope for profits to be higher, averaging 18 pct. Some 16 pct fear a 12 pct drop, but one in four expects no change this year.

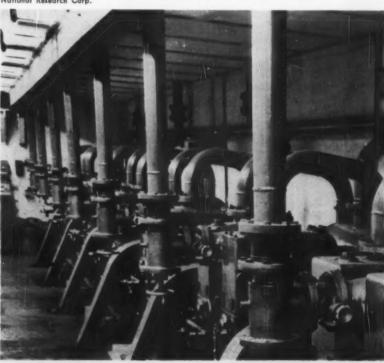
In this field, as in the rest of metalworking, another 5 pct increase in wage costs is feared by nine out of ten respondents.

Research and development have been pushed by a number of pump and compressor makers during the past year. Application of fluid power to automation is promising.

You can expect market planning and more intensive sales efforts in the industrial field, according to reports from several manufacturers.

The box at the upper right, "Percent of Replies by Plant Size", shows how plant size of responding companies compares with the plantsize pattern for this industrial group as a whole.

National Research Corp.



What **Industry Executives** say:

Q: "What technical development or marketing problem do you feel will have the most important effect on your industry during 1959?"

"Foreign competition." A. M. Ruthman, Vice President, Ruthman Machinery Co., Cincinnati, Ohio.

"Pent up backlog of need for water, sewage treatment, and industrial waste treatment facilities to reduce steam pollution of which there is a growing public concern, and also to handle burgeoning population increase." J. L. Ledeen, Continued

New Construction

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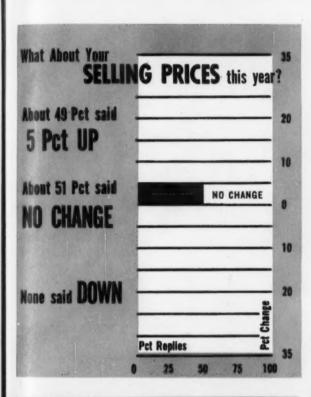
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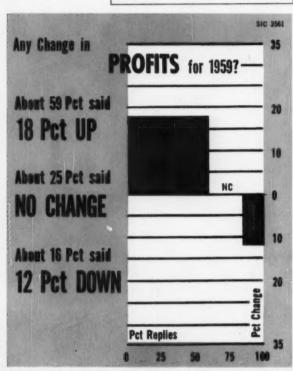
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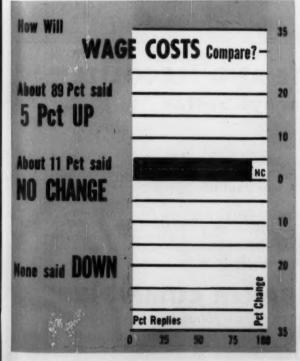
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Percent of Rep	lies by Plan	nt Size:
Plant Size, No. of Workers	Total Plants by Size	Replies from Group by Size
50 to 99	38 Pct	37 Pct
100 to 249	37 Pct	51 Pct
250 and over	25 Pct	12 Pct







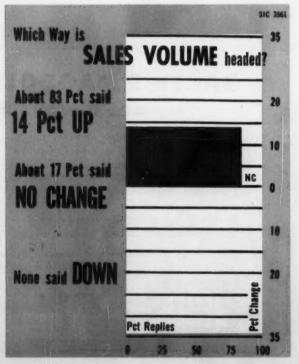




Photo courtesy of Jones & Laughlin Steel Corporation

BAKER'S MAGDOLITE AND JEBCOLITE are always 5 ways better

Continued research and development throughout the years, plus The J. E. Baker Company's precisely controlled manufacturing methods, have resulted in the superior, properly burned, grain-sized Magdolite and Jebcolite particles which help provide:

More uniform ingots—increased ingot production—increased furnace efficiency—lower

refractory costs—less defective production material.

Magdolite and Jebcolite* are the original dead-burned dolomites that offer better composition, preparation, strength, economy and quality. Don't say "dolomite." Save dollars. Specify Baker's Magdolite for open hearth and Jebcolite for electric furnace use.

* Jebcolite has the same superior chemical, physical and mineralogical characteristics as Magdolite and differs only in grain size which is designed specifically for electric furnace application.



SINCE 1889

THE J. E. BAKER COMPANY

YORK, PENNSYLVANIA

PLANTS: BILLMEYER, YORK, PENNSYLVANIA - MILLERSVILLE, OHIO

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General Manager, Ralph B. Carter Co., Hackensack, N. J.

"New products for new markets."

N. Shultz, Vice President, Racine Hydraulics & Machinery Inc., Racine, Wisc.

"Larger takeover of missile spending may hold down some spending that would otherwise go to aircraft." E. N. Freeman, Freeman Co., Yankton, S. D.

"Due to the fast-moving space technological race, it will be very hard for our industry to maintain the semblance of a thorough organized approach to new products and general marketing areas. The increase in government spending both as prime contractors and subcontractors will place emphasis to a great extent on price-when it should be placed upon technical know-how and ability. It is also possible that certain types of contracts will be let due to political expediency rather than to vendor ability." H. D. Stone, Sales Manager, N R C Equipment Corp., Newton, Mass.

"Extreme competition, extended use of plastics, better packaging, tendency on part of manufacturer to make parts he formerly purchased." W. F. Deming, President, Deming Co., Salem, Ohio.

"Most important needs: Resumption of plant expansion program in chemical process industries. Continuation of high level in ship-building." D. B. Gilman, President, Warren Steam Pump Co., Inc., Warren, Mass.

"Road building and inflation."

F. P. Szasz, General Manager, General Hydraulics, Inc., Bucyrus, Ohio.

"Shipbuilding, air conditioning and commercial building, schools, hospitals, office buildings." F. S. Main, General Manager, Aurora Pump Co., Aurora, Ill.



Patronize your

local steel service center

for "On the Spot" Deliveries of

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cold finished steels



Their large, diversified stocks insure fast, dependable shipments of the grades, sizes and quantities you currently require.

For positive uniformity, ultimate machinability, superior finish and longer tool life be sure of these production advantages by specifying WYCKOFF.



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Branch Offices in Principal Cities

Works: Ambridge, Pa., Chicage, III., Newark, N.J., Futnam, Conn.

WYCKOFF STEEL PRODUCTS \star Carbon, Alloy and Leaded Steels \star Turned and Polished Shafting \star Turned and Ground Shafting \star Large Squares \star Wide Flats up to 1234" x 2½" and 14" x 1½" \star All types of Furnace Treated Steels including Carbon Corrected Steels

, 1969

Most Contract Stampers Expect

Two out of three expect to raise prices this year. While three out of four see better sales, only half predict higher profits.

With 34-day backlogs, most have cut inventories.

By and large, contract stampers expect just about the same increase in sales this year as metalworking in general. But their backlogs going into 1959 are generally lower than those in most other segments of metalworking.

While the Standard Industrial Classification (SIC 3461 "Metal Stampings") includes captive shops, The IRON AGE surveyed contract stampers only so as to exclude companies where contract stamping may be only a small part of the total operation.

Executives replying to the survey estimated that their order backlogs at year's end would be 34 days, against a figure of 40 days at the end of 1957.

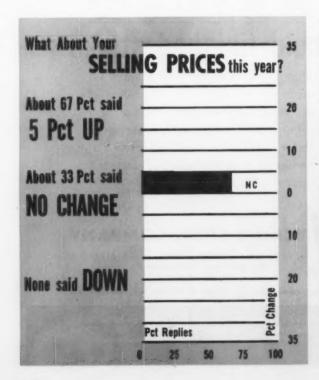
Inventories of raw materials (steel, aluminum, brass, etc.) are below those of a year ago in 65 pct of plants on a weighted basis. Some 23 pct reported them about the same and 12 pct are higher than they were a year ago. Weighting is on the basis of plant employment so that a large inventory in a small plant will not distort the picture. This weighting is applied to backlogs too, but replies on sales, profits, etc., are unweighted individual re-

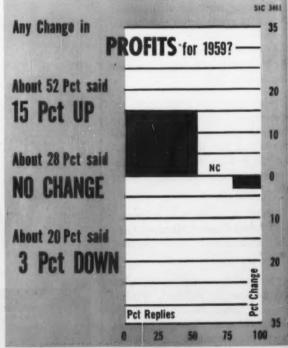
You can expect about two-thirds of stampers to go after a 5 pct price increase although the other third expect to hold at current levels. How this will be achieved with nine out of ten expecting further wage pressure is a poser. Yet many say prices are too low now.

For one thing, inflation is making automation and new equipment hard to achieve in this field. Press builders have been acutely aware of this during the past year.

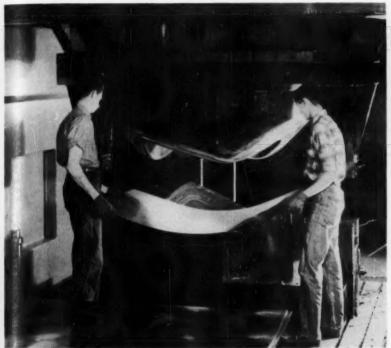
It may explain why stampers don't expect to show the profit improvement of metalworking in general, where 60 pct of respondents are looking for an average profit increase of 23 pct. For contract stampers the comparable figures are 52 pct saying "Up about 15 pct" on the average. And 20 pct fear profits may dip another 3 pct.

Here, as elsewhere, higher sales volume and a squeeze on profits seem to be the expected pattern. For 72 pct of the stamping executives expect their sales to average 16 pct better than they did last year.





Better Sales in '59



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Percent of Rep	lies by Plan	nt Size:
Plant Size, No. of Workers	Total Plants by Size	Replies from Group by Size
50 to 99	56 Pct	68 Pct
100 to 249	28 Pct	16 Pct
250 to 499	7 Pct	12 Pct
500 and over	3 Pct	4 Pct

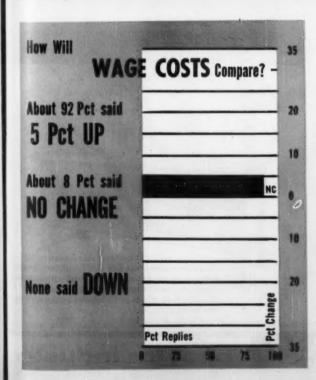
What Industry Executives say:

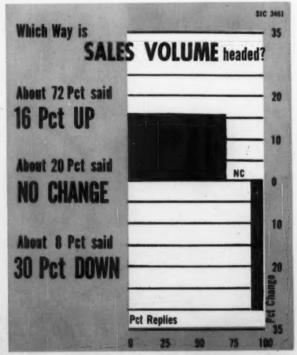
Q: "What technical development or marketing problem do you feel will have the most important effect on your industry during 1959?"

"Keeping up with inflation is our greatest problem. Makes it very hard to replace old equipment at current prices." C. C. Higgins, President & Treasurer, Worcester Pressed Steel Co., Worcester, Mass.

"Technically: 'Cold Extrusion.' Marketing: 'Make or Buy.'" C. C. Caditz, President, Northern Metal Products Co., Franklin Park, Ill.

"Personal contact selling."





A Complete Line of Lindberg



GTV-60 Vertical Tube Atmosphere Furnace: This furnace is ideal for numerous pilot plant or laboratory applications requiring protective atmosphere, cooling chamber and accurate stepless temperature control up to 2750° F.

Write for Bulletin T-1088

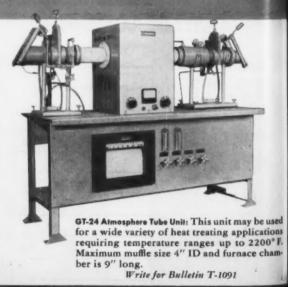
3 KW High Frequency Induction Unit: This unit has been designed for high frequency induction heating of both ferrous and non-ferrous materials, to any desired temperature up to 4200° F.

Write for Bulletin T-1093



Wherever heat is applied to industry there has long been need for economical experimentation beyond laboratory research and before actual production. Lindberg has now filled this need with this complete line of furnaces for pilot plant use. These furnace provide, at moderate cost, means for developing techniques and methods for industrial heating applications under actual production standards ordinarily impossible to get with research laboratory equipment. Beyond this, they are generally usable for small





BERG heat for industry

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Furnaces for Pilot Plant Use

GB-50 Atmosphere Box Furnoce: This general purpose heat treating furnace is designed for heavy and continuous duty at all heat levels up to 2500° F., but is capable of operation at 2700° F. for short or intermittent runs. It has a clear working area 6" wide by 12" deep by 5" high.

Write for Bulletin T-1087



RB-40 and RB-41 Box Furnaces: These non-atmosphere box furnaces provide precise temperature control up to 2000° F. Available in two chamber sizes: (RB-40) 4" by 4" by 10½", (RB-41) 5½" by 7½" by 14¼".

Write for Bulletin T-1086

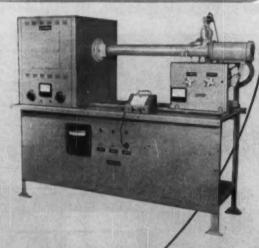


production runs of small parts. Lindberg's long experience in the application of heat to industry has made possible the development of this useful pilot plant line. Lindberg's staff of engineers and technicians is also available to assist you in applying these furnaces, or any type of Lindberg equipment to your specific industrial heating problems. Consult your nearest Lindberg Field Representative (see your classified phone book) or write us direct for detailed information and descriptive bulletins.



G7-34 Atmosphere Tube Unit: This unit may be used for a wide variety of heat treating applications requiring temperature ranges up to 2750° F. Chamber 10" long, maximum tube size 4" ID. Available as floor or bench model.

Write for Bulletin T-1090



or-25 Vocuum Retert Unit: This unit makes it possible to investigate vacuum metallurgy with a minimum investment. Drovides temperatures up to 2150° F. with vacuum to 0.5 micron.

Write for Bulletin T-1085

Pilot Plant Equipment Division

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LINDBERG ENGINEERING COMPANY 2452 West Hubbard Street, Chicago 12, Illinois

Steel Forgers Buck Trend to C

Qualified optimism is the rule in the steel forging industry. Most hope for better sales and profits.

It's a tough fight. Biggest problem is trend of major users to do their own steel forging.

 During the past year, shipments of steel forgings dropped off as much as 30 pct from year-ago comparisons.

But in the fourth quarter, business picked up to respectable levels. On the strength of this comeback, and generally optimistic predictions for their major customers, steel forgers are confident of a better year this year.

Executives in this group of metalworking are generally optimistic, but in a modest way. Although 83 pct expect a sales comeback this year, the average predicted improvement is an unspectacular 17 pct gain.

In profits, 76 pct expect improvement, and this group expects an upturn of about 18 pct. A year ago, with the handwriting on the wall, 58 pct expected a decrease in their profits. Looking back over the disappointing recession, this group had the dubious satisfaction of seeing their gloomy predictions fulfilled.

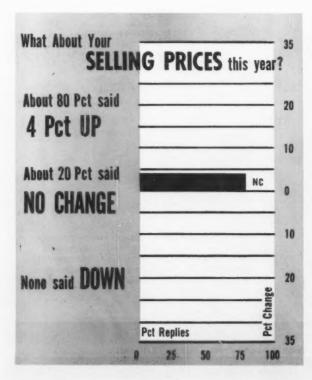
And a hard core of pessimists lingers. Although three-quarters of the group look for greater earnings, and 19 pct expect no change, 5 pct expect earnings to drop over 30 pct!

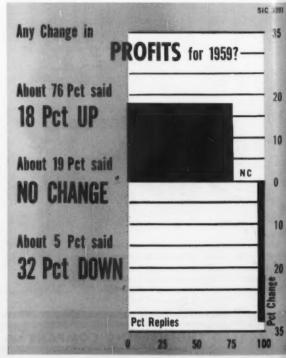
The reason for this qualified optimism probably lingers in the fear that some of the markets are being lost, either to captive shops or to other processes. In regard to the latter, forward - looking companies are determined to take advantage of new processes and advancements in metallurgy to prevent inroads and also to go after new markets.

Forgers view the auto industry with misgivings. It has been, and probably still is, their biggest market. But while they are looking forward to a better automotive year, some acknowledge the unpleasant fact that automakers are "pulling work into their own plants, which was formerly done by suppliers."

With virtually every steel forger reluctantly forecasting a small wage increase, about 4 pct, the price trend is up, about the same amount. A minority, 20 pct, believe they can hold prices.

Steel foundries have cut their inventories, for the most part, with 66 pct reporting lower stocks of raw materials and 52 pct holding lower stocks of finished goods than a year ago.





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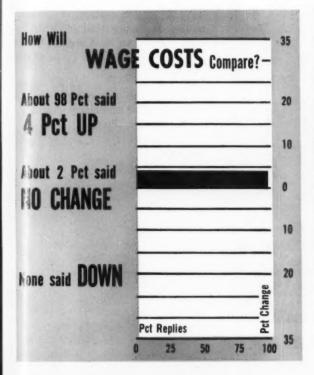
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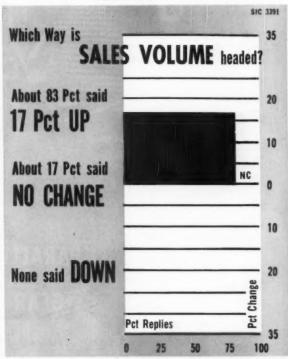
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Pct Change

. 1959

Percent of Rep	lies by Plan	nt Size:
Plant Size, No. of Workers	Total Plants by Size	Replies from Group by Size
50 to 99	31 Pct	36 Pct
100 to 249	40 Pct	40 Pct
250 and over	29 Pct	24 Pct





Eaton Manufacturing Co.



What Industry Executives say:

Q: "What technical development or marketing problem do you feel will have the most important effect on your industry during 1959?"

"Vacuum pouring." A. O. Schaefer, President, Pencoyd Steel & Forge Corp., Manayunk, Phila., Pa.

"Present signs indicate the industry is hastening toward full recovery from the recent recession. If industry, labor and the federal government can slow down the climb of inflation, 1959 should prove a solid

Continued



Maxi-Power Parallel Shaft Drives. Simple. balanced design, fewer moving parts, heavy duty construction, efficient lubrication and conservative ratings make Maxi-Power drives the logical choice for critical applica-

You can depend on Maxi-Power Drives to produce maximum performance with minimum attention because they're built for just that kind of service.

tions and severest operating conditions.

Write for Engineering Manual MPB . has complete details and data. There's no obligation!



FOOTE BROS. GEAR AND MACHINE CORPORATION 4565 SOUTH WESTERN BOULEVARD . CHICAGO 9, ILLINOIS

and substantial year in both volume and profits." G. R. Walker, President. Walker Forge Co., Racine. Wisc.

"Our industry should start to reserve a greater portion of initial tooling charges instead of 'giving' away dies." A. N. Cornell, Vice President Sales, Cornell Forge Co., Chicago 38, Ill.

"Improvements needed in both mechanical and heating equipment." E. J. Carlson, President, Indiana Forge Machine Co., East Chicago,

"Sale of 1959 model cars." B. C. Cox, President and General Manager, Melling Forging Co., Lansing 3. Mich.

"Testing and research of high temperature alloy steels." A. B. Smith, President, McInnes Steel Co.. Corry, Pa.

"Our greatest need is to have the mills produce a more uniformly clean ingot. Nondestructive testing (specifically ultrasonic) is being required more and more daily and specifications are being written tighter and tighter." L. Dellinger, General Manager, Earl M. Jorgensen Co.. Forge Div., Los Angeles 54, Calif.



"He's definitely shop foreman material, J.B. . . . I like the way he butters me up."

ONE YALE TRUCK DOES THREE JOBS ECONOMICALLY

K-46 equally efficient in warehousing, on loading ramp, for mounting and dismounting operations

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If your requirements call for a one-truck fleet, the versatile Yale K-46 is the truck for you!

Three features give this economical Yale truck an extraordinary degree of usefulness. Compactness makes it a good narrow-aisle truck. Maneuverability makes it the perfect truck for loading and unloading on the delivery ramp. Standup cockpit permits easy, fast mounting and dismounting... gives the driver a clearer view for loading operations and aisle movement.

The K-46 is the ideal truck for profitable short

cycle operations. Compact as it is, this economical truck has *all* the features of the large Yale electric trucks. Exclusive Magnetic Cam-O-Tactor for controlled acceleration and smooth travel—rugged durability—low-cost operation—dead-man control and other safety features. Capacities, 2,000 and 3,000 lbs.

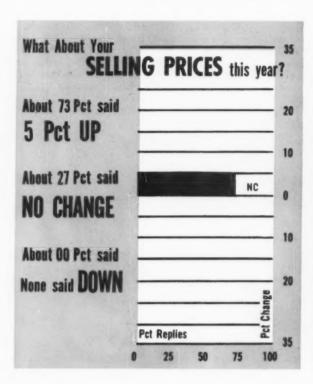
For information about this stand-up electric truck, a cost-cutter in Yale's line of electric trucks (capacities 1,000 to 200,000 lbs.), call your Yale representative, or write for brochure #5112. The Yale & Towne Manufacturing Co., Yale Materials Handling Division, Philadelphia 15, Pennsylvania, Dept. KT 1-V.

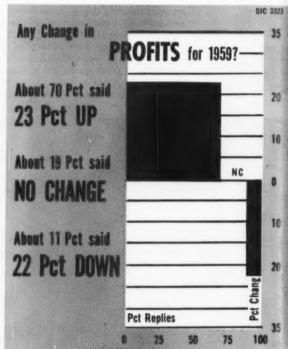


Yale Materials Handling Division, a division of The Yale & Towne Manufacturing Company. Manufacturing Plants: Philadelphia, Pa., San Leandro, Calif., Forrest City, Ark.

Products: Gasoline, Electric, Diesel and LP-Gas Industrial Lift Trucks • Worksavers • Warehousers • Hand Trucks • Industrial Tractor Shovels • Hand, Air and Electric Hoists

Steel Founders Hope to Ride





Last year was a tough one for steel founders and now they see better things ahead.

It won't be easy. The industry has an excess of capacity and competition is rough and tough.

· A comeback toward respectable sales and profit levels is indicated in the hard-hit steel foundry indus-

During the past year, the recession brought lower sales and resulting price cutting that left some founders in relatively bad shape.

Now, they view the brightening business picture with new hope, but few are permitting their optimism to run away with them.

One disturbing fact is that the industry apparently has an excess capacity. This results in competition that many believe is too tough to be healthy. In addition, founders face competition from other processes. Realizing their chief advantage is in lower costs, margins tend to be pared uncomfortably close.

Even with these misgivings, nearly all steel foundry executives are confident of an improved year. This is in direct contrast with a year ago when the majority forecast lower sales volume and diminishing profits.

This year, 85 pct expect better sales. This group, overall, forecasts a 23 pct sales gain. The remainder, with the exception of one extreme pessimist, count on a relatively unchanged sales rate.

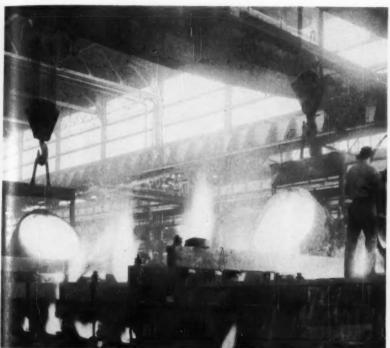
The opinions on profits are more diverse. Gains of 23 pct are expected by 70 pct of the steel founders, while 11 pct reluctantly indicate profits down another 22 pct. The remainder count on no change.

Forward - thinking foundrymen believe that they can make significant technical improvements to keep their markets from fading away and they believe this effort can be helped by realistic price policies and more market development.

Indicating steel founders' determination to resist what they believe are unhealthy price cutting policies, 73 pct forecast a definite, but modest, price boost of 5 pct. The rest will hold the line, if they can. None indicated any further price

During the year, steel foundry backlogs dropped off from 64 days (weighted average) to 44 days.

Comeback Trail



Allis Chalmers Mfg. Co.

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Plant Size, No. of Workers	Tetal Plants by Size	Replies from Group by Size
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100 to 249	38 Pct	37 Pct
250 to 499	30 Pct	28 Pct
500 and over	19 Pct	24 Pct

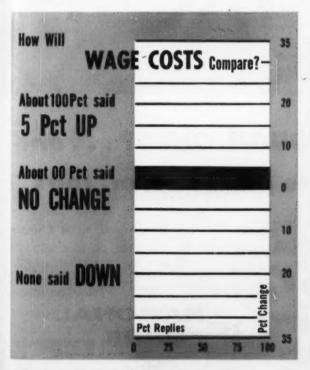
What Industry Executives say:

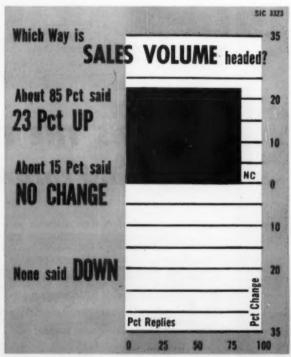
Q: "What technical development or marketing problem do you feel will have the most important effect on your industry during 1959?"

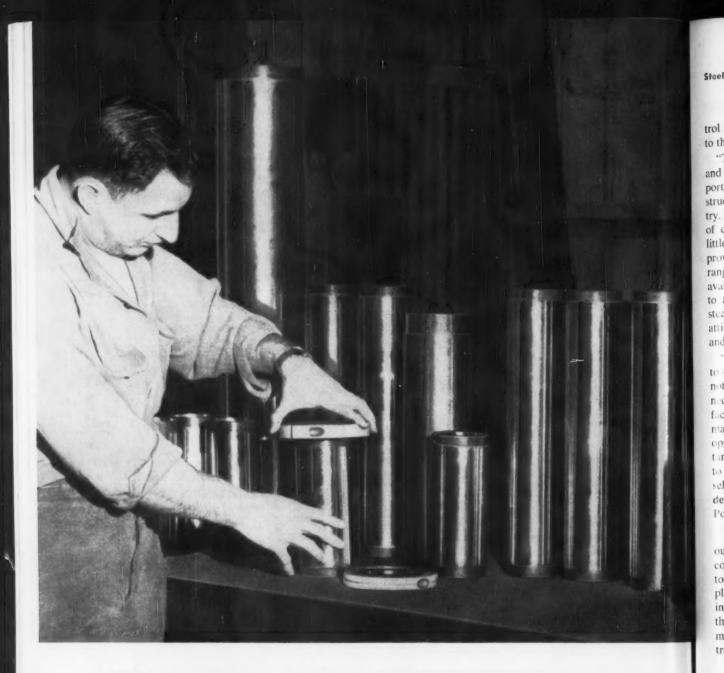
"Sand technology and shell core development increasingly narrower limits in specifications which are very often not justified by end use." E. Thys, President, Thys Co., Sacramento, Calif.

"We believe that our industry will probably make its greatest forward steps in tightening metallurgical con-

Continued







WHO FORGES THE TOUGH ONES?...and machines and chrome plates them, too?

In producing the actuator cylinders shown above, we melted the steel, forged and precision machined the cylinders, and then chrome plated the bore to provide a wear-resistant surface. National Forge did the entire job—including final honing to an 8 RMS finish tolerance $\pm .001$. Our extensive chrome plating work, a specialty of the National Forge Company, made it possible to complete the *unusual* requirements in this

tough job, from beginning to end, all at a single responsible source.

If you have an unusually tough forging, machining, or finishing job—call National Forge.



trol from preparation of the scrap to the finished product.

"The marketing problem that is and will continue to be of prime importance is the demoralized price structure of the steel foundry industry. Our industry has had a history of chronic economic ills. There is little reason to hope for any improvement with operating rates ranging from 30 pct to 40 pct of available capacity. The solution lies to a great extent in educating the steel foundry industry to a healthy attitude toward the price structure and the resultant profits.

"So long as our industry continues to earn substandard profits, we are not going to be able to invest the necessary funds in research, modern facilities, metallurgical studies, and many other phases of future development that would be most important not only to our customers but to the stability of the industry itself." R. W. deWeese, Vice President, Electric Steel Foundry Co., Portland, Ore.

"The most important factor in our business will be the rate of recovery made by new equipment sector of business expenditures for new plant and equipment. A sharp rise in this sector could bring us back to the level of 1956 very quickly. I might add such a fast recovery is extremely doubtful."

"More data has been compiled which should convince engineers that cast products are consistently reliable and superior in some cases to wrought products where proper design has been applied." W. Miller, President, Keokuk Steel Casting Co., Keokuk, Iowa.

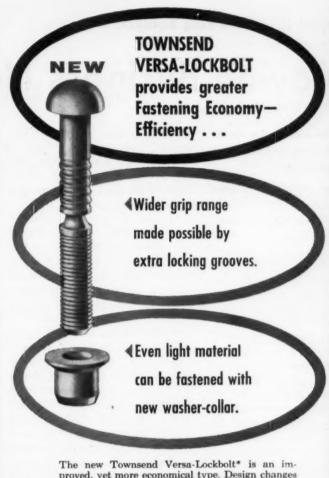
"Continued use of weldments."

H. Walsh, Vice President & Div.

Manager, Lectromelt Castings Div.,

Barberton, Ohio.

"Shell molding; CO₂ gas process in molding and core making." A. Davis, Asst. to President, Electrocast Steel Foundry Co., Cicero, Ill.



The new Townsend Versa-Lockbolt* is an improved, yet more economical type. Design changes have increased the grip range of the fasteners and make it feasible to use them in relatively oversized holes. They are more economical to manufacture and the savings are passed on to you.

The high tensile pre-load values and positive locking action which have made lockbolted joints absolutely vibration-proof in the past are also provided by the Versa-Lockbolts. The new flanged integral washer-collars make Versa-Lockbolts especially suitable for fastening even light gage materials.

The wider grip ranges provided by additional locking grooves in the Versa-Lockbolt permit a reduction in the sizes stocked, reducing inventory costs and increasing production line flexibility. Installation inspection is reduced, since hole sizes are less critical. These savings, plus the lower cost of the fasteners make Versa-Lockbolts a truly economical method of vibration-proof fastening.

For full information, write Townsend Company, P. O. Box 237-B, New Brighton, Pa.

*Licensed under Nuck patents RE 22,792; 2,114,493; 2,527,307; 2,531,048; 2,531,049 and 2,754,783



Improving Business Needs More

Most of the markets for welding equipment are looking for a good year next year.

It's logical that makers predict good sales, but are not standing still on new develop-

 Makers of welding equipment aren't standing still. They are bringing out new equipment, utilizing new products and materials.

As a result, they are optimistic that they can improve their sales and profits in 1959. But they also know they will have to use aggressive marketing and selling techniques in a competitive market.

Several problems confront the industry. Use of new materials in manufacturing will require new welding processes. Increased use of plastics tends to threaten some established welding operations en-

On the other hand, the continued trend to automation and automatic handling means more automatic and semi-automatic equipment in shops.

For the most part, makers of welding equipment see an improved sales picture this year based on improved production in their major markets. For this reason, 88 pct count on an improved sales volume this year, with the other 12 pct counting on holding their own.

Profits are also expected to go up, and relatively close to the sales volume rate. Those predicting an increase in sales count on a healthy 20 pct rise. The 75 pct forecasting an improvement in profits believe earnings should go up about 17 pct.

With 80 pct expecting a rise of 4 pct in wages, it's not surprising that most believe prices will go up. With other costs also on the rise. a 5 pct climb in prices is forecast by the 56 pct who see a price movement.

While higher sales of welding equipment are predicted for this year, one member of the group threw in a word of caution about raising selling prices.

Reasoning behind this is that higher prices may result in more cautious purchasing policies and consequently lower sales.

Probably because of a last quarter improvement in business, manufacturers in this field saw their backlogs grow to 40 days (weighted), a lengthening of 11 pct.

During the year most of the makers (73 pct) cut their inventories of raw materials. But only 36 pct cut their stocks of finished goods, with 64 pct reporting no change.

Air Reduction Co.



What **Industry Executives** say:

Q: "What technical development or marketing problem do you feel will have the most important effect on your industry during 1959?"

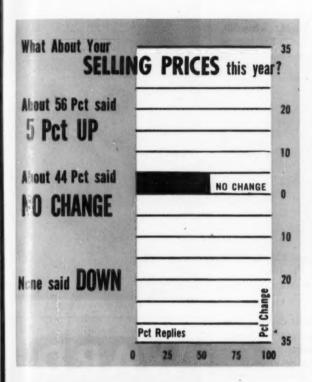
"The new jet planes using our ground power equipment." E. A. Hobart, President, Hobart Bros., Co., Troy, Ohio.

"Use of newly developed materials to improve our products-effect is good. Price cutting-effect is bad." D. H. Carrigan, Vice President, Kirkhof Electric & Mfg. Co., Grand Rapids, Mich.

Continued

Welding Equipment

Percent of Rep	lies by Plan	nt Size:
Plant Size, No. of Workers	Total Plants by Size	Replies from Group by Size
50 to 99	35 Pct	56 Pct
100 and over	65 Pct	44 Pct



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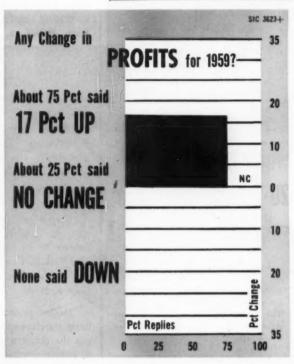
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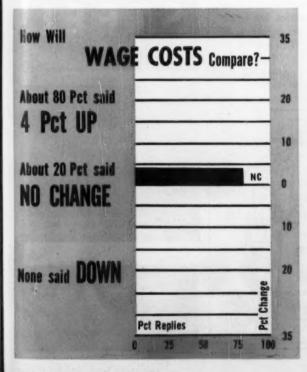
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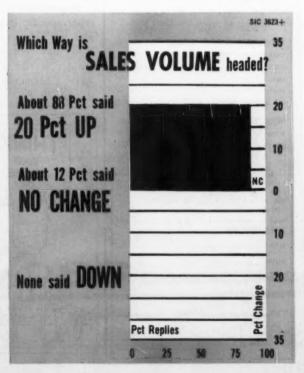
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Which piece of 20 carbon steel was gouged in 26 minutes?

These two blocks of 20 carbon steel are 7 in. square and 8 in. long. The groove is $2\frac{1}{4}$ in. deep. The block on the right took $1\frac{3}{4}$ hours to chip out. The one on the left was gouged with an Arcair torch in 26 minutes — four times faster!

You can cut, gouge, bevel or groove any metal using the Arcair method—and get dramatic cost savings with an investment of much less than \$100.

HOW DOES ARCAIR WORK? The torch utilizes air from an 80 p.s.i. air line, current from a welding machine and special electrodes to melt and remove metal. Fifteen minutes instruction is all an operator needs.

WHAT'S YOUR PROBLEM? Write us your specific problem. We'll give you a speedy and sincere answer.

U	4rcair-
	CO., 443 S. Mt. Pleasant St.
Send me mor special electr	e information on Arcair Torches an odes.
NAME	
TITLE	
COMPANY_	
ADDRESS	
CITY	STATE
MY	

Welding Equipment, continued

"New metals and plastics plus a more realistic approach to industrial distribution both by the manufacturer and the distributor. Distributors I believe will be required to do a greater portion of the direct marketing job." K. H. Schmuldt, Vice President, K-G Equipment Co., Inc., Allentown, Pa.

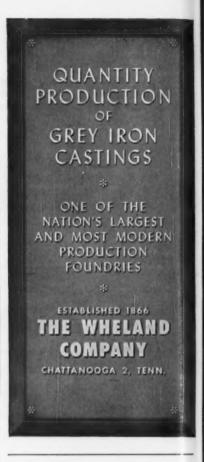
"As the steel production increases the total need for welding equipment and electrodes will increase. The trend toward costs will force the adoption of more welded construction and automatic - welding procedures."

"More competitive markets will require better tooling to reduce manufacturing costs of our products. A harder selling policy will be adopted using sales personnel with special technical training in our field." B. E. Long, President, Cayuga Machine & Fabricating Co., Depew, N. Y.

"Higher prices will cause a cautious purchasing program throughout the country unless a war scare or runaway inflation develops."

Reprints of the report for this or other specific industries are available as long as the supply lasts. You may obtain a copy from Reader Service Dept., The IRON AGE, Chestnut & 56th Sts., Philadelphia 39, Pa.







PROMPT WAREHOUSE SERVICE ONLY

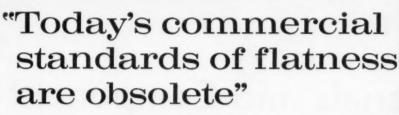
Most Complete Stock in America of

SPRING STEEL

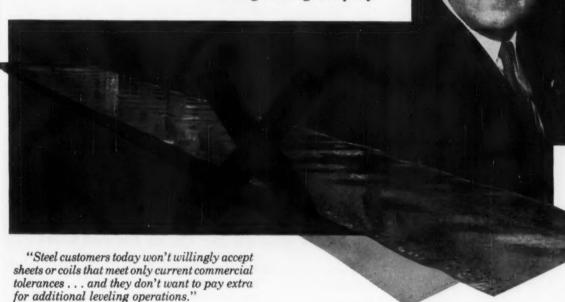
We believe that the way to sell is to carry a stock which permits satisfying any reasonable warehouse demand

878 Rindge Ave. Ext. Phone UN 4-2460 CAMBRIDGE 40, MASS.

Branch 3042-3058 W. 51st Street, CHICAGO, II Phone: Grovehill 6-2600



Says Wm. H. Rose, President of Voss Engineering Company





Raise your flatness far above commercial standards with a Voss Inverted Roller Leveler. Voss gives precision leveling at high production speeds. Successfully in use on continuous coil lines producing over 1000 tons daily, Voss Levelers equal or exceed stretcher-level flatness in most hot or cold-rolled applications, and impart high non-fluting properties to galvanized steel.

Let us demonstrate the Voss-patented features that assure you precise area control and trouble-free operation. You can enjoy the advantages which leading steel and non-ferrous metal producers (including producers of high-tensile missile materials!) are obtaining with Voss Roller Levelers. Write today for booklet and list of users.

OOO VOSS ENGINEERING CO.

7301 Penn Ave. Pittsburgh 8, Pa. Churchill 2-4422

New Materials and Components



Strainers Work Well Despite 75-pct Blocking

Spraying system line strainers now come in threaded pipe connection sizes ½ to 4 in., with flanged connections for 3, 4 and 6-in. pipe sizes. Strainers are available in stainless steel, brass or cast iron. Each strainer takes up to 75 pct blocking with less than ½-lb pressure drop under normal flow conditions. Dual screen design gives a heavy outside screen to protect

against surge and bursting and a fine-mesh inside screen for straining. Strainers flush easily. Screen areas for each size are unusually large. Screens are supported top and bottom by flange collars, providing both seal fit and rigidity. Larger capacity strainers are equipped with a top outlet for gage mounting. (Spraying Systems Co.)

For more data circle No. 22 on postcard, p. 367



Control Valves Fit Air, Oil or Vacuum Lines

Diaphragm operated, new control valves actuate via any 3-way pilot valve, instrument control, cycle controller or process timer. Suitable for use in air, oil or vacuum circuits, the valves feature neoprene covered, synthetic fabric diaphragms. These give high flexibility and resistance to oil, plus high bursting strength. For 20 to 60-psi air actuation, the valves serve at 151 psi instrument pressure. They handle intermittent actuation pressures up to 125 psi.

However, for continuous actuation at 60 psi or over, the maker recommends cylinder-operated valves. The diaphragm-operated end section works with any combination of the company's 2-, 3- or 4-way valve bodies and end sections. Open-end or piped exhausts are optional on 3- and 4-way types. A complete range of mounting styles is offered; port sizes run from ½ through 1-in. NPT. Straight-through construction speeds in-service maintenance. (Valvair Corp.) For more data circle No. 23 on postcard, p. 267



Synthetic Rubber Tires Are Long Lasting

Polyurethane type synthetic rubber solid industrial tires boast extremely long wearing qualities. Made from a cast polyurethane type rubber, the tires are designed for pallet roller wheels and steer wheels. They currently are being produced on a pilot plant scale. The new material has very high resistance to cutting and chipping. It also has excellent oil, weather and abrasion resistance. High load

bearing and cushioning are other features. In addition to long life, use of the new type tire reduces floor maintenance costs and protects equipment and loads against damaging shock through its cushioning action. Other areas of application for the tire material are silent gears, rollers and specialized rubber items. (Goodyear Tire & Rubber Corp.)

For more data circle No. 24 on postcard, p. 267



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NDUCTOMELTING*

MEAN TO YOU?

WITH INDUCTOMELTING



You get all the inherent advantages of high-frequency induction melting—high melting speeds, low metal losses, accurate analysis of alloys, precise temperature control, homogenous melts, greater purity—combined with the many benefits available only in INDUCTO equipment.



INSTALLATION COSTS ARE LOWER. The control panels are shipped complete—including the capacitor bank, selector switches, high-frequency transformer, even the M-G set in some units—and ready for easy installation. The furnaces have side-entrance leads, eliminating the need for furnace pits. A minimum amount of bus bar is needed to complete an installation.



OPERATING COSTS ARE LOWER. Every INDUCTO component is constructed with operating efficiency in mind. The water-cooled furnace leads, the selector switches, the furnaces themselves, the numerous control components, the transformers with an efficiency of 99.5%—all have been designed and selected for the best possible operation. When combined with INDUCTO'S high melting speeds and accurate metallurgical control, these features mean appreciable savings for you.



MAINTENANCE COSTS ARE LOWER. It is a natural consequence that equipment designed for the best possible operation will perform satisfactorily over a long period of time. Careful engineering plus the singular use of strictly quality materials and components means longer trouble-free operation.



The end results of INDUCTOMELTING are better, lower-cost castings with less rejects—just the competitive advantage you need to build sales volume and profit. For complete details, write for Bulletin 70, Inductotherm Corp., 412 Illinois Ave., Delanco, N. J.



INDUCTOTHERM

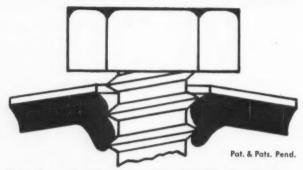
... the mark of modern melting

THE IRON AGE, January 1, 1959

* INDUCTOMELTING is high-frequency induction melting PLUS the additional advantages of Inducto design features and engineering

233

WEATH-R-SEAL® "Deflectible Lip" Cross Section View assembled only to TOPSEAL FASTENERS



Sealing Action as TOPSEAL is driven

TOPSEAL ROOFING & SIDING FASTENERS

Every detail of each component of the TOPSEAL System of Structural Fastening* incorporates the finest features of design, engineering, and fastening technique. BEGINNING WITH —

The WEATH-R-SEAL® Washer, factory assembled to each TOPSEAL Fastener. This positive sealing, one piece bonded metal and neoprene composition washer is completely functional. Its "deflectible lip" seals around the fastener shank—bonding controls the sealant's flow around the washer's outside diameter—resulting in a permanent double seal. Double protection for the vulnerable point—where the fastener penetrates the covering material. PLUS—

Holding power far in excess of standard requirements, TOPSEAL Fasteners are designed for easy driving, with no thread rolling—installed from the Weatherside. AND—

Economy as reflected in highest Quality—Coupled with Functional Design.

The TOPSEAL System of Structural Fastening includes engineering assistance, fasteners, drilling and driving tools, drill bits, special sheeters sockets and accessories, and FABCO Closures.

Consult us for recommendations and specifications. Representatives in principal cities.



"There's Only ONE TOPSEAL"

FABRICATED PRODUCTS CO.

West Newton, Pa.

*Trademark

DESIGN DIGEST

Foundry Belt

Heat-resisting impregnation compounds combine with asbestos outer plies in new foundry conveyor belting. Various grades of it withstand 600° F. Base fabric is heavy-duty hard silver duck (tensile strength over 850 ppi of width). Double-stitching prevents ply separation even if threads are broken or cut. (Imperial Belting Co.)

For more data circle No. 25 on postcard, p. 267

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Air Regulator

This general-purpose air pressure regulator is extremely compact in design. It's designed to meet a wide range of requirements where larger regulators were previously specified, such as in air compressors and



paint spray rigs. Constructed of diecast zinc, with internal parts of brass, and diaphragm and disk of oil-resistant Buna-N, the valve is available in ½-in. size only. (Watts Regulator Co.)

For more data circle No. 26 on postcard, p. 267

Gear Couplings

Some 800 hours of continuous operation at almost 5° total misalignment is the performance record of a new flexible gear coupling with a nylon sleeve. The coupling weighs just 4 oz. Including steel hubs and retaining rings, it weighs $3\frac{1}{2}$ -lb total. The coupling never needs lubrication; maintenance is nil in

FOR LONGER LIFE-RETTER PERFORMANCE GET"BUFFALC

QUALITY DRILLING MACHINES

THE "BUFFALO" No. 22 DRILL is designed for rapid, precise sequence drilling and tapping up to 11/4" in mild steel. The No. 22 has an abundance of smooth power, plus complete rigidity for accuracy and long, maintenance-free life. Adjustments and operation are as easy as with lighter, sensitive drills. As in all "Buffalo" Drills, the precision ball bearing spindle assures the utmost dependability. Available in floor or pedestal types and in multiple units up to 6 spindles.

To speed your drilling operations and cut costs, investigate the "Buffalo" No. 22 Drill. Check and mail handy coupon

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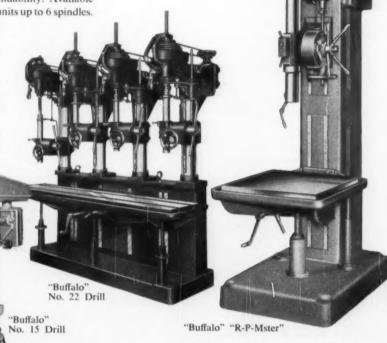
THE "BUFFALO" No. 15 DRILL was ecently completely redesigned to bring ou a new high in flexibility, ease of operation and trouble-free long life. Rigid, heavy construction enables the No. 15 to operate at full capacity with

no undue strain or wear. Yet extreme sensitivity is provided for small hole drilling. Fill your needs from floor, bench and pedestal types-the two latter in 1 to 6 spindle models. See how the "Buffalo" No. 15 Drill can economically increase your production output. Mail coupon below for full information.

THE "BUFFALO" "R-P-Mster" is the famous variable speed drill which has attained new heights of drilling ease and smoothness. Newly re-designed for greater capacities, the No. 1A is rated at 1" in mild steel, the No. 2A is rated at 11/2" in mild steel and the No. 3A at 2". Easily-reached controls vary the spindle speed infinitely within a wide range.

Available in pedestal models (1 to 6 spindles), the "Buffalo" "R-P-Mster" features extreme accuracy and long life. For complete facts, use coupon below.

All "Buffalo" products bring you the "Q" Factor - the built-in QUALITY which provides trouble-free satisfaction and long life.





IFFALO FORGE COMPANY

492 Broadway, Buffalo, N. Y.

Canadian Blower & Forge Co., Ltd., Kitchener, Ont. Please send me additional information on the following "Buffalo" Drilling Machines:

No. 22

"R-P-Mster"

No. 15

NAME

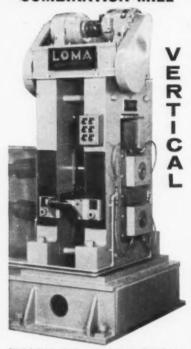
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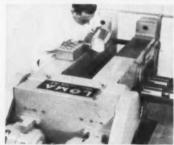
ZONE STATE

LOMA



21/2" & 81/2" x 8" Four-High Setup for Strip Rolling

81/2" x 8" Two-High Setup for Powder Metal Rolling



HORIZONTAL

The new LOMA Model 1000 Twohigh/Four-High Combination Rolling Mill offers maximum versatility for both laboratory use and production application. With the rolls arranged in a vertical plane, the mill is employed for (a) hot or cold two-high breakdown rolling of flats and shapes; and (b) four-high cold finish rolling of sheet and strip. With the rolls arranged in a horizontal plane, the machine is used for the continuous compacting of powder metals into strip.



DESIGN DIGEST

many cases. It works over a wide temperature range at speeds to 5000 rpm. (Sier-Bath Gear & Pump Co., Inc.)

For more data circle No. 27 on postcard, p. 267

Compact Seals

Self-contained, compact seals fit 1-in. diam shafts. They find uses in all types of jet water pumps, oil pumps, reduction units or appliances such as washing machines. They can be used on any rotating shaft, sealing liquids which won't



attack the Buna-N flexible parts or brass metal parts. Seals are available for \(\frac{5}{8} \) and \(\frac{3}{4} \) as well as 1-in. diam shafts. Face of the seals withstands high face loading and heat. It is true carbon to prevent porosity. (Garlock Packing Co.)

For more data circle No. 28 on postcard, p. 267

Hardfacing

High speed, high deposit and low cost are features of a new spray-powder material. It permits hard-facing with sprayed tungsten carbide at better than 90 pct deposit efficiency. Coating speeds are 110 to 150 sq ft per hour with 0.001-in. thickness. Any coating thickness may be applied. (Metallizing Engineering Co.)

For more data circle No. 29 on postcard, p. 267

Air-hydraulic Boosters

Air-hydraulic boosters in a new line convert instant action of air into firm force of hydraulic pressure. The boosters mount vertically. This prevents dead weight of internal parts from distoring the hydraulic seal. A unique air filter, threaded into the air-chamber breather hole consists of tiny particles of solid bronze. These are pressed together to make a fine mesh. Grit and dirt particles are stopped dead by this. (Wilton Tool Mfg. Co., Inc.)

For more data circle No. 30 on postcard, p. 267

Power Packages

Self - contained, new versatile power packs produce hydraulic power from an electric source. They include: an electric motor, hydraulic gear pump with integral relief valve, check valve and reservoir in one compact assembly. Gear pump capacity ranges from 0.36 to 0.80 gpm. (Wooster Div., Borg-Warner Corp.)

For more data circle No. 31 on postcard, p. 267

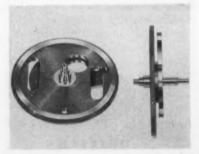
Conveyor

Material on a moving powered roller conveyor can now be stopped while the conveyor continues to run. Making this possible are new fluid filled rollers. No damage to conveyor or material results. (Harry J. Ferguson Co.)

For more data circle No. 32 on postcard, p. 267

Cam-Shaft-Gear

This component, made from a single piece of bar stock, is a cam, a shaft, and a gear, all in one piece. The metal is 440-F stainless. Open space between cam and gear is 0.065 in. There are 225 teeth in

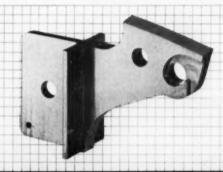


the straight spur gear, in a diameter of only 2 11/32 in., with a pitch of 96. Tooth-to-tooth tolerance is 0.002 lb. Total composite error is held to 0.0007 in. Cam tolerance is ± 0.0001 in. It is held to a 4 microinch finish. This cam



LEADERS IN NUMERICAL CONTROL





high performance at low price

DIGIMATIC 180

CONTOURING CONTROL SYSTEM

Lowest priced high performance control now being marketed for heavy duty machine tools. Compact, efficient design. Reliable, easily maintained construction. Simple to learn and operate. Fifteen Model 180 control systems, combined with contour milling machines, are being delivered to Air Force contractors to provide shorter lead times, new design freedom and faster, lower cost production.

Handles any size boring mill, profiler, vertical turret lathe, bed-type milling machine or lathe. Gives three-axis coordinated control with up to 180 inches per minute cutting rate. Designed for ± 0.001 -inch control accuracy; officially tested at ± 0.00025 -inches. All around finest machine tool control system available today.

Write for 12-page "Model 180 Control System" Catalog.

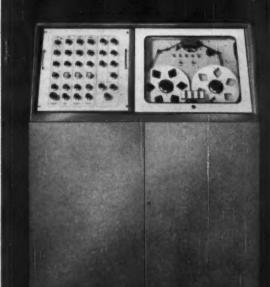
ELECTRONIC CONTROL SYSTEMS

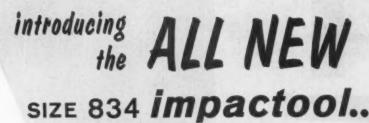
Division of

STROMBERG-CARLSON

DIVISION OF GENERAL DYNAMICS CORPORATION 2231 S. Barrington Avenue - Los Angeles 64, California







11/4" capacity

25% more power!

63/4 inches shorter!

7 pounds lighter!

optional features



For transmission of maximum power to the socket, many prefer the spline drive which is optional. The closer fit and greater driving area also provide increased socket life.

Swivel Inlet Assembly

Where extreme maneuverability is a problem, the optional swivel inlet assembly makes the hose easier to handle.

Inside Trigger Handle

Preferred by some operators, the optional inside trigger handle prevents the possibility of the operator's hand being caught when the tool is used in extremely close quarters.

FREE! New Form 5248—describes the Ingersoll-Rand 834 Impactool in detail. Contains photos, specifications and lists standard and optional equipment

TODAY! Ingersoll-Rand

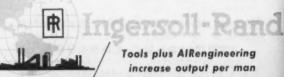
11 Broadway, New York 4, N. Y.

for faster run-down, easier operation and better maneuverability in tight spots . . .

MOTOR Powerful new vane-type motor with direct drive to hammer provides greater torque and five times faster run-down. Motor housing is machined from a strong, lightweight alloy.

IMPACT MECHANISM New design operates at maximum efficiency to tighten the toughest nuts and bolts. Rated capacity, 11/4" thread size. No kick or twist is transmitted to the operator.

THROTTLE VALVE Graduated-action throttle valve permits quick homing of socket on nut. Rubber face provides positive seal; can be quickly and economically replaced when necessary.



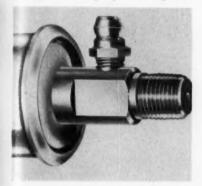
Tools plus AlRengineering increase output per man

was milled and ground on a special exclusive machine. Single experimental units of production lots of such precision pieces are available. (Eonic, Inc.)

For more data circle No. 33 on postcard, p. 267

Grease Injector

Holding a reservoir of lubricant, this bearing lubricator automatically injects grease as needed. Position of its pressure cup signals at a glance



amount of grease remaining in the reservoir. Measuring 2¼-in. long and 1½-in. diam, it's installed one to each bearing simply by removing

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the Alemite or Zerk fitting and screwing the automatic lubricator into place. It operates in any position, fills via any standard grease gun. (Anchor Chemical Co.)

For more data cricle No. 34 on postcard, p. 267

Ground Plate

Custom cut and ground steel boiler plate is available for use where less precision and little machining is necessary, as in bolster plates, weldments, large fixtures, etc. In thicknesses to 4 in., this less expensive, lower quality hot rolled steel plate comes in squares, rectangles, circles, rings and contour shapes. (Trico Mfg. Co.)

For more data circle No. 35 on postcard, p. 267

Gearmotors

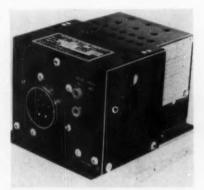
Integral gearmotors in both concentric shaft and right angle types have just become available for integral horsepower motors through 100 hp. They come with either open or totally enclosed motors, double and triple reduction in standard

DESIGN DIGEST

ratios. A minimum of moving parts assures compactness, quiet operation. Hardened gears contribute to long life. (Allis-Chalmers Mfg. Co.)
For more data circle No. 36 on postcard, p. 267

Current Converter

Converting direct current to ac without moving parts, this static in-



verter supplies 800-cycle power from nominal 28-v sources. Measuring 3.6 x 4.5 x 6.4 in., it weighs just 4½ lb installed. It delivers 150

MODEL 44572 Combination Longitudinal and Circumferential WELD ROLL PLANISHER



This Airline 10 ton roll planisher features a 72" throat and 36" clearance above rails for working shells, truncated cones, etc. over lower roll. Unlimited work space above upper roll. This unit may be used for leveling welds in steel and stainless steel up to $\frac{1}{4}$ " in thickness. Idler and powered pressure rolls swivel 90° to permit selection of longitudinal and circumferential application.

advantages

Roll planishing simultaneously flattens and smoothens the weld crest and root bead. In doing so, the weld's columnar structure is cold worked. This inherent cold working is not only beneficial in improving the mechanical properties of the weld joint, but is also beneficial in uniformly relieving stresses caused by weld shrinkage.

Request Airline Bulletin 557 describing other Airline Weld Roll Planishers.





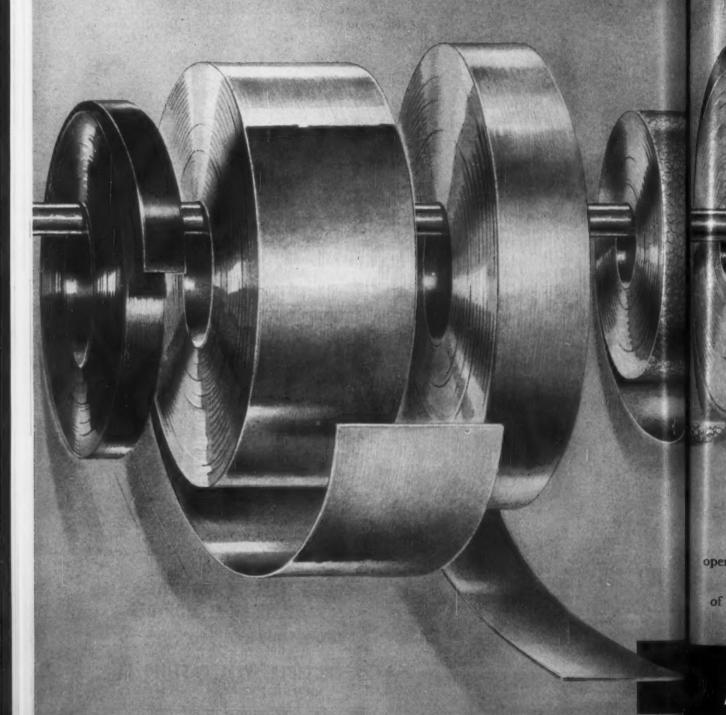
are engineered to YOUR specific requirements

"C" steel castings are CLEAN steel castings of uniform structure that will minimize machining and assembly costs, permit of greater freedom and efficiency of design and add to your product the recognized strength, endurance and desirability of steel. C steel castings, foundry engineered from pattern to finished casting can be had in

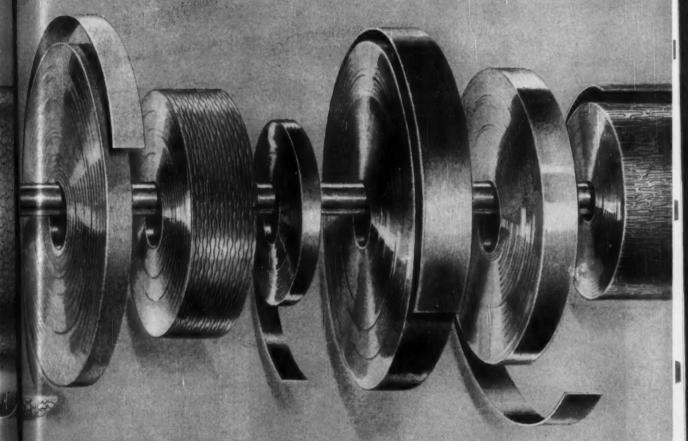
SAND OR SHELL MOULDED

The technical experience and knowledge of our engineering staff are at your service. Write, phone, or call.

CRUCIBLE STEEL CASTING CO.



a big name in specialty steels



For missiles or mixers, rockets or razors—whatever your steel requirements—depend on Sharon for consistent quality : ... exactly to your specifications.

Sharon makes a complete line of chrome, chrome-nickel, chrome-manganese stainless, spring and high carbon, high tensile, coated, silicon—or any special alloy—open hearth or electric furnace, of any surface pattern, including the new rolled-in designs.

If you haven't already discovered this outstanding source of specialty steels, or the significance of Sharon Quality, make it a point to talk with a Sharon salesman at your first opportunity.

SHARONSTEEL

SHARON STEEL CORP.

SHARON, PENNSYLVANIA





These two Kenco Presses each assemble four parts of electric irons

These two Kenco Presses each assemble four parts of electric irons at the rate of 600 components per hour at General Electric Company, Ontario, California. A third Kenco on the line assembles these components with a top plate. Parts are fed to the operators through hopper bins and assembled parts are carried away on a belt conveyer.

Kenco Electro-Safe Presses are used because of their unprecedented safety features and their ability to stay on the job — for maximum production. The press has no flywheel — in single stroke operation the press and motor go dead, eliminating double-tripping and stored-energy hazards. The operator must hold two widely spaced controls depressed to single trip the machine. A locking dial permits changing from "single trip" to "continuous trip" or "inching".

The Electro-Safe control can be connected to the die area to stop

The Electro-Safe control can be connected to the die area to stop the ram on the downward stroke should any irregular feeding occur, thus protecting both the part and the die set. In addition, extra long ram guides keep perfect alignment which results in long die life, and many other exclusive features to keep them on the job.

You too can increase production with Kenco Presses — an same time increase profits. Can we give you additional informations

KENCO MANUFACTURING CO

5211 Telegraph Rd., Los Angeles 22, Calif.

Company: General Electric Co., Ontario, California Methines: 3 Kenco 15-Ton Electro-Safe Punch Presses Job: Assembling 4 Parts each for electric iverse

for electric irons

Shifts: Up to 3 for 9 months.

Mointenance: Brake relined.

Considerable Brake Failure

Preduction: 600 assemblies per

hour Remarks: "The presses are extra safe" and "Dies last longer".

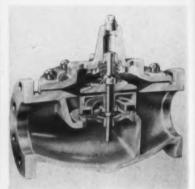
DESIGN DIGEST

VA of continuous 115-v power. Life expectancy of the all-transistor unit exceeds 50,000 hours. (Electrosolids Corp.)

For more data circle No. 37 on postcard, p. 267

High-heat Valve

Continuous service in heat up to 250°F is provided by a versatile automatic valve. Hydraulically activated, the remote-control valve features a backless design. The



valve disc which opens and closes the valve is an integral part of the diaphragm assembly. Maintenance is down since no lubrication or packing is required. (Automatic Valve Systems Co.)

For more data circle No. 38 on postcard, p. 267

Epoxy Compounds

Single component epoxy compounds recently announced are ready to use without hardening agents. Both filled and unfilled sys-



tems offer several degrees of flexibility and heat resistance exceeding 150°C. (Houghton Laboratories, Inc.)

For more data circle No. 39 on postcard, p. 267

TH

Look Overhead ... see "NORTHERN"



Versatility - when and where you need it!

LOCATION

In an automotive industry tool and die shop.

SPAN

84-feet, centers of runways

CAPACITY

40 tons on main hook -10 tons on auxiliary hook

Overhead material handling in an automotive tool and die shop requires maximum versatility and fine control. The overhead crane may be called upon to spot a heavy duty press for try-out; to handle heavy body or chassis dies; and to move lighter, miscellaneous dies. Fast, safe precision handling for all such tooling is essential to cooperate with customers' requirements.

The NORTHERN Crane shown was installed in a heavy die shop. It provides flexibility, saves time, facilitates try-out, and is convincing that this shop is equipped to handle big responsibilities in a big way!

NORTHERN Hi-Lift Cranes - up to 20 tons - and NORTHERN Super Cranes — up to 150 tons — and up to 125 feet in span, provide a wide range of choice, and versatility when and where you need it.

Please consult with us before you invest in overhead cranes and hoists.

NORTHERN MATERIAL HANDLING EQUIPMENT

NORTHERN ENGINEERING WORKS

210 CHENE ST. • DETROIT 7, MICH.

New Production Ideas

Equipment, Methods and Services

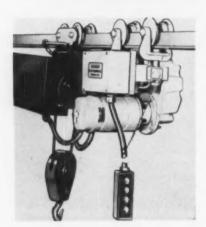


Instrument Tests, Sorts Mixed Metal Parts

Nondestructive testing and sorting of accidentally mixed or incorrectly processed metal parts is done speedily by this instrument. It works on either ferrous or nonferrous metals. The unit sorts raw stock, semi-finished, or finished parts by their metallurgical characteristics such as analysis, hardness, structure, case depth, etc. With a known and acceptable part used as a "standard"

in adjusting the instrument, unwanted parts are quickly separated from the good ones. It can act as a "hand" sorter; in this case the operator watches the screen and manually throws out off-standard parts. Or it can work in conjunction with an automatic relay unit. (J. W. Dice Co.)

For more data circle No. 40 on postcard, p. 267

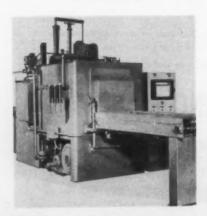


Electric Monorail Drive Runs On Any System

Electric monorail drives provide powered travel for hoists or other load carriers along a monorail system, or across bridges. The drive unit handles live loads up to five tons at travel speeds up to 2000 fpm. It operates on virtually any type monorail system. Traction is through a spring loaded, solid rubber drive wheel. This runs on the underside of the track. Power transmits to the spring compressed drive

wheel through a spur gear reduction unit. Precision cut gears are contained in a sealed housing running in a bath of oil. Forged steel trolley wheels mounted on pressure lubricated precision bearings support the unit. Full magnetic type electrical controls operate from a pushbutton type pendant control. (Becker Crane & Conveyor Co.)

For more data circle No. 41 on postcard, p. 267



Furnace Setup Is Complete Heat-Treat Unit

This heat treat furnace is a complete heat treating unit within itself. The furnace is a controlled atmosphere, gas-fired, r a d i a n t tube heated unit for heat treating metal to 1850°F. All together, the setup includes automatic loader, automatic transfer mechanism for work (from heating to cooling chamber), water jacketed atmosphere cooling chamber, oil quench tank with automatic quench rack, two stage forced

agitation oil pump, oil cooler, and control panel. The furnace automatically heats work to predetermined temperature, holds for time selected, and then moves work to the cooling quench chamber. With the quench selector set for oil the two stage pump will go to high circulation, work will lower into the controlled-temperature quench bath. The work will remain in quench for selected time and then raise to

TUBE MILLS AND

FORMING MACHINES

W BENCHES BAR AND TUBE

Metal working Automation in action...

ROLLER LEVELERS, PROCESSING MACHINES

FEED AND CUT UP LINES

If you're in the metal working business, you should be acquainted with McKay automated lines available for many metal working operations.

McKay pioneered and has played a leading

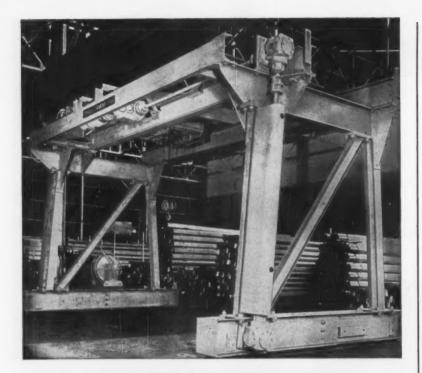
role in the development of such equipment as that pictured on this page.

Basic McKay designs can be modified, or special machines developed to meet specific requirements.

THE MCKAY MACHINE CO., YOUNGSTOWN, OHIO



SPECIAL MACHINERY W:K



CHICAGO TRAMRAIL

GANTRY CRANES

At the modern plant of one of the country's largest aluminum companies, Chicago Tramrail Gantry Cranes handle long extruded pieces from a 14,000-ton extrusion press . . . transfer these pieces to other operations throughout the mill.

Fourteen Chicago Tramrail Full Gantry Cranes provide individual handling equipment for individual operations to eliminate waste time waiting for busy overhead cranes. Designed for heavy-duty, continuous service, these Gantries are built with maximum headroom and maximum clearance between legs to operate independently under the large overhead cranes.

For a practical, economical solution to your materials handling problems, see our experienced engineers. Special designs, sound engineering and broad application knowledge qualify us for helpful service.

CHICAGO TRAMRAIL CORPORATION

1312 S. Kostner Avenue . Chicago 23, III.

NEW EQUIPMENT

drain, ready for removal. (Hevi-Duty Electric Co.) For more data circle No. 42 on postcard, p. 267

Mobile Welder

Self-contained and mobile, a new welder joins light-gage metal foils and sheets. Built on wheels, the resistance welding unit operates off either 110 or 220 line voltage. Its power rating is 2.5 kva, with a peak current rating of 100 amp in the welding transformer primary, providing peak power up to 50 kw. Welding rate may be set at any level between one and 20 pulses per second. (Vacuum Tube Products Co.) For more data circle No. 43 on postcard, p. 267

Lift-truck Weigher

A 5000 lb capacity weighing attachment for fork-lift trucks is accurate to 2/10 of 1pct of its capacity. It's now available on a company's 3000, 4000 and 5000-lb trucks. (Clark Equipment Co.) For more data circle No. 44 on postcard, p. 267

Belt Splice

A new field splice takes substantially less time and labor than a vulcanized splice. It's said to be equally dependable and long wearing for virtually every belt applica-



tion. The high-tension mechanical fastener splice consists of a Vshaped joint which forms a seal under tension. It's secured by special tip and tail fasteners. These are anchored at the extremities of two



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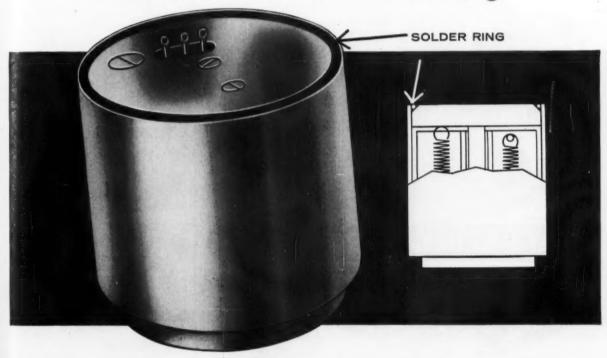
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two

1959

Precision soldering 7 Times Faster...

with TOCCO*Induction Heating



When G. M. Giannini and Co., Inc., Pasadena, California, switched from old-fashioned methods to TOCCO Induction Heating they increased production of these high-precision accelerometers from 4 to 30 per hour—with a commensurate decrease in production costs.

Here's what a Giannini official has to say about the TOCCO installation: "Prior to using TOCCO for this purpose, we had tried soldering irons, normal torches, resistance sealing, and even threaded screw fittings, with uniformly poor results. Essentially, the TOCCO unit has permitted us to build, in production quantities, oil-filled hermetically sealed units that could not be produced in any other way."

Whether your production bottleneck involves soldering, brazing, heat treating or heating for forming it pays you to investigate TOCCO as an economical way to do it better, faster and at lower cost.



THE OHIO CRANKSHAFT COMPANY

Mail	Coupon Today NEW FREE Bulletin
	ankshaft Co Dept. A-1, Cleveland 5, Ohio
Please send and Solderin	copy of "Typical Results of TOCCO Induction Brazing".
Name	
Position	
Company_	
Address	
City	Zone State



EF BUILDS ALL TYPES AND SIZES



GAS FIRED, OIL FIRED and ELECTRIC



EF Builds the Furnace to Fit the Job



No Furnace is Too Large or Too Unusual

We have the engineers, the experience, the research and experimental departments and the complete manufacturing and erection facilities to build the size and type required for any heat treating process.

Submit your production furnace problems to experienced engineers—it pays.

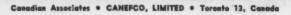


BULLETIN No. 461

shows typical installations of EF Gasfired, Oil-fired and Electric Furnaces. Send for a copy today!

THE ELECTRIC FURNACE CO.

GAS FIRED OIL FIRED AND ELECTRIC FURNACES Salem - Chio

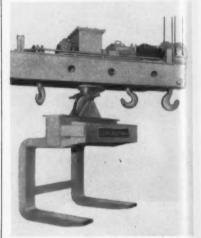


NEW EQUIPMENT

rows of bolt and plate fasteners. The splice applies on belts of natural or synthetic fabrics, cord construction, or any combination strength member construction with the exception of steel wire. (Manhattan Rubber Div., Raybestos-Manhattan, Inc.)

Crane Spreader

Several unusual crane spreader beams with power-driven rotating Chooks have recently been fabricated. They've just gone into service at a prominent steel mill, handling ingots and heavy steel slabs. Each spreader beam has five hooks. The center hook can rotate without limit in either direction by a motor drive working through reduction gearing mounted on top of the beam. A slip device prevents damage to the drive.



Two hooks next to the center can rotate 360° manually. The end hooks cannot turn, however, because they mount on pins, they can rock. All hooks except the middle one rate at 20-tons capacity. (Cleveland Crane & Engineering Co.)

For more data circle No. 51 on postcard, p. 267

Drilling Machine

For bench use, a new automatic precision drilling machine uses an air-hydraulic drill unit. This has a 1½-in. total stroke, adjustable for length of quick advance, feed rate, and total depth. Many spindle

IND

THE



PHILADELPHIA HERRINGBONE REDUCERS

Heavy repeated shock loads . . . high horsepower . . . round-the-clock operation . . . put them together and you have the kind of a job where Philadelphia Herringbone Reducers perform best. They will last longer and save your maintenance dollars because extra strength is built into every part . . . housings, shafting, bearings and gearing.

To be specific:

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Housings are specially reinforced at points of greatest stress. Extra heavy bearings take shocks and heavy overhung loads in stride. Result: shaft alignment is accurate . . . and it stays accurate. Gears, pinions and bearings last longer.

To meet the specific needs of each application, gearing is specially designed and symmetrically arranged in the housing. Result: the bearings on each shaft carry equal loads, shaft deflections are minimized, bearings and gearing have higher shock load capacity.

Pound for pound, horsepower for horsepower and dollar for dollar, you can't buy a herringbone reducer that will outlast a Philadelphia. They are designed with *your* heavy duty drive problems in mind . . . so that you will never have a drive problem.

Philadelphia Herringbone Reducers are available in single, double and triple reduction for ratios of 1.75:1 to 292:1. Write today for your copy of Catalog H-55.

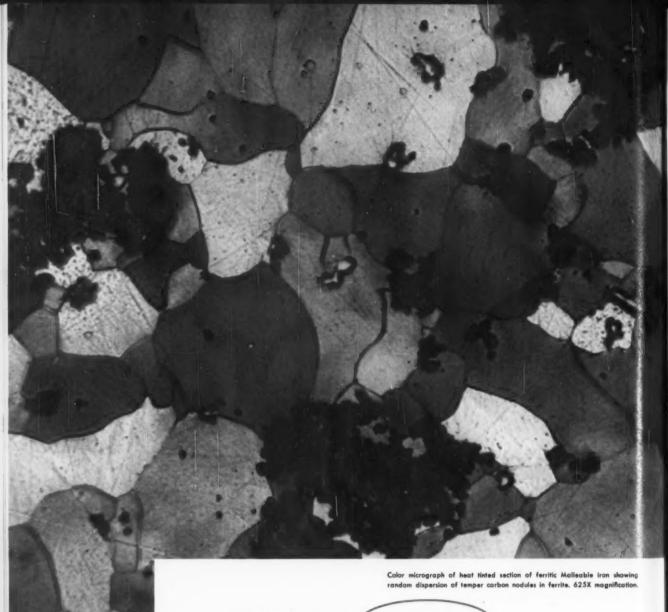
PHILADELPHIA GEAR CORPORATION

Erie Avenue and G Street • Philadelphia 34, Pennsylvania

philadelphia gear drives

Offices in all Principal Cities • Virginia Gear & Machine Corp., Lynchburg, Va.

INDUSTRIAL GEARS & SPEED REDUCERS . LIMITORQUE VALVE CONTROLS . FLUID MIXERS . FLEXIBLE COUPLINGS



Usability is (Malleable

In the growing world of metals, certain requirements remain basic: strength . . . versatility . . . economy. Malleable iron castings uniquely answer all three. Malleable castings provide more strength per dollar than any other metal... are the most machinable of all ferrous metals of similar hardness.

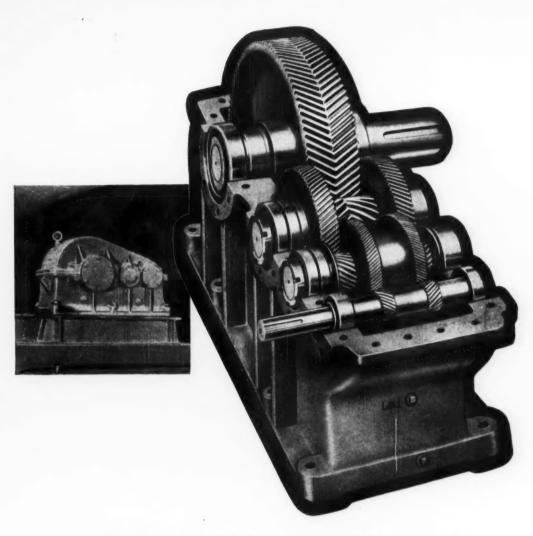
From the great range of Malleable irons now produced in modern Malleable foundries, you can select exactly the right metal to fill your most demanding needs for endurance, resistance to impact and wear, ductility and constant uniformity. No other metal offers you so much at so low a cost.

For information or service, call on one of the progressive firms that identify themselves with this symbol-

> MALLEABLE CASTINGS COUNCIL

MEMBER

If you wish, you may inquire direct to the Malleable Castings Council, 1800 Union Commerce Building, Cleveland 14, Ohio, for information.



THE HEAVIER THE LOAD . . . THE MORE YOU NEED PHILADELPHIA HERRINGBONE REDUCERS

Heavy repeated shock loads . . . high horsepower . . . round-the-clock operation . . . put them together and you have the kind of a job where Philadelphia Herringbone Reducers perform best. They will last longer and save your maintenance dollars because extra strength is built into every part . . . housings, shafting, bearings and gearing.

To be specific:

Housings are specially reinforced at points of greatest stress. Extra heavy bearings take shocks and heavy overhung loads in stride. Result: shaft alignment is accurate., . and it stays accurate. Gears, pinions and bearings last longer.

To meet the specific needs of each application, gearing is specially designed and symmetrically arranged in the housing. Result: the bearings on each shaft carry equal loads, shaft deflections are minimized, bearings and gearing have higher shock load capacity.

Pound for pound, horsepower for horsepower and dollar for dollar, you can't buy a herringbone reducer that will outlast a Philadelphia. They are designed with your heavy duty drive problems in mind . . . so that you will never have a drive problem.

Philadelphia Herringbone Reducers are available in single, double and triple reduction for ratios of 1.75:1 to 292:1. Write today for your copy of Catalog H-55.

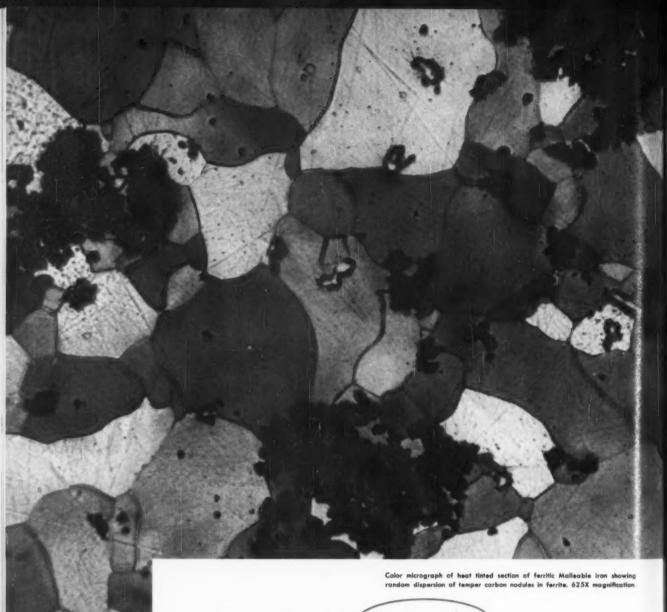
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Erie Avenue and G Street • Philadelphia 34, Pennsylvania

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Offices in all Principal Cities • Virginia Gear & Machine Corp., Lynchburg, Va.

INDUSTRIAL GEARS & SPEED REDUCERS . LIMITORQUE VALVE CONTROLS . FLUID MIXERS . FLEXIBLE COUPLINGS



Usability is (Malleable

In the growing world of metals, certain requirements remain basic: strength . . . versatility . . . economy. Malleable iron castings uniquely answer all three. Malleable castings provide more strength per dollar than any other metal...are the most machinable of all ferrous metals of similar hardness.

From the great range of Malleable irons now produced in modern Malleable foundries, you can select exactly the right metal to fill your most demanding needs for endurance, resistance to impact and wear, ductility and constant uniformity. No other metal offers you so much

For information or service, call on one of the progressive firms that identify themselves with this symbol-



If you wish, you may inquire direct to the Malleable Castings Council, 1800 Union Commerce Building, Cleveland 14, Ohio, for information.

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East BLLIN

Cent Chic Moli Nati INDI

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MICE Albie Auto Cadi Cent MIN

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NEW Mee

NEW Acm Fraz Oris Wes

OHIO Ame Cant Cent

Day Mau Nati

PENI Buc Land

Mea TEX

WES Wes

WISC Bad Belle Cha Fede Kirs Lake Milw

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CONNECTICUT

Connecticut Mall. Castings Co., New Haven 6 Eastern Malleable Iron Co., Naugatuck New Haven Malleable Iron Co., New Haven 4

DELAWARE

Eastern Malleable Iron Co., Wilmington 99

Central Fdry. Div., Gen. Motors, Danville Chicago Malleable Castings Co., Chicago 43 Moline Malleable Iron Co., St. Charles Moline Malleable Iron Co., St. Orlando National Mall. and Steel Castings Co., Cicero 50

Peoria Malleable Castings Co., Peoria 1 Wagner Castings Company, Decatur

Link-Belt Company, Indianapolis 6 Muncie Malleable Foundry Co., Muncie Terre Haute Mall. & Mfg. Corp., Terre Haute

MASSACHUSETTS

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MICHIGAN

Albion Malleable Iron Co., Albion Auto Specialties Mfg. Co., Saint Joseph Cadillac Malleable Iron Co., Cadillac Central Fdry. Div., Gen. Motors, Saginaw

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NEW HAMPSHIRE

Laconia Malleable Iron Co., Laconia

Meeker Foundry Company, Newark 4

NEW YORK

Acme Steel & Mall. Iron Works, Buffalo 7 Frazer & Jones Company Division
Eastern Malleable Iron Co., Solvay Oriskany Malleable Iron Co., Inc., Oriskany Westmoreland Mall. Iron Co., Westmoreland

American Malleable Castings Co., Marion
Canton Malleable Iron Co., Canton 5
Central Fdry. Div., Gen. Motors, Defiance
Dayton Mall. Iron Co., Ironton Div., Ironton
Dayton Mall. Iron Co., Ohio Mall. Div.,
Columbus 16
Maumee Malleable Castings Co., Toledo 5
National Mall. and Steel Castings Co.,
Cleveland 6

PENNSYLVANIA

Buck Iron Company, Inc., Philadelphia 22 Erie Malleable Iron Co., Erie Lancaster Malleable Castings Co., Lancaster Lehigh Foundries Company, Easton Meadville Malleable Iron Co., Meadville Pennsylvania Malleable Iron Corp., Lancaster

Texas Foundries, Inc., Lufkin

WEST VIRGINIA

West Virginia Mall. Iron Co., Point Pleasant

WISCONSIN

Badger Malleable & Mfg. Co., S. Milwaukee Belle City Malleable Iron Co., Racine Chain Belt Company, Milwaukee 1
Federal Malleable Company, West Allis 14
Krish Foundry Inc., Beaver Dam
Lakeside Malleable Castings Co., Racine
Milwaukee Malleable & Grey Iron Works, Milwaukee 46

How to Select the Best Metal to Perform a Given Set of Functions

Any equipment part can be described, at least approximately, in terms of the functions it must perform. That is, it must provide a certain strength plus resistance to wear, fatigue, impact or

corrosion. The finished part must provide the best combination of all necessary factors at the lowest possible cost a cost that must include machining, finishing and assembly where applicable.

Unique Production Method Combines Desirable Characteristics

The amount and form of carbon in ferrous metals is of prime importance. The carbon content of Malleable iron (2.00 to 2.60%) provides good fluidity at the pouring stage. Yet neither flake graphite nor combined carbon is present in finished standard Malleable iron.

As the photomicrograph of standard Malleable iron shows, the carbon has been transformed into temper carbon nodules in a matrix of ferrite during the heat-treatment given all Malleable iron castings. The result is a metal with a unique combination of high strength, toughness and machinability.

Pearlitic Malleable irons differ from standard, or ferritic, Malleable only in that a controlled amount of the carbon is combined with the iron to form a pearlitic matrix around the temper carbon nodules. This increases strength, hardness, wear resistance and modulus of elasticity, while retaining good ductility and machinability.

TENSILE PROPERTIES - A.S.T.M. MINIMUM SPECIFICATIONS

	Standard o	and Pearlitic Mallea	ble Irons	
Designation	Tensile Strength p. s. i.	Yield Strength p. s. i.	Elongation % in 2 in.	Ratio of Tensile to Yield %
Standard	52.000	25.000	10	66
35018	53,000	35,000	18	66
32510 Pearlitic	50,000	32,500	10	65
45010	65,000	45,000	10	69
45007	68,000	45,000	7	66
48004	70,000	48,000	4	69
50007	75,000	50,000	7	67
53004	80,000	53,000	4	66
60003	80,000	60,000	3	75
80002	100,000	80,000	2	80

Strengths up to 135,000 p.s.i. tensile and 110,000 p.s.i. yield are produced commercially under individual producers' specifications.

TYPICAL BRINNELL HARDNESS NO. RANGES

Pearlitic Malleable Irons														
Designation	45010	45007	48004	50007	53004	60003	80002							
B. H. N.	163-207	163-217	163-228	179-228	197-241	197-255	241-269							

New Savings Result

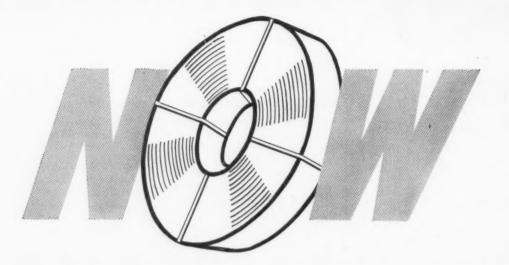
From the wide range of properties obtainable, a Malleable iron may be selected that will most completely meet ideal design and functional requirements. Because of the great latitude of producible sizes, from a fraction of an ounce to hundreds of pounds, Malleable can be used for a wealth of applications.

Malleable iron's economy is derived in two ways. First, the casting process is generally accepted as the most economical method of producing a finished part. Secondly, being the most machinable of all ferrous metals of similar hardness, cast or otherwise, Malleable iron castings provide exceptional economies in time, tool and power consumption.

Today's Malleable iron castings offer tremendous strength, uniformity, versatility and economy. The producers of Malleable castings are anxious to assist you in getting maximum "usability." Why not let their modern design, testing and production facilities work for you?

Send for Special Data Unit

Your copy of Data Unit No. 101 containing additional information on the benefits you can derive from Malleable iron castings is available from any member of the Malleable Castings Council. If you wish, you may direct your request to Malleable Castings Council, Union Commerce Building, Cleveland 14, Ohio.



CHASE IS ROLLING SHEET ALUMINUM

... and Chase as your aluminum source gives you all these advantages!

LONG EXPERIENCE—For years Chase has been rolling aluminum for special applications, along with other metals, giving Chase unrivalled non-ferrous metals experience...82 years working with metals!

LATEST EQUIPMENT for quality production and exacting production techniques assure close tolerance controls required in narrow-width rolling of aluminum for use in fin stock, in deep drawing, and spinning and in eyelet parts.

HUGE STOCKS of semi-finished aluminum at Chase Cleveland and Waterbury mills assure you quick delivery of coiled sheet to meet your exact needs.

DEPENDABLE SUPPLY – because Chase can draw on unlimited stocks of raw metal.

Talk over your requirements with your Chase District Office, or write Chase, Waterbury 20, Connecticut.

From 1/2" to 18" width in 90 to 110 lb./inch coils

Mill Stocks of These 6 Alloys On Hand In Waterbury and Cleveland Mean Quick Service

1100

3003

3004

Chase *

BRASS & COPPER CO.

WATERBURY 20, CONN.
Subsidiary of

Kennecott Copper Corporation

THE NATION'S HEADQUARTERS FOR ALUMINUM . BRASS . BRONZE . COPPER . STAINLESS STEEL

Atlanta Baltimore Boston Charlotte Chicago Cincinnati Cleveland Dallas Denver Detroit Grand Rapids Houston Indianapolis Kansas City, Mo. Los Angeles Milwaukee Minneapolis Newark New Orleans New York (Maspeth, L. 1.) Philadelphia Pittsburgh Providence Rochester St. Louis San Francisco Seattle Waterbury

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NEW EQUIPMENT

speeds are possible through the pulley drive arrangement. The unit mounts on a sliding base with 4-in. end adjustment. It's compact, only 12-in. wide, 21-in. long, 30-in. high. (Hartford Special Machinery Co.)

For more data circle No. 52 on postcard, p. 267

Turret Lathes

Completely new automatic turret lathes employ a selector-switch control panel. This reduces set-up time 50 pct or more. The operator need only chuck the piece, start the automatic cycle and remove the com-

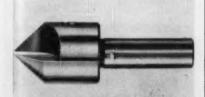


pleted part. Human error is eliminated. During the machine cycle the operator is free to handle additional units or perform other work. Quickly and easily set up, there are no cams to change. It is suited for long or short run operations. (Gisholt Machine Co.)

For more data circle No. 53 on postcard, p. 267

Countersink

Easy-sharpening, this countersink gives burr-free, chatterless performance in a wide range of materials, metal or plastic. Sharpening is sim-

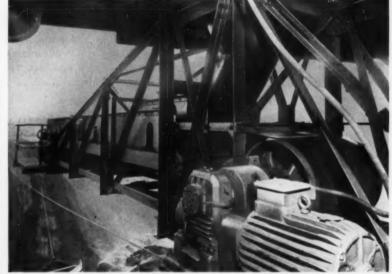


ple, using a straight cylindrical grind similar to grinding a lathe center. There are no relief of clearance angles to contend with. Of high

DAVID BROWN

at work around the world





Radicons drive coal feed conveyors at one of England's largest power plants

WHY O.E.M. INSTALLATIONS ACCOUNT FOR 85% OF RADICON SALES

In Europe, Africa, South America, Australia, Canada and the U. S., Radicon speed reducers are harnessing motor speeds into working power for all industry.

From missile launchers to supermarket check-out counters, product design engineers have come to know the important 1-2-3-4 reasons why Radicons are specified on so many different industrial applications—and why OEM installations account for 85 percent of the David Brown Radicon sales.

- **1. PRICE**—The original equipment manufacturer is always fully protected on the industry's accepted discount, *and* Radicon drives are still competitively priced at the user level.
- 2. RELIABILITY —Trouble-free operation under all operating extremes.
- 3. PRODUCT LINE—A Radicon in the size, type and ratio for every job.
- **4. DELIVERY** —Off-the-shelf on Radicons in 14 sizes, $1\frac{1}{6}$ " to 14", 8 types, 17 ratios from 5:1 to 250:1.



Get the details on the cooperative service of David Brown companies around the world—on the next installation!

BROWN, INC.

(one of the David Brown Industries)

999 Beecher Street, San Leandro, California 6025 Atlantic Blvd., Maywood, California 1224 S.W. Morrison St., Portland, Oregon

geles

1959

NEW EQUIPMENT

quality high speed steel, the tool is solid, in one-piece; a slot cut back from the tip of the cone forms two cutting edges. (Madison-Relco Tool Co.)

For more data circle No. 54 on postcard, p. 267

Floor Material

Without corroding, a new flooring

withstands up to 50-pct inorganic acid conditions. The tough material resists hot concentrated alkaline solutions up to 170°, nitric acid up to 15 pct and highly concentrated sulphate solutions. (Stonehard Co.) For more data circle No. 55 on postcard, p. 267

Paint Heater

Carried by its operator, this paint heater is compact and portable. It provides all hot spray advantages (i.e., eliminating runs and sags, reducting overspray, one coat needed in place of two). The unit combines a high wattage heating setup with a plastic-insulated case. It's comfortable for the painter since he



feels no external heat. Electrically operated from 120-v ac standard light circuit, it comes complete with hose and electric cable set. It's explosion-proof. (Spee-Flo Co.)
For more data circle No. 56 on postcard, p. 267

Gyroscope Calibrator

This tilting rotary table provides a stationary platform divorced from the Earth's rotation for calibrating and testing navigational gyroscopes.



It places the instrument in the same environment that would exist if the instrument were resting on a stationary platform out in space. (Pratt & Whitney Co., Inc.)

For more data circle No. 57 on postcard, p. 267

Swarfing Mill

For swarfing joining edges of parts or sub-assemblies having com-

Micro Rold®

stainless steel soars with

on first full range flight!

U. S. missile program one step nearer to complete operational capability.

On the evening of November 28, 1958, a 100-ton ATLAS lifted from its pad at Cape Canaveral and arched majestically into the heavens. 30 minutes later its nose cone shot into the Atlantic, marking the first successful completion of its fully-programmed distance of 6300 statute miles.

The main part of the ATLAS structure is literally a huge fuel tank, the shell of which is thin gauge MicroRold stainless steel. Important factors in selection of stainless steel for the outer skin of the ATLAS are great strength at both high and him temperatures, resistance to correct exotic fuels and good work-

The stainless skin, supplied exclusively by Washington Steel, requites extremely close control of modulated properties and gauge obstance which are regularly proticularly by Washington Steel's operations with precision roll-



WASHINGTON STEEL CORPORATION

1-L VOOD NO & GRIPPITH AVENUES

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Introducing
Hyde Parks
MISTER
RED CIRCLE







Nickel Alloy Grain Rolls Grain Rolls Chilled Rolls

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Nickel Chilled Rolls Moly Rolls Nodular Iron Rolls

Ail Grades Nickel Alloy Iron Rolls for Hot and Cold Rolling

ROLLING MILL EQUIPMENT

Bar Mills Merchant Mills Roller Tables Stretcher Levellers Sheet Mill Shears Special Machinery Sheet and Strip Mills Pinion Stands Reduction Drives Roll Lathes Machine Work

CASTINGS

Furnace Castings Heavy Die Castings Bases Housings Machinery Castings Slag Pots Heavy Tool Castings Floor Plates









No Production Headaches with Red Circle Rolls

The Red Circle on Hyde Park Rolls is your assurance of perfect performance and long service—factors that make for increased tonnage and greater economy of production.

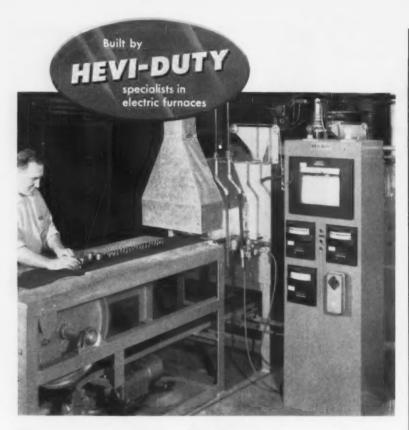
Look to Hyde Park for the best in Rolls, Rolling Mill Equipment and Gray Iron Castings.



Hyde Park

FOUNDRY and MACHINE CO.

HYDE PARK, WESTMORELAND COUNTY, PITTSBURGH DISTRICT, PA.



"Accurate control assures continuous bright copper brazing" —reports Amphenol

Amphenol Electronics Corporation, Chicago, uses this Hevi-Duty furnace for brazing copper to electronic components at 2050° F. Components move on a variable speed conveyor through two heating zones in a rich 6-to-1 exothermic atmosphere.

Atmosphere is supplied to the furnace by a Hevi-Duty Gas Preparation Unit. The correct mixture of gas is controlled by a single, simple adjustment and maintained automatically regardless of volume desired.

Excellent control of temperature, as well as atmosphere, helps maintain the bright, clean finish characteristic of Amphenol products, and demonstrates once again that it takes quality to make quality.

For complete information on Hevi-Duty Mesh Belt Conveyor Furnaces, write for Bulletin 357.

- Heat Processing Furnaces
- Dry Type Transformers
- Constant Current Regulators



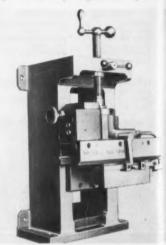
NEW EQUIPMENT

pound surfaces, a new machine combines versatility and efficiency of hydraulic drive with speed and ease of manual stylus control. Many "fail safe" features protect the operator and eliminate chances for costly scrap. The machine comes in sizes 30 x 24 in., 36 x 24 in., and 42 x 24 in., with rated stroke lengths of 6, 8, 10 or 12 ft. (Rockford Tool Co.)

For more data circle No. 58 on postcard, p. 267

Marking Unit

For hydraulic roll marking, a new marker comes with or without a hydraulic power unit. It's also available mounted on a base. It mounts right side up, upside down, sideways, or at any angle, at any loca-



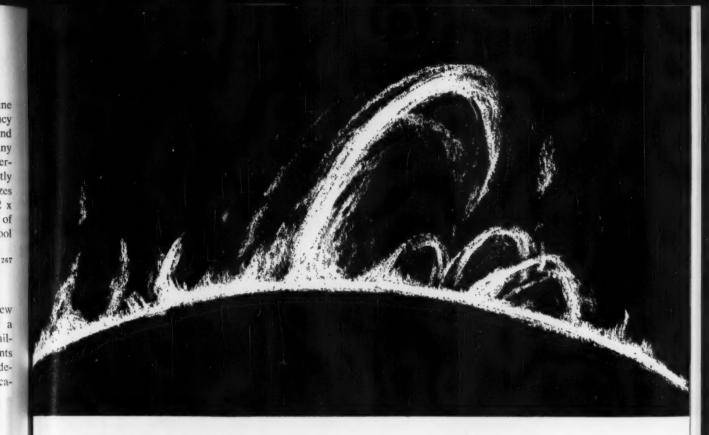
tion. Compact in size, it's only 1-ft sq. Initial cost and operating costs are low. The setup marks parts while in a fixtured position on rotary feed tables and other automated setups. (Cadillac Stamp Co.)

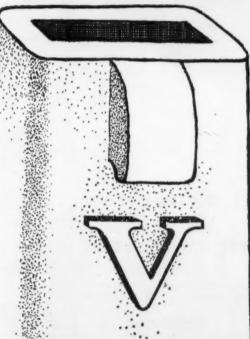
For more data circle No. 59 on postcard, p. 267

Abrasive Belt

Air-operated attachments can now convert any polishing and buffing head unit or lathe to accommodate abrasive belts in addition to wheels and buffs. When used with belts, a contact wheel mounts on the head or lathe spindle; the belt slides over this wheel and the attachment idler pulley. (Devine Brothers Co.)

For more data circle No. 60 on postcard, p. 267





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Tomorrow

we'll harness the energy of the sun but even then

steel will be poured into

VALLEY INGOT MOULDS

VALLEY MOULD AND IRON CORPORATION

GENERAL OFFICES: Hubberd, Ohio WESTERN OFFICE: Chicago, Illinois NORTHERN OFFICE: Cleveland, Ohio



Ingersoll Steel Deliveries

Here at Ingersoll Steel we knock ourselves out to give you on-time, as-promised delivery of a wide variety of special purpose steel sheets and plates. The minute your order is received it starts getting the V.I.P. treatment—and that's the way it goes all the way to your receiving department.

Being a specialty mill, we can and do adjust our production schedules to dovetail with your production needs. And with our advantageous central location at New Castle, Indiana, prompt deliveries

are assured. Next time you need any of the products listed below, call Ingersoll Steel and you'll see what we mean.

Ingersoli Produces:

STAINLESS STEELS • MEAT RESISTING STEELS • INGACLAD STAINLESS-CLAD SHEETS • ALLOY STEELS • FORGING QUALITY ELECTRIC STEEL INGOTS • AUTOMOTIVE CLUTCH PLATE STEELS TEM-CROSS CROSS-ROLLED STEEL • CARBON ELECTRIC STEEL FOR TRACTOR CLUTCH DISCS • KNIFE STEELS • SAW STEELS HIGH SPEED HACK SAW STEELS • SOFT CENTER AND OTHER AGRICULTURAL STEELS • SPECIAL ANALYSIS STEELS



Ingersoll STEEL DIVISION
Borg-Warner Corporation

New Castle, Indiana

High Production of Automobile Crankshaft Forgings on AJAX High Speed Forging Presses

Production
More than Doubled
Over Former Methods
on 6000 Ton
Ajax Forging Presses

Crankshafts
With Less Draft
on Counterweights
for Lower Machining
Costs

For Your Forging Needs . . . Ajax Forging Presses Sizes 300 Ton to 8000 Ton

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Write for Bulletin 75 C



Top-Hat Quality Perforated Metal

The popular Diamond Perforated-metal patterns shown above are only a few of the many illustrated and described in our 32-page Catalog No. 39. All of these standard patterns are available in a wide range of unit-opening sizes and we are always equally pleased to quote on original designs of any type or size.

Catalog 39 also illustrates and describes our high-quality lines of *Ornamental Cane*, Perforated-Metal Sheets for Accoustical installations and Heavy-Duty Architectural Grilles. Write, today, for a free copy.

Correspondence is especially invited regarding ANY requirement for perforated-metal panels or parts. We are equipped to fabricate special sections to any desired extent and welcome opportunities to make money-saving suggestions.



Manufacturers of DIAMONTEX, the Perforated Metal Lay-In Panel for better Acoustical Cellings. New Bulletin No. 47 gives complete Illustrated information. Write for free copy.

New Catalogues And Bulletins

Money-saving products and services are described in the literature briefed here. For your copy just circle the number on the free postcard, p. 267.

Refractory Metals

How a new vacuum furnace production heat-treats refractory metals used in nuclear reactors, electronic components, and rocket engines is explained in a bulletin. (C. I. Hayes, Inc.)

For free copy circle No. 61 on postcard, p. 267

Foundry Tool

A 9-page booklet discusses a solid materials dispensing unit's use in the treatment of molten metals. Solid materials ride an inert carrier gas. (National Cylinder Gas Div., Chemetron Corp.)

For free copy circle No. 62 on postcard, p. 267

Electronic Voltmeter

All-transistor designed, a directcurrent electronic voltmeter is outlined in a data sheet. (Consolidated Electrodynamics Corp.)

For free copy circle No. 63 on postcard, p. 267

Teflon

Teflon laboratory products are listed in an 8-page bulletin as low in price. (Kontes Glass Co.)
For free copy circle No. 64 on postcard, p. 267

Wire Insulator

High speeds are reported in a 4page bulletin for a new wire insulating extruder. This machine triples production of Teflon-insulated wire. (Jennings Machine Corp.) For free copy circle No. 65 on postcard p. 267 it

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U. S. Rust Index

Listing rates which metal rusts for each of 523 U. S. cities is a new "rust index." (For free copy write on company letterhead to Rust-Oleum Corp., 2799 Oakton St., Evanston, Ill.)

Presses

Just published is a 44-page bulletin introducing redesigned straight side single and double crank presses. Capacities run from 50 through 500-tons. (Niagara Machine & Tool Works.)

For free copy circle No. 66 on postcard p. 267

Handler Leasing

Methods of leasing materials handling equipment are described in a 4-page circular. (Lewis - Shepard Products, Inc.)

For free copy circle No. 67 on postcard, p. 267

Motor Base

A catalog sheet introduces a new sliding motor base. Of welded steel construction, it has a quick release adjusting screw. It's applicable for variable pitch drives which require more take-up than normal V-drives. (Browning Mfg. Co.)

For free copy circle No. 68 on postcard, p. 267

Industry Optics

Where visual inspection, comparison, checking or measurement is important, a 96-page catalog may prove a valuable guide to equip-

ment. Listed are hundreds of quality control aids. (Edmund Scientific Co.)

For free copy circle No. 69 on postcard, p. 267

Constant Temperature

The 60 pages of a new "constant-temperature" catalog describe baths, conditioned-air devices and temperature-humidity cabinets. Over 100 constant - temperature instruments are listed. (American Instrument Co.)

For free copy circle No. 70 on postcard, p. 267

End Mills

Carbide-tipped shell end mills are detailed in a bulletin. Drawings illustrate how a special tooth design and streamlined milling body reduce regrinding time and cost and assure longer tool life. (Sandvik Steel, Inc.)

For free copy circle No. 71 on postcard, p. 267

Metal Framing

An all-purpose bolted metal framing system is covered in a 180-page publication. Illustrations show over 1400 fittings. (Unistrut Products Co.)

For free copy circle No. 72 on postcard, p. 267

Lift Truck

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Engineering, design and construction of a recently introduced 2000-lb capacity, 35-hp lift truck highlight an 8-page catalog. (Allis-Chalmers Mfg. Co.)

For free copy circle No. 73 on postcard, p. 267

Die Steel

Free machining air-hardening die steel is analyzed in a technical sheet. The steel applies to blanking and forming punches, dies and rolls; trimmer dies, cold or hot; plastic molding dies; straightening and bending dies; and gages. (Allegheny Ludlum Steel Corp.)

For free copy circle No. 74 on postcard, p. 267

Precision Sorter

A data sheet describes a precision sorter. This unit gages and sorts up to 300,000 parts an hour. Ac-



A-W Hydraulic Crane quickly and easily removes this 6000-lb,-engine and propeller assembly on a Delta Air Lines DC-7.

Versatile Austin-Western Hydraulic Crane speeds aircraft engine changes . . . saves Delta 1000 man-hours yearly

Delta selected the Austin-Western Hydraulic Crane as the outstanding materials handling machine to meet its exacting requirements for maneuverability and load, reach and boom clearance capacities.

Maneuverability important

All-wheel drive and all-wheel steering make the A-W 5-ton crane, with basic 18-ft. telescoping boom, a highly versatile piece of materials handling equipment.

In providing periodic inspection, maintenance and overhaul on its fleet of 73 aircraft, ranging from Super Convairs to DC-6, DC-7 and DC-7B's, Delta changes an average of more than 50 engines each month. It is estimated that use of the A-W crane saves 1000 manhours annually on engine and propeller changes alone!

To Delta, the biggest single advantage of the A-W crane is its maneuverability around parked aircraft, maintenance stands and equipment. With all-wheel steering, the A-W can make a 90° turn in less radius than its own length. The boom rotates a full 360° for fast front, rear or over-the-side pickup or unloading.

A dependable precision tool

A-W dependability makes work scheduling easier, speeds aircraft back to operational status. Delta has discovered many uses for this all-purpose hydraulic crane in its operations. It is a precision tool that does work faster and easier, with less operator fatigue.

Learn now why men responsible for materials handling everywhere are so enthusiastic about this hardworking new hydraulic crane. See your nearby A-W distributor or write us today for complete information.

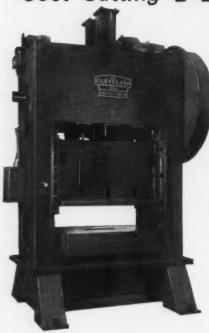


Power graders • Motor sweepers • Road rollers • Hydraulic cranes

For Greater Economy In Metalworking

CLEVELAND

Cost-Cutting PRESSES

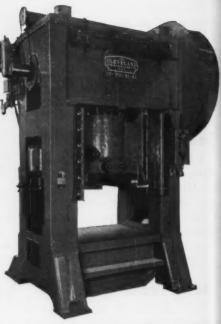


Cleveland high-speed Double Eccentric Press, 200-ton capacity, operates at 50 to 150 strokes per minute for high-speed punching, shearing, perforating, bending and forming.

Are production breakdowns, slow outmoded presses and mounting maintenance costs destroying your profits? A check of your press performance records may show you're already paying for new presses . . . without their benefits.

For lower operating costs, quicker starting, increased production, investigate the new minimummaintenance Cleveland Presses. Our engineers are ready to help you plan a program of replacing old inefficient presses with modern cost-cutting Cleveland Presses of the exact type, size and capacity to meet your need.

You get better stampings for less with a Cleveland Press.



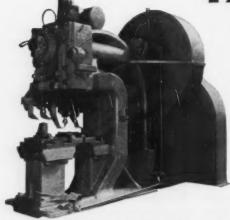
Cleveland's cost-cutting Single Eccentric Press, 350-ton capacity, operates at 60 strokes per minute, has air-counterbalanced slide and auxiliary air brake on flywheel.

FABRICATING TOOLS

For Plate and Structural Steel

Ruggedly built for profitable production and simplicity of operation, Cleveland Fabricating Tools are designed for trouble-free operation and years of service—a fact proven by leading ship-yards, bridge builders, railroads, structural shops and boiler makers since 1880.

For punching, coping, notching, shearing, bending and planing I-beams, steel plate, bars, angles and other structural shapes, you can do it better, more economically with Cleveland Fabricating Tools. Write for Catalog #9 to help you determine the correct tool for your needs.



Cleveland I G Beam Punching Machine equipped with 3 gaged punching attachments, one high and two low die holders, 24" throat, completely enclosed gears and flywheel, punching capacity: standard 6" to 24" I-beams in flange and web. Other capacities and sizes available.



E. 40th and St. Clair Avenue, Cleveland 14, Ohio



Cleveland No. 2 Bending & Straightening Machine, welded steel frame, completely enclosed gears and flywheel, arranged for direct-drive motor and equipped with power adjustment to plunger through separate motor. Capacity: bend or straighten 24" I-beams vertically or horizontally.

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AMBALLOY BYERS ELECTRIC FURNACE QUALITY STEEL

How Byers' metallurgical control program helps specialty steel users

Quality-assurance provisions guard the uniformity, cleanliness and physical properties of Amballoy specialty steels. From raw material selection to delivery, a close-knit program of metallurgical control assures adherence to your most exacting requirements.

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The entire Byers operation—size, personnel, furnace practice, laboratory analyses—has the flexibility required to follow through each heat, every step of the way. No once-over lightlies, ever.

We're talking about follow-through with magnetic

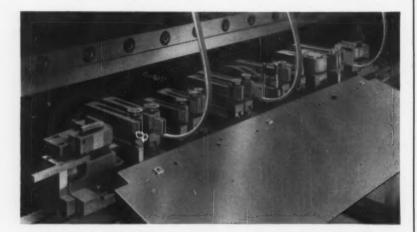
particle inspection. Supersonic reflectoscope testing. Determination of inclusion content. Sampling. Quantitative expression of results. We're riding herd on quality—in this phase—and every other phase of our steel-making process.

You have every assurance that our high-grade specialty steels—alloy, stainless and carbon—will be tailor-made to your requirements. We'd like to talk with you about them. Call ATlantic 1-8110 or write: A. M. Byers Company, Clark Building, Pittsburgh 22, Pennsylvania.

Metallurgical control, every step of the way A. M. BYERS COMPANY



... stake nuts permanently with every press stroke!



STRIPPIT PIERCE NUT UNITS save operations, time and money in assembly panel production with single-stroke insertion of Fabristeel Multipierce Nuts* into sheet metal up to .125" thick.

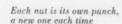
Permanent Fastening by an Exclusive New Process—as nut pierces stock, metal flows into nut shoulder slot, becoming an integral part of the stock.

High-Speed-fast press setups, automatic feed of nuts to units for long, medium or short runs gets maximum production per press.

Flexibility-Pierce Nut Units can be quickly press-mounted in any desired pattern, changed on short notice, re-used over and over.



NEW





Die button causes material to flow into nut slot



Simultaneous embossing for flush fastening

HOUDAILLE

WRITE FOR DEMONSTRATION on your press! The speed and simplicity of Strippit Pierce Nut operation has to be seen to be believed. Also request new catalog for complete specifications.

WALES C

202 Buell Road, Akron, New York

In Canada: Strippit Tool & Machine Company, Brampton, Ontario

FREE LITERATURE

curacy is ±0.0003 in. (U. S. Engineering Co.)

For free copy circle No. 75 on postcard, p. 267

Thermatron

Continuous measuring of one gas in multi-component mixtures is performed by a new instrument. A bulletin describes the Gas Thermatron and explains its use. (Mine Safety Appliances Co.)

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For free copy circle No. 76 on postcard, p. 267

Pipe Handling

How a firm avoids \$30,000 annual labor costs is told in a 4-page report. The company saves this by utilizing three straddle carriers to handle and move steel pipe. (Clark Equipment Co.)

For free copy circle No. 77 on postcard, p. 267

Electron Optics

Electron optical instruments are covered in a 16-page booklet. Sections are devoted to electron microscopes, an X-ray microscope, and a contact micro-adiographic unit. (Philips Electronics, Inc.)

For free copy circle No. 78 on postcard, p. 267

Microinches to Angles

For engineers who calculate to the sixth decimal point, a pocketsize chart immediately converts small angles (from one second to one minute) to microinches per inch, per 10 in., and per foot. It also shows linear measure from one microinch to 0.005 in. in terms of minutes, seconds and fractional seconds, per inch, per 10 in. and per foot. (Engis Equipment Co.)

For free copy circle No. 79 on postcard, p. 267

Dip Tanks

All-steel dip and rinse finishing tanks are outlined in a bulletin. Two water and two oil tanks shown are 24-in. deep, 24-in. long and 16-in. wide. Maximum capacity: 40-gal (Techline Div., Wheelabrator Corp.) For free copy circle No. 80 on postcard, p. 267

PLYMOUTH® LOCOMOTIVES with Torqomotive Drive 3 TO 80 TONS

Here's the lineup of well-known Plymouth power in models from 3 to 80 tons... narrow or standard gauge... Gasoline or Diesel... mechanical or Torqomotive Drive... Diesel-Electrics. Records of users show Plymouth's economy, efficiency, dependability. Find out how these profit characteristics can improve your operation and cut costs.

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PLYMOUTH LOCOMOTIVE WORKS
Division of The Fate-Root-Heath Company
Dept. A-2, Plymouth, Ohio

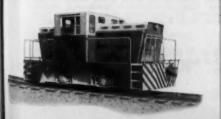


J SERIES Mine-O-Motive, 15 to 25 tons. Diesel powered with exhaust conditioner, Torqomotive Drive. Approved under Schedule #24.



DMS SERIES Mine-O-Motive, 8, 10 or 12 tons. Diesel powered with shaft drive to both axles, full power shifting. Approved under Schedule #24.

CR SERIES, 40 to 60 tons. Diesel powered with shaft drive to both axles, full power shifting, Torqumotive Drive. Speeds to 35 MPH.



Industry's Smoothest Switchers



SINCE 1914 Plymouth Locomotives have been used for heavy hauling and switching jobs. They have proven themselves in year after year service with rock bottom economy, maximum availability, minimum down time. Pictured above is the new WDT Cab-in-front model, 40 tons, in service hauling pulpwood. Both the MDT and WDT are available in this model or in the standard models shown below.



M SERIES, 25, 30, 35 or 40 tons, Diesel or gasoline, mechanical or Torqomotive Drive. This is the standard model, rear cab.



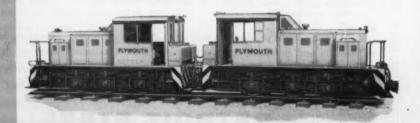
J SERIES, 12, 14, 16, 18 or 20 tons, Diesel or gasoline, mechanical or Torqomotive Drive. Available on 4 or 6 wheels.



D SERIES, 8, 10 or 12 tons, Diesel or gasoline, mechanical or Torgomotive Drive. Cast or Welded Frame.



F SERIES, 5, 6, or 7 tons, available as mine type (illustrated) or cab type, Torqomotive Drive, short wheelbase.



PLYMOUTH TANDEMS — M or W Series 50 to 80 tons. The M or W Series can be built for tandem, single control operation, up to 80 tons on either 8 or 12 wheels. Each locomotive can also be operated individually.

*Torgometive Brive; *Tymouth transmission coupled to hydraulic torque-converter.

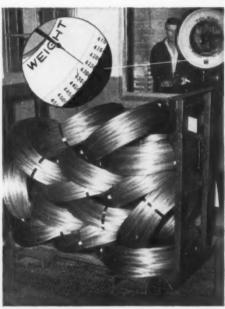
PLYMOUTH LOCOMOTIVES

PLYMOUTH LOCOMOTIVE WORKS

Bright Wire Fabricators:

Now You Can Run 2 Tons of Wire Non-Stop and Save up to 13 Coil Changes by Using **DSC-Portsmouth Long Production Run**





DSC-LPR BRIGHT WIRE COILS

Low and Medium Carbon

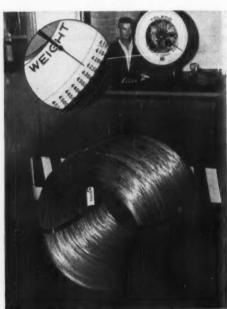
.072"/.500" Inclusive (up to about 4000 lbs.) .0475"/.062" Inclusive (up to about 1000 lbs.)

High Carbon

.080"/.250" Inclusive (up to about 4000 lbs.)

Here are two loads of Bright Wire, each weighing 4,250 pounds:

On the left, 14 standard coils; on the right, a single DSC-LPR coil. (Notice how the LPR stands up by itself.)



THE SIMPLE ARITHMETIC OF LPR COILS - Each time you stop a machine to feed the "next" coil of wire, you pyramid your production losses three ways: (1) you build up idle time costs; (2) you increase costs and delays by more frequent set-up adjustments; (3) you multiply individual coil remnant scrap losses. Such losses are directly proportionate to the number of coils used for a given job-weight.

LPR's cut down production lulls and their contingent costs. Possessing far greater density than standard coils, LPR's save handling time and storage space. LPR's also improve inventory control. Besides LPR's rid you of the bother and expense of returnable carriers.

LPR ECONOMIES REPORTED BY TYPICAL USERS —

- "We cut our unloading time in half."
- "We reduced our coil storage space 15%."
- "We quit using small-coil storage racks."
- "Our man-hour costs dropped 20%."
- "No more returnable gimmicks for us."
- "We cut our scrap losses by 90%."
- "In our cutting, straightening and flattening department, one operator now runs four machines, against three machines previously."

Make your own production-test of LPR's. For quick, complete information on LPR's or on other DSC Products and Services, call your nearest DSC Customer "Rep" or drop us a line at Detroit . . . make it soon?

Customer Satisfaction Is Our Business



CORPORATION

GENERAL SALES OFFICE, DETROIT 9, MICHIGAN

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The PROOF of DSC STEEL is in its PERFORMANCE on Your Job

DSC PRODUCTS: Coke . . . Coal Chemicals . . . Pig Iron . . . Basic Open Hearth Steel Ingots, Blooms, Slabs, Billets, Rods . . . HR and CR Sheet and Strip . . . Flat CR Spring Steel . , . Manufacturers' and H.C. Specialty Wire . . . Welded Wire Fabric

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THE IRON AGE, January 1, 1959

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FREE LITERATURE

Continued

These publications describe money-saving equipment and services . . . they are free with no obligation . . . just circle the number and mail the postcard.

Rolling Mills

Rolling precision precious metal electrical tape is discussed in an engineering newsletter. It explains how a rolling mill forms round gold and palladium wire into electrical contact tape. No waste results. (Fenn

For free copy circle No. 1 on postcard

Auxiliary Power

Designed to provide external 12-v de power for portable test instruments is an auxiliary power supply outlined in a data sheet. It handles four instruments simultaneously. (Consolidated Electrodynamics Corp.)

For free copy circle No. 2 on postcard

Silicon Rectifier

Application notes on a silicon controlled rectifier are included in a 17-page booklet. This rectifier, it says, is "potentially capable of causing a revolution in the electrical industry." (Semiconductor Products Dept., General Electric Co.)

For free copy circle No. 3 on postcard

Arc Welding

Increased welding speeds and control of bead shape are advantages of multiple electrode submerged arc tandem welding. So states a 4-page bulletin, giving more details. (Lincoln Electric Co.)

For free copy circle No. 4 on posteard

Ductile Irons

759

Alloys for ductile iron making are discussed in a pamphlet. Six different nodular alloys for magnesium addition are described, as are graphitizing agents. It lists typical ductile iron grades in current production. (Vanadium Corp. of America.)

For free copy circle No. 5 on postcard

Drilling, Tapping

Horizontal and vertical hydraulic drilling and tapping machines are announced in new catalogs. Key feature is interchangeability of spindle heads and tables. (Baker Broth-

For free copy circle No. 6 on postcard

Tap Attachment

Swedish tapping attachments are described in a folder. (Homestrand, Inc.)

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Materials Handling

Case history bulletin 283-1 tells how a large manufacturer increased production and shipping schedules without expanding plant facilities. It deals with materials handling. (Lewis-Shepard Products, Inc.)

For free copy circle No. 8 on posteard

Thermocouple Wire

Thermocouple wire with ceramic alloy insulation is announced in a bulletin. It comes in several ISA calibrations, from 0.020 to 1/2-in. OD. Insulation can be magnesium, aluminum or zirconium oxide hard pack. (Claud S. Gordon Co.)

For free copy circle No. 9 on postcard

Finishing

Precision finishing by barrel and wet blasting methods is discussed in a company publication. Applications of media, compounds and abrasives necessary for either method are also covered. (Wheelabrator Corp.)

For free copy circle No. 10 on postcard

Plastic Dies

Formica as a tooling and metal forming material is discussed in a 4-page folder. Dies of this material are strong and lightweight. They instantly release metal without sticking, splitting or tearing. The lamiPostcard valid 8 weeks only. After that use own letterhead fully describing item wanted.

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FREE LITERATURE

nated plastic can be fabricated quickly and cheaply. (Formica Corp.)

For free copy circle No. 11 on postcard

Boosting Blowers

How to increase furnace efficiency without expensive installation costs is told in a data sheet. It describes boosting blowers which mount directly under furnaces. No compressor, no mixing tank, no air piping are necessary. (Clements Mfg. Co.)

For free copy circle No. 12 on postcard

Nitrogen and Metals

Use of nitrogen for flushing molten metals is discussed in an 8-page report. It tells how this gas helps produce porosity-free castings for foundrymen. (National Cylinder Gas Div., Chemetron Corp.)

For free copy circle No. 13 on postcard

OBI Presses

Available in 22, 32 and 45-ton models, OBI presses feature a compact drive unit that operates while submerged in oil. The oil absorbs engagement loads rather than the clutch and brake. An 8-page catalog gives details. (Clearing Machine Corp.)

For free copy circle No. 14 on postcard

Clamping, Bending

Two new accessories for use with welding platens or bending blocks are a bending post and a horizontal clamp. They serve many clamping or bending jobs. Literature detailing these and other tools is available. (Acorn Iron & Supply Co.)

For free copy circle No. 15 on postcard

Vanadium Punches

Low cost, carbon - vanadium punches are outlined in a catalog. Punches are made to precision standards. Concentricity tolerance is 0.0002 in. TIR between point and shank. (For free copy write on company letterhead to Punch Div.. Pivot Punch & Die Corp., North Tonawanda, N. Y.)

Metal Cleaner

A folder introduces a cleaning material which removes soils from zinc without darkening it. It also works on brass, copper or steel all in the same solution. (Oakite Products, Inc.)

For free copy circle No. 16 on postcard

Barrel Finishing

Tumbling media for barrel finishing is featured in a 20-page booklet. Handy do's and don'ts appear. (The Carborundum Co.)

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For free copy circle No. 17 on postcard

Metal Stampings

Stampings in any quantity are offered by a firm in its 4-page bulletin. Die-cut stampings of practically any material can be blanked. formed and drawn to any practical size and shape. It tells how stampings cut machining costs. (Dayton Rogers Mfg. Co.)

For free copy circle No. 18 on postcard

Plastic Steel

Plastic steel for emergency and maintenance repairs is described in a bulletin. Case histories show time and money savings already achieved with this material. (Devcon Corp.)

For free copy circle No. 19 on postcard

Liquid Gages

Liquid level gages and valves for any job can be picked with a new slide selector. It gives correct size and type for a particular application. (Jerguson Gage & Valve Co.)

For free copy circle No. 26 on postcard

Infra-red Heat

Infra-red heating equipment covered in a 20-page booklet thaws frozen bulk material in railroad cars. (Hewitt-Robins, Inc.) For free copy circle No. 21 on postcard

THE IRON AGE, January 1, 1959



THE IRON AGE . . .

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Price and Production Data

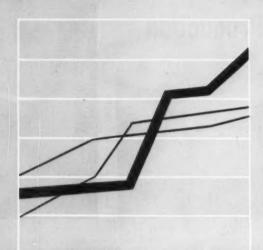
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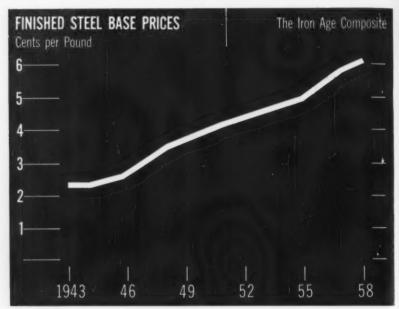
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THE IRON AGE FINISHED STEEL COMPOSITE PRICE

Current Series, 1935 to 1958, Cents Per Pound

	1935	1936	1937	1938	1939	1940°	1945°	1946	1947	1948
Jan	2.065	2.076	2.323	2.584	2.354	2.305	2.412	2.464	2.877	3.193
Feb.	2.065	2.065	2.323	2.581	2.354	2.305	2.427	2.555	2.884	3.215
Mar	2.065	2.055	2.532	2.578	2.354	2.305	2.432	2.719	2.884	3.241
Apr.	2.065	2.062	2.584	2.578	2.354	2.267	2.433	2.719	2.884	3.241
May	2.065	2.062	2,584	2.513	2.308	2.305	2,436	2.719	2.884	3.211
# WHYD	2.000	4.001	6.504	2.013	2.200	2.300	2.404	2.710	2.004	3.411
July	2.065	2.139	2.584	2.359	2.283	2.305	2.464	2.719	2.914	3.293
Aug	2.065	2.139	2.584	2.359	2.283	2.305	2.464	2.719	3.193	3,720
Sept.	2.065	1.146	2.584	2.357	2.283	2.305	2.464	2.719	3.193	3.720
Oct.	2.076	2.172	2.584	2.320	2.283	2.305	2.464	2.719	3.193	3.720
Nov.	2.076	2.172	2.584	2.354	2.268	2.305	2.484	2.719	3.193	3.720
Dec.		2.283	2.584	2.354	2.305	2.305	2.464	2.747	3.193	3.720
Average	2.068	2.118	2.536	2.459	2.311	2.302	2.449	2.686	3.014	3.434
	1949	1950	1951	1952	1953	1954	1955	1956	1957	1958
Jan	3.720	3.837	4.131	4.131	4.376	4.634	4.797	5.174	5.622	5.967
Feb	3.719	3.837	4.131	4.131	4.376	4.634	4.797	5.174	5.649	5.967
Mar	3.715	3.837	4.131	4.131	4.376	4.634	4.797	5.179	5.666	5.967
Apr.	3.709	3.837	4.131	4.131	4.376	4.634	4.797	5.179	5.670	5,967
May	3,705	3.837	4.131	4.131	4.393	4.634	4.797	5.179	5.670	5.967
20000	3.700	3.031	4.131	4.131	4.01/	4.004	4./0/	2.110	0.070	0.007
July	3.705	3.837	4.131	4.180	4.634	4.789	5.081	5.179	5.818	5.967
Aug	3.705	3.837	4.131	4.376	4.634	4.801	5.174	5.560	5.967	6.175
Sept	3.705	3.837	4.131	4.376	4.634	4.801	5.174	5.622	5.967	6.194
Oct	3.785	3.837	4.131	4.376	4.634	4.798	5.174	5.622	5.967	6.196
Nov	3.705	3.837	4.131	4.376	4.633	4.797	5.174	5.622	5.967	6.196
Dec	3.756	4.131	4.131	4.376	4.633	4.797	5.174	5.622	5.967	6.196
Average	3.713	3.862	4.131	4.237	4.518	4.716	4.977	5.358	5.800	6.060

^{* 1941-1944} inclusive: 2.396.

THE IRON AGE finished steel composite price is a weighted average of the base prices of 10 major steel products which account for the majority of finished steel shipments. It is weighted by the percentage that each of these products is to total finished steel shipments during the base period. With the base constant, the only changes in the composite from 1929 through 1940 or from 1941 through 1958 occur when one or more steel products prices were changed.

App Man Dee July July Man Aug Feb Feb Man July Aug Sep Sep

Ing

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In the composite shown here there are two base periods. For the years 1931 through 1940 the base is finished steel shipments for 1929-1939 inclusive. For 1941 through 1958 the base is finished steel shipments for the 7 years 1937 to 1940 inclusive and 1946 to 1948 inclusive. Two base periods are used because of basic changes in the shipment pattern in the 20 years covered. In each case the products remain the same. They are hot-rolled bars, structural shapes, plates, rails, pipe, wire and hot- and cold-rolled sheets and strip. To eliminate variations due to nonferrous metals price fluctuations, no coated products are included.

metals price fluctuations, no coated products are included.

Details of latest revisions which appear in current series
may be found in The Iron Age, May 12, 1949, p. 139. This
reference also gives a comparison of current series with
former series.

STEEL INDUSTRY OPERATING RATES

U. S. Openhearth, Bessemer and Electric Furnace Ingots and Steel for Castings-Percent of Capacity

- · · · - p							made mgens .														
	1940	1941	1942	1943	1944	1945		1946	1947	1948	1949	1950	1951		1952	1953	1954	1955	1956	1957	1958
Jan	83.40	96.90	94.50	96.80	95.70	88.80	Jan.	49.60	93,20	93,60	100.4	94.0	99.9	Jan	99.3	99.1	75.3	82.7	99.3	97.1	56.5
Feb		96.60	95.90	98.50	97.00	90.80	Feb			93.00	101.6	89.2	97.2	Feb		99.1	74.3	88.0	99.2	97.6	53.6
		99.70		100.00	98.60	95.00	Mar	83.30	94.40	95.30	102.9	88.8	102.5		102.2				100.2	93.4	52.3
		97.60	97.70	99.30	98.80	92.80	Apr.			80.40	98.6	100.6	103.1	Apr			68.1	94.8	99.7	88.5	47.8
		98.70	98.10	98.40	97.10	91.80	May			94.80	93.0	101.4	102.8	May	99.2	100.1	70.7	96.6	96.2		52.7
June			96.30	94.80	94.10	87.10	June			93.80	82.2	99.6	101.0	June		97.2	72.0	94.1	92.1	85.6	61.6
20000	04.00	90.10	90.30	94.00	34.10	01.10	June	14.40	94.90	99.00	04.4	99.0	101.0	June	10/4	91.4	14.0	04.1	98.1	00.0	41.0
July	92.00	93.40	94.50	96.20	94.30	86.30	July	04.00	85.10	88.70	71.0	94.8	98.3	July	17.7	93.1	62.9	85.3	14.9	78.6	53.7
		95.70	95.40	98.30		70,70				93.10	82.3	96.5	98.7				63.1	89.7	74.5		61.0
Aug					94.10		Aug					99.4	101.2	Aug		92.1	66.7	95.7	98.8		65.8
Sept		96.40		100.70	94.00	76.30	Sept			96.10	83.6			Sept			72.9	98.2			73.8
Oct				101.20	95.60	69.00	Oct			99.90	11.4	102.4	103.0	Oct							
Nev		98.30	97.E0	98.60	94.30	78.90	Nov				53.4	97.0	102.6	Nov		39.9	79.1	99.0			74.2
Det	94.10	98.10	96.60	94.20	92.60	74.80	Dec	73.90	95.40	97.70	94.8	98.0	100.6	Dec	105.6	79.7	78.6	98.5	99.4	72.0	74.0°

Average	82.10	97,40	96.80	98.10	95.50	83.50	Average	72.50	93.00	94.10	81.1	96.9	100.9	Average	50.5	94.9	71.0	93.0	89.8	84.5	60.6°

^{*} Estimate. † Preliminary. Source: American Iron and Steel Institute.

Openhearth, bessemer and electric furnace steel capacity, production and operating rates . . . Canadian output, capacity.

COMPOSITE PRICE BY PERIODS

Period	0	0	ni	ls	p	18	r	Pound
Apr. 12, 1949 to May 2, 1949								3 708
May 3, 1949 to Dec. 21, 1949	٠		۰					3.705
Dec. 22, 1949 to Dec. 28, 1949								3,836
Dec. 29, 1949 to Dec. 4, 1950							۰	3.837
Dec. 5, 1950 to July 25, 1952								4.131
July 26, 1952 to May 8, 1953							*	4.378
May 9, 1953 to May 21, 1953								4.390
May 22, 1953 to June 16, 1953.								4,417
June 17, 1953 to Nov. 14, 1953.								4.634
Nov. 16, 1953 to Dec. 15, 1953							*	4.632
Dec. 16, 1953 to June 30, 1954						*		4.634
July 1, 1954 to July 2, 1954								4.635
July 3, 1954 to July 5, 1954								4 791
July 6, 1954 to Oct. 3, 1954								4.801
Oct. 4, 1954 to Nov. 9, 1954							×	4.798
Nov. 10, 1954 to July 11, 1955				4	2. 10		×	4.797
uly 12, 1955 to July 18, 1958								5 179
July 19, 1955 to July 25, 1955							*	5.176
July 26, 1955 to March 19, 1956.								5.174
Mar. 20, 1956 to Aug. 6, 1956								5.179
Aug. 7, 1956 to Aug. 13, 1956						*	•	5.374
Aug. 14, 1956 to Feb. 11, 1957						٠		5.622
Feb. 12, 1957 to Feb. 18, 1957						*	•	5.650
Feb. 19, 1957 to Feb. 25, 1957							*	5.661
Feb. 26, 1957 to March 4, 1957							*	5.663
March 5, 1957 to July 8, 1957								5.670
July 9, 1957 to Aug. 4, 1958				٠			*	5.967
Aug. 5, 1958 to Aug. 11, 1958							*	6.138
Aug. 12, 1958 to Sept. 8, 1958.							*	6.188
Sept. 9, 1958 to Dec. 31, 1958								6.196
								D. 196

CANADIAN STEEL OUTPUT

ingots and Steel for Castings, Net Tons

	Ingots	Castings	Steel Ingots and Castings
1931	744.605	41,501	786,106
1932	349.843	25,684	375,507
1933	441,346	17,830	459,176
1934	827,041	23,116	850, 157
1935	1,016,814	35,123	1.051.937
1936	1.211.334	38,337	1,249,671
1937	1,496,575	74,652	1,571,137
1938	1,238,078	56,635	1,294,714
1939	1,266,056	60.997	1,327,063
1940	2,177,973	77,899	2,255,872
1941	2,578,063	123,250	2,701,313
1942	2,942,921	178,440	3,121,361
1943	2,848,235	148,743	2,995,978
1944	2,878,407	146,003	3,024,410
1945	2,747,206	134,117	2,881,323
1946	2,253,437	81,194	2,334,631
1947	2,854,532	90,634	2,945,166
1948	3.089.027	112,629	3,201,656
1949	3,089,368	97.562	3,186,930
1950	3,298,068	88,063	3,381,131
1951	3,448,125	121,236	3,567,361
1952	3,578,106	122.037	3,700,143
1953	4,009,813	105.656	4,115,469
1954	3,113,882	80,300	3,194,122
1955	4,441,743	87,658	4,529,401
1956	5,188,227	120,578	5,305,805
1957	4,924,133	113,731	5,037,884
1958°	4,150,000	90,000	4,240,000

* Estimated. Source: Dominion Bureau of Statistics

CANADIAN STEEL CAPACITY

Ingot Capacity and Operating Rates

	Steel Inget Capacity	Steel Ingot Output	Percent of Capacity
1940	2,667,000	2,177,973	81.6
1941	2,964,000	2.578.063	86.9
1942	3,172,000	2,942,921	92.7
1943	3, 257, 500	2.848.235	87.4
1944	3.338.200	2,878,407	86.2
1945	3,358,600	2,767,206	81.7
1946	3.358,600	2.253.437	67.0
1947	3.245.000	2,854,532	87.9
1948	3,490,000	3.089.027	88.5
1949	3,598,000	3.089.388	84.1
1950			
1950	3,672,500	3,298,088	89.8
1951	3,630,900	3,446,125	94.9
1952	3,830,900	3,578,106	98.5
1953	4,302,800	4,009,813	93.1
1954	4,657,500	3,113,822	66.8
1955	4,883,000	4,441,743	90.9
1956	5,504,000	5,185,227	94.2
1957	5,804,000	4,924,133	89.4
1958*	5,913,000	4,150,00C	70.1

* Estimated.

1958 56.5 53.6 52.3 47.8 52.7 61.6 53.7 61.0 65.8 73.8 74.2 74.0

60.6°

1959

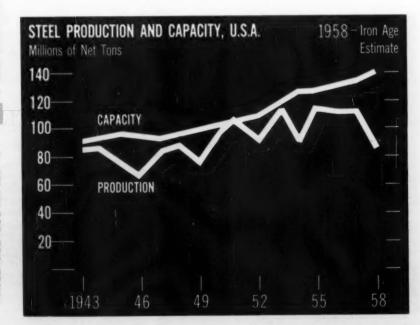
STEEL CAPACITY, PRODUCTION AND RATES

Ingots and Steel for Castings, Net Tons

		Openhe	arth	Bessen	196r	Electri	c"	Tota	1
	Total Capacity	Production	Percent of Total Output	Production	Percent of Total Output	Production	Percent of Total Output	Production	Percent of Capacity
1958 1957 1956 1955	133,459,150 128,383,090 125,828,310	76,670,000† 101,657,776 102,840,585 106,359,417 80,327,494	90.2 90.2 89.2 90.0 91.0	1,870,000† 2,475,138 3,227,997 3,319,517 2,548,104	2.2 2.2 2.8 2.8 2.9	8,460,000† 8,582,082 9,147,567 8,357,151 5,436,054	7.6 7.6 8.0 7.2 6.1	85,000,000 112,714,998 115,216,149 117,036,085 86,311,652	60.6 84.5 89.5 93.6 71.6
1953 1952 1951 1950	104,229,650 99,982,650	100,473,823 82,845,439 93,166,518 86,262,509 70,248,803	90.0 88.9 88.6 89.1 90.1	3,855,705 3,523,677 4,890,945 4,534,558 3,946,656	3.5 3.8 4.6 4.7 5.1	7,280,191 6,797,923 7,142,384 6,039,008 3,782,717	6.5 7.3 6.8 6.2 4.8	111,609,719 93,168,039 105,199,848 96,836,075 77,978,176	94.5 85.8 100.5 96.6 81.1
1948 1947 1946 1945	91,241,250 91,890,560 95,505,280	79,340,187 76,873,793 60,711,963 71,939,602 80,363,953	89.5 90.5 91.2 90.3 89.7	4,243,172 4,232,543 3,327,737 4,305,318 5,039,923	4.8 5.0 5.0 5.4 5.6	5,057,141 3,787,785 2,563,024 3,456,728 4,237,724	5.7 4.5 3.8 4.3 4.7	88,640,470 84,894,071 66,602,724 79,701,648 89,641,600	94.1 93.0 72.1 83.1 95.1
1943 1942 1941 1940	88,886,550 85,158,150 81,619,496	61,573,083	88.5 88.9 89.8 91.9 91.7	5,625,492 5,553,424 5,578,071 3,708,573 3,358,916	6.3 6.5 6.7 5.6 6.4	4,589,216 3,976,550 2,871,569 1,701,030 1,029,998	5.2 4.6 3.5 2.5 1.9	88,836,512 86,031,931 82,839,259 66,982,686 82,798,714	96.1 96.1 97.3 82.64.1
1938 1937 1936 1935	78,148,374 78,164,300 78,451,930	51,824,979 48,760,463 34,401,280	91.6 91.5 91.2 90.1 90.3	2,106,340 3,863,918 3,873,472 3,175,235 2,421,840	6.6 6.8 7.2 8.3 8.3	565,634 948,048 866,064 607,190 405,246	1.8 1.7 1.6 1.6	31,751,990 56,636,945 53,499,999 38,183,705 29,181,924	39. 72. 68. 48. 37.
1933 1932 1931 1930	78,780,913 77,257,803 72,895,406	13,336,210 25,210,714 39,256,073	87.7 87.0 86.8 86.1 85.7	2,720,246 1,715,925 3,386,259 5,639,714 7,977,210	10.5 11.2 11.6 12.4 12.6	472,510 270,768 461,988 688,634 1,073,045	1.8 1.8 1.6 1.5	26,020,229 15,322,901 29,058,961 45,583,421 83,205,490	33. 19. 37. 62. 88.

* Includes very small tonnages of crucible steel.

† IRON AGE Estimate. Source: American Iron & Steel Institute



Monthly data on U.S. production of openhearth, bessemer and electric furnace ingots . . . Round-up of world steel output.

WORLD STEEL PRODUCTION

Ingots and Steel for Castings, Thousands of Net Tons

Compiled by THE IRON AGE from the United Nations Bulletin of Statisics, Chambre Syndicate de la Siderurgie Française, British Iron and Steel Federation and the American Iron and Steel Institute.

	1958°	19571	1956	1955	1954	1953	1952	1951	1950	1949	1948	1947
Australia	3,300	3,373	2,914	2,460	2,117	2,296	1.835	1,606	1.596	1,309	1,425	1.373
Austria	2,600	2,766	2,290	2,009	1,822	1,427	1,165	1,133	1,044	920	713	394
Belgium	6,700	6,922	7,028	6,403	5.522	4.997	5,621	5,590	4,156	4,242	4.318	3,181
Brazil	1,800	1,590	1,504	1,286	1,288	1,109	985	930	834	677	545	426
Canada	4,150	5,040	5,306	4.529	3,192	4,110	3,703	3,587	3,384	3,188	3,159	2,902
China	10,700	5,499	5,024	3,142	2,397	1,150		-,	.,		-,	
Czechoslovakia	6,000	5,622	5,382	5,401	4,884	4,883	3.944	3,651	3,190	2,756	2,910	2,520
France.	16,100	15,546	14,770	13,880	11,319	11.023	11,979	10.842	9,537	10,086	7,984	6.338
Ger- West	25,300	27,014	25,561	23,518	19,221	16,997	17,423	14,888	13,3812	10,0902	6,1272	4,7392
many East	3,300	3,203	3,020	2,756	2,488	2.666	2,087	1,711				
Hungary	1,800	1,411	1,571	1.764	1,644	1.653	1,539	1,360	1.100	882	794	658
India	2,000	1,915	1,947	1,909	1,882	1,691	1,768	1,680	1.610	1,517	1.237	1,346
Italy	7,000	7,482	6,512	5,947	4,638	3,858	3.897	3,362	2,583	2,265	2,342	1.874
Japan	13,100	13,854	12,243	10,370	8.523	8,445	7,703	7,167	5,332	3,352	1.916	1,041
Luxembourg	3,700	3,853	3,809	3,555	3,118	2.931	3,309	3,391	2,702	2,507	2,705	1,888
Mexico	800	683	648	579	515	504	561	500	390	380	268	353
Netherlands	1,600	1,299	1,159	1.074	1.023	948	755	609				
Poland	6,200	5,846	5,527	4,894	4,370	3,965	3,509	3.078	2,750	2,539	2,116	1.731
Rumania	1,000	941	862	843	593	793	769	720				
Saar	3,900	3.797	3,719	3,849	3.093	2,959	3,112	2.889	2,092	1,935	1,922	780
South Africa	1,900	1,848	1,708	1,681	1,523	1,366	1,326	1.045	830	899	750	680
Spain	1,700	1,456	1,370	1,337	1,200	985	1.000	902	900	793	604	581
Sweden	2,500	2,733	2,646	2,342	2.052	1.969	1,836	1.658	1.587	1.511	1,270	1,311
Un. Kingdom.	22,000	24,304	23,138	22,166	20,742	19,723	18,388	17,516	18,240	17,258	16,662	12,246
U. S. S. R.	59,500	56,325	54,443	49,936	45,203	41,800	36,029	34,500	29,800	23,600	18,700	14,700
United States.	85,000	112,717	115,216	117,036	88,312	111,610	93,168	105,200	96,836	77,978	88,894	84,894
Yugoslavia	1,200	1,154	977	889	679	588	488	470				
Others	2,900	2,868	2,380	1.816	1,546	2,280	1,524					

Totals 297,780° 321,061 312,654 297,011 245,013 258,706 229,423 229,945 204,348 173,386 167,107 147,156

* Estimated. † Revised. 2 British, French and United States Zones.

WORLD STEEL DATA

Data in the table at left are based on an extensive Iron Age study. Assisting in the study were the Intelligence Dept. of the British Iron & Steel Federation Chambre Syndicate de la Siderugie Française, United Nations, American Iron and Steel Institute and Iron Age correspondents throughout the world. Though based on the best available intelligence, the accuracy of Iron Curtain steel data is naturally not of the same order as that of the free world.

U. S. MONTHLY STEEL INGOT PRODUCTION

Openhearth, Bessemer and Electric Furnace Ingots and Steel for Castings, Net Tons; U. S. Only

	1933	1934	1935	1936	1937	1938	1929	1940	1941	1942	1943	1944	1945
Jan	1,157,745	2.276,598	3.279.473	3,474,353	5.398.328	1,984,815	3,683,004	5,764,723	6,928,083	7,112,108	7,424,522	7,592,603	7,204,312
Feb	1,221,664	2,521,472	3,169,900	3,379,587	5.050,824	1.942,795	3,448,120	4,525,797	6,237,900	6.512.535	6,824,604	7,194,009	6,652,765
March	1,022,675	3,190,040	3,273,910	3,810,436	5,970,247	2,293,884	3,929,387	4,389,183	7,131,641	7,392,111	7,674,578	7,826,257	7,705,929
April	1,531,813	3,345,922	3,017,177	4,494,782	5,801,540	2,196,413	3,431,600	4,100,474	6,756,949	7,121,291	7,373,703	7,593,688	2,289,887
May		3,875,202	3,009,425	4,614,529	5,894,260	2,661,169	3,372,636	4,967,782	7,053,238	7,382,578	7,549,691	7,702,576	7,449,667
June	2,919,887	3,487,612	2,580,771	4,543,888	4,787,710	1,868,848	3,606,729	5,687,443	6,800,730	7,015,302	7,039,353	7,234,257	6,840,522
July		1,697,879	2,591,240	4,473,940	5,212,832	2,259,677	3,648,639	5,724,625	6,821,682	7,144,958	7,407,876	7,948,387	6,985,571
Aug		1,574,649	3,331,770	4,782,442	5,580,683	2,903,805	4,341,726	6,186,383	7,000,957	7,227,655	7,588,464	7,498,913	5,735,317
Sept	2,599,370	1,446,551	3,227,876	4,744,841	4,907,592	3,029,738	4,881,601	6,056,248	8,819,246	7,057,519	7,514,339	7,235,111	5,982,47
Oct		1,689,272	3,590,945	5,182,430	3,881,819	3,554,912	6,223,126	6,644,542	7,242,683	7,579,514	7,814,117	7,820,885	5,596,776
Nov.	1,731,930	1,836,068	3,599,687	4,941,014	2,464,793	4,072,676	6,292,322	8,469,107	6,969,987	7,179,812	4 7,371,975	7,278,719	6,200,466
Dec	2,047,780	2,239,126	3,511,702	5,056,843	1,685,273	3,751,253	5,958,893	6,495,357	7,163,999	7,304,540	7,255,144	7,336,170	6,057,937
Total	25,724,196	29,181,329	38,183,706	53,449,085	58,635,899	31,751,983	52,797,783	66,981,682	82,927,557	86,029,921	88,838,366	89,641,575	79,701,624
	1946	1947	1948	1949	1950	1951	1952	1953	1954	1955	1956	1957	1958
Jan	3,872,887	7,222,612	7,480,878	8,197,390	7,941,797	8.848,486	9,136,117	9,897,962	7.951,488	8.837,736	10,828,231	11,008,762	6,753,912
Feb	1,392,682	6,430,401	6,948,017	7,493,942	6,803,032	7,770,407	8,857,210	8,932,779	7,083,237	8,496,934	10,118,995	9,987,206	5,782,323
March		7,318,974	7,616,770	8,401,796	7,497,822	7,078,630	9,404,191	10,168,098	7,289,600	9,981,754	10,924,788	10,589,074	8,254,62
April		7,051,842	8,224,487	7,796,165	8,224,504	8,845,979	7,991,142	9,545,538	6,970,937	9,815,095	10,536,121	9,814,780	5,532,99
May	4,072,620	7,339,014	7,580,642	7,598,990	8,564,207	9,100,155	8,204,596	9,997,080	7,472,738	10,328,316	10,490,376	9,792,323	6,301,15
June	5,625,773	8,977,714	7,265,249	6,504,656	8,143,230	8,682,348	1,639,491	9,404,479	7,363,634	9,748,467	9,721,436	9,391,402	7,127,480
July	6,618,683	6,578,685	7,075,517	5,784,831	8.062,922	8.684.495	1,826,958	9,275,673	6,627,597	9,100,946	1,622,163	8,908,732	6,420,400
Aug	6,924,522	6,991,152	7,446,834	6,722,771	8,242,174	8,739,095	8,496,687	9,405,580	6,666,907	9,594,545	8,122,597	9,233,890	7,286,003
Sept	6,555,566	6,797,457	7,424,844	6,597,935	8,204,997	8,660,357	9,062,105	8,883,428	6,807,483	9,882,326	10,422,650	8,977,906	7,610,37
Oct	6,951,742	7,570,152	7,996,895	928,347	8,752,686	9,121,886	9,806,830	9,462,722	7,701,553	10,501,050	11,048,513	9,197,717	18,817,77
Nov	6,457,771	7,242,427	7,797,558	4,223,129	8,023,393	8,799,352	9,438,886	8,890,052	8,089,427	10,247,398	10,555,500	18,392,919	18,582,000
Dec	5,760,501	7,375,641	7,780,779	7,728,224	8,355,311	8,890,878	9,690,182	7,946,328	8,287,073	10,503,519	10,837,545	*7,420,285	*8,531,000
Total	68,602,706	84,894,071	88,640,470	77,978,176	96,836,075	105,199,846	93,153,375	111,609,719	88,311,852	117.038.085	115,216,149	*112,714,996	*85,000,000

* Estimate. † Preliminary.

Source: American Iron and Steel Institute.

Financial analysis of steel industry . . . Twenty-nine steel producers covered represent 93.5 per cent of U.S. ingot capacity.

FINANCIAL ANALYSIS OF THE STEEL INDUSTRY

For years 1951 through 1957. Data Cover 29 Companies Representing 93.5 Pct of U. S. Ingot Capacity

COMPANY	Year	Ingot Capacity Net Tons	Ingot Production Not Tons	Percent of Capacity Operated	Steel Shipments Net Tons	Net Sales and Operating Revenue	Provision for Federal Income Taxes	Net Income	Net Income Percent of Sales	Earnings Per Common Share	Invested Capital
U. S. Steel Corp.	1957	39,582,000	33,738,000	85.2	23,414,000	\$4,413,806,173	\$406,000,000	\$419,406,956	9.5	\$7.33	\$3,214,366,44
	1956	39,582,000	33,402,000	85.2	23,911,000	4,228,877,241	331,000,000	348,098,916	8.2	6.01	3,008,996,48
	1955	38,877,000	35,309,000	90.8	25,506,000	4,097,680,287	366,000,000	370,099,353	9.0	6.44	2,868,655,58
	1954	38,715,000	28,355,000	73.2	20,239,000	3,250,389,279	190,000,000	195,417,611	6.0	6.46	2,672,832,91
	1953	36,399,000	35,827,000	98.4	25,001,000	3,861,034,728	323,000,000	222,087,840	5.8	7.54	2,319,132,23
	1957	20,500,000	19,123,201	93.3	13,535,706	2,624,913,123	175,000,000	191,025,933	7.3	4.13	1,758,004,87
	1956	20,000,000	18,322,308	91.6	13,198,783	2,343,478,150	147,000,000	161,411,625	6.9	15.33	1,608,356,40
	1955	19,100,000	18,820,912	98.5	13,563,823	2,114,599,636	181,000,000	180,191,708	8.5	18.09	1,522,975,04
	1954	18,500,000	13,810,076	74.6	10,226,752	1,667,377,179	119,000,000	132,837,154	8.0	13.18	1,232,094,61
	1953	17,600,000	17,682,687	100.4	12,712,994	2,094,952,156	161,000,000	133,947,837	6.4	13.30	1,163,638,58
	1957	11,047,000	8,484,615	76.8	6,211,485	1,227,257,507	89,600,000	85,014,422	6.9	5.45	773,190,57
	1956	10,202,000	9,348,898	91.1	6,783,307	1,244,214,346	94,700,000	90,406,865	7.3	5.83	698,248,99
	1955	10,262,000	9,680,121	97.1	6,988,782	1,188,559,765	84,000,000	86,271,491	7.3	5.59	650,126,81
	1954	10,262,000	6,972,812	69.8	5,012,330	846,310,670	49,900,000	52,875,164	6.2	7.10	629,318,25
	1953	10,262,000	9,630,454	94.5	7,135,745	1,137,123,547	100,500,000	56,743,547	5.0	9.25	620,878,23
Jones & Laughlin Steel Corp	1957	6,900,000	6,048,000	88.0	4,272,000	837,568,000	39,901,000	45,452,000	5.4	5.65	647,694,00
	1956	6,166,500	5,997,000	97.0	4,341,000	742,642,000	39,380,000	45,122,000	6.1	6.63	581,426,00
	1955	6,166,500	6,190,000	100.0	4,418,000	696,538,000	48,500,000	50,104,000	7.2	7.73	526,212,00
	1954	6,166,500	4,570,000	74.0	3,203,000	492,941,000	22,543,000	25,032,000	5.1	3.80	497,439,00
	1953	6,166,500	6,033,000	96.0	4,278,000	624,387,000	27,900,000	31,015,000	5.0	4.77	492,373,00
Youngstown Sheet & Tube Co	1957	6,240,000	5,137,834	82.3	3,593,375	679,885,073	39,488,000	42,508,579	6.25	12.35	531,846,12
	1956	5,750,000	5,406,016	94.0	3,839,224	684,041,021	37,329,000	43,174,587	6.31	12.62	496,364,51
	1955	5,520,000	5,571,556	100.9	3,944,492	626,232,840	41,867,500	41,701,140	6.8	12.34	462,890,77
	1954	5,520,000	3,868,525	70.1	2,606,540	433,406,272	12,104,000	20,182,500	4.7	6.02	432,764,33
	1953	4,947,500	5,091,876	102.9	3,675,229	554,059,088	27,900,000	30,839,716	5.6	9.21	424,993,12
National Steel Corp	1957 1956 1955 1954 1953	6,200,000 6,000,000 6,000,000 6,000,000 5,650,000				640,967,342 664,251,090 622,018,919 484,058,380 634,178,060	43,580,000 47,000,000 48,275,000 27,780,000 69,325,000	45,518,884 52,502,422 48,289,453 30,334,871 50,334,130	7.1 7.9 7.8 6.3 7.9	6.13 7.09 6.54 4.12 6.84	551,004,81 532,312,34 452,911,98 427,082,10 418,230,30
Armco Steel Corp.	1957	5,950,000	5,406,646	90.9	3,807,723	776,736,401	54,521,286	55,044,509	7.09	4.59	603,150,80
	1956	5,150,000	5,220,147	101.4	3,936,106	761,800,102	63,290,322	65,593,182	8.61	6.03	480,309,79
	1955	4,950,000	5,099,905	103.0	4,003,532	692,683,234	66,613,787	64,350,609	9.3	6.05	444,015,75
	1954	4,902,000	4,448,772	90.8	3,171,401	532,045,314	42,522,317	41,100,266	7.7	7.86	403,749,45
	1953	4,718,000	4,704,773	99.7	3,375,630	588,919,900	50,788,608	33,902,462	5.8	6.50	388,931,24
Inland Steel Co	1957	5,500,000	5,502,000	100.0	4,041,130	772,380,683	60,555,000	58,876,875	7.7	10.34	582,774,29
	1956	5,200,000	4,915,578	94.5	3,852,719	731,767,767	55,142,000	52,998,726	7.3	9.43	497,757,69
	1955	5,000,000	5,189,509	103.8	3,954,567	663,317,374	53,050,000	52,466,098	8.0	9.52	416,415,10
	1954	4,700,000	4,522,257	96.2	3,392,659	537,024,479	37,930,000	41,287,152	7.7	7.92	287,259,95
	1953	4,500,000	4,513,078	100.3	3,712,000	579,509,058	39,379,000	33,987,184	5.9	6.90	344,188,32
Colorado Fuel & Iron Corp	1957	2,799,500	2,163,594	77.3	1,815,406	340,755,160	14,926,000	14,236,851	4.18	4.04	197,115,76
	1956	2,471,500	2,401,231	97.16	2,134,490	341,630,224	16,891,800	16,582,653	4.9	4.74	189,184,65
	1955	2,471,500	1,936,402	78.35	1,627,587	257,543,050	10,681,800	10,887,163	4.2	3.79	170,325,36
	1954	2,489,035	1,845,693	74.8	1,687,950	250,235,696	6,125,000	7,051,729	2.8	2.46	167,132,67
	1953	2,311,785	2,130,451	92.2	1,948,414	248,835,574	14,572,400	8,031,224	3.2	3.09	166,459,02
Wheeling Steel Corp	1967 1956 1955 1954 1953	2,200,000 2,130,000 2,130,000 2,130,000 1,860,000	1,828,534 1,994,745 2,067,288 1,589,643 1,797,419	83.1 93.7 96.6 74.6 96.6		249,756,955 259,554,918 249,455,016 190,224,955 219,509,774	10,116,000 18,630,000 18,480,000 8,483,000 14,036,000	12,077,698 17,672,276 17,295,711 9,595,740 12,458,311	4.84 6.81 6.9 5.0 5.7	5.32 8.20 8.12 5.48 7.49	237,041,08 236,452,19 229,796,66 205,866,41 205,968,47
Sharon Steel Corp	1957	1,898,000	1,204,283	63.5	856,503	151,651,824	3,696,900	4,046,773	2.7	3.68	92,062,96
	1956	1,763,000	1,508,680	85.6	1,126,612	180,044,408	6,473,000	6,905,539	3.8	6.28	82,716,19
	1955	1,550,000	1,528,686	98.6	1,092,593	173,095,949	7,840,000	7,987,622	4.6	7.26	73,098,95
	1954	1,550,000	848,515	54.6	611,668	99,347,910	1,865,000	3,134,864	3.2	2.85	68,711,32
	1953	1,550,000	1,527,706	98.6	1,144,488	168,268,508	7,240,000	6,709,625	4.0	6.10	69,306,46
McLeuth Steel Corp	1957 1956 1955 1954 1953	1,574,000 1,380,000 1,200,000 960,000 579,700	1,534,240 1,372,592 434,320 528,734	97.5 99.5 58.4 91.2	1,122,335 1,092,877 388,667	179,458,165 163,906,619 144,987,476	5,562,000 9,110,000 7,375,000 2,090,000 11,560,000	8,409,877 8,806,258 8,148,342 1,694,890 5,241,501	5.2 5.4 5.6	5.37 5.01 5.66 1.42 4.41	153,069,76 123,232,92 127,716,52 132,513,53 94,027,39
Kaiser Steel Corp	1957 1956 1955 1954 1953	1,536,000 1,536,000 1,536,000 1,536,000 1,536,000	1,580,322 1,617,681 1,432,742 1,382,877 1,458,904	103.5 105.3 93.3 90.0 100.1	1,043,620 1,140,776 929,556 933,843 951,897	208,619,403 201,489,824 136,148,919 128,491,032 134,500,041	9,300,000 12,055,000 3,325,000 9,700,000	21,438,507 23,571,852 5,471,236 7,926,666 9,121,284	10.3 11.7 4.2 6.2 6.8	5.91 6.57 1.08 1.75 2.12	373,126,51 245,177,55 245,329,44 245,984,84 240,847,61
Detroit Steel Corp	1957	1,500,000	562,477	37.0	480,911	82,458,616	3,346,000	3,004,382	3.6	0.90	84,844,54
	1956	1,290,000	1,032,237	80.0	909,261	123,616,057	9,015,000	8,747,092	7.1	2.78	87,696,38
	1955	1,290,000	888,443	68.9	787,788	101,803,010	6,715,986	6,317,860	6.2	2.07	85,693,26
	1954	880,000	442,753	67.1	371,081	51,688,448	71,338	1,182,528	2.3	0.49	40,265,48
	1953	660,000	529,044	80.2	583,421	93,391,509	6,612,624	5,230,289	5.6	2.16	30,062,98
Crucible Steel Co. of America	1957 1956 1955 1954 1953	1,423,400 1,423,400 1,351,400 1,351,400 1,351,400	1,222,176	90.4		235,938,306 263,922,898 237,715,380 160,621,738 232,276,349	5,630,000 12,910,000 15,570,000 4,396,000 6,896,979	6,543,584 12,767,625 13,206,602 3,706,952 5,109,802	2.8 4.8 5.6 2.3 2.2	1.73 7.02 8.05 2.83 5.28	141,257,39 140,460,52 128,847,92 119,995,02 122,320,24

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Financial analysis of steel industry showing capacity, sales earnings data, shipments, production, etc., by company. Si

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FINANCIAL ANALYSIS (Continued)

COMPANY	Year	Ingot Capacity Net Tons	Ingot Production Net Tons	Percent of Capacity Operated	Steel Shipments Net Tons	Net Sales and Operating Revenue	Provision for Federal Income Taxes	Net Income	Net Income Percent of Sales	Earnings Per Common Share	Invested Capital
Pittsburgh Steel Co	1957 1956 1955 1954 1953	1,320,000 1,320,000 1,320,000 1,320,000 1,404,000	1,139,882 1,303,503 1,070,386	91.0 88.4 98.8 76.2 38.4	1,018,756 1,077,610 1,132,437 784,420 1,009,511	\$183,260,331 179,133,961 177,707,556 124,489,418 141,471,302	\$1,516,000 3,404,000 4,372,000 973,000 5,310,000	\$4,155,000 6,225,000 7,515,470 2,170,694 4,648,195	2.28 3.49 4.3 1.8 3.3	\$1.80 3.24 4.31 0.62 2.61	\$124,195,837 125,912,965 118,397,226 116,385,912 114,525,878
Granite City Steel Co	1957	1,200,000	1,116,698	93.1	894,052	123,763,490	10,829,000	9,984,451	8.1	4.64	118,827,377
	1956	1,080,000	1,151,620	107.0	1,057,932	137,131,233	15,800,000	15,109,411	11.0	7.04	113,844,912
	1955	1,080,000	1,691,389	101.0	961,101	116,293,657	13,703,700	12,610,820	11.0	6.05	102,436,342
	1954	1,080,000	634,909	58.8	559,112	69,265,197	4,400,700	4,012,192	5.8	2.04	90,232,973
	1953	720,000	937,801	130.3	805,455	87,856,006	6,953,500	6,488,452	7.4	3.77	90,878,115
Allegheny Ludlum Steel Corp.	1957	864,200	495,280	57.3	352,989	267,647,586	13,441,000	11,651,851	4.35	3.02	144,990,974
	1956	864,200	666,918	77.2	453,822	287,078,052	16,867,000	15,261,090	5.32	4.04	140,683,981
	1953	864,200	683,195	79.1	464,231	255,587,054	16,554,000	14,985,660	5.9	8.25	121,125,921
	1954	864,200	431,068	49.9	305,208	170,056,405	4,459,000	4,246,063	2.5	2.30	80,073,450
	1953	864,200	680,619	78.8	537,341	242,081,548	11,670,000	7,791,287	3.2	4.40	79,561,980
Barium Steel Corn.	1957 1956 1955 1954 1953	846,760 893,000 893,000 893,000 893,000	585,993 732,600 520,900 237,000 497,790	80.0 82.0 58.3 26.5 55.7		83,885,112 119,536,637 75,084,700 53,484,604 89,719,175	3,536,000 8,118,951 995,255 1,772,500 3,849,840	3,062,998 7,009,956 655,319 441,212 2,321,140	3.65 5.86 0.9 0.8 2.6	0.74 1.98 0.20 0.14 1.01	35,575,755 37,808,634 22,822,552 22,222,682 21,097,017
Northwestern Steel & Wire Co.	1957	825,000	703,752	85.3	548,419	78,105,122	6,030,000	5,225,418	6.7	2.09	36,025,803
	1956	825,000	692,326	83.9	585,816	74,157,804	5,760,000	5,076,959	6.8	2.07	32,971,850
	1955	825,000	502,443	60.9	391,675	51,403,405	4,610,000	4,131,969	8.0	5.05	29,585,467
	1954	825,000	308,780	37.4	246,170	35,628,171	1,065,000	1,018,754	2.9	1.25	17,127,634
	1953	825,000	361,550	43.8	336,056	44,291,906	485,000	303,163	0.7	0.37	15,838,880
Alan Wood Steel Co	1957	800,000	655,536	81.9	437,819	67,889,893	1,047,000	2,054,046	3.0	2.60	38,330,232
	1956	625,000	713,859	109.1	495,098	69,330,353	2,024,000	3,095,727	4.5	4.04	36,653,835
	1955	625,000	665,908	106.5	462,046	58,375,809	1,619,000	2,551,530	4.4	3.32	35,951,285
	1954	625,000	345,918	55.3	241,288	36,085,476	216,000	1,246,251	3.4	1.42	36,647,492
	1953	625,000	598,334	95.7	442,537	59,756,645	2,457,000	3,213,690	5.4	4.63	31,561,852
Lukens Steel Co	1957	750,000	758,212	101.1	506,521	130,473,207	11,687,000	10,119,998	7.8	10.61	43,062,618
	1956	750,000	703,434	93.8	512,735	105,173,925	7,675,000	7,504,889	7.1	23.60	39,593,684
	1955	750,000	691,444	92.2	490,569	79,307,572	2,400,000	1,731,238	2.2	5.44	34,334,613
	1954	675,000	631,834	93.6	455,153	74,954,710	2,065,000	2,014,791	2.7	6.33	33,589,833
	1953	675,000	763,879	113.2	590,635	97,850,937	9,325,000	3,607,713	3.7	11.35	30,675,958
Copperweld Steel Co	1957 1956 1955 1954 1953	060,000 660,000 618,380 618,380 618,318				121,094,351 100,541,926 78,490,150 49,694,295 83,803,418	2,500,000 4,220,000 2,990,000 520,000 3,120,000	2,769,855 3,440,872 2,365,459 927,065 2,852,076	2.3 3.4 3.0 1.9 3.4	2.41 4.08 2.81 1.32 5.05	55,480,326 40,267,983 35,574,896 29,284,898 24,223,760
Acme Steel Co	. 1957	608,000	383,550	63.0	717,395	147,749,000	6,186,000	6,016,000	4.07	2.40	89,457,000
	1956	608,000	564,331	92.0	925,446	134,238,000	7,197,000	7,012,000	5.22	3.34	70,431,000
Lone Star Steel Co.	1957 1956 1955 1954	550,000 550,000 550,000 550,000	666,853 629,579 556,304 379,009	121.2 114.4 101.0 69.0	489,228 485,269 442,762 184,497	95,340,258 88,650,577 74,489,168 37,208,044	11,570,000 11,000,000 4,685,000	11,329,508 10,151,363 4,759,086 1,008,778	11.8 11.5 6.4 2.7	3.90 3.84 1.80 0.38	103,203,078 100,373,570 102,838,289 105,036,365
Lacled e Steel Co	1957	500,000	452,005	86.9	352,526	82,226,543	4,675,000	3,838,646	6.17	18.81	30,283,503
	1958	500,000	505,575	101.1	398,181	66,509,630	4,575,000	4,066,071	6.14	19.81	26,832,561
	1955	500,000	473,708	94.7	386,408	58,191,338	4,700,000	4,047,053	7.0	19.62	24,658,700
	1954	500,000	396,023	79.2	311,140	45,364,073	3,050,000	2,943,150	6.5	14.27	22,106,598
	1953	440,000	427,514	97.2	382,040	50,834,319	4,975,000	2,703,895	5.3	13.11	20,736,280
Keystone Steel & Wire Co	1957	450,000	395,236	87.8	290,384	59,739,437	6,393,924	6,498,163	10.88	3.47	38,308,003
	1956	450,000	438,364	97.41	353,019	66,629,700	7,993,443	8,013,050	12.03	4.27	35,559,840
	1955	425,000	416,090	97.90	344,414	62,020,363	8,830,268	8,768,519	14.1	4.68	31,296,790
	1954	425,000	334,444	78.7	275,229	49,332,276	6,961,536	6,114,772	12.4	3.26	26,278,271
	1953	425,000	356,988	84.0	268,799	44,554,153	4,861,627	4,149,946	9.3	2.21	23,163,485
Continental Steel Corp	1957	420,000	338,568	80.6	231,880	42,657,749	3,130,600	2,756,656	6.46	5.34	25,689,821
	1956	384,000	368,959	93.4	272,996	46,703,332	2,810,000	2,793,574	5.98	5.57	24,135,915
	1955	394,000	384,380	97.6	285,972	44,881,747	2,780,000	3,022,143	6.7	6.02	22,921,084
	1954	384,000	336,149	85.3	232,108	35,661,856	1,600,000	1,993,337	5.6	3.97	21,603,024
	1953	384,000	362,048	91.9	252,625	36,761,804	1,700,000	1,803,163	4.4	3.20	20,812,409
Atlantic Steel Co	. 1957	400,000	229,807	57.4	175,453	28,115,864	327,000	348,182	1.24	0.76	12,584,981
	1956	400,000	226,970	58.7	188,657	28,765,487	910,114	838,920	2.90	2.07	12,313,706
GRAND TOTALS	1956 1955 1954	125,043,860 119,410,000 117,257,517 115,324,652 109,688,940	105,500,000 107,000,000 109,000,000 81,900,000 104,200,000	84.5 89.8 83.0 71.0 94.9	74,300,000 77,300,000* 78,800,000 58,700,000 74,600,000	\$14,904,100,684 14,329,463,893 13,225,990,770 9,977,835,497 12,285,381,086	\$992,530,516 1,950,902,715 1,927,297,914 553,857,391 932,760,178	\$1,083,416,706 1,044,506,967 1,034,621,961 600,383,984 690,920,244	7.3 7.2 7.8 6.0 5.6	5.65 6.96 7.16 5.99	\$10,836,555,256 9,790,957,624 9,132,827,147 8,205,155,029 7,707,824,207

Estimated on operating rate

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Steel Prices: Hot and cold rolled sheet and strip, galvanized sheets, tinplate and high-speed tool steel.

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At Pittsbu	ırgh,	Cents	Per	Pound		
	1947	1948	1949	1950	1951	1952
Jan	3.20	3.55	4.00	4.20	4.75	4.65
Feb	3.20	3.55	4.00	4.21	4.75	4.65
Mar	3.20	3,55	4.00	4.21	4.75	4.65
Apr	3.20	3.55	4.00	4.21	4.75	4.65
May	3.20	3.53	4.00	4.21	4.75	4.65
June	3.20	3.53	4.00	4.21	4.75	4.65
July	3.27	3.85	4.00	4.21	4.75	4.74
Aug	3.55	4.00	4.00	4.21	4.75	5.10
Sept	3.55	4.00	4.00	4.21	4.75	5.10
Oct	3.55	4.00	4.00	4.21	4.75	5.10
Nov	3.55	4.00	4.00	4.21	4.75	5.10
Dec	3.55	4.00	4.06	4.75	4.75	5.10
Average	3.35	3.76	4.01	4.25	4.75	4.85
	1953	1954	1955	1956	1957	1958
Jan	5.10	5.45	5.75	6.25	6.85	7.170
Feb	5.10	5.45	5.75	6.25	6.85	7.170
Mar	5.10	5.45	5.75	6.25	6.85	7.170
Apr	5.10	5.45	5.75	6.25	6.85	7.170
May	5.10	5.45	5.75	6.25	6.85	7.170
June	5.25	5.45	5.75	6.25	6.85	7.170
July	5.45	5.73	6.12	6.25	7.17	7.170
Aug.	5.45	5.75	6.25	6.61	7.17	7.425
Sept.	5.45	5.75	6.25	6.85	7.17	7.425
Oct	5.45	5.75	6.25	6.85	7.17	7.425
Nov	5.45	5.75	6.25	6.85	7.17	7.425
Dec	5.45	5.75	6.25	6.85	7.17	7.425
Average	5.29	5.60	5.98	6.48	7.01	7.276

COLD-ROLLED SHEETS

At Pittsb	urgh,	Cents	Per	Pound		
	1947	1948	1949	1950	1951	1952
Jan	3.20	3.55	4.00	4.10	4.35	4.35
Feb	3.20	3.55	4.00	4.10	4.35	4.35
Mar	3.20	3.55	4.00	4.10	4.35	4.35
Apr	3.20	3.55	4.00	4.10	4.35	4.35
May	3.20	3.49	4.00	4.10	4.35	4.31
June	3.20	3.49	4.00	4.10	4.35	4.35
July	3.27	3.62	4.00	4.10	4.35	4.395
Aug	3.55	4.00	4.00	4.10	4.35	4.575
Sept	3.55	4.00	4.00	4.10	4.35	4.575
Oct.	3.55	4.00	4.0C	4.10	4.35	4.575
Nov	3.55	4.00	4.00	4.10	4.35	4.575
Dec	3.55	4.00	4.04	4.35	4.35	4.575
Average	3.35	3.73	4.00	4.12	4.35	4.449
	1953	1954	1955	1956	1957	1958
Jan	4.575	4.775	4.95	5.325	5.75	6.050
Feb	4.575	4.775	4.95	5.325	5.75	8.050
Mar	4.575	4.775	4.95	5.325	5.75	6.050
Apr	4.575	4.775	4.95	5.325	5.75	6.050
May	4.575	4.778	4.95	5.325	5.75	6.050
June	4.680	4.775	4.95	5.325	5.75	6.050
July	4.775	4.939	5.231	5.325	6.05	6.050
Aug	4.775	4.95	5.325	5.580	6.05	6.275
Sept	4.775	4.95	5.325	5.75	6.05	6.275
Oct	4.775	4.95	5.325	5.75	6.65	6.275
Nov	4.775	4.95	5.325	5.75	6.05	6.275
Dec	4.775	4.95	5.325	5.75	6.05	6.275
Average	4.682	4.862	5.127	5.488	5.90	6.143

GALVANIZED SHEETST

At Pittsb	urgh,	Cents	Per	Pound		
	1947	1948	1949	1950	1951	1952
Jan	3.55	3.95	4.40	4.40	4.80	4.80
Feb	3.55	3.95	4.40	4.40	4.80	4.80
Mar	3.55	3.95	4.40	4.40	4.80	4.80
Apr	3.55	3.95	4.40	4.40	4.80	4.80
May	3.55	3.91	4.40	4.40	4.80	4.80
June	3.55	3.91	4.40	4.40	4.50	4.00
July	3.63	4.03	4.40	4.40	4.80	4.855
Aug	3.95	4.40	4.40	4.40	4.80	5.075
Sept	3.95	4.40	4.40	4.40	4.80	5.075
Oct	3.95	4.40	4.40	4.40	4.80	5.075
Nov	3.95	4.40	4.40	4.40	4.80	5.075
Dec	3.95	4.40	4.40	4.80	4.80	5.075
Average	3.72	4.13	4.40	4.43	4.80	4.919
	1953	1954	1955	1956	1957	1958
Jan	5.075	5.275	5.45	5.85	6.30	6.600
Feb	5.075	5.275	5.45	5.85	8.30	6.600
Mar	5.075	5.275	5.45	5.85	6.30	6.600
Apr	5.075	5.275	5.45	5.85	6.30	6.600
May	5.075	5.275	5.45	5.85	6.30	6.600
June	5.160	5.278	5.45	5.85	6.30	6.600
July	5.275	5.439	5.75	5.85	6.60	6.600
Aug	5,275	5.45	5.85	6.120	6.60	6.875
Sept	5.275	5.45	5.85	6.120	6.60	6.875
Oct	5.275	5.45	5.85	6.30	6.60	6.875
Nov	5.275	5.45	5.85	8.30	6.60	6.875
Dec	5.275	5.45	5.85	6.30	6.60	6.875
Average	5.182	5.382	5.64	6.023	6.45	6.715

[†] Hot-dipped, 10 ga.

HOT-ROLLED SHEETS

At Pittsb	urgh,	Cents	Per	Pound		
	1947	1948	1949	1950	1951	1952
Jan	2.50	2.80	3.28	3.35	3.60	3.60
Feb	2.50	2.80	3.28	3.35	3.60	3.60
Mar	2.50	2.80	3.28	3.35	3.60	3.60
Apr	2.50	2.80	3.26	3.35	3.60	3.80
May	2.50	2.77	3.25	3.35	3.60	3.60
June	2.50	2.77	3.25	3.35	3.60	3.60
July	2.56	2.89	3.25	3.35	3.60	3.635
Aug	2.80	3.28	3.25	3.35	3.60	3.778
Sept	2.80	3.28	3.25	3.35	3.60	3.775
Oct	2.80	3.28	3.25	3.35	3.60	3.775
Nov	2.80	3.28	3.25	3.35	3.60	3.775
Dec	2.80	3.28	3.29	3.60	3.60	3.775
Average	2.63	3.00	3.28	3.37	3.60	3.676
	1953	1954	1955	1956	1957	1958
Jan	3.775	3.925	4.05	4.325	4.675	4.925
Feb	3.775	3.925	4.05	4.325	4.675	4,925
Mar	3.775	3.925	4.06	4.325	4.875	4.925
Apr	3.775	3.925	4.05	4.325	4.675	4.925
May	3.775	3.925	4.05	4.325	4.675	4.925
June	3,838	3.925	4.05	4.325	4.675	4.925
July	3.925	4.042	4.28	4.326	4.925	4.925
Aug	3.925	4.05	4.325	4.535	4.925	5.100
Sept	3.925	4.05	4.325	4.675	4.925	5.100
Oct	3.925	4.05	4.325	4.875	4.925	5.100
Nov	3.925	4.05	4.325	4.875	4.925	5.100
Dec	3.925	4.05	4.325	4.675	4.925	5.100
Average	3.855	3.697	4.189	4.450	4.800	4.995

HOT-ROLLED STRIP

At Pittsbu	urgh,	Cents	Per	Pound		
	1947	1948	1949	1950	1951	1952
Jan. Feb. Mar. Apr. May June	2.50 2.50 2.50 2.50 2.50 2.50	2.80 2.80 2.80 2.80 2.80 2.80	3.28 3.28 3.26 3.26 3.25 3.25	3.25 3.25 3.25 3.25 3.25 3.25	3.50 3.50 3.50 3.50 3.50 3.50	3.50 3.50 3.50 3.50 3.50 3.50 3.50
July	2.58 2.60 2.80 2.80 2.80 2.80	2.90 3.28 3.28 3.28 3.28 3.28	3.25 3.25 3.25 3.25 3.25 3.25	3.25 3.25 3.25 3.25 3.25 3.50	3.50 3.50 3.50 3.50 3.50 3.50	3.545 3.725 3.725 3.725 3.725 3.725
Average	2.63	3.03	3.26	3.27	3.50	3.606
Jan Feb Mar Apr May June	1953 3.725 3.725 3.725 3.725 3.725 3.725 3,810	1954 3.925 3.925 3.925 3.925 3.925 3.925	1955 4.05 4.05 4.05 4.05 4.05 4.05	1956 4.325 4.325 4.325 4.325 4.325 4.325	1957 4.675 4.675 4.675 4.675 4.675 4.675	1958 4.925 4.925 4.925 4.925 4.925 4.925
July Aug Sept Oct Nov Dec	3.925 3.925 3.925 3.925 3.925 3.925 3.825	4.042 4.05 4.05 4.05 4.05 4.05 3.067	4.256 4.325 4.325 4.325 4.325 4.325 4.181	4.325 4.535 4.675 4.675 4.675 4.675	4.925 4.925 4.925 4.925 4.925 4.925 4.925	4.925 5.100 5.100 5.100 5.100 5.100 4.998

STEEL PLATES

	1947	1948	1949	1950	1951	195
Jan	2.85	2.95	3.50	3.50	3.70	3.70
Feb	2.65	2.95	3.50	3.50	3.70	3.70
Mar	2.65	2.95	3.50	3.50	3.70	3.7
Apr	2.65	2.95	3.50	3.50	3.70	3.7
May	2.65	2.93	3.40	3.50	3.70	3.7
July	2.95	3.07	3.40	3.50	3.70	3.7
Aug	2.95	3.50	3.40	3.50	3.70	3.9
Sept	2.95	3.50	3.40	3.50	3.70	3.9
Oct	2.95	3.50	3.40	3.50	3.70	3.9
Nov Dec	2.95	3.50	3.44	3.70	3.70	3.9
Average	2.80	3.19	3.43	3.52	3.70	3.7
	1953	1954	1955	1956	1957	195
Jan	3.90	4,10	4.225	4.50	4.85	5.1
Feb	3.90	4.10	4.225	4.50	4.85	5.1
Mar	3.90	4.10	4.225	4.50	4.85	5.1
Apr	3.90	4.10	4.225	4.50	4.85	5.1
May	3.90	4.10	4,225	4.50	4.85	5.1
June	3.98	4.10	4.225	4.50	4.00	0.1
July	4.10	4.217	4.431	4.50	5.10	5.12
Aug	4.10	4.225	4.50	4.71	5.10	5.30
Sept	4.10	4.225	4.50	4.85	5.10	5.30
Oct	4.10	4.225	4.50	4.85	5.10	5.30
Nov	4.10	4.225	4.50	4.85	5.10	5.30
Dec	4.10	4.225	4.356	4.63	4.98	5.19
Average	4.01	4.162				

HIGH SPEED TOOL STEEL

	1952	1953	1954	1985	1956	1957	1956
Jan.	150.5	157.57	152.50	154.00	160.00	168.00	179.80
Feb.	150.5					168.00	
Mar.	150.5	157.57	148.00	154.00	160.00	168.00	179.50
Apr.	150.5	157.57	148.00	154.00	160.00	168.00	179.50
May	150.5	157.57	148.00	154.00	160.00	168.00	179.50
lune	150.5	161.11	148.00	154.00	160.00	168.00	179.50
July	151.91	166.00	151.00	157.00	160.00	168.00	179.54
Aug.	157.57	168.00	154.00	160.00	164.80	168.00	184.0
Sept.	157.57	166.00	154.00	160.00	168.00	168.00	184.00
Oct.	157.57	166.00	154.00	160.00	168.00	174.00	184.00
Nov.	157.57	166.00	154.00	100.00	168.00	174.00	184.00
Dec.	157.57	166.00	154.00	160.00	168.00	174.00	184.0
Avg.	153.56	182.08	151.13	188.78	163.07	169.50	181.3

TINPLATE AT PITTSBURGH Dollars Per Base Box, 1.50-lb Coating

Jan Feb Mar Apr May June	1937 \$4.85 4.85 4.85 5.36 5.36 5.36		1947° \$8.75 5.75 5.75 5.75 5.75 5.75	1948 \$6.80 6.80 6.80 6.80 6.70	1949 \$7.75 7.75 7.75 7.75 7.75 7.75 7.75	1950 \$7.50 7.50 7.50 7.50 7.50 7.50 7.50	1951 \$8.10 8.70 8.70 8.70 8.70 8.70	Jan	1952 \$8.70 8.70 8.70 8.70 8.70 8.70	1953 \$8.95 8.95 8.95 8.95 8.96 8.96	1954 \$8.95 8.95 8.95 8.95 8.95 8.95	1955 \$9.05 9.05 9.05 9.05 9.05 9.05	1956 \$8.45 9.45 9.45 9.45 9.85 9.85	1957 \$9.95 9.95 9.95 9.95 10.30 10.30	\$10.30 10.30 10.30 10.30 10.30
July	5.35 5.35 5.36 5.36 5.35 5.35 5.35	5.35 5.35 5.35 5.35 5.18 5.00 5.31	5.75 5.75 5.75 5.75 5.75 5.75 5.75	6.72 6.80 6.80 6.80 6.80 6.80 6.80	7.78 7.78 7.78 7.78 7.78 7.78 7.75 7.75	7.50 7.50 7.50 7.50 7.50 7.50 7.50 7.50	8.70 8.70 8.70 8.70 8.70 8.70 8.70	July	8.75 8.95 8.95 8.95 8.95 8.95	8.95 8.95 8.95 8.95 8.95 8.95	8.96 8.95 8.95 9.05 9.05 9.06	9.05 9.05 9.06 9.45 9.45 9.45 9.15	9.85 9.85 9.85 9.85 9.95 9.96	10.30 10.30 10.30 10.30 10.30 10.30	10.30 10.30 10.30 10.65 10.65

^{* 1939-1948 = \$5.00.}

Steel Prices: Hot rolled and cold-finished bars, wire, structurals, rails, pipe and stainless steel sheets.

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THE

MERCHANT BARS

At Pittsbu	rgh, (Cents	Per Po	ound		
	1947	1948	1949	1950	1951	1952
Jan. Feb. Mar.	2.60 2.60 2.60	2.90 2.90 2.90	3.45	3.45 3.45	3.70 3.70	3.70 3.70
Apr. May June	2.60 2.60 2.60	2.90 2.87 2.87	3.43 3.35 3.35 3.35	3.45 3.45 3.45	3.70 3.70 3.70 3.70	3.70 3.70 3.70 3.70
July	2.86 2.90	3.00 3.45	3.35 3.35	3.45 3.45	3.70 3.70	3.75 3.95
Sept. Oct. Nov. Dec.	2.90 2.90 2.90 2.90	3.45 3.45 3.45 3.45	3.35 3.35 3.39 3.38	3.45 3.45 3.45 3.70	3.70 3.70 3.70 3.70	3.95 3.95 3.95 3.95
Average	2.73	3.13	3.37	3.47	3.70	3.79
	1953	1954	1955	1956	1957	1958
Jan. Feb. Mar. Apr. May. June	3.95 3.95 3.95 3.95 3.95 4.04	4.15 4.15 4.15 4.15 4.15 4.15	4.30 4.30 4.30 4.30 4.30 4.30	4.65 4.65 4.65 4.65 4.65 4.65	5.075 5.075 5.075 5.075 5.075 5.075	5.425 5.425 5.425 5.425 5.425 5.425
July Aug. Sept. Oct. Nov.	4.15 4.15 4.15 4.15 4.15 4.15	4.29 4.30 4.30 4.30 4.30 4.30	4.56 4.65 4.65 4.65 4.65 4.65	4.65 4.905 5.075 5.075 5.075 5.075	5.425 5.425 5.425 5.425 5.425 5.425	5.425 5.675 5.675 5.675 5.675 5.675

COLD-FINISHED STEEL BARS

At Pittsbu	rgh, (Cents	Per P	ound		
	1947	1948	1948	1950	1951	195
Jan. Feb. Mar. Apr.	3.20 3.20 3.20 3.20 3.20	3.55 3.55 3.55 3.55 3.55	3.98 3.98 3.98 3.98 3.98	4.145 4.145 4.145 4.145	4.55 4.55 4.55 4.55 4.55	4.55 4.55 4.55 4.55
May	3.20	3.50	3.98	4.145	4.55	4.55
July Aug. Sept. Oct. Nov. Dec.	3.27 3.55 3.55 3.55 3.55 3.55	3.82 3.98 3.98 3.98 3.98 3.98	3.98 3.98 3.98 3.98 3.98 4.01	4.145 4.145 4.148 4.15 4.55	4.55 4.55 4.55 4.55 4.55 4.55	4.62 4.92 4.92 4.92 4.92 4.92
Average	3.35	3.74	3.98	4.179	4.55	4.71
Jan. Feb. Mar. Apr. May June	1953 4.925 4.925 4.925 4.925 4.925 5.041	1954 5.20 5.20 5.20 5.20 5.20 5.20 5.20	1955 5.40 5.40 5.40 5.40 5.40 5.40	1956 5.90 6.25 6.25 6.25 6.25 6.25 6.25	1957 6.85 6.85 6.85 6.85 6.85 6.85	195 7.30 7.30 7.30 7.30 7.30 7.30
July Aug. Sept. Oct. Nov. Dec. Average	5.20 5.20 5.20 5.20 5.20 5.20 5.20 5.20	5.39 5.40 5.40 5.40 5.40 5.40 5.30	5.77 5.90 5.90 5.90 5.90 5.90 5.63	6.25 6.61 6.85 6.85 6.85 6.85 6.48	7.30 7.30 7.30 7.30 7.30 7.30 7.30	7.656 7.656 7.656 7.656 7.656 7.656

BUTTWELD STEEL PIPE

At Pittsb	urgh,	Per N	et Ton	, Carl	oad L	ots
	1947	1948	1949	1950	1951	1952
Jan	579.00	\$88.00	\$103.00	\$108.00	\$117.00	\$117.00
Feb.	79.00	91.50	103.00	108.00	117.00	117.00
Mar	79.00	95.00	103.00	108.00	117.00	117.00
Apr.	79.00	95.00	103.00	108.00	117.00	117.00
May	79.00		103.00	108.00	117.00	117.00
June	79.00	93.00	103.00	108.00	117.00	117.00
July	79.00	95.00	103.00	108.00	117.00	118.75
Aug.	88.00	103.00	103.00	108.00	117.00	124.00
Sept	88.00	103.00	103.00	108.00	117.00	124.00
Oct	88.00	103.00	103.00	108.00	117.00	124.00
Nov	88.00	103.00	103.00	108.00	117.00	124.00
Dec	88.00	103.00	105.00	117.00	117.00	124.00
Average	82.75	97.21	103.17	108.75	117.00	120.06
	1953	1954	1955	1956	1957	1968
Jan	\$124,00	\$136,50	\$141.50	\$152.00	\$184.00	\$176.50
Feb	124.00	136.50	141.50	152.00	166.25	176.50
Mar	124.00	136.50	141.50	152.00	168.50	176.50
Apr	124.00	136.50	141.50	152.00	168.50	176.50
May	125.88	136.50	141.50	152.00	168.50	176.50
June	132.75	136.50	141.50	162.00	168.50	176.50
Inde	136.50	141.18	151.75	152.00	176.50	176.50
July	136.50	141.50	154.00	159.20	176.50	182.50
Aug	136.50	141.50	154.00	164.00	176.50	182.50
Sept	136.50	141.50	154.00	164.00	176.50	182.50
Nov.	136.50	141.50	154.00	164.00	176.50	182.50
Dec	136.50	141.50	154.00	164.00	176.50	182.50
Average	131.14	138.97	147.56	156.60	171.84	179.00
Average	131.14	156.37	197,36	130.00	171.94	\$ 4 March 10 M

Computed from list discounts; 1-in. size, Std., T. & C.

MANUFACTURER'S BRIGHT WIRE

Jan. 3.3 Mar. 3.3 Mar. 3.3 May. 3.3 June 3.3 June 3.3 June 3.3 June 3.5 Sept. 3.5 Oct. 3.5 Oct. 3.5 Dec. 3.5 Average 3.4 Jan. 5.2 Feb. 5.2 Mar. 5.2 Mar. 5.2 May 5.2 June 5.3	7 1948	1949	1950	1951	1952
Mar. 3.3 May 3.3 May 3.3 June 3.3 July 3.2 Aug. 3.5 Sept. 3.5 Oct. 3.5 Nov. 3.5 Dec. 3.5 Average 3.4 196 Jan. 5.2 Feb. 5.2 Apr. 5.2 May 5.2 June 5.3 June 5.3		4.33	4.50	4.85	4.85
Mar. 3.3 May 3.3 May 3.3 June 3.3 July 3.2 Aug. 3.5 Sept. 3.5 Oct. 3.5 Nov. 3.5 Dec. 3.5 Jan. 5.2 Feb. 5.2 Apr. 5.2 Mar. 5.2 June 5.3 June 5.3 June 5.3 June 5.3		4.33	4.50	4.85	4.85
May 3.3 July 3.2 July 3.2 July 3.5 Sept. 3.5 Sept. 3.5 Sept. 3.5 Dec. 3.5 Dec. 3.5 Average 3.4 Jan. 5.2 Feb. 5.2 Mar. 5.2 Apr. 5.2 June 5.3		4.22	4.50	4.85	4.85
June . 3.3 July . 3.2 Aug 3.5 Sept 3.5 Oct 3.5 Oct 3.5 Nov 3.5 Dec 3.5 Average . 3.4 Jan 5.2 Feb 5.2 Apr 5.2 May . 5.2 June . 5.3		4.15	4.50	4.85	4.85
July 3.2 Aug. 3.5.5 Sept. 3.5 Oct. 3.5 Nov. 3.5 Dec. 3.5 Average 3.4 196. Jan. 5.2 Feb. 5.2 Apr. 5.2 June 5.3		4.15	4.50	4.85	4.85
Aug. 3.5. Sept. 3.5. Oct. 3.5. Nov. 3.5. Average 3.4 196. Jan. 5.2. Feb. 5.2 Mar. 5.2. Apr. 5.2. June 5.3.	3.60	4.15	4.50	4.85	4.85
Sept. 3.5 Oct. 3.5 Nov. 3.5 Nov. 3.5 Nov. 3.5 In Sept. 3.6 Average 3.4 Ign. 5.2 Feb. 5.2 Mar. 5.2 May 5.2 May 5.2 June 5.3		4.15	4.50	4.85	4.925
Det. 3.5. Nov. 3.5: Dec. 3.5i Average 3.4 195: Ian. 5.2: Feb. 5.2: Mar. 5.2: Value 5.3:		4.15	4.50	4.85	5.225
Nov. 3.5. Dec. 3.6 Average 3.4 195. Ian. 5.2 Feb. 5.2 Viar. 5.2 Way 5.2 Viay 5.3		4.15	4.50	4.85	5.225
Dec. 3.5 Average 3.4 196. Jan. 5.2 Feb. 5.2 Mar. 5.2 May. 5.2 June 5.3		4.15	4.50	4.85	5.225
Average 3.4 196 Jan. 5.2 Feb. 5.2 Mar. 5.2 Mar. 5.2 May 5.2 June 5.3		4.15	4.50	4.85	5.225
196. Jan. 5.2: Feb. 5.2: Mar. 5.2: Apr. 5.2: May 5.2: June 5.3:		4.29	4.85	4.85	5.228
Jan. 5.2 Feb. 5.2 Mar. 5.2 Apr. 5.2 May 5.2 June 5.3	3.90	4.20	4.53	4.85	5.012
Feb. 5.2 Mar. 5.2 Apr. 5.2 May 5.2 June 5.3	1954	1955	1956	1957	1958
Mar. 5.2: Apr. 5.2: May 5.2: June 5.3:	25 5.525	5.75	6.25	7.20	7,650
Apr. 5.2 May 5.2 June 5.3	25 5.525	5.75	6.60	7.20	7.650
May 5.2 June 5.3		5.75	6.60	7.20	7.650
June 5.3		5.75	6.60	7.20	7.850
		5.75	6.60	7.20	7.650
July 5.5	52 5.525	5.75	6.60	7.20	7.650
		6.125	6.60	7.65	7.650
Aug 5.5		6.25	6.96	7.65	8.000
Sept. 5.5		6.25	7.20	7.65	8.000

STRUCTURAL STEEL SHAPES

	1947	1948	1949	1950	1951	1952
Jan	2.50	2.80	3.25	3.40	3.65	3.65
Feb	2.50	2.80	3.25	3.40	3.65	3.65
Mar	2.50	2.80	3.25	3.40	3.65	3.65
May	2.50	2.75	3.25	3.40	3.65	3.65
June	2.50	2.75	3.25	3.40	3.65	3.65
luly	2.56	2.85	3.25	3.40	3.65	3.61
Aug	2.80	3.25	3.25	3.40	3.65	3.85
Sept	2.80	3.25	3.25	3.40	3.65	3.65
OctNov	2.80	3.25	3.25	3.40	3.65	3.85
Dec	2.80	3.25	3.31	3.65	3.65	3.85
Average	2.63	3.00	3.26	3.42	3.65	3.74
	1953	1954	1955	1956	1957	1958
lan	3.85	4.10	4.25	4.60	5.00	5.275
eb	3.85	4.10	4.25	4.60	5.00	5.275
Mar	3.85	4.10	4.25	4.60	5.00	5.275
Apr	3.85	4.10	4.25	4.60	5.00	5.275
May June	3.96	4.10	4.25	4.60	5.00	5.275
July	4.10	4.24	4.51	4.60	5.275	5.275
Aug	4.10	4.25	4.60	4.84	5.275	5.500
Sept	4.10	4.25	4.60	5.00	5.275	5.500
Oct	4.10	4.25	4.60	5.00	5.275	5.500
Nov Dec	4.10	4.25	4.60	5.00	5.275	5.500
Average	3.98	4.25	4.41	4.75	5.178	5.389

1957 1958

CAST IRON WATER PIPE

At New	York,	Net 1	on, 6-	in. an	d Lar	ger
	1947	1948	1949	1950	1951	1952
Jan	\$73.60	\$89.18	\$105.95	\$94.95	\$105.00	\$109.00
Feb	73.75	89.18	105.95	92.36	109.00	109.00
Mar	76.80	89.18	105.95	91.50	109.00	109.00
Apr	79.80	89.18	103.98	91.50	109.00	109.00
May	79.80	92.34	94.95	91.50	109.00	109.00
June	79.80	95.50	94.95	91.50	109.00	109.00
July	80.50	95.50	94.95	91.50	109.00	109.00
Aug	83.30	103.86	94.95	91.50	109.00	109.00
Sept		105.95	94.95	91.50	109.00	111.50
Oct	83.96	105.95	94.95	95.00	109.00	114.00
Nov	84.18	105.95	94.95	95.00	109.00	114.00
Dec	84.18	105.95	94.94	98.00	109.00	114.00
Average	80.25	97.31	98.45	92.98	108.67	110.46
	1953	1954	1955	19561	1957	1958
Jan	\$114.00	\$115.50		\$121.50	\$131.40	\$138.70
Feb	114.00	115.50	118.90	121.50	131.70	138.70
Mar	114.00	115.50	118.90	121.50	131.70	138.70
Apr	114.00	115.50	118.90	123.50	131.70	138.70
May	114.00	115.50	116.50	123.70	131.70	138.70
June	114.00	115.50	116.50	125.60	131.70	138.70
July	115.50	115.50	116.50	125.60	131.70	138.70
Aug	115.50	115.50	116.50	131.40	131.70	138.70
Sept	115.50	115.50	121.50	131.40	138.50	138.70
Oct	115.50	115.50	121.50	131.40	138.50	138.70
Nov	115.50	115.50	121.50	131.40	138.70	138.70
Dec	115.50	115.50	121.50	131.40	138.70	138.70
Average	114.75	115.50	118.96	126.66	133.94	138.70

† U. S. Pipe and Foundry Index used.

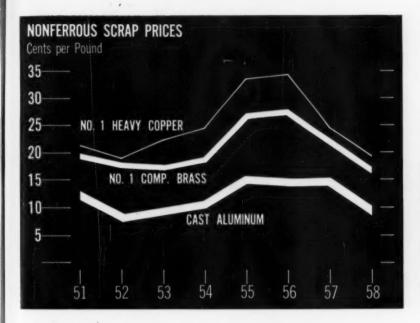
STEEL RAILS AT PITTSBURGH, No. 1 OH

Including	Price	s by	Mont	hs a	nd Y	early	Aver	ages in D	ollars	Per I	00 lb	*		
	1945	1946	1947	1948	1949	1950	1951		1952	1953	1954	1955	1956	
Jan	\$40.00	\$43.00	\$2.50	\$2.75	\$3,20	\$3,40	\$3.60	Jan	\$3.60	\$3,775	\$4,325	\$4,445	\$4,725	3
Feb	40.00	43.19	° 2.50	2.75	3,20	3.40	3.60	Feb.	3.60	3,775	4.325	4.445	4.725	ı
Mar	42.25	43.39	2.80	2.75	3.20	3.40	3.50		3.60					
Apr	43.00	43.39	2.50	2.75	3,20	3,40	3.60		. 3.60					
May								May	3.60	3,991	4.325	4.445	4.725	
June	43.00	43.39	2.50	2.70	3.20	3.40	3.60		. 3.60					
July						3.40		July	. 3.635	4.325	4.442	4.665	4.725	
Aug.	43.00	43.39	2.78	3.20	3.20	3.40	3.60	Aug	3.775	4.326	4.445	4 726	E 135	

	1040	1040	1041	1940	1840	1930	1201		1802	1900	1904	1,400	1000	1300	1220
Jan	\$40.00	\$43.00	\$2.50	\$2.75	\$3.20	\$3.40	\$3.60	Jan	\$3.60	\$3.775	\$4.325	\$4.445	\$4.725	\$5.075	\$5.525
Feb	40.00	43.191	2.50	2.75	3.20	3.40	3.50	Feb	3.60	3,775	4,325	4.445	4.725	5.075	5.526
Mar	42.25	43.39	2.80	2.75	3.20	3.40	3.50	Mar.	3.60	3.775	4,326	4.445	4,725	5.275	5,525
Apr	43.00	43.39	2.50	2.75	3.20	3,40	3.60	Apr	3.60	3,775	4.325	4,445	4,725	5.275	5.525
May	43.00	43.39	2.50	2.70	3.20	3.40	3.60	May		3,991	4,325				
June	43.00	43.39	2.50	2.70	3.20	3.40	3.60	June	3.60	4.181	4.325				
July	43.00	43.39	2.50	2.80	3.20	3.40	3.60	July	3,635	4.325	4.442	4.665	4.725	5.525	5.525
Aug	43.00	43.39	2.78	3.20	3.20	3.40	3.60	Aug	3.775	4,325			5.135		
Sept	43.00	43.39	2.78	3.20	3.20	3.40	3.60	Sept	3,775	4.325			5.075		5,750
Oct	43.00	43.39	2.75	3.20	3.20	3.40	3.60	Oct.	3,775	4.325	4,445	4.725	5.075	5.525	5,750
Nov	43.00	43.39	2.75	3,20	3,20	3.40	3.60	Nev	3.775	4.325	4,445	4.725	5.075	5.525	5,750
Dec	43.00	47.36	2.75	3.20	3.28	3.60	3.60	Dec	3.775	4.325	4.445		5.075	5.525	5.750
Average	42.44	43.67	2.00	2.93	3.21	3.42	3.60	Average	3.676	4.102	4.387	4.579	4.876	5.242	5.60

[°] Prices quoted deliars per gross ton prior to Feb. 15, 1946. Net ton, Feb. 15 to Dec. 13, 1946.

No. 304,	Ceni	s Per	Poul	nd			
	1952	1953	1954	1955	1956	1957	1950
Jan Feb	43.25 43.25	45.28 45.28	48.75 48.75	44.50 44.50	47.25 47.25	53.25 53.25	55.00 55.00
Mar Apr May	43.25 43.25 43.25	45.59 46.50 46.50	48.75 48.75 45.63	44.50 44.50	47.25 47.25 47.25	53.25 53.25 53.25	55.00 55.00
June	43.25	47.45	43.75	44.50	47.25	53.25	55.00
July	43.67 45.28	48.75	43.75	46.56 47.25	47.25 47.25	55.50 55.50	55.00
Sept	45.28 45.28	48.75	43.75	47.25 47.25	49.05	55.50 55.50	55.00
Oct Nov Dec	45.28 45.28	48.75	43.75	47.25 47.25	50.25 50.25	55.50 55.50	55.00 55.00
Average	44.13	47.43	45.62	45.81	48.15	54.38	55.00



Nonferrous Metals and Scrap



ALUMINUM SCRAP, CAST

Cents Per Pound,	f.o.b.	New	York*
------------------	--------	-----	-------

	10, 1,0				
1953	1954	1955	1956	1957	1958
7.75	8.88	11.50	17.25	11.12	10.38
8.63	8.50	12.94	17.25	10.37	10.25
9.50	8.85	14.75	17.25	10.25	10.25
9.13	10.25	14.63	16.88	10.62	9.88
8.25	11.00	12.85	14.05	10.75	9.75
9.20	10.00	12.00	11.50	10.75	9.25
10.00	10.00	14.38	12.50	10.75	9.25
9.25	10.00	16.50	13.00	11.15	9.31
9.00	10.75	17.10	13.50	11.25	9.50
8.25	11.00	17.13	13.00	11.15	9.50
9.63	11.00	17.13	11.75	10.87	9.88
10.30	11.00	17.13	12.25	10.75	9.75
9.07	10.10	14.84	14.18	10.82	9.75
	1953 7.75 8.63 9.50 9.13 8.25 9.20 10.00 9.25 9.00 8.25 9.63 10.30	1953 1954 7.75 8.88 8.63 8.50 9.50 8.85 9.13 10.25 8.25 11.00 10.00 10.00 10.00 10.00 9.25 10.00 9.25 10.00 9.25 11.00 9.63 11.00 10.30 11.00	1953 1954 1955 7.75 8.88 11.50 8.63 8.50 12.94 9.50 3.85 14.75 9.13 10.25 14.85 9.20 10.00 12.00 10.00 10.00 14.38 9.25 10.00 16.50 9.00 10.75 17.10 8.25 11.00 17.13 9.63 11.00 17.13 9.63 11.00 17.13	7.75 8.88 11.50 17.25 8.63 8.50 12.44 17.25 9.00 8.85 14.75 17.25 9.13 10.25 14.35 16.38 8.25 11.00 12.85 14.05 8.20 10.00 12.00 11.50 10.00 10.75 17.10 13.50 9.00 10.75 17.10 13.50 9.63 11.00 17.13 13.00 9.63 11.00 17.13 17.25 10.30 11.00 17.13 17.25	1953 1954 1955 1956 1957 7.75 8.88 11.50 17.25 11.12 8.68 8.50 12.94 17.25 10.25 9.50 12.94 17.25 10.25 9.13 10.25 14.63 16.58 10.25 10.25 14.63 16.58 10.62 10.75 9.20 10.00 12.85 14.05 10.75 9.20 10.00 12.85 12.50 10.75 10.00 10.75 10.00 10.00 10.00 10.00 10.50 10.75 9.00 10.75 10.00 11.50 10.75 9.00 10.75 11.50 11.50 10.75 9.00 10.75 11.50 11.50 10.75 9.00 10.75 11.50 11.50 11.50 9.00 10.75 11.50 11.50 11.50 9.00 10.75 11.50 1

^{*} Dealers' Buying Price.

BRASS INGOTS, 85-5-5-5

No. 115,	Cents	Per	Pound,	Cars*		
	1953	1954	1955	1956	1957	1958
Jan	27.25 27.81 29.50 28.00 26.00	24.50 23.75 23.50 25.75 26.50	32.81 33.80 37.00	42.00 42.00 44.00 43.50 40.60	34.75 32.25 31.50 31.50 31.10	26.38 25.75 24.88 25.00 26.25
June	26.00	27.00		36.25	30.25	26.31
July	25.63 24.50 24.50 24.50 24.50 24.50	27.45 28.13 29.19 29.50 30.00	39.19 42.50 41.75 41.75 42.00	35.50 37.75 37.75 37.06 35.00 35.00	29.50 29.35 27.62 27.35 26.75 26.75	27.00 27.00 27.00 28.40 28.00 27.75
Average	26.06	26.86	37.29	39.70	29.99	26.56

^{*} Delivered.

CADMIUM PRICES, STICKS, BARS

Dollars Per Pound, I to 5-Ton Lots

August 10, 1040 to Newspher 17, 1040	\$1.90
August 12, 1948 to November 17, 1948	\$1.30
November 18, 1948 to June 14, 1950	2.00
June 15, 1950 to September 10, 1950	2.15
September 11, 1950 to November 30, 1950	2.40
December 2, 1950 to May 26, 1952	2.55
May 27, 1952 to August 5, 1952	2.25
August 6, 1952 to November 30, 1952	2.00
December 1, 1962 to December 13, 1952	1.50-2.00
December 13, 1952 to January 24, 1953	1.75-2.00
January 26, 1953 to January 31, 1954	2.00
February 1, 1954 to December 25, 1957	1.70
December 26, 1957 to September 30, 1958	1.55
October 1, 1958 to December 31, 1958	1.45

BRASS SCRAP, No. 1 COMP.

Cents Per Pound, f.o.b. New York*

	1953	1954	1955	1956	1957	1958
Jan	17.75	16.44	21.31	31.50	24.12	15.25
Feb	18.63	15.75	23.19	31.50	21.75	17.75
Mar	19.10	17.00	24.10	33.60	20.75	14.38
Apr	18.56	17.75	25.88	32.12	21.12	14.75
May	16.81	18.88	24.90	27.00	20.95	14.75
June	16.75	19.25	24.94	23.75	20.12	16.00
July	16.75	19.25	26,69	24.00	18,75	15.95
Aug	15.44	19.25	28.81	25.50	18.60	19.94
Sept	15.50	19.44	30.25	26.00	16.69	15.75
Oct	16.06	20.03	29.31	25.75	16.15	17.15
Nov	16.81	20.70	30.30	23.75	16.00	17.50
Dec	17.35	21.00	31.75	24.00	15.75	17.75
Average	17.13	18.73	26.79	27.37	19.23	16.41

^{*} Dealers' Buying Price.

INGOT BRASS AND BRONZE

Short Tons of Shipments, N	Mont	hly
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	1954	1955	1956	1957	1958
Jan	20,661	25,201	27,738	25,681	20,468
Feb	19,920	25,349	24,949	20,769	17,413
Mar	23,653	29,713	28,310	21,948	18,825
Apr	24,746	27,641	25,808	23,507	18,009
May	22,269	23,708	23,437	22,037	17,191
June	22,348	23,141	18,842	18,888	17,962
July	17,074	18,513	17,364	16,695	16,658
Aug	21,684	27,013	23,812	19,654	17,882
Sept	22,464	28,349	20,929	19.670	20,540
Oct	24,080	25,228	23,045	22,800	23,225
Nov	23,061	25,102	21,818	19,767	22,500*
Dec	21,273	21,448	18,046	16,875	20,000*
Total	263,233	298,406	274,096	248,291	230,673*

^{*} Estimate. Source: Brass & Brenze Inget Institute.

COBALT, 97 TO 99 PCT.

Per Pound, 100 lb Lots Since 1947

April 1, 1949 to December 31, 1950		. \$1.B0
January 2, 1951 to October 1, 1961		. 2.10
October 1, 1951 to October 31, 1953		. 2.40
November 2, 1953 to December 5, 1956 \$2	2.80	to 2.67
December 6, 1956 to February 13, 1957	2.35	to 2.42
February 14, 1957 to December 31, 1958	2.00	to 2.07

A weekly column on the nonferrous market as well as complete nonferrous and metal powder prices are a regular Iron Age feature.

No. 1 HEAVY COPPER SCRAP

Cents Per Pound, f.o.b. New York*

	1953	1954	1955	1956	1957	1958	
Jan	19.00	22.63	27.00	41.00	26.63	17.81	
Feb	21.25	22.63	29.19	40.50	23.75	17.25	
Mar	25.70	23.50	30.15	43.40	23.75	16.94	
Apr	23.75	24.00	31,44	40.75	24.09	17.75	
May	21.81	24.63	31.05	35.30	23.60	17.85	
June	23.15	24.75	33.00	31.25	22.75	19.81	
July	23.00	24.75	33.75	30.13	21.25	20.05	
Aug	21.25	24.75	35.63	32.13	20.85	19.96	
Sept	21.50	24.94	38.65	31.38	18.28	19.56	
Oct	22.13	25.63	38.69	29.25	18.95	21.80	
Nov	23.38	25.75	38.25	27.65	19.00	23.66	
Dec	23.55	26.63	41.00	27.75	19.00	23.80	
Average	22.46	24.55	33.82	34.21	21.82	19.69	

^{*} Dealers' Buying Price.

BRONZE INGOTS, 88-10-2

	0.45			n	C*
No.	245,	Cents	Per	Pound,	Cars

	1953	1954	1955	1956	1957	1958
Jan	34.50	29.50	35.13	48.75	39.50	29.88
Feb	34.88	28.75	37.56	48.75	36.62	29.25
Mar	36.00	28.50	38.95	50.75	35.50	28.38
Apr	33.56	31.94	42.25	50.25	35.50	28.50
May	30.25	32.75	40.55	46.80	35.10	28.75
June	30.25	33.25	39.75	42.25	34.22	30.00
July	30.06	33.25	41.75	41.50	33,50	30.75
Aug	29.50	33.40	45.50	43.50	33.35	30,75
Sept	29.50	33.69	48.75	43.50	31.25	30.75
Oct	29.50	34.50	48.00	42.63	30.85	32.15
Nov	29.50	34.75	48.00	40.00	30.25	32.25
Dec	29.50	34.75	48.75	40.00	30.25	32.25
Average	31.42	32.42	42.91	44.39	30.82	30.30

^{*} Delivered.

REMELT ALUMINUM INGOT

No. 12, Cents Per Pound, Cars*

	1953	1954	1955	1956	1957	1958
Jan	19.50	19.38	23.44	32.00	23.31	22.19
Feb	20.25	18.56	25.96	30.63	22.62	21.50
Mar	22.47	19.18	29.65	30.10	22.81	21.38
Apr	22.75	20.78	29.38	30.25	22.69	21.34
May	22.28	20.38	26.70	27.00	21.70	21.36
June	22.70	19.50	26.00	24.63	21.31	21.38
July	22.59	19.50	26.69	25.19	22.00	21.38
Aug	22.13	19.78	29.69	27.44	23.00	21.75
Sept	21.83	20.19	30.35	27.25	22.80	21.75
Oet	20.28	20.81	30.75	25.75	22.55	21.75
Nov	20.34	20.88	31.00	24.87	22.50	21.75
Dec	20.20	21.13	31.25	24.25	22.50	22.00
Average	21.44	20.00	28.41	27.38	22.48	21.63

^{*} Delivered.

Prices: Straits tin, electrolytic copper, nickel, aluminum, antimony and U.S. primary aluminum production.

STRAITS TIN, PROMPT PRICE

Cents Per	Pour	nd, at	New	York		
	1947	1948	1949	1950	1951	1952
Jan. Feb. Mar. Apr. May June	70.00 70.00 70.90 80.00 80.00 80.00	94.00 94.00 94.00 94.00 94.00 \$1.03	\$1.03 \$1.03 \$1.03 \$1.03 \$1.03 \$1.03	75.75 74.50 75.62 76.38 77.50 77.70	\$1.72 \$1.83 \$1.45 \$1.46 \$1.40 \$1.18	\$1.097 \$1.215 \$1,215 \$1,215 \$1.215 \$1.215
July Aug. Sept. Oct. Nev. Dec.	80.00 80.00 80.00 80.00 80.00 85.38	\$1.03 \$1.03 \$1.03 \$1.03 \$1.03 \$1.03	\$1.03 \$1.03 \$1.02 95.49 90.11 79.06	89.68 \$1.02 \$1.01 \$1.13 \$1.38 \$1.45	\$1.06 \$1.03 \$1.03 \$1.03 \$1.03 \$1.03	\$1.215 \$1.212 \$1.213 \$1.212 \$1.213 \$1.215
Average	77.95	99.25	99.22	95.53	\$1.27	\$1.204

	1953	1954	1955	1956	1957	1958	
Jan.	\$1.215	84.83	87.28	104.82	101.53	92.94	
Feb.	\$1.215	85.04	90.78	100.78	101.06	93.90	
Mar	\$1.214	91.88	91.04	100.67	99.70	94.42	
Apr	\$1.011	96.13	91.40	99.27	99.30	92.95	
May	97.50	93.51	91.37	97.01	98.29	92.95	
June	92.92	94.19	93.64	94.19	98.06	94.49	
July	81.90	96.54	96.82	96.24	96.55	94.89	
Aug	80.71	93.39	96.46	99.08	94.26	94.99	
Sept	82.36	93.52	96.26	103.83	93.44	94.05	
Oct	80.86	93.05	96.09	106.87	91.89	96.46	
Nov	83.11	91.14	97.87	110.91	89.23	99.24	
Dec	84.61	88.57	107.76	108.00	92.38	99.25°	
Average	95.79	91.82	94.73	\$1.018	96.31	95.19*	

⁰ F-11---

ANTIMONY, U. S. METAL

Cents	Per	Pound.	F.O.B.	Laredo,	Tex.

1953	1954	1955	1956	1957	1958
34.50	28.50	28.50	33.50	33.50	33.50
34.50	28.50	28.50	33.50	33.50	31.50
34.50	28.50	28.50	33.50	33.50	29.50
34.50	28.50	28.50	33.50	33.50	29.50
34.50	28.50	28.50	33.50	33.50	29.50
34.50	28.50	28.50	33.50	33.50	29.50
34.50	28.50	28.50	33.50	33.50	29.50
34.50	28.50	29.75	33.50	33.50	29.50
34.50	28.50	33.50	33.50	33.50	29.50
34.50	28.50	33.50	33.50	33.50	29.50
33.72	28.50	33.50	33.50	33.50	29.50
28.50	26.50	33.50	33.50	33.50	29.50
33.94	28.50	30.27	33.50	33.50	30.00
	34.50 34.50 34.50 34.50 34.50 34.50 34.50 34.50 34.50 34.50 34.50 32.50	34.50 28.50 34.50 28.50	34.50 28.50 28.50 34.50 28.50 28.50 34.50 28.50 28.50 34.50 28.50 28.50 34.50 28.50 28.50 34.50 28.50 28.50 34.50 28.50 28.50 34.50 28.50 29.75 34.50 28.50 33.50 34.50 28.50 33.50 34.50 28.50 33.50 28.50 28.50 33.50	34.50 20.50 28.50 33.50 34.50 28.50 28.50 33.50 34.50 28.50 28.50 33.50 34.50 28.50 28.50 33.50 34.50 28.50 28.50 33.50 34.50 28.50 28.50 33.50 34.50 28.50 28.50 33.50 34.50 28.50 29.75 33.50 34.50 28.50 33.50 33.50 34.50 28.50 33.50 33.50 34.50 28.50 33.50 33.50 34.50 28.50 33.50 33.50 34.50 28.50 33.50 33.50 34.50 28.50 33.50 33.50 34.50 28.50 33.50 33.50 34.50 28.50 33.50 33.50 34.50 28.50 33.50 33.50	34.50 20.50 28.50 33.50 <td< td=""></td<>

MAGNESIUM, 99.8 PCT INGOT

Cents Per Pound at Freeport Tex

Cents 1	ei i	bund, di	Liechou!	I GA.
1932	29.00	1941	27.00	1950 22.0
1933	28.00	1942	22.50	1951 24.50
1934				1952 24.5
1935			20.50	1953 26.9
1936			20.50	1954 27.7
1937				1955 30.4
1938			20,50	1956 36.0
		1948		195738.0
1940			20.50	1958 36 0

ELECTROLYTIC COPPER

Cents Per Pound, Conn. Valley

	1947	1948	1949	1950	1951	1952
Jan	19.56	21.50	23.50	18.50	24.50	24.50
Feb	19.75	21.50	23.50	18.50	24.50	24.50
Mar	21.50	21.50	23.49	18.50	24.50	24.50
Apr	21.50	21.50	21.72	18.94	24.50	24.50
May	22.63	21.50	18.05	19.92	24.50	24.50
June	21.63	21.50	16.66	22.27	24.50	24.50
July	21.50	21.50	17.33	22.50	24.50	24.50
Aug	21.50	23.43	17.63	22.54	24.50	24.50
Sent	21.50	23.50	17.63	23.25	24.50	24.50
Oct.	21.50	23.50	17.63	24.50	24.50	24.50
Nov	21.50	23.50	18.42	24.50	24.50	24.50
Dec	21.50	23.50	18.50	24.50	24.50	24.50
Average	21.30	22.33	19.51	21.54	24.50	24.50
	1953	1954	1955	1956	1957	1958
Jan.	24.50	29.75	30.17	43.00	36.00	25.69
Feb	25.41	29.75	33.00	44.026	33.14	25.00
Mar	30.58	29.87	33.22	46.00	32.14	25.00
Арг	30.70	29.97	36.00	46.C0	32.00	25.00
May	29.85	30.00	36.00	46.00	32.00	25.00
June	29.88	30.00	36.00	46.00	30.90	25.28
t. t.	00.00	20.00	00.00	44.00	20.00	00.00
July	29.88	30.00	36.00	41.68	29.25 28.72	26.02
Aug		30.00	38.26	40.00		26.50
Sept.	29.50	30.00	43.00	40.03	27.00	26.50
Oct	29.61	30.00	43.00	39.33	27.00	27.61
Nov	29.75	30.00	43.00	36.00		
Dec	29.75	30.00	43.00	36.00	27.00	29.00
Average	29.07	29.95	37.55	42.00	30.27	26.30

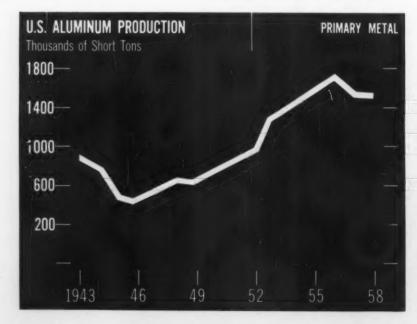
² Cationata

U. S. PRODUCTION OF PRIMARY ALUMINUM (Short tons)

	1950	1951	1952	1953	1954	1955	1956	1957	1958
Jan	52,023	67,954	76.934	89,895	116,247	128,203	140.394	147,029	139,910
Feb	50,443	62,740	72.374	92,649	110,483	116,236	132,763	119.059	121.980
Mar	58,747	70.022	77,069	104,920	122,339	130,272	145,895	135,706	134.019
Apr.	58,024	67.701	76,880	102,071	120,431	126,394	144,726	139,152	124,999
May	61,929	67,720	80,804	105,477	125,144	131,128	150,800	145,174	126,327
June	60,400	67,454	77,476	104,152	120.758	127,633	145,726	138,007	115,326
July	63,518	72,698	78,368	109,285	126,162	132,667	151,624	142,041	118,541
Aug.	63,006	73,816	85,175	110,545	125,296	133,551	92,406	143,448	125,416
Sept	59,443	89,429	76,882	100,333	120,332	130,606	132,316	129,277	124,713
Oct	62,916	72,647	77,312	108,219	125,089	134,656	149,125	133,759	137,419
Nov.	62,276	72,246	74,639	105,637	121,252	133,689	145,081	135,024	140,000°
Dec	65,897	72,454	83,409	110,291	127,035	140,748	148,301	140,036	145,000*
Total	718,622	836,881	937,321	1,252,015	1,458,500	1,565,783	1,678,954	1,647,712	1,553,650

^{*} Estimate.

Source: U. S. Bureau of Mines and Aluminum Association.



ELECTROLYTIC NICKEL

Cents Per Pound, New York, Duty Paid

July 22, 1948 to Feb. 15, 1949	42.90
Feb. 16, 1949 to Oct. 4, 1949	42.93
Oct. 5, 1949 to May 31, 1950	42.97
June 1, 1950 to Dec. 12, 1950	
Dec. 13, 1950 to June 1, 1961	
June 2, 1951 to Jan. 13, 1953	
Jan. 14, 1953 to Nov. 23, 1954	63.08
(F.O.B., Port Colbourne, Canada)	
Nov. 24, 1954 to Dec. 5, 1956	64.50
Dec. 6, 1956 to Dec. 31, 1958	74.00

ALUMINUM 99 PCT INGOT

Cents Per Pound, Freight Allowed

	*****		****	4070	4004	1952
	1941°	1948°	1949	1950	1951	
Jan	17.00	15.00	17.00	17.00	19.00	19.00
Feb	17.00	15.00	17.00	17.00	19.00	19.00
Mar	17.00	15.00	17.00	17.00	19.00	19.00
Арг	17.00	15.00	17.00	17.00	19.00	19.00
May	17.00	15.00	17.00	17.20	19.00	19.00
June	17.00	15.00	17.00	17.50	19.00	19.00
July	17.00	16.00	17.00	17.50	19.00	19.00
Aug.	17.00	16.00	17.00	17.50	19.00	20.00
Sept	17.00	16.00	17.00	17.69	19.00	20.00
Oct	15.00	16.70	17.00	19.00	19.00	20.00
Nov	15.00	17.00	17.00	19.00	19.00	20.00
Dec	15.00	17.00	17.00	19.00	19.00	20.00
Average	16.50	15.66	17.00	17.70	19.00	19.42
	1953	1954	1955	1956	1957	1956
Jan.	20.23	21.50	22.83	24.40	27.10	28.10
Feb.	20.50	21.50	23.20	24.40	27.10	28.10
Mar	20.50	21.50	23.20	24.50	27.10	28.10
Apr	20.50	21.50	23.20	25.90	27.10	26,10
May	20.50	21.50	23.20	25.90	27.10	26,10
June	20.50	21.50	23.20	25.90	27.10	26.10
July	20.94	21.50	23.20	25,90	27.10	26.10
Aug	21.50	22.05	24.40	26.70	28.10	26.80
Sept	21.50	22.20	24.40	27.10	28.10	26.80
Oct	21.50	22.20	24.40	27.10	28.10	26.80
Nov	21.50	22.20	24.40	27.10	28.10	26.80
Dec	21.50	22.20	24.40	27.10	28.10	26.80
Average	20.93	21.78	23.67	26.00	27.52	26.64

^{* 1942-1947} incl.: 15.00.

Metal **Powders**



IRON POWDER PRICES

Cents Per Pound, F.O.B. Mill, Averaged

Monthly	Sponge, 98+Pet Fe, Carload Lots, -100 Mesh	Electrolytic, Annealed, 99.5+Pct Fe, -100 Mesh
1952 Average 1953 Average	15.5 to 17.0 16.98	43.1 44.0
1954 Average	16.35	40.75
1955 Average	9.5	36.5
1956 Average	9.5	36.5
1957 Average	9.50	36.5
1958 Average	11.25	29.50 to 33.00

Prices: Lead, zinc . . . U. S. primary magnesium production . . . Metal powder prices including iron, zinc, copper.

LEAD PRICE, COMMON GRADE

Cents Per Pound, at St. Louis

001113 1 0		arra,	91 91		10		
	1946	1947	1948	1949	1950	1951	1952
Jan.	6.50	13.00	15.00	21.50	12.00	17.00	19.00
Feb.	6.50	13.25	15.00	21.50	12.00	17.00	19.00
Mar	6.50	15.00	15.00	18.98	10.98	17.00	19.00
Apr.	6.50	15.00	17.21	15.15	10.63	17.00	18.91
May	6.50	15.00	17.50	13.72	11.72	17.00	15.73
June	8.18	15.00	17.50	12.00	11.81	17.00	15.08
July	9.18	15.00	17.80	13.56	11.66	17.00	16.00
Aug	8.25	15.00	19.50	14.99	12.93	17.00	16.00
Sept.	8.25	15.00	19.50	15.05	15.80	17.00	16.00
Oct.	8.25	15.00	19.50	13.42	16.00	18.93	14.40
Nov	10.41	15.00	21.50	12.52	17.00	19.00	14.18
Dec	12.20	15.00	21.50	12.00	17.00	19.00	14.13
Average	8.10	14.69	18.04	15.37	13.29	17.49	16.45
	1953	195	4 19	55 1	956	1957	1958
Jan.	14.19	13.2	6 15.	00 15	1.98	15.80	12.80
Feb	13.50	12.8	2 15.	00 15	1.80	15.80	12.80
Mar	13,40	12.9	4 15.	00 15	08.7	15.80	12.80
Apr	12.84	13.9	1 15.	00 18	5.80	15.80	11.85
May	12.74	14.0	0 15.	00 15	3.80 1	5.023	11.52
June	13.41	14.1	1 15.	00 15	5.80	14.12	11.04
July	13.68	14.0	0 14.	90 18	5.80	13.80	10.80
Aug.	14.00	14.0	6 14.	.80 15	5.80	13.80	10.65
Sept	13.74	14.6	0 14	.94 15	5.80	13.80	10.88
Oct	13.50		8 15.	30 1	5.80	13.51	12.47
Nov	13.50	15.0	0 15	30 15	5.80	13.30	12.80
Dec	13.50	15.0	0 15	.30 1	5.80	12.80	12.80°
Average	13.48	14.0	6 15	.05 1	5.81	14.45	11.92°

* Estimate.

U. S. PRODUCTION OF PRIMARY MAGNESIUM

Short Ton	
	ĸ

Month	1947	1948	1949	1950	1951	1952	1953	1954	1955	1956	1957	1958
January	1.398	883	988	1,002	1,876	7.425	9.908	6.446	5.089	6.337	7.391	5.272
February	1,232	830	884	913	1,709	7.794	9.078	5.856	4.646	5.908	6.617	3.526
March	1,472	887	988	948	1.885	8,893	10,352	6.545	4.942	6.347	7.383	3,235
April	1,153	801	958	957	2,043	8,800	9,751	6.203	1.859	6.081	7,222	2.772
May	926	797	987	972	2,194	9,093	9.116	6,460	4.277	6,359	7.227	2.469
June	848	786	950	1,175	2,512	8,670	7,286	6,190	4,757	6,098	6,718	1,784
July	905	792	985	1,132	2,998	9,529	6,207	6,049	5,112	1,136	6,598	1,799
August	849	809	970	1,400	3,418	9,771	6,265	5,771	5,880	3,314	6,958	1,845
September	886	819	974	1,635	4,166	8,422	6,076	5,325	5,923	6,128	6,296	1,791
October	912	873	941	1,690	5,147	8,990	6,341	5,149	6,286	6,735	6,276	1,927
November	870	814	989	1,760	6,043	9,123	6,227	4,942	6,130	6,818	5,823	2,100°
December	893	932	1,004	1.942	6,923	9,323	6,467	4,788	8,230	7,085	5,648	2,200°
Total	12,344	10,003	11,598	15,726	40,914	105,833	93,075	69,724	61,131	68,346	78,865	30,720°

Producers' reports to Bureau of Mines and Magnesium Assn.

SHIPMENTS OF IRON AND IRON-BASE POWDER

Total Net Tons, Major Classes*

		Total	Bearings and Parts	Friction Materials	Electronic & Magnetic Applications	Miscel- laneous	Electrodes —Flame Cutting
1947		3,115	1.560	30	600	845	*****
1948			1,685	25	990	820	
1949			1.746	30 25 14	935	540	*****
1950		3,942	1,570	23	1.611	738	******
1951			2,150	1.5	900	600	*****
1952		4,048	2,109	1.0	336	1.602	******
1953		6,255	3,457	14.4	1.590	1.189	
1954		7.835	3,445	75.0	905	3,410	
1955		20,724	9,990	99.5	1.097.5	9.537	
1956		22,195	8,900	144.5	1.071	12,030	*****
1957		25,389	11.893	217.5	970	1.172	11.137
1958†		23,300	10,843	148.0	1,442	1,047	9,833
* Domestic.	1	Estimates.					

PRIME WESTERN ZINC PRICE

1952		1953	1954	1955	1956	1957	198
20.29	Jan	13.43	10.26	12.00	13.44	13.50	10.
20.29	Feb	12.31	9.88	12.00 12.00	13.50 13.50	13.50 13.50	10.0
20.33	May	11.83	10.75	12.43 12.50	13.50 13.50	13.50 11.93	10.0
16.57	June	11.83	11.46	12.75	13.50	10.84	10.0

Cents Per Pound, at E. St. Louis

COPPER POWDER PRICE

Conts per lb, F.O.B. Mill-100 Mesh

	Electrolytic	Reduced
1953 Average	41.49	41.14
1954 Average	43.50	43.50
1955 Average	53.37	53.37
1956 Average	60.50	60.50
1957 Average	45.67	49.75
1958 Average	41.25	48.8

ZINC POWDER PRICE

Cants per lb, F.O.B. Mill-100 Mesh

1952	Average												23.0 to 30.50
1953	Average												17.38 to 24.86
1954	Average												17.50 to 25.00
1955	Average												18.50 to 32.25
1956	Average												18.75 to 32.50
1957	Average												18.25 to 31.63
1958	Average												17.5 to 30.7

IMPORTS OF IRON POWDER

Net		ŀ	O	ŧ	1	6															
1951.																					12.88
1952.																					5,62
1953																					
1954.																				,	9,83
1955.																					
1956																					
1957																					
1906	,	,																			01

* Estimated.

COPPER AND COPPER-BASE SHIPMENTS

Not Tons. Thousands

	*	_	 _	۰	-	-	-	_	=		_	-	_												
1952																	·					*		15,000	
1953																					*			17,000	
1954															į.						×	×	,	14,80	
1955.																								21,50	
1956.																								19,000	
1957.																									ð
1958.				,	×														ì			į		15,000	ð

* Iron Age estimate.

Pig Iron and Iron Ore





COMPOSITE PIG IRON PRICE

Average of THE IRON AGE quotations on basic pig iron at Valley furnaces and foundry iron at Chicago, Birmingham, Buffalo, Valley and Philadelphia, in gross tons

	1938	1939	1940	1941°	1945*	1946
Jan	\$23.25	\$20.61	\$22.61	\$23.45	\$23,61	\$25.37
Feb	23.25	20.61	22.61	23.45	23.86	25.37
Mar	23.25	20.61	22.61	23.53	24.61	25.75
Apr	23.25	20.61	22.61	23.61	24.61	26.12
May	23.25	20.61	22.61	23.61	24.61	26.45
June		20.61	22.61	23.61	24.61	28.13
July	19.61	20.61	22.61	23.61	24.61	28.13
Aug	19.61	20.61	22.61	23.61	24.61	28.13
Sept		21.61	22.61	23.61	24.61	28.13
Oct	20.57	22.61	22.61	23.61	24.80	28.13
Nov	20.61	22.61	22.61	23.61	25.37	28.13
Dec	20.61	22.61	22.95	23.61	25.37	29.64
Average	21.67	21.19	22.64	23.58	24.61	27.29

		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,				
	1947	1948	1949	1950	1951	1952
Jan	\$30.14	\$39.83	\$46.79	\$45.98	\$52.69	\$52.72
Feb	30.15	40.27	48.74	46.38	52.69	52.72
Mar		40.32	46.74	46.38	52.69	52.72
Apr		40.11	46.84	46.38	52.69	52.72
May	33.15	40.33	48.97	46.38	52.00	52.77
June		40.51	45.91	46.38	52.69	52.77
July	34.52	42.25	45.91	46.38	52.69	53.27
Aug		44.34	45.91	46.56	52.00	55.26
Sept		44.96	45.90	47.16	52.69	55.26
Oct		46.63	45.88	49.29	52.72	55.26
Nov	37.04	46.82	45.88	49.89	52.72	55.26
Dec		46.82	45.88	52.50	52.72	55.26
Average	34.34	42.76	46.18	47.85	52.70	53.82

luffalo, Yallo	ey and f	'hiladelj	phia, in	gross	tons.	
	1953	1954	1955	1956	1957	1958
Jan. Feb. Mar. Apr. May. June	55.26 55.26 55.26 55.26	\$56.59 56.59 56.59 56.59 56.59	\$56.59 56.59 56.59 56.59 56.59	\$59.09 59.09 59.25 60.29 60.29 60.29	\$62.90 62.90 64.56 64.56 64.56 64.56	\$68.42 66.45 66.49 66.49 66.49
July Aug. Sept. Oct. Nov. Dec.	56.73 56.76 56.66 56.59 56.59	56.59 56.59 56.59 56.59 56.59	58.46 59.09 59.09 59.09 59.09	60.33 63.02 63.04 63.04 63.04	65.37 66.40 66.42 66.42 66.42	66.49 66.49 66.41 68.41 68.41
Averag	e 55.96	56.59	57.78	61.15	65.15	66.45

^{*} Price unchanged at \$23.61 from 1942 through 1944.

PRODUCTION OF PIG IRON AND FERROALLOYS, Net Tons

				PIG IRON					FERROA	LLOYS*	
Year	Basic	Bessemer	Low	Foundry	Malleable	All Other, including Direct Castings	Total Pig Iron	Ferromang. and Spiegeleisen	Ferrosilican and Silvery Pig Iron	All Other Ferroalleys	Total Ferrealleys
1958				r oundry	(vikineanie		57,000,000+	Sprogessiaen	r vy mon		1.450.000†
1957	65,377,744	6,344,106	580,013	2,279,286	3,459,331	334,928	78,375,378	1.040,500	721,139	666,178	2,422,907
1956	61,638,748	6,664,957	504,189	2.398.346	3,467,117	385,132	75.068,489	968,006	809,285	729,678	2,506,969
1955	62,484,889	7,436,354	263,036	2.754.641	3,531,420	387,077	76,857,417	965,174	803.281	647,993	2,406,448
1954	47,023,175	5,652,503	211,893	2.273.032	2,629,682	202.283	57,965,548	749,314	836,894	454,587	1,840,694
1953	59.882,512	8,110,881	297,065	2,500,996	3,784,458	325,517	74,901,429	1,007,248	772,339	560,152	2,348,739
1952	47,511,189	7,445,715	307,478	2,670,210	3,120,168	258,178	61,312,938	820,808	749,059	471,150	2.041.017
1951	54,212,509	9,045,954	314,725	3,050,628	3,363,309	287,085	70,274,278	865,805	919,085	389,375	2,174,265
1960	49,880,440	8,090,608	335,418	2,806,247	3,181,043	293,151	64,586,907	778,881	839,687	196,856	1,813,404
1949	40,905,358	7,059,416	301,520	2,503,912	2,409,438	232,922	53,412,562	675,029	667,322	161,872	1,504,223
1948	46,315,064	7,731,530	384,425	2,769,510	2,590,656	264,031	60,055,216	805,013	842,385	208,945	1,856,343
1947 1946	44,804,743	7,182,207	331,118	2,953,405	2,874,752	182,687	58,328,912	800,725	802,976	184,706	1,788,407
1945	33,727,656 39,866,862	5,932,414 8,255,513	167.013	2,545,936	2,190,285	215,493	44,778,796	540,061	724,141	156,828	1,421,030
1944	45,886,008	9,755,836	314,063 474,686	2,248,887 2,190,681	2,350,076 2,494,859	187,648 204,569	53,223,169 61,007,439	706,078 809,638	817,849 837,944	171,933 211,177	1,695,860 1,858,759

^{*} Including ferroalloys produced in electric furnaces.

Scurce: American Iron and Steel Institute.

CANADIAN BLAST FURNACE PRODUCTION, Net Tons Including Ferroalloys

Year	Pig Iron	Ferroalloys	Tetal	Year	Pig Iron	Ferroalloys	Tota/	Year	Piy Iron	Ferralleys	Total
1935	678,302	61,182	740,484	1943	1,758,269	197,094	1,955,363	1951	2,552,696	250,930	2,803,626
1938	759,618 1,006,717	87,679 91,931	847,297 1,098,648	1945	1,852,628	171,323 186,978	2,023,951 1,964,936	1952	2,682,065 3,012,269	232,036 150,595	2,914,101 3,162,884
1938	789,718 846,418	59,720 85,531	849,430	1946	1,403,758	116,995	1,520,753	1954	2,213,438	109,833	2,323,266
1940	1,309,161	151,661	931,949 1,460,822	1948	1,969,847	149,832 250,659	2,119,679 2,371,568	1955	3.213,764 3.568,196	166,682 242,164	3,380,440
1941	1,528,064	213,218 213,636	1,741,272	1949		211,603	2,385,955	1957	3,718,155	230,031	3,948,186

^{*} Estimated

Source: Dominion Bureau of Statistics.

[†] Iron Age estimate.

Prices: Foundry iron at Buffalo, Chicago, Granite City, Valley and Birmingham . . . Basic iron Valley . . . Valley malleable.

CHICAGO FOUNDRY PIG IRON

Per Gross	Ton,	at F	urnace	,		
	1947	1948	1949	1950	1951	1952
Jan	\$30.50	\$38.75	\$46.50	346.50	\$52.50	\$52.50
Feb	30.50	39.00	46.50	46.50	52.50	52.50
Mar	33.00	39.00	46.50	46.50	52.50	52.50
Apr	33.00	39.00	46.50	46.50	52.50	52.50
May	33.00	39.00	46.50	46.50	52.50	52.50
June	33.00	39.00	48.50	46.50	52.50	52.50
July	34.20	42.00	46.50	48.50	52.50	53.00
Aug	36.00	39.00	46.50	46.50	52.50	55.00
Sept	36.00	43.00	46.50	47.50	52.50	55.00
Oct	36.00	46.50	48.50	49.50	52.50	55.00
Nov	36.00	46.50	46.50	49.50	52.50	55.00
Dec	36.40	46.50	46.50	52.50	52.50	55.00
Average	34.80	41.77	46.50	47.58	52.50	53.75
	1953	1954	1955	1956	1957	1958
	\$55.00	\$56.50	\$56.50	\$59.00	\$63.00	\$66.50
Feb	55.00	56.50	56.50	59.00	63.00	66.50
Mar	55.00	56.50	56.50	59.00	85.00	66.50
Apr	55.00	56.50	56.50	60.50	65.00	66.50
May	55.00	56.50	56.50	60.50	65.00	66.50
June	55.00	56.50	56.50	60.50	65.00	66.50
July	56.50	56.50	58.37	60.50	66.50	66.50
Aug	56.50	56.50	59.00	61.13	66.50	66,50
Sept	56.50	56.50	59.00	63.00	66.50	68.50
Oct	56.50	56.50	59.00	63.00	68.50	68.50
Nov	56.50	56.50	59.00	63.00	66.50	66.50
Dec	56.50	58.50	59.00	63.00	66.50	88.50
Average	55.75	56.50	57.69	61.01	65.42	88.50

BUFFALO FOUNDRY PIG IRON

Per Gross	Ton,	at Fo	urnace	,		
	1947	1948	1949	1950	1951	1952
Jan.	\$30.50	\$40.37	\$47.28	\$46.50	\$52.50	\$52.50
Feb	30.50	42.12	47.00	46.50	52.50	52.50
Mar	32.38	42.45	47.00	46.50	52.50	52.50
Apr	33.00	41.49	46.75	46.50	52.50	52.50
May	33.00	41.37	46.50	46.50	52.50	52.50
June	33.00	41.44	46.50	46.50	52.50	52.50
July	34.20	42.08	46.50	46.50	52.50	53.00
Aug	37.37	44.90	46.50	46.50	52.50	55.00
Sept	37.18	45.87	46.50	47.25	52.50	55.00
Oct	37.00	47.12	46.50	49.50	52.50	55.00
Nov	37.75	47.50	46.50	49.50	52.50	55.00
Dec	38.00	47.50	46.50	52.50	52.50	55.00
Average	34.49	43.65	46.67	47.56	52.50	53.75
	1953	1954	1955	1956	1957	1958
Jan	\$55.00	\$56.50	\$56.50	\$59.00	\$63.00	\$88.50
Feb	55.00	56.50	56.50	59.00	63.00	66.50
Mar	55.00	56.50	58.50	59.00	65.00	86.50
Apr	55.00	56.50	56.50	60.50	65.00	66.50
May	55.00	56.50	56.50	60.50	65.00	86.50
June	55.00	56.50	56.50	60.50	65.00	66.50
July	56.50	56.50	58.37	60.50	66.50	66.50
Aug	56.50	56.50	59.00	62.00	66.50	66.50
Sept	56.50	56.50	59.00	63.00	66.50	66.50
Oct	58.50	56.50	59.00	63.00	66.50	66.50
Nov	56.50	56.50	59.00	63.00	66.50	66.50
Dec	56.50	56.50	59.00	63.00	86.50	66.50
Average	55.75	56.50	57.69	61.08	65.42	66.50

FOUNDRY PIG IRON PRICES

Mahonine	g, She	nango	Valle	y, Per	Gross	Ton
	1946	1947	1948	1950	1951	1952
an	\$25.75	\$30.50	\$39.37	\$46.50	\$52.50	\$52.50
eb	25.75	30.50	39.50	46.50	52.50	52.50
vlar	26.13	33.50	39.50	46.50	52.50	52.50
Apr	26.50	33.50	39.50	46.50	52.50	52.50
Vlау	26.50	33.50	39.50	46.50	52.50	52.50
une	28.50	33.50	39.50	46.50	52.50	52.50
uly	28.50	34.70	42.50	46.50	52.50	53.00
Non	28.50	36.50	43.50	46.50	52.50	55.00
Sept	28.50	36.50	43.50	47.50	52.50	55.00
Det.	28.50	36.50	48.12	49.50	52.50	55.00
lov	28.50	38.50	46.50	49.50	52.50	55.00
Dec	30.10	36.70	46.50	52.12	52.50	55.00
Average	27.64	34.36	42.12	47.55	52.50	53.75
	1953	1954	1955	1956	1957	1958
an	\$56.00	\$56.50	\$56.50	\$59.00	\$63.00 1	66.50
eb	55.00	56.50	56.50	59.00	63.00	66.50
Mar	55.00	56.50	56.50	59.00	65.00	66.50
Apr	55.00	56.00	56.50	60.50	65.00	66.50°
Иау	55.00	56.50	56.50	60.50	65.00	
lune	55.00	56.50	56.50	60.50	65.00	
uly	58.50	56.50	58.37	80.50	66.50	
\ug	56.50	56.50	59.00	63.00	66.50	
ept	56.50	56.50	59.00	63.00	66.50	
Oct	56.50	56.50	59.00	63.00	66.50	
Vov	56.50	56.50	59.00	63.00	68.50	
Dec	56.50	56.50	59.00	63.00	58.50	
Average	55.75	56.50	57.69	61.17	65.42	66.50*

† Price unchanged at \$46.50 through 1948.
* Foundry pig iron not made in the Valley since April,

GRANITE CITY, ILL., PIG IRON

Foundry,	Gross	Ton,	at Fu	irnace		
	1947	1948	1949	1950	1951	1952
Jan	\$30.50	\$39.25	\$48.40	\$48,40	\$54.40	\$54,40
Feb	30.50	40.00	48.40	48.40	54,40	54.40
Mar	32.00	40.00	48.40	48.40	54.40	54.40
Apr	33.50	40.00	48.40	48.40	54.40	54.40
May	33.50	41.43	48.40	48.40	54.40	54.40
June	33.50	45.75	48.40	48.40	54.40	54.40
July	34.60	45.75	48,40	48.40	54.40	54.90
Aug	36.63	47.34	48.40	48.40	54.40	56.90
Sept	37.00	48.40	48.40	48.40	54.40	56.90
Oct	37.00	48.40	48.40	51.40	54.40	56.90
Nov	37.00	48.40	48.40	51.40	54.40	56.90
Dec	37.00	48.40	48.40	53.65	54.40	56.90
Average	34.39	44.42	48.40	49.34	54.40	55.48
	1953	1954	1955	1956	1957	1958
Jan	\$56.90	\$58.40	\$58.40	\$80.90	\$64.90	\$68.40
Feb	56.90	58.40	58.40	60.90	64.90	68.40
Mar	56.90	58.40	58.40	60.90	66,90	68,40
Apr	56.90	58.40	58.40	62.40	66.90	68,40
May	56.90	58.40	58.40	62.40	66.90	68,40
June	58.90	58.40	58.40	62.40	86.90	68.40
July	58.40	58.40	60.27	62.40	68.40	68.40
Aug	58.40	58,40	60.90	64.90	68,40	68,40
Sept	58.40	58.40	60.90	64.80	68.40	68,40
Oct	58.40	58.40	60.90	64.90	68.40	68,40
Nov	58.40	58.40	60.90	64.90	68.40	68.40
Dec	58.40	58,40	80.90	64.90	68.40	68.40
Average	57.85	58.40	59.59	63.07	67.32	88.40

BIRMINGHAM PIG IRON PRICES

Foundry	Grade	, Per	Gross	Ton		
	1947	1948	1949	1950	1951	1952
Jan	\$22.13	\$37.38	\$43.38	\$39.38	\$48.88	\$48.88
Feb	26.88	37.38	43.38	42.38	48.88	48.88
Mar	29.13	37.38	43.38	42.38	48.88	48.88
Apr	29.88	37.38	43.38	42.38	48.88	48.88
May	29.88	38.38	39.71	42.38	48.88	48.88
June	29.88	39.38	39.38	42.38	48.88	.48.88
July	31.28	31.04	39.38	42.38	48.88	49.38
Aug	34.13	43.38	39.38	42.38	48.88	51.38
Sept	34.88	43.38	39.38	42.67	48.88	51.38
Oct	34.88	43.38	39.38	45.88	48.88	51.38
Nov	34.88	43.38	39.38	45.88	48.88	51.38
Dec	34.60	43.38	39.38	48.88	48.88	51.38
Average		40.43	40.74	43.53	48.88	49.96
	1953	1954	1955	1956	1957	1958
Jan	\$51.38	\$52.88	\$52,88	\$55.00	\$59.00	\$82.50
Feb		52.88	52.88	55.00	59.00	62.50
Mar	51.38	52.88	52,88	55.00	59.00	62.50
Apr		52.88	52.88	55.00	59.00	62.50
May	51.38	52.88	52.88	55.00	59.00	62.50
June	51.38	52.88	52.88	55.00	59.00	62.50
July	52.88	52.88	54,47	57.67	82.50	82.50
Aug	52.88	52.88	55.00	58.66	62.50	62.50
Sept	52.88	52.88	55.00	59.00	62.50	62.50
Oct	52.88	52.88	55.00	59.00	62.50	62.50
Nov	52.88	52.88	55.00	59.00	62.50	62.50
Dec		52.88	55.00	59.00	82.50	62,50
Average		52.88	53.89	58.88	80.75	62.50

BASIC PIG IRON, VALLEY

Mahoning	, She	nango	Valle	y, Gr	oss To	n
	1946	1947	1948	1950	1951	1952
Jan.	\$25.25	\$30.00	\$38.87	\$46.00	\$52.00	\$52.00
Feb	25.25	30.00	39.00	46.00	52.00	52.00
Mar	25.63	33.00	39.00	46.00	52.00	52.00
Apr	26.00	33.00	39.00	46.00	52.00	52.00
May	26.00	33.00	38.00	46.00	52.00	52.00
June	28.00	33.00	39.00	46.00	52.00	52.00
July	28.00	34.20	42.00	46.00	52.00	52.50
Aug	28.00	36.00	43.00	46.00	52.00	54.50
Sept.	28.00	36.00	43,00	46.75	52.00	54.50
Oct	28.00	36.00	45,62	49.00	52.00	54.50
Nov	28.00	36.00	46.00	49.00	52.00	54.50
Dec	29.60	36.20	46.00	51.62	52.00	54.50
Average	27.14	34.78	41.62	47.03	52.00	53.08
	1953	1954	1955	1956	1957	1958
Jan	\$54.50	\$56,00	\$56.00	\$58.50	\$62.50	\$66.00
Feb	54.50	56.00	56.00	58.50	62.50	66.00
Mar	54.50	56.00	56.00	58.50	64.50	66.00
Apr	54.50	58.00	58.00	60.00	64.50	66.00
May	54.50	56,00	56.00	60.00	64.50	66.00
June	54.50	58.00	58.00	60.00	84.50	66.00
July	56.00	56.00	57.87	60.00	86.00	66.00
Aug	56.00	56.00	58.50	62.50	66.00	68.00
Sept	56.00	56.00	58.50	62.50	66.00	66.00
Oct	56.00	56.00	58.50	62.50	66.00	66.00
Nov	56.00	56.00	58.50	62.50	66.00	66.00
Dec	56.00	56.00	\$8.50	62.50	66.00	66.00
Average	55.25	56.00	57.19	60.67	64.92	66.00

† Price unchanged at \$46.00 through 1949.

MALLEABLE PIG IRON PRICES

Per Gross	Ton,	Mah	oning,	Sheno	ingo \	alley
	1946	1947	1948	1950	1951	1952
Jan	\$25.75	\$30.50	\$39.50	\$46.50	\$52.50	\$52.50
Feb	25.78	30.50	39.50	46.50	52.50	52.50
Mar	26.13	33.50	39.50	46.50	52.50	52.50
Apr	26.50	33.50	39.50	46.50	52.50	82.50
May		33.50	39.50	46.50	52.50	52.50
June		33.50	39.50	46.50	52.50	82.50
July	28.50	34.70	42.50	46.50	52.50	53.00
Aug		36.50	43.50	46.50	52.50	55.00
Sept	28.50	36.50	43.50	47.50	52.50	85.00
Oct	28.50	38.50	46.12	49.50	52.50	55.00
Nov	28.50	38.50	48.50	49.50	52.50	55.00
Dec	30.10	38.70	48.50	52.50	52.50	55.00
Average	27.48	34.36	42.13	47.58	52.50	53.75

	Aven	ngo	27.48	3	4.36	42.13	47.58	1
†	Price	unc	hanged	at	,46.5	0 throug	ph 1949.	

	1953	1954	1955	1956	1957	1958	
Jan	\$55.00	\$56.50	\$56.50	\$59.00	\$63,00	\$66.50	
Feb	55.00	56.50	56.50	59.00	63.00	66.50	
Mar	55.00	56.50	56.50	59.00	65.00	66.50	
Apr	55.00	56.50	56.50	80.50	65.00	66.50	
May	55.00	56.50	56.50	68.50	65.00	88.50	
June	55.00	56.50	56.50	60.50	65.00	66.50	
July	56.50	58.50	58.87	80.50	67.00	86.50	
Aug	56.50	56.50	89.00	63.00	67.00	66.50	
Sept	56.50	56.50	88.00	63.00	67.00	66.50	
Oct	56.50	56.50	59.00	63.00	67.00	66.50	
Nov	56.50	86.50	59.00	63.00	67.00	86.50	
Dec	56.50	56.50	50.00	63.00	67.00	66.50	
Average	55.75	86.50	57.57	81.17	85.67	66.50	

CLEAR VIEW: A comprehensive forecast for 1959, industry by industry, is a feature of this issue. It highlights what's ahead in terms of sales, prices, inventories, backlogs, costs, capacity and wage increases. For details, see Digest, pages 2 and 3.

Prices: Lake Superior ore, foundry and furnace coke : . . Iron ore analyses, ore shipments and prices for various grades.

LAKE SUPERIOR IRON ORE

Avge. Analyses, Combined Ranges, Grades

		Analyses, Pct								
Year	Iron, Natural	Phos.	Silica	Mang.	Mais-					
1957	52.14	0.089	9.39	0.65	9.83					
1956	51.34	0.090	9.78	0.67	10.39					
1955	50.63	0.099	10.11	0.72	10.81					
1954		0.095	10.22	0.70	10.47					
1953		0.090	10.25	0.75	10.90					
1952		0.111	10.05	0.77	10.78					
1951		0.090	9.87	0.77	11.22					
1950	50.38	0.092	9.85	0.77	11.11					
1949	50.39	0.096	9.72	0.78	11.12					
1948	50.49	0.093	9.30	0.76	11.35					
1947	50.91	0.093	9.09	0.75	11.28					
1946	51.32	0.087	8.83	0.74	11.22					
1945	51.69	0.089	8.52	0.72	10.96					
1944	51.72	0.688	8.42	0.74	11.02					
1943	51.58	0.091	8.32	0.82	11.06					
1942	51.65	0.089	8.21	0.79	10.98					
1941	51.83	0.085	8.18	0.78	11.01					

Source: American Iron Ore Assn.

LAKE SHIPMENTS OF IRON ORE

1940																			63.3
1941																			79.9
1942																			92.0
1943																			85,1
1944																			81.0
1945																			75.2
1946																			58.9
1947																			77.2
1948																			82.6
1949	Ĺ																		69.5
1950	Ľ																		78.2
1951																			89.0
1952																			74.9
1953																			95.8
1954	i.																		60.7
1955																			87.4
1956	ľ	ì																	73.3
1957	Ü																		84.6
1958	0																		54.5
																			2414

* Estimate. Source: American Iron Ore Assn.

Lake	40	96	4 8	D	8	ri	ic	91	•	S	h	i	p	n	n	6	81	1	3	-	G	7	10	01	11	Tons	
1940																										63,300	8,000
1941																										79.941	.000
																											000.0
1943																											
1944																										04 004	
1945																											
1946																											
1947																										-	
1040																										00 00	
1040																										00 00	
1050																										90 00	

1952																											
1953																											
1954			٠																								
1955																											
1956																											
1957																										84,61	4.734

U. S. IRON ORE CONSUMPTION

In Long Tons

1948																	100,498,58	
1949.																	91,123,22	
1950																	106,610,27	
1951.																	114,837,11	
1952																	100,640,63	
1953																	122,124,60	
1954																	96,800,00	
1955																	114,989,93	
1956.																	119,000,04	
1957.																	124,941,76	53
19581	١																90,000,00	10

° Estimate by The Iron Age. Source: U. S. Bureau of Mines.

LAKE	SOLEKIOK	INON	OKE	LKICE2

BESSEMER ORES	Guar	rantee	P	rice
	Iron Natural	Phos- phorus Dry	Old Range	Mesabi
1941 through 1944		0.045	4.75	4,60
1945 to June 24, 1946		0.045	4.95	4.70
1946 June 24 to Dec. 31	51.50	0.045	5.45	5.20
1947 to Apr. 1, 1948	51.50	0.045	5.95	5.70
1948 Apr. 1 on		0.045	6.80	6.35
1949	51.50	0.045	7.60	7.35
1950-Feb. 1 to Dec. 1	51.50	0.045	8.10	7.85
1950-Dec. 1 on	51.50	0.045	8.70	8.45
1951	51.50	0.045	8.70	8.45
1952 to July 25	51.50	0.045	8.70	8.45
1952 - July 26 on	51.50	0.045	9.45	9.20
1953 to June 30		0.045	10.10	9.85
1953-July 1 on.	51.50	0.045	10.30	10.05
1954		0.045	10.30	16.05
1955	51.50	0.045	10.40	10.25
1956	51.50	0.045	11.25	11.00
1957	51.50	0.045	11.85	11.60
1958	51.50	0.045	11.85	11.60

Per Gross Ton at Lower Lake Ports

NON-BESSEMER				
	Guar-		Price	
	Iron Natural	Old Range	Mesabi	High Phos- phorus
1941 through 1944	51.50	4.60	4.45	4.35
1945 to June 24, 1946	51.50	4.80	4.55	4.55
1946-June 24 to Dec. 31	51.50	5.30	5.05	5.05
1947 to Apr. 1, 1948		5.80	5.55	5.55
1948-Apr. 1 on	51.50	6.45	6.20	6.20
1949	51.50	7.45	7.20	7.20
1950-Feb. 1 to Dec. 1	51.50	7.95	7.70	7.70
1950-Dec. 1 on	51.50	8.55	8.30	8.30
1951	51.50	8.55	8.30	8.30
1952 to July 25	51.50	8.55	8.30	8.30
1952-July 26 on	51.50	9.30	9.05	9.05
1953 to June 30	51.50	9.95	9.70	9.70
1963-July 1 on	51.50	10.15	9.90	9.90
1954	51.50	10.15	9.90	9.90
1955	51.50	10.25	10.10	10.00
1956	51.50	11.10	10.85	10.85
1967	51.50	11.70	11.45	11.45
1958	51.50	11.70	11.45	11.45

CONNELLSVILLE FOUNDRY COKE

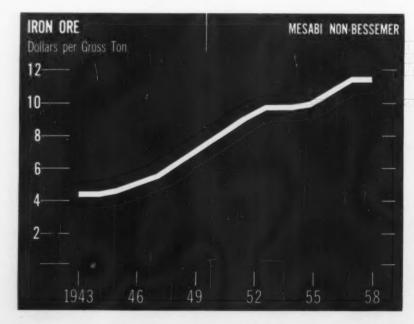
· Net Ton at Oven, Monthly Review

	1947	1948	1949	1950	1951	1952
Jan	\$8.50	\$14.00	\$16.94	\$15.75	\$17.25	\$17.75
Feb	9.35	14.00	16.75	15.75	17.25	17.75
Mar	10.28	14.00	16.50	16.25	17.50	17.75
Apr	10.65	14.00	16.50	15.25	17.75	17.75
May	11.25	14.00	16.38	16.25	17.75	17.75
June	11.25	18.00	16.25	16.25	17.75	17.75
July	12.75	16.50	16.13	16.25	17.75	17.75
Aug	13.75	17.00	15.75	16.25	17.75	17.75
Sept	13.75	17.00	15.75	16.25	17.75	17.75
Oct	13.94	17.00	15.75	16.75	17.75	17.75
Nov	14.00	17.00	15.75	16.75	17.75	17.75
Dec	14.00	17.00	15.75	17.12	17.75	17.75
Average	11.96	15.62	16.18	16.32	17.65	17.75
	1953	1954	1955	1956	1957	1958
Jan.	1953 \$17.75	1954 \$16.75	1955 \$16.75	1956 \$16.25	1957 \$18.25	1958 \$18.25
Jan					\$18.25 18.25	\$18.25 18.25
Feb	\$17.75	\$16.75	\$16.75	\$16.25 16.25 16.25	\$18.25 18.25 18.25	\$18.25 18.25 18.25
	\$17.75 17.75 17.63 17.25	\$16.75 16.75 16.75 16.75	\$16.75 16.75 16.75 16.75	\$16.25 16.25 16.25 17.50	\$18.25 18.25 18.25 18.25	\$18.25 18.25 18.25 18.25
Feb	\$17.75 17.75 17.63 17.25 17.25	\$16.75 16.75 16.75 16.75 16.75	\$16.75 16.75 16.75 16.75 16.75	\$16.25 16.25 16.25 17.50 17.50	\$18.25 18.25 18.25 18.25 18.25	\$18.25 18.25 18.25 18.25 18.25
Feb Mar	\$17.75 17.75 17.63 17.25	\$16.75 16.75 16.75 16.75	\$16.75 16.75 16.75 16.75	\$16.25 16.25 16.25 17.50	\$18.25 18.25 18.25 18.25	\$18.25 18.25 18.25 18.25
Feb. Mar. Apr. May June	\$17.75 17.75 17.63 17.25 17.25 17.25	\$16.75 16.75 16.75 16.75 16.75 16.75	\$16.75 16.75 16.75 16.75 16.35 16.25	\$16.25 16.25 16.25 17.50 17.50 17.50	\$18.25 18.25 18.25 18.25 18.25 18.25	\$18.25 18.25 18.25 18.25 18.25 18.25
Feb	\$17.75 17.75 17.63 17.25 17.25 17.25 17.25	\$16.75 16.75 16.75 16.75 16.75 16.75 16.75	\$16.75 16.75 16.75 16.75 16.35 16.25 16.25	\$16.25 16.25 16.25 17.50 17.50 17.50 17.50	\$18.25 18.25 18.25 18.25 18.25 18.25 18.25	\$18.25 18.25 18.25 18.25 18.25 18.25 18.25
Feb. Mar. Apr. May June July Aug. Sept.	\$17.75 17.75 17.63 17.25 17.25 17.25 17.25 17.25 16.95	\$16.75 16.75 16.75 16.75 16.75 16.75 16.75 16.75	\$16.75 16.75 16.75 16.75 16.35 16.25 16.25 16.26 16.26	\$16.25 16.25 16.25 17.50 17.50 17.50 17.50 17.50	\$18.25 18.25 18.25 18.25 18.25 18.25 18.25 18.25	\$18.25 18.25 18.25 18.25 18.25 18.25 18.25 18.25
Feb. Mar. Apr. May June July Aug. Sept. Oct.	\$17.75 17.75 17.63 17.25 17.25 17.25 17.25 17.25 16.95 16.75	\$16.75 16.75 16.75 16.75 16.75 16.75 16.75 16.75 16.75	\$16.75 16.75 16.75 16.75 16.35 16.25 16.25 16.25 16.25	\$16.25 16.25 16.25 17.50 17.50 17.50 17.50 17.50 17.50	\$18.25 18.25 18.25 18.25 18.25 18.25 18.25 18.25 18.25 18.25	\$18.25 18.25 18.25 18.25 18.25 18.25 18.25 18.25 18.25
Feb. Mar. Apr. May June July Aug. Sept. Oet. Nov.	\$17.75 17.75 17.63 17.25 17.25 17.25 17.25 16.95 16.75	\$16.75 16.75 16.75 16.75 16.75 16.75 16.75 16.75 16.75 16.75 16.75	\$16.75 16.75 16.75 16.75 16.35 16.25 16.25 16.25 16.25 16.25 16.25	\$16.25 16.25 16.25 17.50 17.50 17.50 17.50 17.50 17.50 17.50 18.25	\$18.25 18.25 18.25 18.25 18.25 18.25 18.25 18.25 18.25 18.25 18.25	\$18.25 18.25 18.25 18.25 18.25 18.25 18.25 18.25 18.25 18.25
Feb. Mar. Apr. May June July Aug. Sept. Oct.	\$17.75 17.75 17.63 17.25 17.25 17.25 17.25 17.25 16.95 16.75	\$16.75 16.75 16.75 16.75 16.75 16.75 16.75 16.75 16.75	\$16.75 16.75 16.75 16.75 16.35 16.25 16.25 16.25 16.25	\$16.25 16.25 16.25 17.50 17.50 17.50 17.50 17.50 17.50	\$18.25 18.25 18.25 18.25 18.25 18.25 18.25 18.25 18.25 18.25	\$18.25 18.25 18.25 18.25 18.25 18.25 18.25 18.25 18.25

CONNELLSVILLE FURNACE COKE

Net Ton at Oven, Monthly Review

	1947	****	****		-	
		1948	1349	1950	1951	1952
Jan	\$8.75	\$12.50	\$16.58	\$14.00	\$14.25	\$14.75
Feb	8.88	12.50	15.25	14.00	14.25	14.75
Mar	9.00	12.50	14.50	14.13	14.50	14.75
Apr	9.60	12.50	14.50	14.25	14.75	14.75
May		12.50	14.38	14.25	14.75	14.75
June		12.70	14.28	14.25	14.75	14.78
July	11.40	13.68	14.25	14.25	14.75	14.75
Aug		14.75	14.25	14.25	14.75	14.75
Sept	12.00	15.00	14.25	14.25	14.75	14.75
Oct	12.38	15.00	14.25	14.25	14.75	14.75
Nov.		15.00	14.20	14.25	14.75	14.75
Dec		15.00	14.00	14.25	14.75	14.75
Average	10.83	13.63	14.58	14.20	14.65	14.75
	1953	1954	1955	1956	1957	1958
Jan	\$14.75	\$14.38	\$14.38	\$14.25	\$15.38	\$15.38
Feb.		14.38	14.38	14.25	15.38	15.38
Mar		14.38	14.38	14.25	15.38	15.38
Apr	14.75	14.38	13.34	14.50	15.38	15.38
May		14.28	13.15	14.50	15.38	15.38
June		14.38	13.25	14.50	15.38	15.38
July	14.75	14.38	13.25	14.50	15.38	15.38
Aug		14.38	13.25	14.62	15.38	14.50
Sept.		14.38	13.25	14.82	15.38	14.50
Oct.		14.38	13.25	14.62	15.38	15.50
Nov		14.38	14.25	15.28	15.38	14.50
Dec	14.38	14.38	14.25	15.50	15.38	14.50
Average		14.38	13.60	14.62	15.38	15.01





FERROMANGANESE

Eastern Producers, Carloads, Cents Per Lb

	1940*	1942**	1947**	1948†	1949	1950	1951	1952	1953;	1954;	1955	1956	1957	1958
Jan	4.46	5.36	6.03	6.47	7.21	7.74	8.27	8.31	10.10	10.00	9.50	10.25	12.75	12.25
Feb	4.46	5.36	6.03	6.47	7.21	7.74	8.31	8.31	10.10	10.00	9.50	10.25	12.75	12.25
Mar.	4.46	5.36	6.03	8.47	7.56	7.74	8.31	8.31	10.10	70.00	9.50	10.25	12.75	12.25
Apr	4.46	5.36	6.03	8.47	7.74	7.74	8.31	8.31	10.00	10.00	9.50	10.65	12.75	12.25
May	4.46	6.03	6.03	6.47	7.74	7.74	8.31	8.31	10.12	10.00	9.50	10.75	12.85	12.25
June	4.91	6.03	6.03	8.47	7.74	7.74	8.31	8.31	10.00	10.00	9.50	10.75	12.75	12.25
July	5.36	6.03	6.03	5.47	7.74	7.74	8.31	8.31	10.00	10.00	9.50	10.75	12.75	12.25
Aug	5.36	6.03	6.03	6.47	7.74	7.74	8.31	9.65	10.00	10.00	9.50	10.75	12.75	12.25
Sept	5.36	6.03	6.03	6.47	7.74	7.74	8.31	10.00	10.00	9.50	9.50	11.25	12.50	12.25
Oct	5.36	6.03	6.47	7.23	7.74	7.74	8.31	10.00	10.00	9.50	9.50	11.75	12.25	12.25
Nov	5.36	6.03	6.47	7.23	7.74	7.97	8.31	10.00	10.00	9.50	9.50	11.75	12.25	12.25
Dec	5.36	6.03	8.47	7.23	7.74	8.00	8.31	10.00	10.00	9.50	10.25	12.00	12.25	12.25
Average	4.95	5.80	6.14	6.96	7.84	7.79	8.31	9.02	10.04	9.83	10.91	10.94	12.60	12.25
The second secon														

† Seaboard price prior to Oct. 7, 1948. ‡ Starting June, 1983, prices reflect new standard of 74 to 76 pct Mn. Prices price to that converted from older gross ton pricing method and were based on standard of 78-82 pct Mn. *Price unchanged at 6.35 fthrough 1946. *Price unchanged at 6.05 from 1943 through 1946. **

50 PCT FERROSILICON

Cents per lb contained Si, Carloads.

Delivered'						
	1953	1954	1955	1958	1957	1958
Jan	12.40	12.40	12.00	12.75	13.90	14.20
Feb	12.40	12.40	12.00	12.75	13.90	14.20
Mar	12.40	12.40	12.00	12.75	13.00	14.20
Apr	12.40	10.80	11.00	12.75	13.00	14.20
May	12.40	10.80	11.00	12.75	13.00	14.20
June	12.40	10.80	11.00	12.75	13.00	14.20
July	12.40	10.80	11.00	12.75	13.00	14.20
Aug	12.40	10.80	11.00	12.75	13.00	14.20
Sept	12.40	11.52	11.00	13.15	13.00	14.20
Oct	12.40	12.00	11.75	13.50	13.00	14.60
Nov	12.40	12.00	11.75	13.50	13.00	14.60
Dec	12.40	12.00	11.75	13.90	13.00	14.60
Average	12.40	11.56	11.43	12.00	13.15	14.30

* F.o.b. shipping point after Oct. 1, 1955.

CHEM. BONDED CHROME BRICK

Eak Baltimana Dallana and Not Ton

F.O.D.	Daitin	nore,	Dolle	ars p	er M	et lo	,
	1952	1953	1954	1955	1956	1957	1958
Jan	\$82.00	\$86.00	\$86.00	\$86.00	\$91.00	\$98.00	\$105.00
Feb	82.00	88.00	88.00	86.00	91.00	98.00	105.00
Mar	82.00	86.00	86.00	86.00	91.00	98.00	105.00
Apr	82.00	86.00	86.00	86.00	91.00	105.00	105.00
May	86.00	86.00	86.00	86.00	91.00	105.00	105.00
June	86.00	86.00	86.00	86.00	91.00	105.00	105.00
July	82.00	86.00	86.00	86.00	91.00	105.00	105.00
Aug		86.00		86.00	98.00	105.00	105.00
Sept		86.00		86.00	98.00		105.00
Oct		86.00		86.00	98.00	105.00	109.00
Nov	86.00	86.00	86.00	91.00	98.00	105.00	109.00
Dec	86.00	86.00	86.00	91.00	98.00	105.00	109.00
Average	83.00	88.00	88.00	86.83	93.92	103.25	106.00

F.o.b. Baltimore, Dollars per Net Ton

1952	1953	1954	1955	1956	1957	1958
\$93.00	\$97.50	\$97.50	\$97.50	\$102.00	\$109.00	\$116.00
93.00	97.50	97.50	97.50	102.00	100.00	116.00
93.00	97.50	97.50	97.50	102.00	109.00	118.00
93.00	97.50	97.50	97.50	102.00	116.00	116.00
93.00	97.50	97.50	97.50	102.00	116.00	116.00
93.00	97.50	97.50	97.50	102.00	116.00	116.00
93.00	97.50	97.50	97.50	102.00	116.00	116.00
93.00	97.50	97.50	97.50	109.00	116.00	116.00
93.00	97.50	97.50	97.50	109.00	116.00	116.00
	97.50	97.50	97.50	109.00	116.00	119.00
97.50	97,50	97.50	102.00	109.00	116.00	119.00
97.50	97.50	97.50	102.00	109.00	118.00	119.00
94.13	97.50	97.50	98.59	104.92	114.25	116.75
	\$93.00 93.00 93.00 93.00 93.00 93.00 93.00 93.00 97.50 97.50	\$93.00 \$97.50 93.00 97.50 93.00 97.50 93.00 97.50 93.00 97.50 93.00 97.50 93.00 97.50 93.00 97.50 93.00 97.50 97.50 97.50 97.50 97.50 97.50 97.50	\$3.00 \$97.50 \$97.50 \$9.50 \$3.00 \$7.50 \$7.50 \$7.50 \$7.50 \$7.50 \$7.50 \$3.00 \$7.50 \$7.50 \$3.00 \$7.5	\$3.00 \$97.50 \$97.50 \$97.60 \$3.00 \$7.50 \$97.5	\$3.00 \$97.50 \$97.50 \$102.00 \$3.00 \$7.50 \$7.50 \$102.00 \$3.00 \$7.50 \$7.50 \$102.00 \$3.00 \$7.50 \$7.50 \$102.00 \$3.00 \$97.50 \$7.50 \$102.00 \$3.00 \$97.50 \$7.50 \$102.00 \$3.00 \$97.50 \$97.50 \$102.00 \$3.00 \$97.50 \$97.50 \$102.00 \$93.00 \$97.50 \$97.50 \$97.50 \$102.00 \$93.00 \$97.50 \$97.50 \$102.00 \$93.00 \$97.50 \$97.50 \$109.00 \$97.50 \$97.50 \$109.00 \$97.50 \$97.50 \$109.00 \$97.50 \$97.50 \$97.50 \$109.00 \$97.50 \$97.50 \$97.50 \$109.00 \$97.50 \$97.50 \$97.50 \$109.00 \$97.50 \$97.50 \$97.50 \$109.00 \$97.50 \$97.50 \$97.50 \$109.00 \$97.50 \$97.50 \$97.50 \$109.00 \$97.50 \$97.50 \$97.50 \$109.00 \$97.50 \$97.50 \$97.50 \$109.00 \$97.50 \$97.50 \$97.50 \$97.50 \$109.00 \$97.50 \$97	\$33.00 \$97.50 \$97.50 \$97.50 \$102.00 \$109.00 \$3.00 \$7.50 \$97.50 \$7.50 \$102.00 \$109.00 \$3.00 \$7.50 \$97.50 \$7.50 \$102.00 \$109.00 \$93.00 \$97.50 \$97.50 \$97.50 \$102.00 \$109.00 \$93.00 \$97.50 \$97.50 \$97.50 \$102.00 \$116.00 \$93.00 \$97.50 \$97.50 \$97.50 \$102.00 \$116.00 \$93.00 \$97.50 \$97.50 \$97.50 \$102.00 \$116.00 \$93.00 \$97.50 \$97.50 \$97.50 \$102.00 \$116.00 \$93.00 \$97.50 \$97.50 \$97.50 \$109.00 \$116.00 \$93.00 \$97.50 \$97.50 \$97.50 \$97.50 \$109.00 \$116.00 \$93.00 \$97.50 \$97.50 \$97.50 \$97.50 \$109.00 \$116.00 \$97.50 \$97.50 \$97.50 \$97.50 \$109.00 \$116.00 \$97.50 \$97.50 \$97.50 \$97.50 \$109.00 \$116.00 \$97.50 \$97.50 \$97.50 \$97.50 \$109.00 \$116.00 \$97.50 \$97.50 \$97.50 \$97.50 \$97.50 \$97.50 \$97.50 \$109.00 \$116.00 \$97.50

SILICA BRICK STANDARD GRADE

Mt. Union Pa., Ensley, Ala., Carloads per 1000 Brick, F.o.b. plant

	1953	1954	1955	1956	1957	1958
Jan	\$99.30	\$115.00	\$120.00	\$128.00	\$140.00	\$150.00
Feb	99.30	115.00	120.00	128.00	140.00	150.00
Mar	99.30	115.00	120.00	128.00	140.00	150.00
Apr		115.00	120.00	128.00	150.00	150.00
May	99.30	115.00	120.00	128.00	150.00	150.00
June	99.30	115.00	120.00	128.00	150.00	150.00
July	99.30	115.00	124.00	128.00	150.00	150.00
Aug	99.30	115.00	128.00	140.00	150.00	150.00
Sept	108.72	119.00	128.00	140.00	150.00	150.00
Oct		120.00	128.00	140.00	150.00	156.00
Nov	115.00	120.00	128.00	140.00	150.00	158.00
Dec	115.00	120.00	128.00	140.00	150.00	158.00
Average	103.01	116.58	123.66	133.00	147.50	152.00

Ferroalloys, **Furnace Bricks**



SPIEGELEISEN, 19 TO 21 PCT.

Palmorton Pa Carlande Grass Ton

Lamerro	1, 1 4.,	Can	ouus,	01033	1011	
	1953	1954	1955	1956	1957	1958
Jan.	\$85.00	\$86.00	\$86.00	\$91.50	\$102.50	\$102.50
Feb	85.00	86.00	86.00	91.50	102.50	102.50
Mar	85.00	86.00	86.00	91.50	102.50	102.50
Apr		86.00	86.00	94.00	102.50	102.50
May		86.00	86.00	94.00	102.50	102.50
June		86.00	86.00	94.00	102.50	102.50
July	86.00	86.00	86.00	94.08	102.50	102.50
Aug		86.00	88.00	96.00	102.50	102.50
Sept	86.00	86.00	86.00	96.00	102.50	102.50
Oct		86.00	87.50	99.50	102.50	102.50
Nov		88.00	88.00	99.50	102.50	102.50
Dec	86.00	86.00	88.00	99.50	102.50	102.50
Average	85.58	86.00	86.45	95.08	102.50	102.50

BURNED MAGNESITE BRICK

F.o.b. Baltimore, Dollars per Net Ton

1952 1953 1954 1955 1956 1957 1958 Jan.\$104.00 \$109.00 \$109.00 \$109.00 \$114.00 \$121.00 \$131.00
Feb. 104.00 \$109.00 \$109.00 \$109.00 \$114.00 \$121.00 \$131.00
Mar.104.00 109.00 109.00 109.00 114.00 121.00 131.00
Mar.104.00 109.00 109.00 109.00 114.00 121.00 131.00
May 104.00 109.00 109.00 109.00 114.00 131.00 131.00
May 104.00 109.00 109.00 109.00 114.00 131.00 131.00
June 104.00 109.00 109.00 109.00 114.00 131.00 131.00 July 104.00 109.00 109.00 109.00 114.00 131.00 131.00 July 104.00 109.00 109.00 109.00 121.00 131.00 131.00 131.00 109.01 109.00 109.00 109.00 121.00 131.00 131.00 100.01 109.00 109.00 109.00 121.00 131.00 131.00 100.00 109.00 109.00 109.00 121.00 131.00 140.00 100.10 109.00 109.00 109.00 114.00 121.00 131.00 140.00 100.10 100.00 109.00 109.00 114.00 121.00 131.00 140.00 100.10 100.00 109.00 109.00 109.00 114.00 121.00 131.00 140.00 109.00 109.00 109.00 109.00 116.90 121.00 131.00 140.00 109.

FIRST QUAL FIRE CLAY BRICK

Pa * Ky Mo III. Md. Ohio. F.o.b. Plant**

r u	s coh-	i tato	Annal ca	1411			
	1952	1953	1954	1955	1956	.1957	1958
Jan.	\$94.60	299,30	\$109.00	\$114.00	\$122.00	\$128.00	\$135.00
	94.60	99.30	109.00	114.00	122.00	128.00	135.00
	94.60						135.00
Anr.	94.60	99.30	100.00	114.00	122.00	135.00	135.00
May	94.60						135.00
June	94.60	99.30	109.00	114.00	122.00	135.00	135.00
July	94.60	99.30	100.00	118.00	122.00	135.00	135.00
		99.30	109.00	122.00			135.00
Sent	94.60	105.12	113.00	122.00	128.00	135.00	135.00
Oct.	99.30			122.00		135.00	
Nov.	99.30	109.00	114.00	122.00	128.00		140.00
	99.30				128.00	135.00	140.00
Ave	95.78	102.21	110.58	117,86	124.56	133.25	136.25

^{*} Add \$5.00 for Salina, Pa., after May, 1949. * Carloads per 1000 brick.

Steel Scrap



CHICAGO

Prices of No. 1 Scrap, Per Gross Ton

	1953	1954	1955	1956	1957	1958
Jan	\$41.50	\$28.13	\$34.50	\$50.10	\$57.90	\$31.75
Feb.	42.50	25.50	34.00	46.63	49.00	37.00
Mar.	43.50	24.50	34.90	48.00	44.00	35.25
Apr		28.13	35.50	54.00	39.50	28.70
May	36.25	30.38	32.90	50.50	42.00	31.75
June	39.30	31.40	33.25	44.00	51.10	35.10
July	43.38	28.88	38.00	44.50	51.75	39.25
Aug		29.50	40.90	55.50	52.83	44.00
Sept.	34.40	30.00	41.75	59.00	48.50	44.90
Oct		33.75	43.25	56.90	36.50	42.50
Nov	33.88	33.30	43.70	62.50	31.75	42.75
Dec	31.00	33.00	49.13	65.00	30.50	38.03°
Average	38.24	29.71	38.48	53.05	44.43	43.50°

No. 2 Bundles

	1953	1954	1955	1956	1957	1958
Jan	\$41.501	\$21.75	\$24.50	\$40.13	\$44.40	\$22,25
Feb	41.00	19.75	24.50	37.75	39.75	28.25
Mar		17.88	24.50	37.30	37.50	26.00
Apr		19.40	24.50	41.50	34.00	21.70
May	32.13	22.25	23.13	36.80	34.80	24.25
June		21.88	23.60	32.75	42.13	27.50
July	36.00	20.38	27.13	34.00	41.50	29.25
Aug	34.00	21.75	31.50	43.10	40.80	32.00
Sept.		21.75	31.90	44.75	33.88	31.50
Oct	23.70	24.38	33.38	42.25	23.70	29.50
Nov	27.25	23.56	34.19	46.00	20.25	31.50
Dec	24.10	23.50	39.95	50.25	19.50	31.50"
Average	33.12	21.52	28.56	40.55	34.35	27.93

[†] OPS basing point price ceiling. * Estimate.

PHILADELPHIA

Prices of No. 1 Scrap, Per Gross Ton

	1953	1954	1955	1956	1957	1958
Jan	\$41.501	\$27.63	\$32.87	\$54.10	\$89.50	\$37.13
Feb	42.50	25.00	37.00	50.63	57.00	38.00
Mar	44.30	22.10	38.40	50.40	52.75	38.00
Apr		21.50	37.00	54.63	48.88	36,40
May	40.50	22.75	35.60	53.30	50.25	34.00
June		22.75	38.50	46.75	56.10	33.60
July	43.69	23.25	40.50	48.25	54.00	34.75
Aug	43.38	26.00	45.50	55.80	51.25	37.75
Sept		28.13	45.70	58.38	46.38	39,90
Oct	31.50	30.75	48.50	56.80	37.70	40.50
Nov	34.50	32.70	47.10	59.25	33.75	37.62
Dec.	29.90	31.38	51.00	62.50	34.00	33.75°
Average	39.33	26.16	41.31	54.23	48.30	36.78°

No. 2 Bundles

	1953	1954	1955	1956	1957	1958
Jan	\$41.001	\$22.75	\$26.00	\$45.50	\$49.40	\$26,50
Feb.		20.00	28.50	41.63	47763	27.50
Mar		17.25	30.80	40.10	42.25	27.50
Apr		17.50	28.50	44.13	36.00	25.30
May	30.63	18.50	27.13	42.30	39.50	23.50
June		18.00	27.50	36.00	48.13	23.50
July	34.00	17.75	31.75	37.25	46.38	23.50
Aug		18.50	36.50	44.50	43.00	24.00
Sept	31.81	21.00	38.50	47.25	37.50	24.50
Oct.	26.10	25.50	37.50	45.63	28.50	25.25
Nov	29.50	27.75	37.25	49.10	24.75	23.25
Dec.	26.50	25.80	42.50	52.13	24.60	22.87
Average	33.53	21.11	32.70	43.79	38.97	24.76

[†] OPS basing point price ceiling. * Estimate.



Average of Iron Age Scrap Prices Pittsburgh, Chicago, Philadelphia Per Gross Ton

No. 1 Heavy Melting

	1953	1954	1965	1950	1967	1958
Jan	\$42,00	\$28.67	\$34.62	\$52.33	\$59.37	\$33.88
Feb		25.92	36,16	48.75	53.17	37.17
Mar	44.18	23.83	37.27	49.43	48.50	36.58
Apr		25.38	36.50	54.88	42.80	32.73
May		27.79	34.48	51.17	46.17	33.50
June		27.88	34.96	45.08	54.23	35.40
July	44.60	26.87	39.50	46.42	54.00	38.25
Aug		28.33	43.96	56.10	52.96	42.08
Sept.		29.71	44.25	58.58	47.29	43.10
Oct		32.83	44.75	56.80	37.37	42.66
Nov		33.40	45.47	61.67	32.83	41.70
Dec	31.33	32.46	50.42	64.59	32.33	39.92
Average		28.59	40.19	53.82	48.75	38.08°

No. 2 Bundles

	1953	1954	1955	1956	1957	1958
Jan	\$41.83	\$23.25	\$26.33	\$43.29	\$47.43	\$25.83
Feb	41.25	20.67	27.46	40.13	44.04	28.75
Mar	40.68	18.38	28.83	40.03	39.58	27.50
Apr		19.73	27.17	43.88	34.75	24.03
May		22.25	25.67	39.73	38.07	24.67
June	33.04	21.63	26.07	35.08	45.84	26.17
July	36.83	20.54	30.46	36.42	44.88	27.58
Aug	35.89	21.25	35.17	44.40	43.17	29.67
Sept	31.19	22,42	35.77	46.50	37.13	29.10
Oct	26.07	25.79	36.13	44.88	27.80	28.75
Nev	29.50	28.27	35.73	48.33	24.66	29.33
Dec	25.83	25.07	41.32	51.63	24.20	28.62
Average	34.25	22.27	31.34	42.86	37.63	27.50

PITTSBURGH

Prices of No. 1 Scrap, Per Gross Ton

	1953	1954	1955	1956	1957	1958
Jan	\$43.001	\$30.25	\$36.50	\$52.50	\$60.70	\$32.75
Feb.		27.25	37.50	49.00	53.50	36.50
Mar		24.90	38.50	49.90	48.75	36.50
Apr.		26.50	37.00	56.00	42.00	33.10
May		30.25	34.70	49.70	46.25	34.75
June		29.50	35.25	44.50	55.50	37.50
July	46.75	28.50	40.00	46.50	56.25	40.75
Aug		29.50	45.00	57.00	55.00	44.50
Sept		31.00	44.50	58.38	49.00	44.50
Oct		34.00	44.50	56.70	37.90	45.00
Nov		34.20	45.80	63.25	33.00	44.75
Dec		33.00	51.13	66.25	32.50	42.50°
Average		29,90	40.87	54.14	47.53	39.42*

No. 2 Bundles

	1953	1954	1955	1956	1957	1958
Jan.	\$43.00	\$25.25	\$28.50	\$44.25	\$48.50	\$28.75
Feb.	42.751	22.25	29.38	41.00	44.75	30.50
Mar.	41.50	20.00	31.20	42.70	33.00	29.00
Agr.		22.30	28.50	46.00	34.25	25.10
May		25.00	26.75	40.10	39.90	26.25
June	35.00	25.00	27.10	36.50	47.25	27.50
July	40.50	23.50	32.50	38.00	46.75	30.00
Avg	39.00	23.50	37.50	45.60	45.70	33.00
Seat.	34.00	24.50	36.90	47.50	40.00	31.30
Oct	28.40	27.50	37.50	48.75	31.30	31.50
Nov	31.75	27.50	35.75	49.90	29.00	33.25
Dec	26.90	25.90	41.50	52.50	28.50	31.50°
Average	38.09	24.43	32.78	44.23	39.57	29.80

[†] OPS basing point price ceiling.

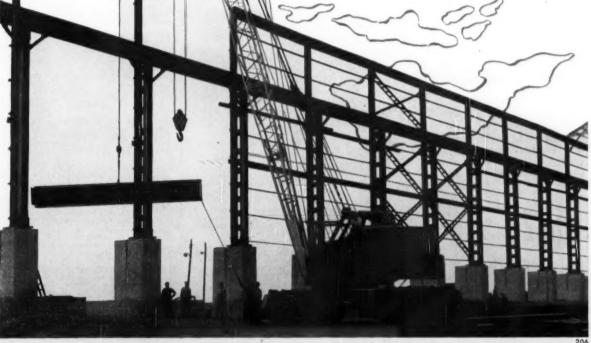
SCRAP FORECAST: During first half of 1959 the scrap market will show measurable improvement over 1958 levels. That's the prediction of Edwin C. Barringer, executive vice president of the Institute of Scrap Iron & Steel. First quarter business will be above the '58 average, he adds. More gains will come in second quarter.

TH

EW...

BROWNHOIST 75 TON WAGON CRANE

Built to the exacting standards of quality for which Industrial Brownhoist locomotive cranes are famous . . . the new rubber-tired 75 Ton Wagon Crane provides heavy-duty service in quarries, steel mills, shipyards, port and off highway construction jobs inaccessible to locomotive cranes. Patented Monitor-type cab and exclusive clear-vision boom provide the operator with 360 degree visibility for fast, efficient, safe operation. Write for new catalog 581.



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THE IRON AGE, January 1, 1959



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with Tolerances as Close as
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1959 Conventions And Meetings

Trade association and technical society meetings and conventions are key sources of metalworking ideas and information. Here's a list of major ones to come.

JANUARY

ALUMINUM WINDOW MFRS. ASSN.— Winter meeting Jan. 7-8, Key Biscayne Hotel, Miami, Fla. Association head quarters are at 75 West St., New York.

THE AMERICAN BOILER MFRS. ASSN.
—Mid-winter meeting, Jan. 22, Statler
Hotel, Cleveland, O. Association headquarters are at 4062 Mayfield Rd.,
Cleveland.

ASSN. OF ROLLER & SILENT CHAIN MFRS.—Annual meeting, Jan. 28-29, The Drake Hotel, Chicago, III. Association headquarters are at 3343 Central Ave., Indianapolis.

INDUSTRIAL HEATING EQUIPMENT ASSN., INC.—Annual winter meeting, Jan. 19-29, Cleveland, O. Association headquarters are at 1145-19th St., N. W., Washington.

INSTITUTE OF SCRAP IRON & STEEL INC.—Annual convention, Jan. 11-14, The Waldorf Astoria, New York. Institute headquarters are at 1729 "H" St., N. W., Washington.

MALLEABLE FOUNDERS' SOCIETY— Semi-annual meeting, Jan. 15, Hotel Cleveland, Cleveland. Society headquarters are at 1800 Union Commerce Bidg., Cleveland.

METAL LATH MFRS. ASSN.—Meeting, Jan. 28-29, Hotel Cleveland, Cleveland. Association headquarters are at Engineers Bidg., Cleveland.

POWDER METALLURGY PARTS MFRS. ASSN.—Membership meeting, Jan. 27, Greater Pittsburgh Airport Hotel, Pittsburgh, Pa. Association headquarters are at 1 Gateway Center, Pittsburgh.

POWDER METALLURGY PARTS MFRS. ASSN.—Board of directors' meeting, Jan. 26, Greater Pittsburgh Airport Hotel, Pittsburgh, Pa. Association headquarters are at 1 Gateway Center, Pittsburgh.

SOCIETY OF PLASTICS ENGINEERS, INC.—15th Annual technical conference, Worldwide Advances in Plastics, Jan. 27-20, The Commodore Hotel, New York. Society headquarters are at 34 E. Putnam Ave., Greenwich, Conn.

STEEL PLATE FABRICATORS ASSN.

—Annual meeting, Jan. 28-29-30, Roosevelt Hotel, New Orleans. Association headquarters are at 105 W. Madison St., Chicago.

STEEL SHIPPING CONTAINER INSTI-TUTE, INC.—Winter meeting, Jan. 20-21, St. Regis Hotel, New York. Institute headquarters are at 600-5th Ave., New York. TRUCK TRAILER MFRS. ASSN.—18th Annual convention, Jan. 26-28, Hollywood Beach Hotel, Hollywood, Fla. Association headquarters are at 710 Albee Bldg., Washington. AM

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FEBRUARY

AMERICAN COKE AND COAL CHEMI-CALS INSTITUTE—Western regional meeting, Feb. 5, Drake Hotel, Chicago. Institute headquarters are at 711-14th St., N. W., Washington.

AMERICAN SOCIETY FOR TESTING MATERIALS—Committee Week meeting, Feb. 2-6, Penn Sheraton Hotel, Pittsburgh, Pa. Society headquarters are at 1916 Race St., Phila.

CASTER AND FLOOR TRUCK MFRS. ASSN.—Meeting, Feb. 17-18-19, Hotel St. Moritz, New York. Association headquarters are at 27 E. Monroe St., Chicago.

HACK AND BAND SAWS MFRS. ASSN.
—Meeting, Feb. 2, Biltmore Hotel, New
York. Association headquarters are at
1015 Chestnut St., Phila.

THE METALLURGICAL SOCIETY OF AIME—Annual meeting, Feb. 15-19, St. Francis, Sheraton-Palace, and Sir Francis Drake Hotels, San Francisco, Calif. Society headquarters are at 29 West 39th St., New York.

MARCH

AMERICAN MACHINE TOOL DISTRIB-UTORS' ASSN.—Spring Meeting, Mar. 17-18-19, The Sheraton-Park Hotel, Washington, D. C. Association headquarters are at 1900 Arch St., Phila.

AMERICAN SOCIETY FOR METALS— Western Metal Exposition and Congress meeting (biennial), Mar. 16-20, Pan Pacific Auditorium, Los Angeles, Calif. Society headquarters are at 7301 Euclid Ave.. Cleveland.

ELECTRONIC INDUSTRIES ASSN.—Quarterly meeting, Mar. 18-19-20, Statler Hotel, Washington, D. C. Association headquarters are at 1721 DeSales St., N.W., Washington.

INTERNATIONAL ACETYLENE ASSN.
—Annual convention, Mar. 9-10, Hotel
Roosevelt, New Orleans, La. Association headquarters are at 30 East 42nd
St., New York.

INVESTMENT CASTING INSTITUTE— Meeting, Mar. 17-18-19, The Surf Rider, Santa Monica, Calif. Institute headquarters are at 27 E. Monroe St., Chicago.

NATIONAL ASSN. OF CORROSION EN-GINEERS—15th annual conference and exhibition, Mar. 16-20, Hotel Sherman, Chicago, Ili. Association headquarters are at 1061 M & M Bldg., Houston.

PRESSED METAL INSTITUTE—Annual spring technical meeting, Mar. 11-12-13, Pick-Congress Hotel, Chicago. Institute headquarters are at 3673 Lee Rd., Cleveland.

SOCIETY FOR NON-DESTRUCTIVE TESTING, INC.—Western regional convention, Mar. 16-20, Ambassador Hotel, Los Angeles, Calif. Society headquarters are at 1109 Hinman St., Evanston, Ill. STEEL, FOUNDERS' SOCIETY OF AMERICA—57th Annual meeting, Mar. 9-10, Drake Hotel, Chicago, Ill. Society headquarters are at 606 Terminal Tower, Cleveland.

APRIL

AMERICAN FOUNDRYMEN'S SOCIETY—Annual convention (Castings Congress and Engineered Castings Show),
Apr. 13-17, Hotels Sherman and Morrison, Chicago. Society headquarters are at Golf and Wolf Rds., Des Plaines.

AMERICAN HOT DIP GALVANIZERS ASSN., INC.—Annual meeting, Apr. 7-8, Empress Hotel, Miami Beach, Fla. Association headquarters are at 1806 First National Bank Bldg., Pittsburgh.

AMERICAN INSTITUTE OF STEEL CONSTRUCTION, INC.—National engineering conference, Apr. 16-17, The Dinkler-Tutwiler Hotel, Birmingham, Ala. Institute headquarters are at 101 Park Ave., New York.

MERICAN SOCIETY OF LUBRICA-TION ENGINEERS—Annual meeting and exhibit, Apr. 21-22-23, Hotel Statler, Buffalo, N. Y. Society headquarters are at 84 E. Randolph St., Chicago.

AMERICAN SOCIETY OF TOOL ENGINEERS—Annual meeting, Apr. 18-22, Schroeder Hotel, Milwaukee, Wis. Society headquarters are at 10700 Puritan Ave., Detroit.

AMERICAN WELDING SOCIETY—Annual meeting and welding exposition, Apr. 6-10, Hotel Sherman and the International Amphitheatre, Chicago, Ill. Society headquarters are at 33 W. 39th St., New York.

AMERICAN ZINC INSTITUTE, INC.— Annual meeting, Apr. 23-24, Drake Hotel, Chicago, Ill. Institute headquarters are at 60 E. 42nd St., New York.

ASSN. OF IRON AND STEEL ENGINEERS—Spring conference, Apr. 27-28-29, Hotel Statler, Buffalo, N. Y. Association headquarters are at 1010 Empire Bldg., Pittsburgh.

GAS APPLIANCE MFRS. ASSN.—Annual meeting, Apr. 1-3, Americana Hotel, Bal Harbour, Fla. Association headquarters are at 60 East 42nd St., New York.

LEAD INDUSTRIES ASSN.—31st Annual meeting, Apr. 22-24, The Drake Hotel, Chicago, III. Association headouarters are at 60 E. 42nd St., New York.

METAL LATH MFRS. ASSN.—Meeting, Apr. 22-23, Boca Raton Hotel, Boca Raton, Fla. Association headquarters are at Engineers Bldg., Cleveland.

METAL POWDER INDUSTRIES FED-ERATION—Annual meeting, Apr. 20-22. Sheraton-Cadillac Hotel, Detroit. Headquarters are at 130 West 42nd St., New York.



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AGENTS: Southern Engineering Company, Charlotte, N. C.; Sanderson-Newbould, Ltd., Montreal & Toronto

MEETINGS

METAL TREATING INSTITUTE—Spring meeting, Apr. 23-24-25, Hollywood Beach Hotel, Hollywood, Fla. Institute headquarters are at 271 North Ave., New Rochelle, N. Y. CO

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NATIONAL ASSN. OF ARCHITEC-TURAL METAL MFRS.—21st Annual convention, Apr. 12-17, Hotel Monteleone, New Orleans, La. Association headquarters are at 228 N. LaSalle St., Chicago.

NATIONAL MACHINE TOOL BUILD-ERS' ASSN.—Spring meeting, Apr. 30, May 1, Hotel Statler, Detroit, Mich. Association headquarters are at 2071 E. 102nd St., Cleveland.

NATIONAL SCREW MACHINE PROD-UCTS ASSN.—Annual national meeting. Apr. 26-29, Roosevelt Hotel, New York. Association headquarters are at 2860 E. 130th St., Cleveland.

SCIENTIFIC APPARATUS MAKERS ASSN.—Annual meeting, Apr. 25-30, The Greenbrier Hotel, White Sulphus Springs, W. Va. Association headquarters are at 20 N. Wacker Drive, Chicago.

STEEL BOILER INSTITUTE, INC.— Annual meeting, Apr. 27-28, Sheraton-Park Hotel, Washington. Institute headquarters are at 1308 Land Title Bidg., Phila.

STEEL SHIPPING CONTAINER IN-STITUTE, INC.—Annual meeting, Apr. 14-16, Kenilworth Hotel, Mlami Beach, Fla. Institute headquarters are at 600 5th Ave., New York.

WIRE ASSN.—Regional meeting, Apr. 23-24, Statler Hotel, Boston, Mass. Association headquarters are at 453 Main St., Stamford, Conn.

MAY

AIR-CONDITIONING AND REFRIGER-ATION INSTITUTE—Annual meeting, May 3-6, The Homestead, Hot Springs, Va. Institute headquarters are at 1346 Connecticut Ave., N.W., Washington.

AIRCRAFT INDUSTRIES ASSN. OF AMERICA—Semi-annual meeting, May 20-22, Williamsburg Inn, Williamsburg, Va. Association headquarters are at 610 Shoreham Bidg., Washington.

AMERICAN COKE AND COAL CHEMICALS INSTITUTE—Eastern regional meeting, May 11-12, The Westchester Country Club, Rye, N. Y. Institute headquarters are at 711 14th St., N.W., Washington.

AMERICAN GEAR MFRS. ASSN.—43rd Annual meeting, May 31-June 3, The Homestead, Hot Springs, Va. Association headquarters are at 1 Thomas Circle, Washington.

AMERICAN IRON AND STEEL INSTI-TUTE—Annual meeting, May 27-28, The Waldorf-Astoria, New York. Institute headquarters are at 150 E. 42nd St., New York.

AMERICAN MINING CONGRESS—Coal convention and exposition (Coal Show), May 11-14, Public Auditorium, Cleveland, O. Congress headquarters are at 1200 18th St., N.W., Washington.

AMERICAN STEEL WAREHOUSE ASSN., INC.—Annual meeting, May 3-4-5-6, The Drake Hotel, Chicago, 11l. Association headquarters are at 540 Terminal Tower, Cleveland.

AMERICAN SUPPLY & MACHINERY MFRS. ASSN., INC.—Annual triple industrial supply convention, May 13-15, Dalias, Texas. Association headquarters are at 2130 Keith Bidg., Cleveland.

ANTI-FRICTION BEARING MFRS. May 20-22, Edgewater Beach Hotel, ASSN., INC.—Semi-annual meeting, Chicago, Ill. Association headquarters are at 60 E. 42nd St., New York.

- CONCRETE REINFORCING STEEL IN-STITUTE—Annual meeting, May 25-30, The Greenbrier Hotel, White Sulphur Springs, W. Va. Institute headquarters are at 38 South Dearborn St., Chicago.
- THE ELECTROCHEMICAL SOCIETY, INC.—Spring meeting, May 3-4-5-6-7, Sheraton Hotel, Philadelphia. Society headquarters are at 1860 Broadway, New York.

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- ELECTRONIC INDUSTRIES ASSN.—Annual convention, May 20-21-22, Sheraton Hotel, Chicago, Ill. Association headquarters are at 1721 DeSales St., N.W., Washington.
- INDUSTRIAL DIAMOND ASSN. OF AMERICA, INC.—Annual meeting and convention, May 11-14, Williamsburg Inn, Williamsburg, Va. Association headquarters are at P. O. Box 175, Pompton Plaines, N. J.
- INDUSTRIAL HEATING EQUIPMENT ASSN., INC.—Annual spring meeting, May 17-20, The Homestead, Hot Springs, Va. Association headquarters are at 1145 19th St., N.W., Washington.
- NDUSTRIAL WIRE CLOTH INSTI-TUTE—Annual resort meeting, May 23-26, The Greenbrier Hotel, White Sulphur Springs, W. Va. Institute headquarters are at 75 West St., New York.
- ALLEABLE FOUNDERS' SOCIETY— Annual meeting, May 25-26, The Homestead, Hot Springs, Va. Society headquarters are at 1800 Union Commerce Bldg., Cleveland.
- THE MAGNESIUM ASSN. Annual meeting, May 17-20, Sea Island, Georgia. Association headquarters are at 122 E. 42nd St., New York.
- PLUMBING BRASS INSTITUTE—General membership meeting, May 26-27, Greater Pittsburgh Airport Hotel, Pittsburgh, Institute headquarters are at 759 One Gateway Center, Pittsburgh.
- RAIL STEEL BAR ASSN.—Meeting, May 3-6, Grove Park Inn, Asheville, N. C. Association headquarters are at 38 S. Dearborn St., Chicago 3, Ill.
- WIRE REINFORCEMENT INSTITUTE, INC.—Annual spring meeting, May 25-26, The Greenbrier, White Sulphur Springs, W. Va. Institute headquarters are at National Press Bldg., Washington.

JUNE

ALLOY CASTING INSTITUTE—Annual meeting, June 21-23, The Homestead, Hot Springs, Va. Institute headquarters are at 286 Old Country Road, Mineola, N. Y.



"I want to be absolutely fair about this, so let me hear your side of it before I blow my top."

- THE AMERICAN BOILER MFRS. ASSN.
 —Annual convention, June 14-17, The
 Homestead, Hot Springs, Va. Association headquarters are at 4062 Mayfield
 Road, Cleveland.
- AMERICAN ELECTROPLATERS' SO-CIETY, INC.—Golden Jubilee convention, International finishing exposition, Fifth international conference, June 15-19, Statler Hilton Hotel, Detroit. Society headquarters are at 445 Broad St., Newark.
- THE AMERICAN SOCIETY OF ME-CHANICAL ENGINEERS — Semi-annual meeting, June 14-14, Chase-Park Plaza Hotel, St. Louis, Mo. Society headquarters are at 29 W. 39th St., New York.
- AMERICAN SOCIETY FOR TESTING MATERIALS—Annual meeting, June 21-26, Chalfonte-Haddon Hall, Atlantic City, N. J. Society headquarters are at 1916 Race St., Philadelphia.
- ASSN. OF IRON AND STEEL ENGINEERS—Western meeting, June 15-16-17, Hotel Utah, Salt Lake City, Utah. Association headquarters are at 1010 Empire Bldg., Pittsburgh.
- INDUSTRIAL SAFETY EQUIPMENT ASSN., INC.—Annual meeting, June 23-26, Point Clear, Ala. Association headquarters are at 420 Lexington Ave., New York.
- INSTITUTE OF APPLIANCE MFRS.— Annual meeting and exhibit, June 1-2-3, Netherland Hilton Hotel, Cincinnati, O. Institute headquarters are at Shoreham Hotel, Washington.
- THE MATERIAL HANDLING INSTITUTE, INC.—Exposition, June 9-12, Cleveland Public Auditorium, Cleveland, O. Institute headquarters are at 759—One Gateway Center, Pittsburgh.
- NATIONAL ASSN. OF PURCHASING AGENTS—Convention and Inform-A-Show, June 14-17, The Waldorf-Astoria, N. Y. Association headquarters are at 11 Park Place, New York.
- PRESSED METAL INSTITUTE National Sales Conference, June 11-12, Bedford Springs, Pa. Institute head-quarters are at 3673 Lee Rd., Cleveland.
- WIRE ASSN.—Regional meeting, June 4-5, Fairmont Hotel, San Francisco, Calif. Association headquarters are at 453 Main St., Stamford, Conn.

JULY

- ASSN. OF ROLLER & SILENT CHAIN MFRS.—Summer meeting, July 22-23, Grand Hotel, Mackinac Island, Mich. Association headquarters are at 3343 Central Ave., Indianapolis.
- METAL LATH MFRS. ASSN.—Meeting, July 21-22, Statler Hotel, Buffalo, N. Y. Association headquarters are at Engineers Bldg., Cleveland.
- TRUCK TRAILER MFRS. ASSN.—11th Annual summer meeting, July 13-15, The Homestead, Hot Springs, Va. Association headquarters are at 710 Albee Bldg., Washington.

SEPTEMBER

- AMERICAN DIE CASTING INSTITUTE
 —Annual meeting, Sept. 15-16-17-18,
 Edgewater Beach Hotel, Chicago. Institute headquarters are at 366 Madison Ave., New York.
- AMERICAN MINING CONGRESS Metal mining-industrial minerals convention, Sept. 14-17, Denver, Colo. Congress headquarters are at 1200 18th St., N.W., Washington.
- AMERICAN WELDING SOCIETY—National fall meeting, Sept. 28-Oct. 1, Hotel Sheraton-Cadillac, Detroit, Society headquarters are at 33 W. 39th St., New York.
- ASSN. OF IRON AND STEEL ENGINEERS—Convention, Sept. 28-29-30-Oct. 1, Sherman Hotel, Chicago. Association headquarters are at 1010 Empire Bidg., Pittsburgh.

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- 3. The Bendix Sonic Energy Applications Laboratory is unmatched for production experience and specialized facilities to provide the most efficient answer for cleaning applications that can use Sonic Energy to advantage.
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MEETINGS

- ELECTRONIC INDUSTRIES ASSN.
 Quarterly meeting, Sept. 22-23-24, Plaza
 Hotel, New York. Association head-quarters are at 1721 DeSales St., N.W., Washington.
- INSTRUMENT SOCIETY OF AMERICA
 —14th Annual ISA Instrument-Automation Conference & Exhibit, Sept. 2125, International Amphitheater, Chicago, Ill. Society headquarters are at 313 6th Ave., Pittsburgh.
- PORCELAIN ENAMEL INSTITUTE, INC.—Annual meeting, Sept. 24-26, White Sulphur Springs, W. Va. Insti-tute headquarters are at 1145–19th St., N.W., Washington 6, D. C.
- FRESSED METAL INSTITUTE—Annual meeting, Sept. 13-17, Estes Park, Colo-rado. Institute headquarters are at 3673 Lee Rd., Cleveland.
- FEEL FOUNDERS' SOCIETY OF AMERICA—57th Fall meeting, Sept. 21-22, The Homestead, Hot Springs, Va. Society headquarters are at 606 Termi-nal Tower, Cleveland.

OCTOBER

- AMERICAN COKE AND COAL CHEMI-CALS INSTITUTE—14th Annual meet-ing, Oct. 19-20, The Greenbrier, White Sulphur Springs, W. Va. Institute headquarters are at 711 14th St., N.W.,
- AMERICAN GAS ASSN.—Annual convention, Oct. 5-7, Chicago. Association headquarters are at 420 Lexington Ave., New York.
- AMERICAN GEAR MFRS. ASSN.—Semi-annual meeting, Oct. 25-28, The Edge-water Beach Hotel, Chicago. Associa-tion headquarters are at 1 Thomas Circle, Washington.
- AMERICAN MACHINE TOOL DISTRIB-UTORS ASSN.—Annual meeting, Oct 25-26-27, The Statler Hotel, St. Louis Mo. Association headquarters are at 1900 Arch St., Phila.
- AMERICAN SOCIETY OF LUBRICA-TION ENGINEERS ASLE/ASME Joint lubrication conference (Sixth) Oct. 19-20-21, Sheraton-McAlpin Hotel, New York. Society headquarters are at 84 E. Randolph St., Chicago.
- AMERICAN SOCIETY FOR TESTING MATERIALS—3rd Pacific Area Na-tional meeting, Oct. 11-16, Sheraton Palace Hotel, San Francisco, Calif. So-ciety headquarters are at 1916 Race St. Philoquarters are at 1916 Race
- AMERICAN STANDARDS ASSN.—Tenth National Conference on Standards and 41st Annual meeting, Oct. 20-21-22, Sheraton-Cadillac Hotel, Detroit. As-sociation headquarters are at 70 E. 45th St., New York.
- AMERICAN SOCIETY OF TOOL ENGI-NEERS—Semi-annual meeting, Oct. 8-10, St. Louis, Mo. Society headquarters are at 10700 Puritan Ave., Detroit.
- CONVEYOR EQUIPMENT MFRS. ASSN.

 —Annual meeting, Oct. 10-13, Grand
 Hotel, Point Clear, Ala. Association
 headquarters are at 1 Thomas Circle,
- THE ELECTROCHEMICAL SOCIETY, INC.—Fall meeting, Oct. 18-19-20-21-22, Deshler-Hilton Hotel, Columbus, O. Society headquarters are at 1860 Broad-way, New York.
- FARM EQUIPMENT INSTITUTE—Annual convention, Oct. 11-15, Queen Elizabeth Hotel, Montreal, Canada. Institute headquarters are at 608 S. Dearborn St., Chicago.
- FOUNDRY EQUIPMENT MFRS. ASSN., INC.—Annual meeting, Oct. 15-16-17, Greenbrier Hotel, White Sulphur Springs, W. Va. Association headquar-ters are at 1 Thomas Circle, Washing-

GRAY IRON FOUNDERS' SOCIETY, INC.—Annual meeting, Oct. 7-8-9, Fair-mont Hotel, San Francisco, Calif. So-ciety headquarters are at 930 National City-E. 6th Bldg., Cleveland.

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- THE MAGNESIUM ASSN.—Annual convention, Oct. 19-20, New York. Association headquarters are at 122 E. 42nd St., New York.
- NATIONAL METAL TRADES ASSN.—60th convention (biennial), Oct. 29-31, Sheraton-Biltmore Hotel, Providence, B. I. Association headquarters are at 337 W. Madison St., Chicago.
- RAIL STEEL BAR ASSN.—Meeting, Oct. 19-21, The Bishop's Lodge, Santa Fe, New Mexico. Association headquarters are at 38 South Dearborn St., Chicago 3, Ill.
- ROLLING MILL MACHINERY & EQUIPMENT ASSN.—Annual meeting, Oct. 26, Duquesne Club, Pittsburgh. Association headquarters are at 1026 Farmers Bank Bldg., Pittsburgh.
- SCIENTIFIC APPARATUS MAKERS ASSN.—Midyear meeting of Laboratory Apparatus and Optical sections, Oct. 18-21, Lake Placid Club, Essex County, N. Y. Association headquarters are at 20 N. Wacker Drive, Chicago.
- SCIENTIFIC APPARATUS MAKERS ASSN.—Midyear meeting of Industrial Instrument section, Oct. 25-29, Camel-back Inn, Phoenix, Ariz. Association headquarters are at 20 N. Wacker Drive, Chicago.
- STEEL CASTINGS INSTITUTE OF CANADA—Fall meeting, Oct. 15-16. Seigniory Club, Monterello, P. Q., Can-ada. Institute headquarters are at 568 Booth St., Ottawa, Canada.
- TRUCK BODY AND EQUIPMENT ASSN., INC.—12th Annual convention and exhibit, Oct. 5-6-7, The Sherman Hotel, Chicago, Ill. Association head-quarters are at 1616 K St., N.W. Washington.
- WIRE ASSN.—Annual convention, Oct. 12-15, Statler Hotel, Cleveland, O. Association headquarters are at 453 Main St., Stamford, Conn.

NOVEMBER

AIR-CONDITIONING AND REFRIG-ERATION INSTITUTE — Exposition, Nov. 2-5, Atlantic City, N. J. Institute headquarters are at 1346 Connecticut Ave., N.W., Washington.



"Gentlemen, this is going to be a brainstorming session. I will shoot out ideas in rapid-fire succession and you see how fast you can approve them."

AIRCRAFT INDUSTRIES ASSN. OF AMERICA—Annual meeting, Nov. 18-20, Arizona Blitmore Hotel, Phoenix, Ariz. Association headquarters are at 610 Shoreham Bldg., Washington.

AMERICAN INSTITUTE OF STEEL CONSTRUCTION, INC. — Annual convention, Nov. 30-Dec. 3, The Boca Raton Hotel & Club, Boca Raton, Fla. Institute headquarters are at 161 Park Ave., New York.

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AMERICAN SOCIETY FOR METALS— (Annual) National Metal Exposition & Congress meeting, Nov. 2-6, Interna-tional Amphitheatre, Chicago, Ill. So-ciety headquarters are at 7301 Euclid Ave., Cleveland.

HE AMERICAN SOCIETY OF ME-CHANICAL ENGINEERS — Annual meeting, Nov. 29-Dec. 4, Chalfonte Haddon Hall, Atlantic City, N. J. So-ciety headquarters are at 29 W. 39th St., New York.

ANTI - FRICTION BEARING MFRS. ASSN., INC.—Annual meeting, Nov. 3-5, The Cloister, Sea Island, Ga. Association headquarters are at 60 E. 42nd St., New York.

INSTITUTE OF METALS DIV., AIME—Fall meeting, Nov. 2-6, Morrison Hotel, Chicago. Institute headquarters are at 29 W. 39th St., New York.

METAL TREATING INSTITUTE—Annual meeting, Nov. 5-6-7, Hotel Sheraton, Chicago, Ill. Institute headquarters are at 271 North Ave., New Rochelle, N. Y.

NATIONAL ELECTRICAL MFRS. ASSN.
—Annual meeting, Nov. 9-13, Traymore
Hotel, Atlantic City, N. J. Association
headquarters are at 155 E. 44th St.,
New York.

NATIONAL FOUNDRY ASSN.—61st Annual meeting, Nov. 5-6, Hotel Roosevelt, New York. Association headquarters are at 53 W. Jackson Blvd., Chicago, Ill.

NATIONAL MACHINE TOOL BUILD-ERS' ASSN.—Annual meeting, Nov. 19-21, The Greenbrier, White Sulphur SPRINGS, Va. Association headquar-ters are at 2071 E. 102nd St., Cleve-land.

NATIONAL SCREW MACHINE PROD-UCTS ASSN.—Annual Fall membership meeting, Nov. 15-19, Americana Hotel, Bal Harbour, Fla. Association head-quarters are at 2860 E. 130th St., Cleve-land.

NATIONAL TOOL & DIE MFRS. ASSN.
—Annual convention, Nov. 4-8, Statler
Hotel, New York. Association head-quarters are at 907 Public Square
Bldg., Cleveland.

SOCIETY FOR NONDESTRUCTIVE TESTING, INC.—19th Annual conven-tion, Nov. 2-6, Hotel Hamilton, Chicago, Ill. Society headquarters are at 1109 Hinman St., Evanston, Ill.

FEEL FOUNDERS' SOCIETY OF AMERICA—14th Technical & Operat-ing conference, Nov. 9-10-11, Carter Hotel, Cleveland, O. Society headquar-ters are at 606 Terminal Tower, Cleveland.

DECEMBER

ELECTRIC FURNACE STEEL COM-MITTEE—17th Annual conference, Dec. 2-4, Hotel Cleveland, Cleveland. Com-mittee headquarters are at 29 W. 39th St., New York.

ELECTRONIC INDUSTRIES ASSN.—Quarterly meeting, Dec. 2-3-4, Statler Hilton, Los Angeles, Calif. Association headquarters are at 1721 DeSales St., N.W., Washington.

NATIONAL ASSN. OF MFRS.—Annual meeting, Dec. 2-4, New York. Associa-tion headquarters are at 2 East 48th St., New York.

NATIONAL WARM AIR HEATING AND AIR CONDITIONING ASSN.—Meeting, Dec. 1-2-3-4, Chase Park Hotel, St. Louis, Mo. Association headquarters are at 640 Engineers Bidg., Cleveland.



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EVER READY to release and open the door at the lightest touch. Held in place in the "Up" position by the spring of USS American Music Spring Wire, this panic latch will open easily, smoothly at the touch of a finger tip.

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Crowds of children leaving a burning school—their safety depending upon the open door and on the smooth, perfect operation of the panic opening device. Latches of this kind are designed to meet and pass a supreme test of efficiency—a test they will probably never need to undergo. But should an emergency occur, the latch must operate completely and perfectly.

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If you have a product involving the use of spring wire or any other type of wire, get in touch with American Steel & Wire. The same controlled quality, dependability, and uniformity are available to every fabricator who uses USS American Manufacturers Wire in the products he produces. Just write to American Steel & Wire, 614 Superior Ave., N.W., Cleveland 13, Ohio.

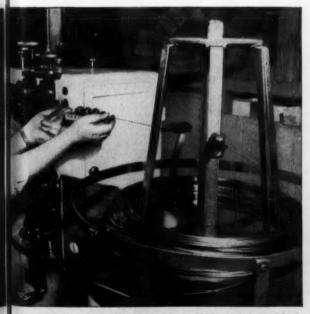
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Trade Association Directory

Here is an up-to-date list of metalworking trade associations and technical societies.

Names of society officers and headquarters addresses are included.

Air Conditioning and Refrigeration Institute 1346 Connecticut Ave., N.W., Washington 6, D. C. Managing Dir.: G. S. Jones, Jr.

Aircraft Industries Assn. of America 610 Shoreham Bldg., Washington 5, D. C. Pres.: General Orval R. Cook, USAF

Air Moving & Conditioning Assn., Inc. 2159 Guardian Bldg., Detroit 26, Mich. Exec. Vice Pres.: Marshall F. Allen

Alloy Casting Institute 286 Old Country Rd., Mineola, N. Y. Exec. Vice Pres.; E. A. Schoefer

The Aluminum Assn.
420 Lexington Ave., New York 17, N. Y.
Secy.: Donald M. White

Aluminum Extruders Council 1015 Chestnut St., Philadelphia, Pa. Exec. Secy.: Walter H. Gebhart

Aluminum Smelters Research Institute 20 N. Wacker Drive, Chicago 6, III. Secy.: Carl H. Burton

Aluminum Wares Assn. 1806 First National Bank Bldg., Pittsburgh 22, Pa. Secy.: Stuart J. Swensson

Aluminum Window Manufacturers Assn. 75 West St., New York 6, N. Y. Exec. Secy.: Donald V. Reed

American Boiler Mfrs. Assn. and Affiliated Industries 4062 Mayfield Rd., Cleveland 21, Ohio Secy.: A. C. Baker

American Bureau of Metal Statistics 50 Broadway, New York, N. Y. Dir.: R. R. Eckert

American Coke & Coal Chemicals 711 Fourteenth St., N.W., Washington 5, D. C. Exec. Secy.: Bernard M. Fitzgerald

American Die Casting Institute 366 Madison Ave., New York 17, N. Y. Secy.: David Laine

American Electroplaters' Society 445 Broad St., Newark 2, N. J. Exec. Secy.: John P. Nichols

American Foundrymen's Society Golf and Wolf Rds., Des Plaines, Ill. Gen'l. Mgr.: W. W. Maloney

American Gas Assn.
420 Lexington Ave., New York 17, N. Y.
Managing Dir.: C. S. Stackgole

American Gear Manufacturers Assn.
One Thomas Circle, Washington 5, D. C.
Exec. Dir.: John C. Sears

American Hardware Manufacturers Assn. 342 Madison Ave., New York 17, N. Y. Secy.: A. L. Faubel

American Home Laundry Manufacturers' Assn. 20 N. Wacker Dr., Chicago 6, Ill. Exec. Dir.: Guenther Baumgart

American Hot Dip Galvanizers Assn., Inc. 1806 First National Bank Bldg., Pittsburgh 22, Pa Secy.: Stuart J. Swensson American Institute of Chemical Engineers 25 W. 45th St., New Yo:k, N. Y. Exec. Secy.: V. J. Van

American Institute of Steel Construction, Inc. 101 Park Ave., New York 17, N. Y. Exec. Vice Pres.: L. Abbett Post

American Iron and Steel Institute 150 East Forty-Second St., New York 17, N. Y. Exec. Vice Pres.: Max D. Howell

American Iron Ore Assn. 1400 Hanna Bldg., Cleveland 15, Ohio Pres.: Franklin G. Pardee

American Machine Tool Distributors Assn. 1900 Arch St., Philadelphia 3, Pa. Gen'l. Mgr.: James C. Kelley

American Manganese Producers Assn. National Press Bldg., Washington 4, D. C. Pres.: J. C. Adkerson

American Mining Congress 1200 18th St., N.W., Washington 6, D. C. Exec. Vice Pres.: Julian D. Conover

American Ordnance Assn.
704 17th St., N.W., Mills Bldg.,
Washington 6. D. C.
Exec. Vice Pres.: L. A. Codd

American Railway Car Institute 200 East 42nd St., New York 17, N. Y. Pres.: Lester N. Selig

American Society for Metals 7301 Euclid Ave., Cleveland 3, Ohio

American Society for Testing Materials 1916 Race St., Philadelphia 3, Pa. Exec. Secy.: Robert J. Painter

American Society of Lubrication Engineers 84 E. Randolph St., Chicago 1, III. Admin. Secy.: Calvert L. Willey

American Society of Mechanical Engineers 29 W. 39th St., New York 18, N. Y. Secy.: C. E. Davies

American Society of Tool Engineers 10700 Puritan Ave., Detroit 38, Mich. Exec. Secy.: Harry E. Conrad

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American Standards Assn. 70 E. 45th St., New York 17, N. Y. Managing Dir.: G. F. Hussey

American Steel Warehouse Assn., Inc. 540 Terminal Tower, Cleveland 13, Ohio Exec. Vice Pres.: Robert G. Welch

American Supply & Machinery Mfrs. Assn., Inc. 2130 Keith Bldu., Cleveland 15, Ohio Business Mgr.: W. B. Thomas

American Tin Trade Assn., Inc. 24 State St., New York 4, N. Y. Secy.: Joan Hill

American Welding Society, Inc. 33 W. 39th St., New York, N. Y. National Secy.: Fred L. Plummer

American Weldment Manufacturers Assn. 332 S. Michigan Ave., Chicago 4, III. Pres.: Byrne Marcellus

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Assn. of American Railroads Transportation Bidg., Washington 6, D. C. Chairman of the Board: W. T. Faricy

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Assn. of Sprocket Chain Manufacturers 11 S. LaSalle St., Chicago 3, III. Exec. Secy.: Mark L. Patterson

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Automotive Tool & Die Mfrs. Assn. 103 Pallister Ave., Detroit 2, Mich. Managing Dir.: Chester A. Cahn

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Cutting Tool Manufacturers Assn. 416 Penobscot Bldg., Detroit 26, Mich. Exec. Secy.: Martin J. Ewald

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Diesel Engine Manufacturers Assn. 2000 K St., N.W., Washington 6, D. C. Exec. Secy.: Robert L. Stanley

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Drop Forging Assn. 419 S. Walnut St., Lansing 33, Mich. Secy.-Treas.: R. Marcus

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Electric Tool Institute 318 Henrietta St., Kalamazoo, Mich. Exec. Mgr.: L. F. Woolman

The Electrochemical Society, Inc. 1860 Broadway, New York 23, N. Y. Asst. Secy.: Robert K. Shannon

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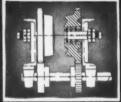
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Machinery Dealers National Assn. 1346 Connecticut Ave., Washington 6, D. C. Exec. Dir.: R. K. Vinson

Machinery-Metals Export Club 330 W. 42nd St., New Yo Secy.-Treas.: K. P. Bliss York 36, N. Y.

Magnesium Assn. 122 E. 42nd St., New York 17, N. Y. Exec. Secy.: Jerry Singleton

Malleable Chain Manufacturers Institute 11 S. LaSalle St., Chicago 3, III. Exec. Secy.: Mark L. Patterson

Malleable Founders' Society 1800 Union Commerce Bldg., Cleveland 14, Ohio Managing Dir.: Lowell D. Ryan

Manufacturers Standardization Society of the Valve and Fittings Industry 420 Lexington Ave., New York 17, N. Y. Exec. Secy.: Lester W. Benoit

Marking Device Assn. 912 Chicago Ave., Evanston, III. Secy. & Gen. Mgr.: Elmer F. Way

The Material Handling Institute, Inc.
One Gateway Center, Pittsburgh 22, Pa.
Managing Directors: Hanson & Shea, Inc.

Metal Cutting Tool Institute 405 Lexington Ave., New York 17, N. Y. Pres.: Perry L. Houser

Metal Ladder Manufacturers Assn. Box 617, Randolph, N. Y. Pres.: Francis Dexter

Metal Lath Manufacturers Assn. Engineers Bldg., Cleveland 14. Ohio Managing Dir.: Donald R. Wadle

The Metallurgical Society of AIME 29 W. 39th St., New York 18, N. Y. Secy.: R. W. Shearman

Metal Powder Federation 130 W. 42nd St., New York 36, N. Y. Exec. Secy.: K. H. Roll

Metal Treating Institute 271 North Ave., New Rochelle, N. Y. Exec. Secy.: C. E. Herington

Mining and Metallurgical Society of America 11 Broadway, New York 4, N. Y. Secy.: Donald M. Liddell

Multiple V-Belt Drive and Mechanical Power Transmission Assn.

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Exec. Secy.: William N. Wilson

National Assn. of Aluminum Distributors 1900 Arch St., Philadelphia 3, Pa. Secy.: R. Bruce Wall

National Assn. of Architectural Metal Mfrs. 228 North LaSalle St., Chicago 1, III. Exec. Secy.: W. N. Wilson

National Assn. of Corrosion Engineers 1061 M & M Bldg., Houston 2, Texas Exec. Secy.: T. J. Hull

Exec. Secy.: 1. J. Hull
National Assn. of Engineering Companies
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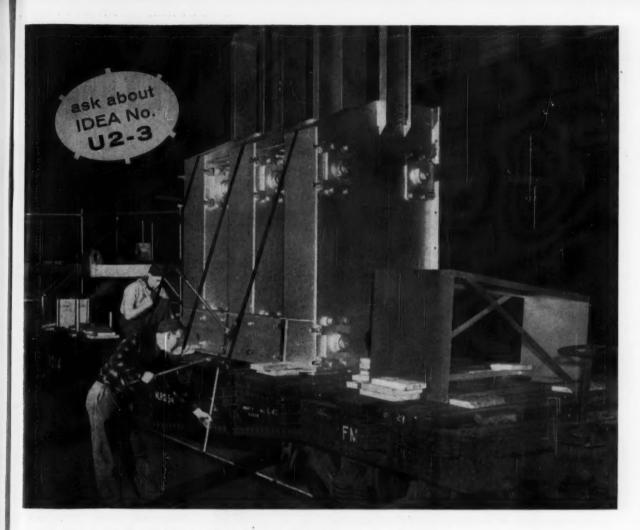
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*Consult your Acme idea Man for advice on ways to better protect your products for handling, shipping, storage. His Ideas-in-Action files contain scores of performance-proved Ideas that can be adapted to meet your needs. Write Dept. IFU-19, Acme Steel Products Division, Acme Steel Company, Chicago 27, Illinois. In Canada, Acme Steel Company of Canada, Ltd., 743 Warden Ave., Toronto 13, Ontario.

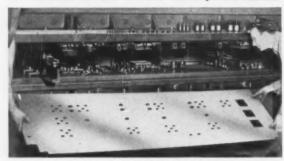


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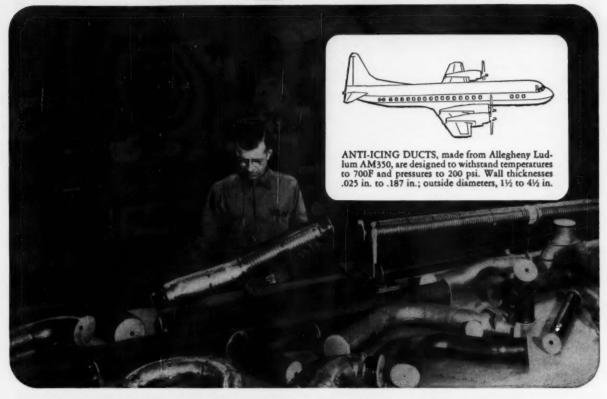


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These space age metals have other properties highly desirable: excellent corrosion resistance, ease of fabrication, low temperature heat treatment, good resistance to stress corrosion.

These features have been used to advantage in airframe structural members, airframe skins, pressure tanks, power plant components, high pressure ducting, nacelles and other missile and supersonic aircraft applications.

availability: AM350, introduced several years ago, is available commercially in sheet, strip, foil, small bars and wire. AM355, best suited for heavier sections, is available commercially in forgings, forging billets, plates, bars and wire.

corrosion resistance: Compared to the more familiar

stainless grades, AM350 and AM355 resist corrosion and oxidation better than the hardenable grades (chromium martensitic) and only slightly less than the 18 and 8's. They resist stress corrosion at much higher strength levels than do martensitic stainless grades.

simple heat treatment: High strength is developed by two methods. Both minimize oxidation and distortion problems. The usual is the Allegheny Ludlum-developed sub-zero cooling and tempering (SCT): minus 100F for 3 hrs plus 3 hrs at 850F. Alternate method is Double Aged (DA): 2 hrs at 1375F plus 2 hrs at 850F.

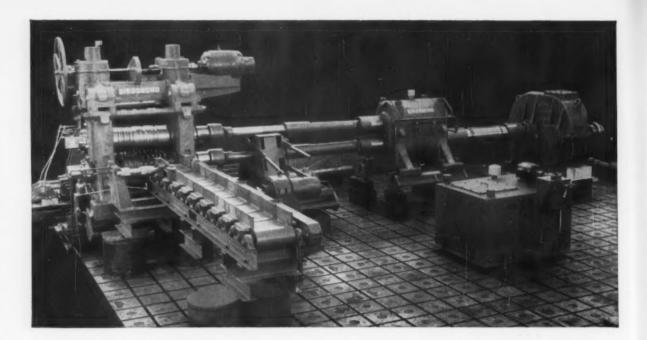
easy fabrication: AM350 and AM355 can be spun, drawn, formed, machined and welded using normal stainless procedures. In the hardened conditions, some forming may be done . . . 180 degree bend over a 3T radius pin. Also AM350 can be dimpled in the SCT condition to insure accurate fit-up.

For further information, see your A-L sales engineer or write for the booklet "Engineering Properties, AM350 and AM355." Allegheny Ludlum Steel Corporation, Oliver Building, Pittsburgh 22, Pa. Address Dept. A-13.

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BIRDSBURD hot mill to roll refractory metals at 3500° to 4000° in Universal-Cyclops' IN-FAB Facility

Other important features

- A hydraulic system operates the auxiliary manipulators, the pinch rolls, the moving side guard and the mill stand transverse motion. It has an automatic oil lubrication system.
- ▶ Each new pass requires a transverse motion of the entire mill stand (the universal spindles are telescoping) in relation to the fixed material entry position on the table.
- ► The transverse mill stand motion is accomplished by a hydraulic cylinder remotely controlled from the pulpit with a potentiometer circuit.
- Purpose of the mill stand transverse motion is to eliminate costly manipulators and bar-turning devices which are needed in high production mills.

• This new combination 16"-14" two-high reversing mill will roll refractory metal flats, squares and rounds in an inert atmosphere. Designed and built by Birdsboro, it can roll 2½" to ½" rounds and squares starting with 4" x 4" billets. The mill is 90% mechanized to reduce the number of men needed to operate it and to minimize production costs.

All rolling will be done automatically and controlled by an operator in a remote pulpit. The air is replaced by argon gas so Universal-Cyclops Steel Corporation can efficiently fabricate refractory metals at their best working temperatures. Employees will work in gas tight suits, entering the plant through an air lock.

Birdsboro's custom-engineering of special machinery frequently adds the all-important creative element to mill machinery design and building. This creativity is proving to be worth profit dollars for Birdsboro customers. Contact your nearest Birdsboro representative or the Birdsboro Steel Foundry & Machine Co., Birdsboro, Pa., Main Office, Engineering Department and Plant: Birdsboro, Pa., District Office: Pittsburgh, Pa.

MM 21-58



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Model courtesy of IBM

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THE IRON AGE, January 1, 1959

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The Iron Age Summary

What Steel Men Expect in '59

Steel producers are unanimous in predicting that 1959 will be better than 1958.

But some are more optimistic than others. Labor uncertainty clouds the outlook.

 Here's what prominent steel men are saving about their market prospects for 1959:

Roger M. Blough, chairman, U. S. Steel Corp.—"The American steel industry, rapidly recovering from the third post-war recession, has prospects of reaching an operating rate of about 80 pct of present capacity (1958 capacity of 141 million ingot tons) during the first six months of 1959-an increase of approximately 45 pct over sharply curtailed operations in the first half of 1958.

"The industry can reasonably expect improved shipments in the next six months to such major steel customers as the construction industry, farm implements, appliances, machinery, and automotive. Probably the largest gain in shipments will be made to the automotive industry which moved up sharply in November and December."

T. F. Patton, president, Republic Steel Corp. — "Production should improve in each quarter, with the only question mark being the possibility of a steel strike in July. Total ingot production is likely to be over 102 million but under 110 million ingot tons—a gratifying 20 to 30 pct increase over the 85 million tons estimated for 1958.

"Steel production will be considerably under capacity in 1958. but 'capacity' to the steel industry today, for the first time in many years, represents a safe and desirable margin over expected normal demand."

Avery C. Adams, chairman, Jones & Laughlin Steel Corp.— "Operations for the year will be just under 80 pct of capacity, for a total of 115 million ingot tons. First quarter operations will be at 80 pct, second quarter at 91 pct, third quarter at 68 pct, and fourth quarter at 78 pct."

Max D. Howell, executive vice president, American Iron and Steel Institute—"The uptrend in iron and steel production will continue during 1959. The new year's output of ingots and steel for castings will be 100 to 110 million net tons. barring unforeseen interruptions, compared with about 85 million tons during 1958 and 117 million tons in the record year 1955.

"In recent months, the output has come a long way up the recovery road. Monthly production was 55 pct higher in November as compared to the low point last April. About nine million tons more steel was made in the last half of 1958 than in the initial six months of the vear."

Joseph L. Block, president, Inland Steel Co .- "I believe steel ingot production in the first half will aggregate between 55 and 58 million tons . . . I am inclined to believe that steel production (in the second half) will be at about the same level as in the first six months."

Prices At a Glance

Steel Output, Operating Rates

Production (Net tons, 000 omitted)	This Week 1,975	Last Week 1,849	Month Ago 1,985	Year Ago 1,538
Ingot Index				
(1947-1949=100)	121.9	115.1	123.6	93.2
Operating Rates				
Chicago	85.0	84.0*	85.0	65.0
Pittsburgh	69.0	60.0*	69.0	49.5
Philadelphia	69.5	69.5*	68.0	60.0
Valley	57.0	43.0*	52.5	35.5
West	79.5	*0.08	82.0	70.0
Cleveland	76.0	74.0*	70.0	57.0
Buffalo	66.0	66.0	66.0	56.0
Detroit	67.0	67.0*	95.0	73.0
South	73.0	72.0	62.5	71.0
South Ohio River	85.5	85.5*	80.0	68.5
Upper Ohio River	85.0	72.5	84.5	57.0
St. Louis	90.5	72.5*	83.0	76.0
Aggregate	72.5	68.5	73.5	58.5

	This Week	Week Ago	Month Ago	Year Ago
(Cents per lb unless otherwi	se noted)			,
Composite price				
Finished Steel, base	6.196	6.196	6.196	5.967
Pig Iron (gross ton)	\$66.41	\$66.41	\$66.41	\$66.42
Scrap No. I hvy				
(Gross ton)	\$39.83	\$39.83	\$40.17	\$32.83
No. 2 bundles	\$29.00	\$29.00	\$28.33	\$24.50
Nonferrous				
Aluminum ingot	26.80	26.80	26.80	28.10
Copper, electrolytic	29.00	29.00	29.00	27.00
Lead. St. Louis	12.80	12.80	12.80	12.80
Magnesium	36.00	36.00	36.00	36.00
Nickel, electrolytic	74.00	74.00	74.00	74.00
Tin, Straits, N. Y.		99.00*	99.25	92.75
Zinc, E. St. Louis	11.50	11.50	11.50	10.00

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Battle of the Office Furniture

Wood and metal are bumping heads trying to penetrate each other's domain.

The consumer is the clear winner as wood aims at the general office, and metal at the executive suite.

■ In today's office furniture market, metal and wood are bumping into each other in the doorway to the executive suite. Metal is trying to get in. And wood is trying to get out on the floor with the hired help.

The main weapons in these drives to increase penetration of the rival material's main market are design and prices.

Consumer Ahead—Meanwhile it is the consumer who benefits. Never before has there been such

a wide choice of materials, styles, colors and decors, right out of stock. Deliveries are prompt.

And there are extras. Almost every major maker or distributor has a designer at your service to plan a new office layout. Modular construction gives wide flexibility at stock prices. And some firms will even supply accessories at cost.

Design Improvements — Both wood and metal makers have made great strides in design in the last few years. They have taken a basic approach, consulting psychologists and management specialists on people's reactions and attitudes in various surroundings.

Wood has leaned toward plastic and other special finishes to meet metal's durability. And metals have looked to color, patterns and even mock wood finishes to match wood's massive appearance and warmth.

Trends in the Office, a Wood Office Furniture Institute publication, describes a line of wood furniture as "... the finer way to show functional dignity together with that warmth of cordiality which makes and keeps business friends."

Metal Advantages — John A. Saunders, manager of furniture sales, General Fireproofing Co., describes their line of "Italic" metal office furniture: "It is bold and it is forthright in design—and it remains masculine in character through tasteful intermingling of exciting new materials and fresh new colors."

On price there is no clear-cut advantage either. A major maker of metal office furniture on the East Coast says it "can do anything wood can do in customizing executive offices, and at two-thirds the cost.

The wood furniture makers point to a 1957 survey by the U. S. Bureau of Census Facts pointing out wood equipment is less costly.

Cost—The survey reports these average 1957 manufacturer prices:
Metal chairs \$27.44
Wood chairs 24.99
Metal desks 95.56
Wood desks 81.52

Market observers say this is one competition in which neither side is likely to lose. They say the streamlined equipment available is convincing more people to modernize their offices from stem to stern and widens the market.

Little change in total market penetration is forecast. The same survey that says wood costs less, gives metal 81.1 pct of the office furniture market in 1957.



STYLING: The whole works; desk, chair, accessories, even fabrics, comes from the same source, General Fireproofing Co., Youngstown. It is a service designed to land business in a highly competitive market.

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THE IRON AGE, January 1, 1959

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Sales Outlook Good For Early '59

At least through first six months of the year most products have a good chance of registering sales gains.

Right now sheet orders, coming from a variety of users, are pacing the market.

■ As the steel market turns into 1959, the sales outlook for most products is encouraging.

Sheet mills say orders are now showing across-the-board strength, with most buyers active. Automotive steel orders are helping keep the sheet market in high gear. Right now the automakers are buying steel at a rate in line with a car production rate of 6 million a year.

However, miscellaneous sheet users are also contributing to the increased volume. No leveling off is in sight. Orders indicate a steady climb in shipments through December, January, and February.

Bar has followed sheet in recovering since the summer of 1958. However, sales are still lagging behind the sheet market.

Plate has not, as yet, regained its sales zip. But improved linepipe production, more construction work, and possibly, increased capital spending should aid the plate market in '59.

Sales prospects for pipe mills are brightening. Linepipe orders will be picking up now that the adverse Memphis decision has been overruled. Oil country goods users are described as finally ready to halt stock cutting and start buying. Standard pipe sales, while not spectacular, have been inching upward for about the last six months.

Sheet—Mills say users are increasing the volume of their orders and booking tonnages further ahead. February sheet tonnage is coming in earlier than January's did. At one Pittsburgh mill January tonnage will be larger than December tonnage, and February orders now look better than January's.

Sheet deliveries vary in the Chicago area. Some producers can't guarantee delivery on newly booked tonnages before late February or early March. However, other mills are able to make deliveries late in January.

Plates and Shapes—Some Chicago mills are sold out through March on some wide plate sizes. Plate demand in that area seems to be gaining, on the basis of more linepipe orders and increased railroad carbuilding. However, structural sales are still lagging.

New missile test centers in the Farwest are using substantial

PURCHASING AGENT'S CHECKLIST

Metalworking-1959

Market Outlook — Full-scale forecasts on 12 major segments of U. S. industry ... starts on p. 121

Individual reports on each industry begins on p. 160 amounts of wide flange beams, channels, and I beams.

Bar—Orders for both hot-rolled and cold finished bars are improving, but still lag behind sheet. Barsize structural sales are also better for Pittsburgh area mills. Chicago hot-rolled bar producers can still make fast deliveries, even though bar volume is stronger.

Reinforcing bars are arriving at inland U. S. markets in larger tonnages from overseas. They are under-selling American-made bars by as much as \$30 a ton. Some U. S. producers say their output is off 50 pct because of imports.

Republic Steel Corp. will soon begin producing leaded steel bars at its Chicago and Buffalo mills. These producing points are in addition to Republic's Alloy Steel Div. at Canton-Massillon, Ohio, already making this grade.

Pipe and Tubing—Producers of oil country seamless are encouraged by reports of more drilling activity. They also believe buyers are finally finished cutting inventories. Standard pipe sales are off seasonally as jobbers hold down orders to avoid larger year-end inventory taxes. Linepipe production is due to improve in the first quarter. As yet there are few signs that pipeline construction is ready to go back on a boom basis.

Tinplate — One Pittsburgh mill expects to operate tinning lines at capacity throughout the first half of '59. Right now its orders on the books are double what they were 30 days ago.

Service Centers — Large distributors in the Midwest are expecting a strong first quarter. Some are increasing sheet orders with mills by 25 pct. They are buying carbon and galvanized sheet, bar, strip, wire, rod, and some plate.

Warehouse sales personnel say some of their larger buyers are adding to regular monthly purchases and enlarging stocks. Smaller users are holding off on orders, avoiding tying up needed cash in inventories.

COMPARISON OF PRICES

Dec. 29 Dec. 22 Dec. 1 Dec. 27

(Effective Dec. 29, 1958)

Price advances over previous declines appear in Italics.	week ar	e printed	in Heav	y Type;
appear in Franco.	Dec. 29 1958	Dec. 22 1958	Dec. 1 1958	Dec. 27
Flat-Rolled Steel: (per pound)		2000		
Hot-rolled sheets	5.10¢	5.10€	5.10¢	4.925
Cold-rolled sheets	6.275	6.275	6.275	6.05
Galvanized sheets (10 ga.)	6.875	6.875	6.875	6.60
Hot-rolled strip	5.10	5.10	5.10	4.925
Cold-rolled strip	7.425	7.425	7.425	7.17
Plate	5.30	5.30	5.80*	5.12
Plates, wrought iron	13.55	13.55	13.55	18.15
Stainl's C-R strip (No. 802)	52.00	52.00	52.00	52.00
Tin and Terneplate: (per base be				
Tinplate (1.50 lb.) cokes		\$10.65	\$10.65	\$10.30
Tin plates, electro (0.50 lb.)	9.85	9.35	9.35	9.00
Special coated mfg. ternes	9.90	9.90	9.90	9.55
Bars and Shapes: (per pound)				r 105
Merchant bar	5.675¢	5.675¢	5.675€	5.425
Cold finished bar	7.65	7.65	7.65	7.30
Alloy bars	6.725	6.725	6.725	6.475
Structural shapes	5.50	5.50	5.50	5.275
Stainless bars (No. 302)	45.00	45.00	45.00	45.00
Wrought iron bars	14.90	14.90	14.90	14.45
Wire: (per pound)	0.004	8.00¢	8.00€	7.65€
Bright wire	8.00¢	8.00¢	0.004	1.00¢
Rails: (per 100 lb.) Heavy rails	\$5.75	85.75	85.75	\$5.525
Light rails	6.725	6.725	6.725	6.50
Semifinished Steel: (per net ton)				
Rerolling billets	\$80.00	\$80.00	\$80.00	\$77.50
	80.00	80.00	80.00	77.50
Slabs, rerolling	99.50	99.50	99.50	96.00
Forging billets		119.00	119.00	114.00
Wire Rods and Skelp: (per poun	d)			
Wire rods	6.40¢	6.40¢	6.40€	6.15€
	5.05	5.05	5.05	4.875

Die	Ivon	Composite	

Based on averages for basic iron at Valley furnaces and foundry iron at Chicago, Philadelphia, Buffalo and Birmingham.

	1958	1958	1958	1957
Pig Iron: (per gross ton)				
Foundry, del'd Phila	\$70.57	\$70.57	\$70.57	\$70.51
Foundry, Southern Cin'ti	73.87	73.87	73.87	71.65
Foundry, Birmingham	62.50	62.50	62.50	62.50
Foundry, Chicago	66.50	66.50	66.50	66.50
Basic, del'd Philadelphia	70.07	70.07	70.07	70.01
Basic, Valley furnace	66.00	66.00	66.00	66.00
Malleable, Chicago	66.50	66.50	66.50	66.50
Malleable, Valley	66.50	66.50	66.50	66.50
Ferromanganese, 74-76 pct Mn.	00.00	00.00	00.00	00.00
cents per lb.;	12.25	12.25	12.25	12.25
Pig Iron Composite: (per gross	ton)			
Pig iron	\$66.41	\$66.41	\$66.41	\$66.42
Scrap: (per gross ton)				
No. 1 steel, Pittsburgh	\$42.50	\$42.50	\$42.50	\$32.50
No. 1 steel, Phila. area		33.50	34.50	35.50
No. 1 steel, Chicago	43.50	43,50	48.50	30.50
No. 1 bundles, Detroit		35.50	34.00	19.50
Low phos., Youngstown		44.50	43.50	33.50
No. 1 mach'y cast, Pittsburgh		50.50	51.50	50.50
No. 1 mach'y cast, Phila		48.50	49.50	50.50
No. 1 mach'y cast, Chicago		53.50	53.50	43.50
Steel Scrap Composites: (per gro	nee ton)			
No. 1 hvy. melting scrap		\$39.83	\$40.17	\$32.83
No. 2 bundles		29.00	28.33	24.50
			20.00	24.00
Coke, Connellsville: (per net ton		3)		
		914 EQ	914 50	
Furnace coke, prompt	314.50		\$14.50	\$15.38
Furnace coke, prompt	\$14.50 \$18-18.50			
Foundry coke, prompt	018-18.50 ound to	\$18-18.50 large buye	\$18-18.50 rs)	\$17.50-19
Foundry coke, prompt	ound to 29.00	\$18-18.50 large buye 29.00	\$18-18.50 ra)	\$17.50-19 27.00
Foundry coke, prompt	ound to 29.00 29.00	\$18-18.50 large buye 29.00 29.00	\$18-18.50 rs) 29.00 29.00	\$17.50-19 27.00 27.00
Foundry coke, prompt	ound to 29.00 29.00	\$18-18.50 large buye 29.00 29.00 99.00*	\$18-18.50 rs) 29.00 29.00 99.25	\$17.50-19 27.00 27.00 92.75
Foundry coke, prompt	ound to 29.00 29.00 11.50	\$18-18.50 large buye 29.00 29.00 99.00* 11.50	\$18-18.50 ra) 29.00 29.00 99.25 11.50	\$17.50-19 27.00 27.00 92.75 10.00
Foundry coke, prompt	ound to 29.00 29.00 11.50	\$18-18.50 large buye 29.00 29.00 99.00* 11.50 12.80	\$18-18.50 rs) 29.00 29.00 99.25	\$17.50-19 27.00 27.00 92.75 10.00 12.80
Foundry coke, prompt . 7	0und to 29.00 29.00 11.50 12.80	\$18-18.50 large buye 29.00 29.00 99.00* 11.50	\$18-18.50 ra) 29.00 29.00 99.25 11.50	\$17.50-19 27.00 27.00 92.75 10.00 12.80
Foundry coke, prompt	0und to 29.00 29.00 11.50 12.80 26.80	\$18-18.50 large buye 29.00 29.00 99.00* 11.50 12.80	\$18-18.50 ra) 29.00 29.00 99.25 11.50 12.80	\$17.50-19 27.00 27.00 92.75 10.00 12.80 28.10
Foundry coke, prompt	ound to 29.00 29.00 11.50 12.80 26.80 74.00	\$18-18.50 large buye 29.00 29.00 99.00* 11.50 12.80 26.80 74.00	\$18-18.50 ra) 29.00 29.00 99.25 11.50 12.80 26.80	\$17.50-19 27.00 27.00 92.75
Foundry coke, prompt	318-18.50 ound to 29.00 29.00 11.50 12.80 26.80 74.00 36.00	\$18-18.50 large buye 29.00 29.00 99.00* 11.50 12.80 26.80 74.00 36.00	29.00 29.00 29.00 99.25 11.50 12.80 74.00 36.00	\$17.50-19 27.00 27.00 92.75 10.00 12.80 28.10 74.00 36.00
Foundry coke, prompt	318-18.50 ound to 29.00 29.00 11.50 12.80 26.80 74.00 36.00 29.50	\$18-18.50 large buye 29.00 29.00 99.00* 11.50 12.80 26.80 74.00	ra) 29.00 29.00 99.25 11.50 12.80 26.80 74.00	\$17.50-19 27.00 27.00 92.75 10.00 12.80 28.10 74.00

Steel Scrap Composites

Average of No. 1 heavy melting steel scrap and No. 2 bundles delivered to consumers at Pittsburgh, Philadelphia and Chicago.

Weighed index based on steel bars, shapes, plates, wire, rails, black pipe, hot and cold rolled sheets and strips.

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Finished Steel Composite

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Prices Hold, Upturn May Be Near

There appears no way for the market to go but up. Operating rates are climbing.

The year 1958 goes down as the worst in a decade for the scrap industry.

■ The scrap industry is entering the New Year with good reason to expect at least a moderate improvement in the market during the first half of 1959.

Mill operating rates are rising and should soon bring about a gradual rise in demand for scrap in the first quarter. But in the second quarter, scrap orders could pick up sharply. Possibility of a steel strike on July 1 may force the mills to step up their operations in order to fill as many steel orders as possible before the strike deadline.

Scrap men feel that there is no way for the market to go now but

"The year 1958 was the poorest for the iron and steel scrap industry since 1946," reports Edwin C. Barringer, executive vice president, Institute of Scrap Iron and Steel, Inc.

Approximately 22 million gross tons of purchased scrap was consumed by domestic mills and foundries during 1958, against an estimated 1957 consumption of 29.6 million tons.

Export markets during 1958 took only 2.6 million gross tons, compared with the all-time high of 5.9 million tons shipped in 1957.

The total of home scrap consumed, plus purchased scrap consumed, was about 50 million tons against approximately 66 million tons in 1957—a decline of about 24 pct.

Pricewise, 1958 was also a year of depression. The IRON AGE No. 1 heavy melting Composite Price for the year averaged \$38.08, compared with \$46.75 in 1957, and \$53.81 in 1956, the record year.

In the last week of 1958, the Composite Price was unchanged at \$39.83—slightly above the average for the year.

Pittsburgh — The market here gathered strength during the holiday tull. There were spot purchases of No. 1 dealer bundles at prices ranging from \$45 down to \$43. But there was not enough activity to establish new levels. The market is expected to be tested now as shipments begin on a large order placed last month. There is anticipation of stepped-up buying generally by consumers.

Chicago—A slowdown in buying and selling reflected the usual holiday lull, without softening scrap prices. With the exception of some special grades, new bids are running higher than at the beginning of November. Reports of bidding up \$1 to \$2 on heavy melting and industrial bundles are frequent. A few lists, closing early, have already brought prices as much as \$1.50 higher than they did at the close of October.

Philadelphia — A local mill bought limited tonnages of No. 1 and No. 2 heavy melting at existing prices for January delivery. Mill inventories are still in good shape and there is little reason to expect

much activity in openhearth grades this month. A nearby foundry bought cupola cast at the quoted price.

New York—In an otherwise dead market, No. 2 bundles rose \$1 to a top of \$19 by virtue of a 35,000-ton purchase by a large mill in an adjacent district.

Detroit—Scrap prices appear to be holding steady, although trading has been light. The first industrial list closed early last week at prices unchanged from December.

Cleveland — Bidding on early auto lists was \$1 above a month ago, indicating some optimism. Tonnage from auto plants in this area is estimated at about the same as December.

Birmingham — The market here has dried up. There is no movement of openhearth scrap to area mills and very little electric furnace grades and cast. A few brokers are quoting lower prices to consumers without getting any response.

Cincinnati — Market tone is slightly improved and area mills are expected to make regular buys for January. This, together with strength in adjacent districts, may bring higher prices soon.

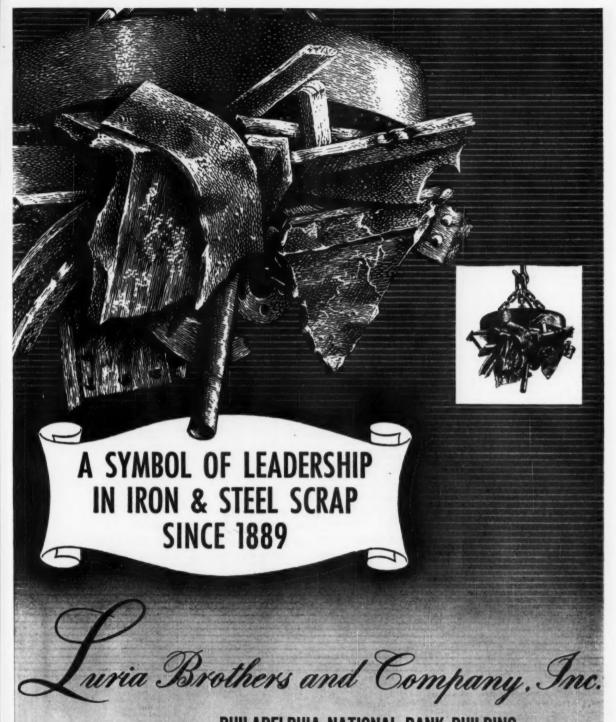
Buffalo — The market is quiet and prices, for the most part, are unchanged. Shoveling turnings are down \$2 to \$19-\$20, based on offerings.

Boston — The market continued quiet over the holidays. There was some hope of a pickup after the turn of the year.

West Coast—Prices are softening in San Francisco and Los Angeles. Dealers look for a price drop in January. Export orders didn't dry up the market.

St. Louis—A softer tone is noticeable here. Small amounts of scrap were sold at unchanged prices.

Houston—Light buying by the district mill sent openhearth scrap prices down as much as \$2.



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Pittsburgh

No. 1 hvy. melting\$42.00 to \$43.00
No. 3 hvy. melting 35.00 to 36.00
No. 1 dealer bundles 42.00 to 43.00
No. 1 factory bundles 48.00 to 49.00
No. 2 bundles 31.00 to 32.00
No. 1 busheling 42.00 to 43.00
Machine shop turn 20.00 to 21.00
Shoveling turnings 24.00 to 25.00
Cast iron borings 24.00 to 25.00
Low phos. punch'gs plate. 48.00 to 49.00
Henry turn ners 2000 to 45.00
Heavy turnings 36.00 to 37.00
No. 1 RR hvy. melting 45.00 to 46.00
Scrap rails, random 1gth. 54.00 to 55.00
Rails 2 ft and under 57.00 to 58.00
RR specialties 48.00 to 49.00
No. 1 machinery cast 50.00 to 51.00
Cupola cast 44.00 to 45.00
Heavy breakable cast 42.00 to 43.00
Stalpless
18-8 bundles and solids, 225,00 to 230,00
18-8 turnings125.00 to 130.00
480 bundles and solids 125.00 to 130.00
410 turnings 50.00 to 60.00

Chicago

Cincugo
No. 1 hvy. melting\$43.00 to \$44.00
No. 2 hvy. melting 38.00 to 39.00
No. 1 dealer bundles 43.00 to 44.00
No. 1 factory bundles 48.00 to 49.00
No. 2 bundles 31.00 to 32.00
No. 1 busheling 42.00 to 43.00
Machine shop turn 22.00 to 23.00
Mixed bor. and turn 24.00 to 25.00
Shoveling turnings 24.00 to 25.00
Cast iron borings 23.00 to 24.00
Low phos. forge crops 52.00 to 53.00
Low phos. punch'gs plate. 48.00 to 49.00
Low phos. 3 ft and under 46.00 to 47.00
No. 1 RR hvy. melting 46.00 to 47.00
Scrap rails, random lgth 52.00 to 53.00
Rerolling rails 63.00 to 64.00
Rails 2 ft and under 59.00 to 60.00
Angles and splice bars 54.00 to 55.00
RR steel car axles 71.00 to 72.00
RR couplers and knuckles 51.00 to 52.00
No. 1 machinery cast 53.00 to 54.00 Cupola cast 47.00 to 48.00
Cupola cast 47.00 to 48.00 Heavy breakable cast 41.00 to 42.00
Cast iron wheels 42.00 to 43.00
Malleable 56.00 to 57.00
Stove plate 44.00 to 45.00
Steel car wheels 52.00 to 53.00
Stainless
18-8 bundles and solids. 220.00 to 225.00
18-8 turnings130.00 to 135.00
430 bundles and solids 115.00 to 120.00
430 turnings 65.00 to 70.00

Philadelphia Area

aaribiiia Mica			
No. 1 hvy. melting	33.00	to	\$34.00
No. 2 hvy. melting	30.00		31.00
No. 1 dealer bundles	34.00	to	35.00
No. 2 bundles	23.50	to	24.50
No. 1 busheling	33.00	to	34.00
Machine shop turn	17.00	to	19.00
Mixed bor. short turn	18.00	to	
Cast iron borings	18.00		
Shoveling turnings	20.00		
Clean cast. chem. borings.	32.00		
Low phos. 5 ft and under.	38.00		
Low phos. 2 ft, punch'gs	39.00	to	
Elec. furnace bundles	36.00		
Heavy turnings	29.00	to	
RR specialties	43.00		
Rails 18 in. and under	57.00	to	
Cupola cast	38.00	to	39.00
Heavy breakable cast	40.00		
Cast iron car wheels	44.00	to	
Malleable	61.00		
No. 1 machinery cast	48.00		
		_	-0100

Cincinnati

omemmen.		
Brokers buying prices per gro	ss ton	on cars:
No. 1 hvy. melting\$	36.00	to \$37.00
No. 2 hvy. melting	31.00	to 32.00
No. 1 dealer bundles	35.50	to 36.50
No. 2 bundles	24.00	to 25.00
Machine shop turn		
Shoveling turnings	20.00	to 21.00
Cast iron borings		
Low phos. 18 in. and under		
Rails, random length		
Rails, 18 in. and under		
No. 1 cupola cast		
Hvy. breakable cast	39.00	to 40.00
Drop broken cast	47.00	to 48.00

Youngstown

No. 1	hvy.	meltin	ng .			\$41.00	to	\$42.00
No. 2	hvy.	meltin	ng .			33.00	to	34.00
No. 1								
No. 2								
Machi								
Shove	ling t	urning	gs .			19.50	to	20.50
Low	phos.	plate			 	44.00	to	45.00

Iron and Steel Scrap

Going prices of iron and steel screp as obtained in the trade by THE IRON AGE based on representative toanages. All prices are per gross ton delivered to consumer unless otherwise noted.

Cleveland

No. 1 hvy. melting\$37.50 to	\$38.50
No. 2 hvy. melting 29.50 to	30.50
No. 1 dealer bundles 37.50 to	38.50
No. 1 factory bundles 44.00 to	45.00
No. 2 bundles 25.50 to	26.50
No. 1 busheling 37.50 to	38.50
Machine shop turn 15.50 to	16.50
Mixed bor. and turn 20.50 to	21.50
Shoveling turnings 20.50 to	21.50
Cast iron borings 20.50 to	21.50
Cut structural & plates, 2 ft	21.00
& under 46.50 to	47.50
Drop forge flashings 37.50 to	38.50
Low phos. punch'gs plate. 38.50 to	89.50
Foundry steel, 2 ft & under 39.00 to	40.00
No. 1 RR hvy. melting 45.00 to	46.00
Dolla 2 44 and melting 45.00 to	57.00
Rails 2 ft and under 56.00 to	
Rails 18 in. and under 57.00 to	
Steel axle turnings 25.00 to	26.00
Railroad cast 59.00 to	51.00
No. 1 machinery cast 49.00 to	
Stove plate 45.00 to	46.00
Malleable 61.00 to	62.00
Stainless	
18-8 bundles215.00 to	220.00
18-8 turnings115.00 to	120.00
430 bundles120.00 to	125.00

Buffalo

No. 1 hvy. melting	34.00	to	\$35.00
No. 2 hvy. melting	27.00	to	28.00
No. 1 busheling	34.00	to	35.00
No. 1 dealer bundles			
No. 2 bundles			
Machine shop turn			
Mixed bor. and turn			
Shoveling turnings			
Cast iron borings			
Low phos. plate			
Structurals and plate		-	
2 ft and under	44.00	to	45.00
Scrap rails, random lgth			
Rails 2 ft and under			
No. 1 machinery cast			
No. 1 cupola cast			45.00

St. Louis

No. 1 hvy. melting	87.00	to	\$38.0
No. 2 hvy. melting	35.00		
No. 1 dealer bundles	40.00	to	41.00
No. 2 bundles :	28.00	to	29.0
Machine shop turn	18.00	to	19.0
Shoveling turnings	20.00	to	21.0
Cast iron borings	22.00	to	23.0
No. 1 RR hvy. melting	43.00		44.0
Rails, random lengths	47.00	to	48.0
Rails, 18 in. and under	51.00		52.0
Angles and splice bars	46.00		47.0
RR specialties	46.00		47.0
Cupola cast	48.00	to	49.0
Heavy breakable cast	38.00		39.0
Cast Iron brake shoes	88.00		39.0
Stove plate	48.00		44.0
Cast iron car wheels	44.00		
Rerolling rails	59.00		
Unstripped motor blocks	39.00		40.0
Charles and the stocker.	00.00	-	10.0

Birmingham

No. 4 home modelness in			
No. 1 hvy. melting	85.00	to	\$36.0
No. 2 hvy. melting	28.00		
No. 1 dealer bundles	35.00	to	36.0
No. 2 bundles	21.00	to	22.0
No. 1 busheling	25.00	to	36.0
Machine shop turn			
Shoveling turnings	22.00		
Cast iron borings	13.00		14.0
Electric furnace bundles	37.00		38.0
Elec. furnace, 3 ft & under	35.00		36.0
Bar crops and plate	42.00	to	48.0
Structural and plate, 2 ft.	41.00	to	42.0
No. 1 RR hvy, melting	37.00	to	28.0
Scrap rails, random lgth	44.00		
Rails, 18 in, and under	49.00		50.0
	45.00		
Angles and splice bars			
Rerolling rails	54.00		
No. 1 cupola cast	53.00		
Stove plate	53.00	to	54.0
Cast iron car wheels	41.00	to	42.0
Unstripped motor blocks	40.00	to	41.0

New York

Brokers buying prices	Per	gros	a ten	81	cars:
No. 1 hvy. melting			26.00	to	\$27.00
No. 2 hvy. melting .			23.00	to	24.00
No. 2 dealer bundles			18.00	to	19.00
Machine shop turning	ER .		10.00	to	11.00
Mixed bor. and turn			13.00	to	14.00
Shoveling turnings			14.00	to	15.00
Clean chem, cast, bo			23.00	to	25.00
No. 1 machinery cas			37.00	to	38.00
Mixed yard cast			33.00	to	34.00
Heavy breakable cas			32.00	to	33.00
Stainless				-	
18-8 prepared solid	8	1	85.00	to	190.00
18-8 turnings			80.00	to	85.00
430 prepared solid	8		65.00	to	70.00
430 turnings			20.00	to	25.00
Ann correspond				-	

Detroi

Brokers buying prices per	gross ton on cars:
No. 1 hvy. melting	\$33.00 to \$34.00
No. 2 hvy. melting	26.00 to 27.00
No. 1 dealer bundles	35.00 to 36.00
No. 2 bundles	21.00 to 22.00
No. 1 busheling	33.00 to 34.00
Drop forge flashings	32.00 to 33.00
Machine shop turn	13.00 to 14.00
Mixed bor, and turn	13.00 to 14.00
Shoveling turnings	15.00 to 16.00
Cast iron borings	
Heavy breakable cast	33.00 to 34.00
Mixed cupola cast	41.00 to 42.00
Automotive cast	46.00 to 47.00
Stainless	
18-8 bundles and solid	s. 205.00 to 210.00
18-8 turnings	100.00 to 105.00
430 bundles and solids	105.00 to 110.00

Roston

Boston	
Brokers buying prices per gross t	on on cars:
No. 1 hvy. melting \$24.	00 to \$25.00
No. 2 hvy. melting 20.	00 to 21.00
No. 1 dealer bundles 24.	00 to 25.00
No. 2 bundles 13.	00 to 14.00
No. 1 busheling 24.	00 to 25.00
Machine shop turn 8.	00 to 9.00
Shoveling turnings 10.	00 to 11.00
Clean cast, chem. borings, 17.	00 to 19.00
No. 1 machinery cast 31.	00 to 32.00
Mixed cupola cast 31.	00 to 32.00
Heavy breakable cast 29.	00 to 30.00
Stove plate 29.	00 to 30.00

San Francisco

Juli Francisco	
No. 1 hvy. melting	\$34.00
	32.00
No. 1 dealer bundles\$29.00 to	31.00
No. 2 bundles	22.00
Machine shop turn	15.00
Cast iron borings	15.00 45.00
No. 1 cupola cast	40.00
1 Acceptant	

Los Angeles

No. 1 hvy. melting	\$37.00
No. 2 hyv. melting	35.00
No. 1 dealer bundles\$33.00 to	34.00
No. 2 bundles	20.00
Machine shop turn	15.00
Shoveling turnings 17.00 to Cast iron borings 17.00 to	18.00
Elec. furn. 1 ft and under	10.00
(foundry)	48.00
No. 1 cupola cast	11.00
Seattle	

No. 1 hvy. melting No. 2 hvy. melting No. 2 bundles No. 1 cupola cast. Mixed yard cast.

Hamilton, Ont.

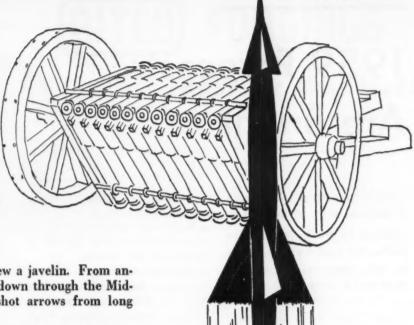
Brokers buying prices per gros	8	ton	on cars
No. 1 hvy. melting			\$32.50
No. 2 hvy. melting			28.50
No. 1 dealer bundles			32.50
			23.00
Mixed steel scrap			24.50
			32.50
			26.50
			13.00
Short steel turn			17.00
			13.00
Rails, rerolling			37.00
Cast scrap\$	85	0.00	to 41.00

Housto

110maran												
Brokers buying prices											on	CRES
No. 1 hvy. melting											3	33.00
No. 2 hvy. melting		٠			0	0				0		30.00
No. 2 bundles		٠			0			0	0			22.50
Machine shop turn.	۰			0	6	0						15.00
Shoveling turnings				0		0			0	0		19.00
Cut structural plate												
2 ft under						!	13	9	.(00	to	40.00
Unstripped motor b	k	×	ek	K#	3.		3	3	.(90	to	34.00
Cupola cast							4	3	.(0	to	44.00
Heavy breakable ca	8	t.					2	6	. 53	0	to	27.50

TH

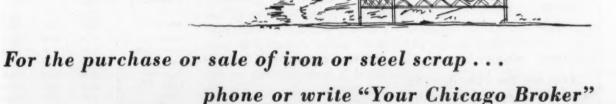
guided missiles



Prehistoric man threw a javelin. From ancient Egypt and Assyria down through the Middle Ages, foot soldiers shot arrows from long bows and cross bows.

With the invention of gun powder, new and more deadly weapons supplanted earlier missiles. About the end of the 15th Century Leonardo Da Vinci designed an ingenious "machine gun" consisting of three tiers of 12 barrels each. In 1862 Dr. Richard I. Gatling, of Chicago, invented a small machine gun for field use.

Today's guided missiles are much more ingenious and complex than any in history, and like most military weapons, they depend upon an unfailing supply of steel. To maintain the requirements of defense as well as industrial and civilian needs, the mills require huge quantities of scrap in constant supply.





231 S. La Salle St., Chicago

Telephone ANdover 3-3900

1959 Forecasts Are Bright

You'll have to go a long way to find a bear on '59 business.

Latest to try their hands on calling the nonferrous shots are an auto company, the government and a scrap group.

• The "what's ahead department" of an auto company recently peered into the near future of some of the major nonferrous metals. Generally, they liked what they saw.

Here's what they told their purchasing agents:

Aluminum — For primary pig aluminum and secondary 108 alloy they see "no change" in the price. Presumably this includes only the first half of 1959. The overwhelming weight of opinion expects a higher price in July or August.

The auto seers call the supply of both aluminum commodities "plentiful."

Copper — Domestic producers copper price is called "steady," and the supply "adequate."

Lead and Zinc—The prices for zinc, both prime western and die cast alloy No. 3, and pig lead are expected to "increase." The supply of both prime western and the zinc die cast alloy is likely to be "adequate to tight." The call on lead is "adequate to short."

Tin—According to this automaker the tin picture is the best it's been for some time. The price is expected to be "stable," and the supply "plentiful."

Actually, many sellers and producers of nonferrous metals will tell you the auto companies will have a lot to do with whether the predictions are accurate.

In copper, for instance, the U. S. Commerce Dept. report on the outlook for 1959 says, "Many important copper consuming industries are predicting an improved volume of business. Passenger car production, for example, is expected to be well in excess of 5 million units." Based on this, and improvement in housing, rebuilding on copper inventories by consumers, the Commerce Dept. predicts a brighter market picture—more supply and more demand, close to balance.

Auto Market — About lead in 1959, Commerce says, "The anticipated increase in automobile production in 1959 . . . is expected to create a moderate increase in lead consumption by the storage battery producers." Since little change is predicted in lead's other major market—tetraethyl for gasoline—the increase of 5 pct predicted is based primarily on battery buying.

"Consumption of zinc is closely related to steel mill operations, automobile production and brass mill operations," says the Commerce forecasters. "On the basis of current forecast of increased automobile production next year, zinc consumption in 1959, for the production of zinc alloys for die casting, is expected to increase about 12 pct over 1958." The call for the entire zinc market is 8 to 10

pct increase in consumption.

Scrap — Also taking advantage of the open season on forecasts, a group of scrap dealers suggests a "fairly steady" copper market during the first two months of 1959.

The Commodity Exchange, Inc., New York futures market, had all kinds of records set in 1958 for metals trading. Increase in activity was 44.78 pct. Yet the Comex expects to top this in 1959.

Nickel

International Nickel workers have voted about 7 to 1 to accept the agreement made by their negotiators and the company. Officially, the strike ends January 2. The company figures that by the end of the month they will be operating efficiently on a 40 hour week.

The 40-hour week is considered significant by some observers. They say that Inco's stocks of nickel must have been depleted more than the company had let on or Inco would have gone back to a 35-hour week.

The consensus is that there must have been some hedge buying during the strike. Many observers say that when all the returns are counted Inco has had one whale of a fourth quarter.

Primary Prices

(cents per lb)	current price	last price	date of change		
Aluminum pig	24.70	24.00	8/1/58		
Aluminum Inget	26.80	26.10	8/1/58		
Copper (E)	29.00	27.50	10/23/58		
Copper (CS)	29.00	29.50	11/26/58		
Copper (L)	29.00	27.50	10/23/58		
Lead, St. L.	12.80	12.30	10/14/58		
Lead, N. Y.	13.00	12.50	10/14/58		
Magnesium Inget	38.00	34.00	8/13/56		
Magnesium pig	35.25	33.75	8/13/56		
Nickel	74.00	84.50	12/6/58		
Titanium spenge	162-182	185-205	11/3/58		
Zinc, E. St. L.	11.50	11.00	11/7/58		
Zinc, N. Y.	12.00	11.50	11/7/58		

ALUMINUM: 99% Ingot frt allwd. COP-PER: (E) = electrolytic, (CS) = custom smelters, electrolytic. (L) = lake. LEAD: common grade. MAGNESIUM: 99.8% pig Velasco, Tex. NICKEL: Port Colbourne, Canada. ZINC: prime western.

Other primary prices, pg. 322.



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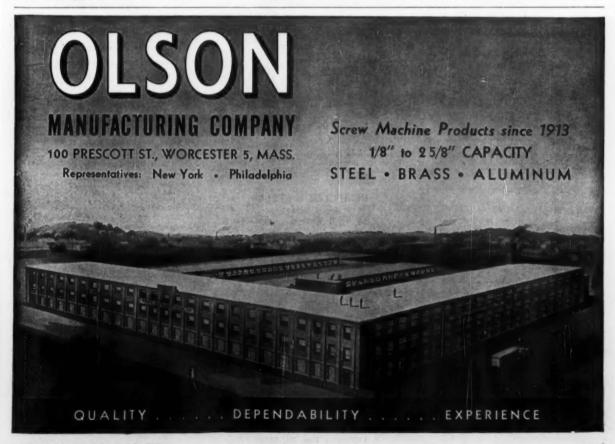
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MILL PRODUCTS

(Cents per lb unless otherwise noted)

ALUMINUM

(Base 30,000 lb, f.o.b. ship pt., frt. allowed) Flat Sheet (Mill Finish and Plate) ("F" temper except 6061-0)

Alloy	Alloy .032 .081		.136	3.250-
1100, 3003	45.7	43.8	42.8	43.3
	53.1	48.4	46.9	46.0
	50.1	45.7	43.9	44.9

Extruded Solid Shapes

Factor	6063 T-5	6062 T-6		
6- 8	42.7-44.2 42.7-44.2 43.2-44.7 46.7-49.2	51.1-54.8 52.0-56.5 62.8-67.5 86.9-90.5		

Screw Machine Stock-2011-T-3

Sise" 34 36		36-36	94-1	11/4-11/4		
Price	62.0	61.2	59.7	57.3		

Roofing Sheet, Corrugated

(Per sheet, 26" wide base, 16,000 lb)

Length"→ 72 96		96	120	144
.019 gage	\$1.411	\$1.884	\$2.353	\$2.823
	1.762	2.349	2.937	3.524

MAGNESIUM

(F.o.b. shipping Pt., carload frt. allowed) Sheet and Plate

Туре→	(ype→ Gage→ 3.00		.250- 2.00	.188	.081	.032
AZ31B Sta Grade	and,		67.9	69.0	77.9	108.1
AZ31B Spe	ec		93.3	95.7	108.7	171.8
Tread Plat	e		70.6	71.7		
Tooling Pl	nte	78.0				

Extruded Shapes

factor->	6-8	12-14	24-26	36-38	
Comm. Grade. (AZ31C)	69.6	70.7	75.6	89.2	
Spec, Grade (AZ31B)	84.6	85.7	90.6	104.2	

Alloy Ingot

NICKEL, MONEL, INCONEL

(Base price	8 f.o.b. mill)
"A" N	ickel Monel Incone
Sheet, CR 126	
Strip, CR 124	
Rod, bar, HR., 107	
Angles, HR 107	89 109
Plates, HR 120	105 121
Seamless tube . 157	
Shot, blocks	87

COPPER, BRASS, BRONZE

(Freight included in 5000 lbs)

	Sheet	Wire	Rod	Tube
Copper	53.13		50.36	55.52
Brass, Yellow	46.57	47.11	46.51	49.96
Brass, Low	49.23	49.77	49.17	52.54
Brass, R L	50.17	50.71	50.11	53.48
Brass, Naval	51.24		45.05	54.65
Munts Metal	49.35		44.66	
Comm. Bs.	51.65	52.19	51.59	54.71
Mang. Ba.	54.94		48.64	*******
Ph os. Bs. 5%	72.52		73.09	

TITANIUM

(Base prices, f.o.b. mill)

Sheet and strip, commercially pure, \$8.50-\$10.10; alloy, \$16.95; Plate, HR, commercially pure, \$6.00-\$6.75; alloy, \$8.75-\$9.50. Wire, rolled and/or drawn, commercially pure, \$6.50-\$7.00; alloy, \$10.00-\$11.50; Bar, HR or forged, commercially pure, \$5.10-\$5.50; alloy, \$5.10-\$6.35; billets, HR, commercially pure, \$3.80-\$4.25; alloy, \$3.80-\$4.20.

PRIMARY METAL

(Cents per lb unless otherwise noted)

Antimony, American, Laredo, Tex. 29.50
Beryllium aluminum 5% Be, Dollar
per lb contained Be ... \$74.75
Beryllium 27% lump or beads,
f.o.b. Cleveland, Reading ... \$71.50
Bismuth, ton lots ... \$2.25
Cadmium, del'd ... \$1.46
Calcium, 99.9% small lots ... \$4.55
Chromium, 99.8% metallic basis. \$1.31
Cobalt, 97.99% (per lb) ... \$2.00 to \$2.07
Germanium, per gm, f.o.b. Miami,
Okla., refined ... \$5.00 to \$42.00
Gold, U. S. Treas, per troy oz. ... \$35.00
Indium, 99.9%, 300 lars per troy oz. ... \$35.00
Lithium, 99.9% collars per troy oz. ... \$70 to \$80
Lithium, 98% \$11.00 to \$14.00
Magnesium, sticks, 100 to 500 lb. ... 59.00
Mercury, dollars per troy oz. ... \$70 to \$80
Lithium, 28% \$11.00 to \$14.00
Magnesium, sticks, 100 to 500 lb. ... 59.00
Mercury, dollars per troy oz. ... \$70 to \$80
Nickel oxide sinter at Buffaio, N. Y.
or other U. S. points of entry,
contained nickel 69.60
Palladium, dollars per troy oz. ... \$15 to \$17
Platinum, dollars per troy oz. ... \$15 to \$17
Platinum, dollars per troy oz. ... \$15 to \$17
Platinum, dollars per troy oz. ... \$15 to \$17
Platinum, dollars per troy oz. ... \$15 to \$17
Platinum, dollars per troy oz. ... \$15 to \$17
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Platinum, dollars per troy oz. ... \$15 to \$17
Platinum, dollars per troy oz. ... \$15 to \$17
Platinum, dollars per troy oz. ... \$15 to \$17
Platinum, dollars per troy oz. ... \$15 to \$17
Platinum, dollars per \$10.00 to \$125.00
Silver ingots (¢ per troy oz.) ... \$9.875
Thorium, per kg. \$42.00
Vanadium ... \$2.40

REMELTED METALS

Brass Ingot

(Cents	per	lb d	lelivered,	carloads)
85-5-5 ing	ot			
No. 115				
No. 120			*******	
No. 123				26.00
80-10-10 is	ngot			
No. 305			*******	32.25
No. 315			*******	30.25
88-10-2 ing	got			*
No. 210			*******	39.75
No. 215				
No. 245			******	32.25
Yellow ing	ot			
No. 405			******	23.00
Manganese	e bron	120		
No. 421				24.75

Aluminum Ingot

(Cents per lb del'd 20,000 lb and over) 95-5 aluminum-silicon alloys

0.30	copper	max				.24.75-25.00
0.60	copper	max				. 24.50-24.75
Piston	alloys	(No.	122	type)	24.25-25.25
No. 12	alum.	(No. 2	gri	ide).		21.50-22.00
						22.00-22.50
195 al	lov					25.00-26.00
						. 24.25-24.75
						.21.75-22.25

(Effective Dec. 24, 1958)

Steel	deoxidizing	alumin	um	notch	bar
	aranula	an had	cho	4	

Grade	1-95-97149	6					Ī	.22.50-23.50
Grade								. 21.25-22.26
Grade	3-90-92%							. 20.25-21.25
Grade	4-85-90%							.17.50-18.50

SCRAP METALS

Brass Mill Scrap
(Cents per pound, add 1¢ per lb for
shipments of 20.000 lb and over)

	-				Heavy	Turnings
Copper					. 25	2434
Yellow brass					. 19	17%
Red brass					. 2216	21 %
Comm. bronze						2236
Mang. bronze						16%
Free cutting r	od	0	ne	is	. 18%	
		. 4				

Customs Smelters Scrap (Cents per pound carload lots, delivered

to refinery)	
No. 1 copper wire	2436
No. 2 copper wire	23
Light copper	21
Refinery brass	23
* Dry copper content.	21 1/4

Ingot Makers Scrap (Cents per pound carload lots, delivered to refinery)

No. 1 copper wire	24 1/2
No. 2 copper wire	23
Light copper	21
No. 1 composition	19
No. 1 comp. turnings	18 14
Hvy. yellow brass solids	14%
Brass pipe	10%
Radiators	15%
A 9 I	

Mixed old cast. 12 Mixed new clips 15 Mixed turnings, dry 13

Dealers' Scrap (Dealers' buying price f.o.b. in cente per pound) New York

No. 1 copper wire 31 1/4 - 22

No. 2 copper wire	19 1/2 20
Light copper	171/2-18
Auto radiators (unsweated).	1314-1314
No. 1 composition	161/2-17
No. 1 composition turnings	151/2-16
Cocks and faucets	13 1/2 14
Clean heavy yellow brass	11%-12%
Brass pipe	131/2-14
New soft brass clippings	14 -14 1/2
No. 1 brass rod turnings	111/2-12
Aluminum	
Alum platons and strute	6 - 614

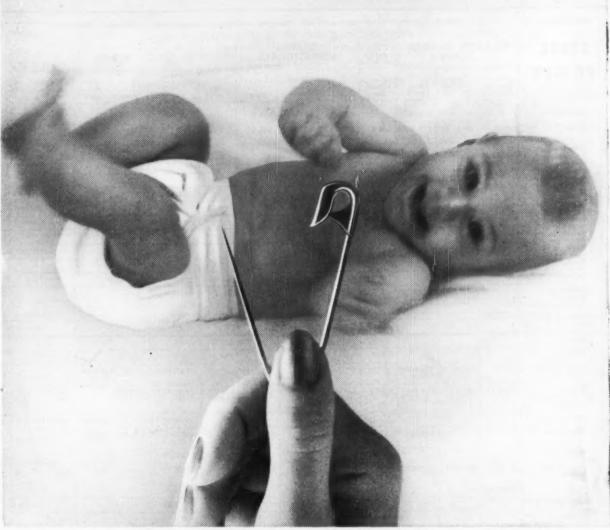
Alum. pistons and struts	0 0 78
Aluminum crankcases	10 -10 1/2
1100 (28) aluminum clippings	13 -131/4
Old sheet and utensils	10 -10 1/2
Borings and turnings	61/2- 7
Industrial castings	10 -10 1/2
Industrial castings 2020 (248) clippings	11%-11%
Zinc	
New zinc clippings	4%- 5%
Old gine	31/4- 3%

Old Ellic			0.77
Zinc routings			21/2 21/2
Old die cast	erap		2 - 21/4
N	ickel and	Monel	
Pure nickel			52-54
Clean nickel			37-40
Nickel anode			52-54
Mickel rod en	da		52-54

Nickel rod ends New Monel clippings Clean Monel turnings Old sheet Monel Nickel silver clippings, mixed Nickel silver turnings, mixed

Soft scrap lead	
Battery plates (dry) 2% -	- 814
Batteries, acid free 21/2-	- 2%
Miscellaneous	

Block tin	75 —76
No. 1 pewter	59 60
Auto babbitt	39 -40
Mixer common babbitt	91/2-10
Solder joints	1314-13%
Siphon tops	42
Small foundry type	10%-10%
Monotype	
Lino, and stereotype	91/2- 9%
Electrotype	81/2- 8%
Hand picked type shells	61/2-7
Lino. and stereo. dross	2%-3
Electro dross	214- 214



what's Volco doing here?

When the baby cries and it's time for a change, it's Volco to the rescue. And, whether it's pins to hold the diaper, rivets or screws to fasten less tender objects, Volco wire does the job expertly.

For here, at VOLCO, you might say we "baby" our product. Whether we're supplying wire for safety pins or cotter pins, we exercise a special kind of VOLCO care. Our reputation is only as good as your final product. And, we are determined that every pound of product that bears your name reflects the care and skill developed through our years of experience. That experience is available to you...for help with specifications and advice for your job. So, come to VOLCO, and remember...VOLCO is the supplier that is not your competitor!



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CISSE VOLCO BRASS AND COPPER CO.

10	RON AGE		Italics ide	ntiry produce	ys mated in	key at end of	table. Dasi	prices, 1.0.0.	I min, in cent	per lb., unless o	rener wine no	ted. Extras	apply.	
	STEEL	BILLE	TS, BLO SLABS	OMS,	PIL- ING		SHAPES				STR	IP		
P	RICES	Carbon Rerolling Net Ton	Carbon Forging Net Ton	Alloy Net Ton	Sheet Steel	Carbon	Hi Str. Low Alloy	Carbon Wide- Flange	Hot- rolled	Cold- rolled	Hi Str. H.R. Low Alloy	Hi Str. C.R. Low Alloy	Alloy Hot- rolled	Alloy Cold- rolled
1	Bethiehem, Pa.			\$119.00 B3		5.55 B3	8.10 B3	5.55 B5						
1	Buffalo, N. Y.	\$80.00 R3, B3	\$99.50 R3, B3	\$119.00 R3, B3	6.50 B3	5.55 B3	8.10 B3	5.55 B3	5.10 B3, R3	7.42\$ S10,	7.575 <i>B3</i>			
1	Phila., Pa.									7.875 P15				
1	Harrison, N. J.					-								15.55 C//
	Conshohocken, Pa.		\$104.50 A2	\$126.00 42					5.15 A2		7.575 A2			
	New Bedford, Mass.									7.875 R6				
	Johnstown, Pa.	\$80.00 B3	\$99.50 B3	\$119.00 B3		5.55 B3	8.10 B3							
	Boston, Mass.									7.975 T8				
	New Haven, Conn.									7.875 DI				
1	Baltimore, Md.									7.425 T8				15.90 T8
	Phoenixville, Pa.					5.55 P2		5.55 P2						
	Sparrows Pt., Md.								5.10 B3		7.575 B3			
	New Britain, Bridgeport, Wallingford, Conn.			\$119.00 N8						7.875 W1,S7				
	Pawtucket, R. I. Worcester, Mass.									7.975 N7, A5				15.90 N7 15.70 T8
	Alton, Ili.								5.30 L1					
	Ashland, Ky.								5.10 A7		7.575 A7			
	Canton-Massillon, Dover, Ohio		\$102.00 R3	\$119.00 R3, \$114.00 T5						7.425 G4		10.80 G4		
	Chicago, III. Franklin Park, III. Evanston, III.	\$80.00 UI, R3	\$99.50 UI, R3,W8	\$119.00 UI, R3,W8	6.50 UI	5.50 UI, W8,P13	8.05 UI, YI,W8	5.50 UI	\$.10 W8, N4,AI	7.525 <i>A1</i> , T8, M8	7.575 W8		8.40 W8, S9,13	15.55 AI S9,G4, T
-	Cleveland, Ohio									7.425 A5, J3		10.75 A5	8.40 J3	
-	Detroit, Mich.			\$119.00 R5					\$.10 G3, M2	7.425 M2, SI, DI,PII	7.575 G3	10.80 SI		
_	Anderson, Ind.					-	1			7.425 G4				
WEST	Gary, Ind. Harbor, Indiana	\$80.00 UI	\$99.50 UI	\$119.00 UI, YI		5.50 UI, 13	8.05 UI. J3	5.50 /3	5.10 UI, I3, YI	7.425 Y/	7.575 UI, 13, YI	10.90 Y/	8.46 UI, YI	
MIDDLE	Sterling, III.	\$80.00 N4				5.50 N4			5.20 N4					
M	Indianapolis, Ind.									7.575 R5				15.70 R5
	Newport, Ky.								5.10 49				8.40 A9	
	Niles, Warren, Ohio Sharon, Pa.		\$99.50 SI, C10	\$119.00 C10,S1					5.10 R3, SI	7.425 R3, T4,SI	7.575 R3, SI	10.80 R3, SI	8.40 SI	15.55 SI
	Owensboro, Ky.	\$80.00 G5	\$99.50 G5	\$119.00 G5										
	Pittaburgh, Midland, Butler, Aliquippa, McKeesport, Pa.	\$80.00 UI. P6	\$99.50 UI, CII,P6	\$119.00 UI, CII,B7	6.50 UI	5.50 UI, J3	8.05 UI, J3	5.50 UI	5.10 P6	7.425 <i>J3,B4</i> 7.525 <i>E3</i>			8.40 59	15.55 .59
	Weirton, Wheeling, Foliansbee, W. Va.				6.50 UI, W3	5.50 W3		5.50 W3	5.10 W3	7.425 F3	7.57\$ W3	10.80 W3		
	Youngstown, Ohio	\$80.00 R3	\$99.50 Y1, C10	\$119.00 Y/			8.05 YI		5. 10 U	7.425 YI,R5	7.575 UI, YI	10.95 Y/	8.40 UI, YI	15.55 R5, Y1
	Fontana, Cal.	\$90.50 KI	\$109.00 K/	\$140.00 K1		6.30 K1	8.85 KI	6.45 K1	5.825 K1	9.20 KI				
	Geneva, Utah		\$99.50 C7			5.50 C7	8.05 C7							
	Kansas City, Mo.					5.60 S2	8.15.52				7		8.65-52	
	Los Angeles, Torrance, Cal.		\$109.00 B2	\$139.00 B2		6.28 C7, B2	8.75 B2		5.85 C7, B2	9.30 CI,R5			9.60 B2	17.75 /3
3	Minnequa, Calo.					5.80 C6			6.20 C6	9.375 C6				
WEST	Portland, Ore.					6.25 02								
	San Francisco, Niles, Pittsburg, Cal.		\$109.00 B2	-		6.15 B2	8.70 B2		5.85 C7, B2					
	Seattle, Wash.		\$113.00 B2			6.25 B2	8.80 B2		6.10 B2					
	Atlanta, Ga.					5.70 A8			5.10 A8					
SOUTH	Fairfield, Ala. City, Birmingham, Ala.	\$80.00 72	\$99.50 T2			\$.50 T2 R3,C16	8.05 72		\$.10 T2, R3,C/6		7.575 T2			
מו	Houston, Lone Star, Texas		\$104.50 S2	\$124.00 S2		5.60 S2	8.15 S2						8.65 52	

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EAST

	STEEL		riants form	tify producers l					•	WIRE			
					SHE	ETS				ROD	TINPL	ATE†	
F	PRICES	Hot-rolled 18 ga. & hvyr.	Cold- rolled	Galvanized (Hot-dipped)	Enamel- ing	Long Terne	Hi Str. Low Alloy H.R.	Hi Str. Low Alloy C.R.	Hi Str. Low Alloy Galv.		Cokes* 1.25-lb, base box	Electro** 0.25-lb, base box	Holloward Enameling 29 ga.
1	Buffalo, N. Y.	5.10 B3	6.275 B3				7.525 B3	9.275 B3		6.40 W6	† Special co	50¢ from	
1	Claymont, Del.			,							1.25-lb. coke price. Can-m	aking quality	
	Coatesville, Pa.										BLACKPLAT	26 from	
1	Conshohocken, Pa.	5.15 A2	6.325 A2				7.575 A2				1.25 lb. coke ° COKES:	1.50-lb.	
1	Harrisburg, Pa.										add 25¢. **ELECTRO 25¢; 0.75-lb.	: 0.50-lb. add	
	Hartford, Conn.										1.00-lb. add :	1.00. Differ-	
EASI	Johnstown, Pa.									6.40 B3	add 65¢.	70 23 10.	
-	Fairless, Pa.	5.15 UI	6.325 UI				7.575 UI	9.325 UI			\$10.50 UI	\$9.20 UI	
	New Haven, Conn.												
	Phoenixville, Pa.												
	Sparrows Pt., Md.	5.10 B3	6.275 B3	6.875 B3			7.525 B3	9.275 B3	10.025 B3	6.50 B3	\$10.40 B3	\$91.0 B3	
	Worcester, Mass.									6.70 A5			
	Trenton, N. J.												
	Alton, III.									6.60 L1			
	Ashland, Ky.	5.10 A7		6.875 A7	6.775 A7		7.525 A7						
	Canton-Massillon, Dover, Ohio			6.875 R1, R3									
	Chicago, Joliet, III.	5.10 W8,	-	K)			7.525 UI, W8			6.40 A5, R3,W8			
	Sterling, III.									6.50 N4, K2			
-	Cleveland, Ohio	S 10 R1	6.275 R3,	7.65 R3*	6.775 R3		7.525 R3,	9.275 R3,		6.40 A5			
		5.10 R3, J3	<i>J</i> 3]3	J3 .	-				
	Detroit, Mich.	5.10 G3, M2	6.275 G3, M2				7.525 G3	9.275 G3					
	Newport, Ky.	5.10 Al	6.275 AI				-						B 08 F14
WEST	Gary, Ind. Harbor, Indiana	5.10 UI, 13, YI	6.275 UI, I3, YI	6.875 U1, 13	6.77\$ UI, I3, YI	7.225 UI	7.525 UI. YI.13	9.27\$ UI, YI		6.40 YI	\$10.40 UI, YI	\$9.10 I3, UI, YI	7.85 UI, YI
LE	Granite City, Ill.	5.20 G2	6.375 G2	6.975 G2	6.875 G2							\$9.20 G2	7.95 G2
MIDDLE	Kekeme, Ind.			6.975 C9						6.50 C9			
Σ	Manafield, Ohio	5.10 E2	6.275 E2			7.215 F 2							
	Middletown, Ohio		6.275 A7	6.875 A7	6.775 A7	7.225 A7							
	Niles, Warren, Ohio Sharon, Pa.	5.10 R3, SI	6.275 R3	6.875 R3 7.65 R3*	6.775 SI	7.225 SI*, R3	7.525 R3, SI	9.275 R3,				\$9.10 R3	
	Pittsburgh, Midland, Butler, Donora, Aliquippa, McKeesport, Pa.	5.10 UI, J3,P6	6.275 UI. J3,P6	6.875 UI, J3 7.50 E3*	6.775 UI		7.525 U1, J3	9.275 UI, J3	10.025 UI, J3	6.40 A5, J3,P6	\$10.40 W5, J3	\$9.10 UI, J3	7.8\$ UI, J3
	Portsmouth, Ohio	5.10 P7	6.275 P7							6.40 P7			
	Weirton, Wheeling, Follansbee, W. Va.	\$.10 W3, W5	6.275 W3, F3,W5	6.875 W3, W5 7.50 W3*		7.225 W3, W3	7.525 W3	9.275 W3			\$10.40 W5, W3	\$9.10 W5, W3	7.85 W5
	Youngstown, Ohio	5.10 UI, YI	6.275 YI	7.50 J3°	6.775 YI		7.525 Y1	9.275 YI		6.40 YI			
_	Fontana, Cal.	5.825 K1	7.40 KI				8.25 KI	19.40 KI			\$11.05 <i>KI</i>	\$9.75 <i>K1</i>	
	Geneva, Utah	5.20 C7								-			
-	Kansas City, Mo.									6.65 S2			
WEST	Los Angeles, Torrance, Cal.						-			7.20 B2			
	Minnequa, Colo.	-					-			6.65 C6			
	San Francisco, Niles, Pittsburg, Cal.	5.80 C7	7.225 C7	7.625 C7						7.20 C7	\$11.05 C7	\$9.75 C7	
=	Atlanta, Ga.												
SOUTH	Fairfield, Als. Alabama City, Ala.	\$.10 T2, R3	6.275 T2, R3	6.875 T2, R3	6.775 T2					6.40 T2,R3	\$10.50 T2	\$9.20 T2	

	RON AGE			producers listed								
	STEEL			BA	RS				PLAT	ΓES		WIRE
P	PRICES	Carbon† Steel	Reinforc-	Cold Finished	Alloy Hot- rolled	Alloy Cold Drawn	Hi Str. H.R. Low Alloy	Carbon Steel	Floor Plate	Alloy	Hi Str. Low Alloy	Mfr's. Bright
-	Bethlehem, Pa.				6.725 B3	9.825 B3	8.30 B3					
	Buffalo, N. T.	5.675 R3,B3	5.675 R3,B3	7.70 B5	6.725 B3,R3	9.025 B3,B5	8.30 B3	5.30 B3				8.00 W6
	Claymont, Del.							5.30 C4		7.50 C4	7.95 C4	
	Coatesville, Pa.							5.30 L4		7.50 L4	7.95 L4	
	Conshohocken, Pa.							5.30 //2	6.375 A2	7.50 A2	7.95 /12	
	Harrisburg, Pa.							5.30 P2	6.475 P2			
	Milton, Pa.	5.825 M7	5.825 M7									
	Hartford, Conn.			8.15 R3		9.325 R3						
-	Johnstown, Pa.	5.675 B3	5.675 B3		6.725 B3		8.30 B3	5.30 B3		7.50 B3	7.95 B3	8.00 B3
EAST	Fairless, Pa.	5.825 UI	5.825 UI		6.875 UI							
	Newark, Camden, N. J.			8.10 W10, P10		9.28 W10, P10						
	Bridgeport, Putnam,			8.20 W10	6.80 N8	9.175 NB						
	Willimantic, Conn.			8.15 J3								
	Sparrows Pt., Md.		5.675 B3					5.30 B3		7.50 B3	7.95 B3	8.10 B3
	Palmer, Worcester, Readville, Mansfield, Mass.			8.20 B5, C14		9.325 A5,B5						8.30 A5, W6
	Spring City, Pa.			8.10 K4		9.20 K4						
	Alton, Ill.	5.875 <i>L1</i>										8.20 L/
	Ashland, Newport, Ky.							5.30 A7, A9		7.50 A9	7.95 A7	
	Canton, Massillon, Mansfield, Ohio	6.15° R3		7.65 R3,R2	6.725 R3 6.475 T5	9.025 R3,R2 8.775 T5		5.30 E2				
	Chicago, Joliet, Waukegan, Madison, Harvey, Ill.	5.675 U1,R3, W8,N4,P13	5.675 UI,R3, N4,PI3,W8 5.875LI	7.65 A5, W10,W8, B5,L2,N9	6.725 UI,R3, W8	9.025 A5, W10,W8, L2,N8,B5	8.30 U1,W8, R3	5.30 UI,AI, W8,I3	6.375 UI	7.50 UI, W8	7.95 UI, W8	8.00 A5,R W8,N4, K2,W7
	Cleveland, Ohio Elyria, Ohio	5.675 R3	5.675 R3	7.65 A5,C13, C18		9.025 A5, C13,C18	8.30 R3	5.30 R3,J3	6.375 J3		7.95 R3,J3	8.00 A5, C13,C18
	Detroit, Mich.	5.675 G3	5.675 G3	7.90 P3 7.85 P8,B5 7.65 R5	6.725 R5,G3	9.025 R5 9.225 B5,P3, P8	8.30 G3	5.30 G3		7.50 G3	7.95 G3	
	Duluth, Minn.											8.00 //5
WEST	Gary, Ind. Harbor, Crawfordsville, Hammend, Ind.	5.675 U1,13, Y1	5.675 U1,13, Y1	7.65 R3,J3	6.725 UI,I3, YI	9.825 R3,M4	8.30 UI, YI	5.30 UI,13, YI	6.375 J3,	7.50 UI. YI	7.95 UI. YI.13	8.10 M4
DLE	Granite City, III.							5.40 G2				
MIDDLE	Kokomo, Ind.		5.775 C9									8.10 C9
-	Sterling, III.	5.775 N4	5.775 N4					5.30 N4				8.10 K2
	Niles, Warren, Ohio			7.65 C10	6.725 CIO,	9.025 CIO		5.30 R3,S1		7.50 SI	7.95 R3,	
	Sharon, Pa.										SI	
	Owensbero, Ky.	5.675 G5			6.725 G5							
	Pittsburgh, Midland, Donora, Aliquippa, Pa.	5.675 U1,J3	5.675 U1, J3	7.65 A5,B4, R3,J3,C11, W10,S9,C8, M9	6.725 U1, J3, C11, B7	9.025 A5, W10,R3,S9, C11,C8,M9	8.30 UI, J3	5.30 U1, J3	6.375 U1, J3	7.50 UI, J3,B7	7.95 UI, J3,B7	8.00 A5, J3,P6
	Pertamouth, Ohio											8.00 P7
	Weirton, Wheeling, Follansbee, W. Va.							5.30 W5				
	Youngstown, Ohio	5.675 U1,R3, Y1	5.675 U1,R3, Y1	7.65 AI, YI, F2	6.725 UI, YI	9.025 YI,F2	8.30 UI, YI	5.30 UI, R3, YI		7.50 Y/	7.95 UI, YI	8.00 YI
	Emeryville, Cal. Fontana, Cal.	6.425 <i>J5</i> 6.375 <i>K1</i>	6.425 JS 6.375 KI		7.775 KI		9.00 KI	6.10 K/		8.30 K/	8.75 <i>KI</i>	
	Geneva, Utah							5.30 C7			7.95 C7	
	Kansas City, Mo.	5.925 S2	5.925 S2		6.975 SZ		8.55 S2					8.25 S2
WEST	Los Angeles, Terrance, Cal.	6.375 C7,B2	6.375 C7,B2	9.10 R3,P14, S/2	7.775 B2	11.00 P14, S12	8.625 B2					8.95 B2
2	Minnequa, Colo.	6.125 C6	6.125 C6					6.15 C6				8.25 C6
	Portland, Ore.	6.425 02	6.425 02				9 611F 713	-	-			9.05 67.0
	San Francisco, Niles, Pittsburg, Cal.	6.375 C7 6.425 B2	6.375 C7 6.425 B2				8.675 B2					8.95 C7,C
	Seattle, Wash.	6.425 B2,N6	6.425 B2				8.675 B2	6.20 B2		8.40 B2	8.85 B2	
	Atlanta, Ga.	5.875 A8	5.675 A8									B.90 .48
SOUTH	Fairfield City, Ala. Birmingham, Ala.	5.675 T2,R3, C16	5.675 T2,R3, C/6	8.25 C/6			8.30 72	5.30 T2,R3			7.95 T2	8.00 T2,R
NO.	Houston, Ft. Worth, Lone Star, Texas	5.925 S2	5.925 S2		6.975 S2		8.55 S2	5.40 S2		7.60 S2	8.05 52	8.25 52

[†] Merchant Quality-Special Quality 35¢ higher.

STEEL PRICES

Key to Steel Producers

With Principal Offices

- Al Acme Steel Co., Chicago
 Al Alan Wood Steel Co., Conshohocken, Pa.
- Allegheny Ludium Steel Corp., Pittsburgh
- American Cladmetals Co., Carnegie, Pa.
- Af American Cladmetals Co., Carnegie, Pa.
 Af American Steel & Wire Div., Cleveland

- Af American Steel & Wire Livy, Chrysland
 Af Angel Nail & Chaplet Co., Cleveland
 Af Armo Steel Corp., Middletown, Ohio
 Allantic Steel Co., Atlanta, Ga.
 Age Acme-Newport Steel Co., Newport, Ky.
- BI Babcock & Wilcox Tube Div., Beaver Falls, Pa.
- B2 Bethlehem Pacific Coast Steel Corp., San Francisco
- B3 Bethlehem Steel Co., Bethlehem, Pa.
- B4 Blair Strip Steel Co., New Castle, Pa.
- B5 Bliss & Laughlin, Inc., Harvey, Ill.
- B6 Brook Plant, Wickwire-Spencer Steel Div., Birdsboro, Pa.
- B7 A. M. Byers, Pittsburgh
- B8 Braeburn Alloy Steel Corp., Braeburn, Pa.
- CI Calstrip Steel Corp., Los Angeles
- CZ Carpenter Steel Co., Reading, Pa.
- C4 Claymont Products Dept., Claymont, Del.
- Colorado Fuel-& Iron Corp., Denver C6
- Columbia Geneva Steel Div., San Francisco
- Columbia Steel & Shafting Co., Pittsburgh
- C9 Continental Steel Corp., Kokomo, Ind.
- C10 Copperweld Steel Co., Pittsburgh, Pa.
- C// Crucible Steel Co. of America, Pittsburgh
- C13 Cuyahoga Steel & Wire Co., Cleveland
- C14 Compressed Steel Shafting Co., Readville, Mass.
- C15 G. O. Carlson, Inc., Thorndale, Pa. C16 Conners Steel Div., Birmingham
- C18 Cold Drawn Steel Plant, Western Automatic Machine Screw Co., Elyria, O.
- DI Detroit Steel Corp., Detroit
- D3 Driver Harris Co., Harrison, N. J.
- D4 Dickson Weatherproof Nail Co., Evanston, Ill.
- El Eastern Stainless Steel Corp., Baltimore
- E2 Empire-Reeves Steel Corp., Mansfield, O.
- E) Enamel Products & Plating Co., McKeesport, Pa.
- F1 Firth Sterling, Inc., McKeesport, Pa.
- F2 Fitzsimone Steel Corp., Youngstown
 F3 Follansbee Steel Corp., Follansbee, W. Va.

- G2 Granite City Steel Co., Granite City, Ill.
- G3 Great Lakes Steel Corp., Detroit
- G4 Greer Steel Co., Dover, O.
- 65 Green River Steel Corp., Owenboro, Ky.
- HI Hanna Furnace Corp., Detroit
- 12 Ingersoll Steel Div., Chicago
 13 Inland Steel Co., Chicago
- 14 Interlake Iron Corp., Cleveland
- J Jackson Iron & Steel Co., Jackson, O.
 J Jessop Steel Corp., Washington, Pa.
 J Jones & Laughlin Steel Corp., Pittsburgh
- Joslyn Mfg. & Supply Co., Chicago
 Judson Steel Corp., Emeryville, Calif.
- K1 Kaiser Steel Corp., Fontana, Calif. K2 Keystone Steel & Wire Co., Peoria
- K3 Koppers Co., Granite City, Ill.
- K3 Koppers Co., Granite City, III.

 K4 Keystone Drawn Steel Co., Spring City, Pa.
- LI Laclede Steel Co., St. Louis
- L2 La Salle Steel Co., Chicago
- L3 Lone Star Steel Co., Dallas
- L4 Lukens Steel Co., Coatesville, Pa.
- MI Mahoning Valley Steel Co., Niles, O.
- M2 McLouth Steel Corp., Detroit
- M3 Mercer Tube & Mig. Co., Sharon, Pa.
- M4 Mid States Steel & Wire Co., Crawfordsville, Ind.
- M6 Mystic Iron Works, Everett, Mass.
- M7 Milton Steel Products Div., Milton, Pa.
- M8 Mill Strip Products Co., Evanston, Ill.
- M9 Moltrup Steel Products Co., Beaver Falls, Pa.
- NI National Supply Co., Pittsburgh
- N2 National Tube Div., Pittsburgh
- N4 Northwestern Steel & Wire Co., Sterling, Ill.
- N6 Northwest Steel Rolling Mills, Seattle
- N7 Newman Crosby Steel Co., Pawtucket, R. I.
- N8 Carpenter Steel of New England, Inc., Bridgeport, Conn.
- N9 Nelson Steel & Wire Co.
- 01 Oliver Iron & Steel Co., Pittsburgh
- 02 Oregon Steel Mills, Portland
- P1 Page Steel & Wire Div., Monessen, Pa.
- P2 Phoenix Iron & Steel Co., Phoenixville, Pa.
 P3 Pilgrim Drawn Steel Div., Plymouth, Mich.
- P4 Pittsburgh Coke & Chemical Co., Pittsburgh
- P5 Pittsburgh Screw & Bolt Co., Pittsburgh
- P6 Pittsburgh Steel Co., Pittsburgh
- P7 Portsmouth Div., Detroit Steel Corp., Detroit

- Pl Plymouth Steel Co., Detroit
- P9 Pacific States Steel Co., Niles, Cal.
- P10 Precision Drawn Steel Co., Camden, N. J.
- P11 Production Steel Strip Corp., Detroit
- P13 Phoenix Mfg. Co., Joliet, Ill.
- P14 Pacific Tube Co.
- P15 Philadelphia Steel and Wire Corp.
- R2 Reliance Div., Eaton Mfg. Co., Massillon, O.
- R3 Republic Steel Corp., Cleveland
- R4 Roebling Sons Co., John A., Trenton, N. J.
- #5 Jones & Laughlin Steel Corp., Stainless and Strip Div.
- R6 Rodney Metals, Inc., New Bedford, Mass.

 RJ Rome Strip Steel Co., Rome, N. Y.
 - S1 Sharon Steel Corp., Sharon, Pa.

 - S2 Sheffield Steel Div., Kansas City
 S3 Shenango Furnace Co., Pittsburgh
 S4 Simonds Saw and Steel Co., Fitchburg, Mass.
 - SS Sweet's Steel Co., Williamsport, Pa.
 - S7 Stanley Works, New Britain, Conn.
 - S8 Superior Drawn Steel Co., Monaca, Pa.
 - Superior Steel Div. of Copperweld Steel Co., Carnegie, Pa.
 - S10 Seneca Steel Service, Buffalo
 - S11 Southern Electric Steel Co., Birmingham
 - S12 Sierra Drawn Steel Corp., Los Angeles, Calif.
 - 71 Tonawanda Iron Div., N. Tonawanda, N. Y.
 - 72 Tennessee Coal & Iron Div., Fairfield
 - 73 Tennessee Products & Chem. Corp., Nashville

 - 74 Thomas Strip Div., Warren, O.
- 75 Timken Steel & Tube Div., Canton, O. 77 Texas Steel Co., Fort Worth
- 78 Thompson Wire Co., Boston
- UI United States Steel Corp., Pittsburgh
- U2 Universal-Cyclops Steel Corp., Bridgeville, Pa.
- U3 Ulbrich Stainless Steels, Wallingford, Conn.
- U4 U. S. Pipe & Foundry Co., Birmingham
- W1 Wallingford Steel Co., Wallingford, Conn.
- W2 Washington Steel Corp., Washington, Pa. W3 Weirton Steel Co., Weirton, W. Va.
- W4 Wheatland Tube Co., Wheatland, Pa.
- W5 Wheeling Steel Corp., Wheeling, W. Va.

- We Wickwire Spencer Steel Div., Buffalo
 W7 Wilson Steel & Wire Co., Chicago.
 W8 Wisconsin Steel Div., S. Chicago, Ill.
 W9 Woodward Iron Co., Woodward, Ala.
- W10 Wyckoff Steel Co., Pittsburgh
- W12 Wallace Barnes Steel Div., Bristol, Conn.
- Y1 Youngstown Sheet & Tube Co., Youngstown; O.

PIPE AND TUBING

Base discounts (pct) f.o.b. mills. Base price about \$200 per not ton.

							BUTT	WELD							SEAMLESS									
	½ In.		% In.		1 In.		11/4 In.		1½ in.		2 In.		2½-3 in.		2 In.		21/2 ln.		3 in.		3½-4 In.			
STANDARD T. & C.	Bik.	Gal.	Blk.	Gal.	Blk.	Gal.	Bik.	Gal.	Bik.	Gal	Blk.	Gal.	Bik	Gal.	Bik.	Gal.	BIŁ.	Gal.	Blk.	Gal.	Bik.	Gal.		
T. & C. Sparrows Pt. B3. Yeungstown R3. Fautana K1. Fautana K1. Pittsburgh J3. Alton, Ill. L1. Sharon M3. Fairless N2. Wheeling W5. Wheeling W5. Wheeling W5. Use Sharon M7. Indiana Harbor Y1. Lorain N2.	0.25 2.25 +10.75 2.25 0.25 2.25 2.25 2.25 2.25 2.25 2.2	*13.0 *26.00 *13.0 *15.0 *13.0 *13.0 *13.0 *13.0 *13.0 *14.0	3.25 5.25 7.75 5.25 3.25 5.25 5.25 5.25 5.25 5.25 5.2	*9.0 *22.00 *9.0 *11.0 *9.0 *11.0 *9.0 *9.0 *9.0 *9.0 *10.0	6.75 8.75 *4.25 8.75 6.75 8.75 8.75 8.75 8.75 8.75 8.75	*4.50 *17.50 *4.50 *6.50 *4.50 *6.50 *4.50 *4.50 *4.50 *4.50 *5.50		+3.75 +16.75 +3.75 +5.75 +3.75 +3.75 +3.75 +3.75 +3.75 +4.75	11.75 +1.25 11.75 9.75 11.75 9.75 11.75 11.75 11.75 11.75	*2.75 *15.75 *4.75 *4.75 *4.75 *4.75 *2.75 *2.75 *2.75 *2.75 *3.75	12.25 +0.75 12.25 10.25 12.25 12.25 12.25 12.25 12.25 12.25	+2.25 +15.25 +2.25 +4.28 +2.25 +4.25 +2.25 +2.25 +2.25 +2.25 +3.25	13.75 0.75 13.75 11.75 13.75 13.75 13.75 13.75 13.75 13.75	*2.50 *15.50 *2.50 *4.50 *2.50 *4.50 *2.50 *2.50 *2.50	*12.25	*27.25 *27.25	+5.75 +5.75 +5.75	*22.50 *22.50 *22.50 *22.50	*3.25 *3.25	*20.0 *20.0	*1.75	+18.5 +18.5		
EXTRA STRONG PLAIN ENDS Sparrows Pt. B3. foungatown R3. rainless N2. routann K1. rittsburgh J3. Alton, Ill. L1. Sharon M3. Pittsburgh N1. Wheeling W5. Wheatland W4. roungatown Y1. Indiana Harbor Y1. Lorain N2.	4.73 6.75 4.75 *6.25 6.75 6.75 6.75 6.75 6.75 6.75	*7.0 *9.0 *7.0 *7.0 *7.0 *7.0 *7.0 *7.0 *7.0	+2.25 10.75 8.75 10.75 10.75 10.75 10.75 10.75	*3.0 *5.0 *5.0 *5.0 *3.0 *3.0 *3.0 *3.0 *4.0	13.75 11.75 0.75 13.75 11.75 13.75 13.75 13.75 13.75 13.75	1.50 *0.50 *0.50 1.50 1.50 1.50 1.50 1.50 1.50	12.25 1.25 14.25 12.25 14.25 14.25 14.25 14.25 14.25 14.25	0.25 *1.75 *1.75 0.25 0.25 0.25 0.25 0.25 0.25	14.75 12.75 1.75 14.75 12.75 14.75 14.75 14.75 14.75 14.75 14.75	1.25 +0.75 1.25 +0.75 1.25 1.25 1.25 1.25 1.25 0.25	15.25 13.25 2.25 15.25 15.25 15.25 15.25 15.25 15.25 14.25	1.75 +0.25 1.75 +0.25 1.75 1.75 1.75 1.75 1.75 0.75	15.75 13.75 2.75 15.75 15.75 15.75 15.75 15.75 15.75 15.75	0.50 *1.50 *1.50 *1.50 0.50 0.50 0.50 0.50	*10.75	*24.75 *24.75	*3.25	*19.0 *19.0 *19.0	*0.75	*16.50 *16.50	4.25	*11.5 *11.5 *11.5		

Threads only, buttweld and seamless, 2½ pt. higher discount. Plain ends, buttweld and seamless, 3-in. and under, 5½ pt. higher discount.

Galvanized discounts based on sinc price range of over 9¢ to 11¢ per lb. East St. Louis. For each 2¢ change in sinc, discounts vary as follows: ½, ¾ and 1-in., 2 pt.; 1¼, 1½ and 2-in.

1½ pt.; 2½ and 3-in., 1 pt., e.g., sinc price range of over 13¢ to 15¢ would lower discounts on 2½ and 3-in. pipe by 2 points; sinc price in range over 7¢ to 9¢ would increase discounts and 3-in. pipe by 2 points; sinc price in range over 7¢ to 9¢ would increase discounts.

TOOL STEEL

F.o.b.	mill			_		C 4 T
W	Cr	V	Mo	Co	per lb	SAE
18	4	1	_	_	\$1.84	T-1
18	4	1	-	5	2.545	T-4
18	4	2	-	-	2.005	T-2
1.5	4	1.5	8	-	1.20	M-1
6	4	3	6	-	1.59	M-3
6	4	2	5	deposite.	1.345	M-2
High-	carbo	n chr	omiui	n	.955 D	-3, D-5
Oil ha					.505	0-2
Specia					.38	W-1
Extra					.38	W-1
Regul					.325	W-1
Wa	rehou	se pr	ices o	n and	east of	Missis-
	4	4	52. 3. 1		THY not	of Min

sippi are 4¢ per lb higher. West of Mississippi, 6¢ higher.

C	LAD STE	EL	Base pri	ces, cent	s per lh f.o.b.
		Plate (L4, C4,	Sheet (12)	
	Cladding	10 pct	15 pct	20 pct	20 pct
	302				37.50
	304	28.80	31.55	34.30	40.00
Stainless Type	316	42.20	46.25	50.25	58.75
	321	34.50	37.75	41.05	47.25
	347	40.50	44.65	48.55	57.00
	405	24.60	26.90	29.25	****
	410	22.70	24.85	27.00	*****
	430	23.45	25.65	27.90	
				1	a contract of

CR Strip (S9) Copper, 10 pct, 2 sides, 38.75; 1 side, 33.10.

RAILS, TRACK SUPPLIES

F.o.b. Mill Conts Per Lb	No. 1 Std. Rails	Light Rails	Joint Barn	Track Spikes	Tie Plates	Track Bolts Untreated
Bessemer UI	5.75	6.725	7.25			
Claseland R3	1					15 95
So. Chicago R3				10.10		
Engley / Z	5.75	6.725				
Fairfield T2 Gary U1		6.725		10.10	6.875	
Gary UI	5.75				6.875	
Huntington C/6		6.50				
Ind. Harbor /3				10.10		
Johnstown B3		6.725				
Joliet Ul			7.25			
Kansas City S2				10.10		15.35
Lackawanna B3	5.75	6.725	7.25		6.875	
Lebanon B3			7.25			15.35
Minnegua C6	5.75	7.225	7.25	10.10	6.875	15.35
Pittsburgh P5						14.75
Pittaburgh J3				10.10		
Seattle B2						
Steelton B3	5.75		7.25		6.875	
Struthers Y1						
Torrance C7		1			6.75	
Williamsport S5		6.50				
Youngstown R3		1	1	10.10		

COKE

CORC	
Furnace, beehive (f.o.b.) Connellsville, Pa.	
Foundry, beehive (f.o.b.) . \$18.00 to	0 \$18.50
Foundry oven coke	-
Foundry oven coke Buffalo, del'd	. \$31.75
Detroit, f.o.b.	30.50
New England, del'd	. 31.55
Kearney, N. J., f.o.b.	. 29.75
Philadelphia, f.o.b.	
Swedeland, Pa., f.o.b	. 29.50
Painesville, Ohio, f.o.b	30.50
Erie, Pa., f.o.b.	30.50
Cleveland, del'd	. 32.65
Cincinnati, del'd	. 31.84
St. Paul, f.o.b.	29.75
Ot Toute fob	31.50
St. Louis, f.o.b.	31.50
Birmingham, f.o.b.	28.85
Milwaukee, f.o.b.	30.50
Neville, Is., Pa	29.25

LAKE SUPERIOR ORES

51.50% Fe natural content, deliv lower Lake ports. Prices for 1958 sea Freight changes for seller's account	SOR
Openhearth lump \$1	
Old range, bessemer	1.8
Old range, nonbessemer 1	
Mesabi, bessemer 1	
	1.4
High phosphorus 1	1.4

ELECTRICAL SHEETS

22-Gage	Hot-Rolled	Cold-Reduced (Coiled or Cut Length)		
F.o.b. Mill Cents Per Lb	(Cut Longths)*	Semi- Processed	Fully Processed	
Field	11.70	9.875	11.70	
Elect	12.40	E1.90	12.40	
Special Motor	*** *	12.475	*****	
Mater	13.55	13.05	13.55	
Dyname	14.65	14.15	14.65	
Trans. 72	15.70	15.20	15.70	
Trans. 65	16.30	Grain (Priented	
Trans. 58	16:80	Trans. 80		
Trans. 52	17.85	Trans. 73 Trans. 66		

Producing points: Beech Bottom (W5); Brackenridge (A3); Granite City (G2); Indiana Harber (I3); Manafield (E2); Newport, Ky. (A9); Nilea, O. (SI); Vandergrift (UI); Warren, O. (R3); Zanasville, Butler (A7).

ELECTRODES

Cents per lb. f.o.b. plant, threaded, with nipples, unboxed.

(GRAPHITE		CARBON*			
Diam. (In.)	Length (in.)	Price	Diam. (ln.)	Length (in.)	Price	
24 84 20 72 18 72 14 72 12 72 10 60 10 48 6 60 4 40 2 1/2 30 2 24		27.25 26.50 27.50 27.25 28.25 29.50 30.00 29.75 33.25 37.00 39.25 41.50 64.00	40 35 30 24 20 17 14 10 8	100, 110 110 110 72 90 72 72 72 60 60	12.50 11.20 11.70 11.95 11.55 12.10 12.55 13.80 14.25	

* Prices shown cover carbon nipples.

REFRACTORIES

Fire Clay Brick	
Carloads	per 100
Super duty, Mo., Pa., Md., Ky	\$185.0
High duty (except Salina, Pa.,	
add \$5.00)	
Medium duty	125.0
Low duty (except Salina, Pa.,	
add \$2.00)	103.0
add \$2.00) Ground fire clay, net ton, bulk	22.5

Silica Brick Mt. Union, Pa., Ensley, Ala\$158.0	6
Childs, Hays, Latrobe, Pa 163.0	
Chicago District 168.0	
Western Utah 183.0	
California 165.0	(
Hays, Pa., Athens, Tex., Wind-	

ham, Warren, O., Morrisville	
163.00-	168.00
Silica cement, net ton, bulk, Latrobe Silica cement, net ton, bulk, Chi-	29.75
cago	26.75
Silica cement, net ton, bulk, Ens- ley, Ala.	27.75
Silica cement, net ton, bulk, Mt. Union	25.75
Silica cement, net ton, bulk, Utah and Calif	39.00

Chrome Brick	Per net ton
Standard chemically bonded, Standard chemically bonded,	Curt-
iner, Calif	119.00
Magnesite Reick	

	Baltimo	e		
Grain Ma				
Domestic,			\$73.00	

Luning,		
in sacks	52.	00-54.00
Dead Burn	ned Dolomite Per	net ton
F.o.b. bulk	, producing points in:	
Pa., W.	Va., Ohio	\$16.75
Missouri	Valley	15.00
Midwest	**************	17.00

(Effective Dec. 24, 1958)

MERCHANT WIRE PRODUCTS

MI

Cere Iro Cor

Cu

Co

	Standard Q Coated Nails	Woven Wire Fence	"T" Fence Posts	Single Loop Bale Ties	Galv. Barbed and Twisted Barbless Wire	Merch. Wire Ann'ld	Merch. Wire Galv.
Fash, Mill	Col	Col	Col	Col	Col	¢/lb.	ź/łb.
Alabama City R3 Adquippa J3***. Atlanta A8** Bartonville K2** Buffalu IF5. Chicago N4***. Chicago R3	173 175 175 175	187 190 192 192	178	214	190 198 198	9.00 8.75 9.10 9.00 8.65	9.55 9.675 9.425 9.775 9.55° 9.325 9.55
Cleveland A6 Cleveland A5 Crawf dav. M4** Donora, Pa. A5 Duluth A5 Fairfield, Ala. T2	175 173 173 173	192 187 187 187		214 212	198 193 193	9.00 9.10 9.00 9.00 9.00	9.775 9.55 9.55 9.55
Galveston D4 Houston S2 Jacksonville M4. Johnstown B3** Joliet, III. A5 Kokomo C9	178 184-1	192 197 190 187 189	177	219 212 214	193 195°	9.10 9.00 9.00 9.10	9.80† 9.775 9.675 9.55 9.65° 10.625
L. Angeles B2*** Kansas City S2*. Minnequa C6 Monessen P6 Pal mer, Mass. W6 Pittsburg, Cal. C7	192	192 192 218				9.25 9.25 8.65 9.30	9.80† 9.80† 9.325 9.85° 10.15
Rankin, Pa. A5 So. Chicago R3 S. San Fran. C6 Sparrows Pt. B3** Struthers, O. Y1*	173 173 175	187		236	193 193 198	9.00 8.65 9.95 9.10 8.65	9.55 9.20 10.50 9.775
Worcester A5 Williamsport S5.						10.00	

* Zinc less than .10¢. *** .10¢ zinc. ** 11-12¢ zinc. † Plus zinc extras. ‡ Wholesalers only.

C-R SPRING STEEL

		CARB	ON CO	NTEN	r
Cents Per Lb F.e.b. Mill			0.61- 0.80	0.81- 1.05	1.06-
Anderson, Ind. Gf	8.95	10.40	12.60	15.60	18.55
Baltimere, Md. 78	9.50	10.70	12,90	15.90	18.83
Bristel, Conn. W12		10.70	12,90	16.10	19.30
Boston T8		10.70	12.90	15.90	18.8
Buffalo, N. Y. R7	8.95	10.40	12.60	15.60	18.5
Carnegie, Pa. 59		10.40	12,60	15.60	18.5
Cleveland A5		10.40	12.60	15,60	18.5
Dearborn S1		10.50	12.70		
Detroit D1		10.50	12.70	15.70	
Detroit D2	9.05	10.50	12.70		
Dover, O. G4	8.95	10.40	12,60	15.60	18.5
vanston, III. M8			12.60		
ranklin Park, Ill. 78			12.60	15.60	18.5
larrison, N. J. CII			12.90	16, 10	19.3
ndianapolis R5			12.60	15,60	18.5
os Angeles C1		12.60	14.80	17.80	
New Britain, Conn. S.	9.40		12.90	15.90	18.8
New Castle, Pa. B4			12.60	15.60	
New Haven, Conn. D.			12.90	15.90	
Pawtucket, R. I. N7			12.90	15.90	18.8
Riverdale, Ill. Ai			12,60	15, 60	18.5
haron, Pa. S1			12.60	15,60	18.5
Treaten, R4			12.90	16, 10	19.3
Wallingford W1	9.46		12.90	15,90	18.5
Warren, Ohio T4	8.95		12,60		18.7
Vercester, Mass. A5			12.90		18.8
Youngstown R5			12.60	15.60	18.5

BOILER TUBES

\$ per 100 ft, carload lots	S	ize	Sean	Elec. Weld	
cut 10 to 24 ft. F.o.b. Mill	OD- in.	B.W.	H.R.	C.D.	H.R.
Bahcock & Wilcox	Vilcox. 2 13 2½ 12 3 12 3½ 11 10		73.11		
National Tube	2 21/2 3 31/2 4	13 12 12 11 10	40.28 54.23 62.62 73.11 97.08	73.40	
Pittaburgh Steel	2 21/2 3 31/2 4	13 12 12 11 10	40.28 54.23 62.62 73.11 97.08	63.57	

METAL POWDERS

Cents per lb, minimum truckload, delivered E. of Miss. River, unless otherwise noted.

Iron Powders

Compacting Powders

Electrolytic, imported, f.o.b	to 33.00 34.50 11.25	
Atomized	11.25 to 12.00 88.00	
Welding Powders	8.10	
Cutting and Scarfing Powders	9.10	

Copper Powders	
Electrolytic, domestic	41.00
Precipitated	40.50 to 45.00
Atomized	39.80 to 48.30
Hydrogen reduced, f.o.b	43.25
Bronze	47.20 to 51.50
Chromium, electrolytic	\$5.00
Lead	19.00
Manganese, f.o.b.	42.00
Molybdenum	
Nickel	\$1.05 to \$1.03
Nickel Silver	53.50
Nickel Steel	13.00
Solder	
Stainless Steel, 302	
Stainless Steel, 316	\$1.26
Steel, atomized, prealloyed,	91.20
4600 series14.00 plu	a motal value
Tin	s metal value
Titanium, 99.25+%, per lb.,	911 DF
f.o.b	\$11.25
Tungsten\$3.1	o (nominai)

BOLTS, NUTS, RIVETS, SCREWS

(Base discount, f.o.b. mill)
Pct. Discounts

Bolts	1-4 Con- tainers	Con- tainers	20,000 Lb.	40,000 Lb.
Machine				
3" and smaller x 3" and shorter	55	57	-61	62
%" diam. x 3" and shorter	47	4034	54	55
%" thru 1" diam x 6" and shorter	37	3934	45	46
%" thru 1" diam. longer than 6" and 1%" and larger x all lengths	31	34	40	41
Rolled thread, 1/4" and smaller x 3" and shorter	55	57	61	62
Carriage, lag, plow, tap, blank, step, elevator and fitting up bolts ½" and smaller x 6" and				
shorter	48	8034	55	56

Distributor prices are 5 pct less on bolts and squar	e nuts.
Nuts, Hex, HP reg. & hvy. Full ca	se or
% in. or smaller	62 56 51 1/4
C. P. Hex, reg. & hvy. % in. or smaller	62 56 51 1/4
Hot Galv. Hex Nuts (All Types) % in. and smaller	41
Semi-finished Hex Nuts % in. or smaller	62 56 51 1/4 keg

Finished

78	m.	and	smaller		0	0	0				9		0	0	0	9	
Ri	vet							1	FR	•			9.4	19"	10	0	2

Rivets	Base per 100 l	b
1/4 in. and larger	Pot. Off Lis	5
7/16 in, and smaller		

Discount (Packages)
Full Finished H. C. Heat Treat
aged

%" diam. and smaller x 6" and shorter	54	42
%", %", and 1" diam. x 6" and shorter %" diam. and smaller x	38	23
longer than 6" %", %", and 1" diam. x	• •	
longer than 6"		1018 Stee

4" through %" dia. x 6"	Cartons Dan
and shorter	59 48
%" through 1" dia. x 6" and shorter	45 32
diam., 5,000 pieces; 7/10 diam., 5,000 pieces; %" th	rough 1" diam.,

Machine Screws & Stove Bolts

		Disco	unt
Plain Finish Cartons Bulk	h	Mach. Screws 60	Stove Bolts 60
-	Quantity		
To ¾" diam. incl.	25,000-and over	60	
5/16 to %" diam. incl.	15,000-200,000	60	

Machine Screws & Stove Bolt Nuts

		Dis	count
In Cartons	Quantity	Hex 16	Square 19
In Bulk %" diam. & smaller	25,000-and over	15	16

ELECTROPLATING SUPPLIES

(Cents per lb, frt allowed in quantity) Copper
Rolled elliptical, 18 in. or longer, 500 lb lots
Brass, 80-20, ball anodes, 2000 lb or more
(for elliptical add 1¢ per lb) Nickel, 99 pct plus, rolled carton,
(Rolled depolarized add 3¢ per lb) Cadmium
Tin, ball anodes \$1.05 per lb (approx.).

Chemicals	
(Cents per lb, f.o.b. shipping poin	it)
Copper cyanide, 100 lb drum Copper sulphate, 100 lb bags, per	65.90
cwt	
Nickel salts, single, 100 lb bags Nickel chloride, freight allowed,	45.00
100 lb	82.25
N. Y., 200 lb drums	23.70
Zinc cyanide, 100 lb Potassium cyanide, 100 lb drum	60.75
N. Y	45.50
Chromic acid, flake type, 10,000 lb	90.44

or more 30.44 CAST IRON WATER PIPE INDEX

WHO!				_						
Birming	ham									. 125.8
New Y	ork .									. 138.7
Chicago										. 140.9
San Fra	ancisc	eo-L	e d	۸.						. 148.6
Dec	1955	92.63	2010	R.	CI	ans	. 1	R o	90	heavier
5 in. or	large	er.	bel	1 0	179.0	i a	pic	tor	pip	e. Ex-
planatio	98.1 90	. 8	7.	8	en	t.	1.	19	55.	issue.
Pouroci	77 0	104	me	40.0	100	E.		dan	. 6	0

STEEL SERVICE CENTERS

SIEEL SERVICE CENTERS							Metropolitan Price, dollars per 100 lb.					
	Sheets		Strip	Plates	Shapes	Ba	28		Alloy	Bara		
Hat-Rolled (18 ga. & hvr.)	Cold-Rolled (15 gage)	Galvanized (16 gage)††	Hot-Rolled		Structural	Het-Rolled (merchant)	Cald. Finished	Het-Rolled 4615 As rolled	Hot-Rolled 4140 Annealed	Cold-Drawn 4615 As rolled	Cold-Drawn 4140 Annealed	
8.59	9.87	10.13	8.91	9.29	9.40	9.39	13.24*					
8.65	9.35	9.09	9.15	9.10	9.65	9.55	11.80*	16.28	15.28	19.82	19.08	
8.18	9.45	10.46	8.51	8.89	9.00	8.99						
9.41	10.50	11.49	9.84	10.12	10.11	10.21	13.45*	16.79	15.79	20.29	19.56	
8.40	9.75	11.00	8.90	9.35	9.40	9.30	11.60*	16.34	15.55	19.01	19.30	
8.40	9.60	10.65	8.66	9.04	9.15	9.14	9.30	16.20	15.20	19.70	18.95	
8.58	9.65	10.70	8.98	9.42	9.71	9.46	11.68*	16.52	15.52	20.02	19.27	
8.51	9.69	10.80	8.78	9.28	9.54	9.25	11.40*	16.31	15.31	19.81	19.06	
9.60	11.84	12.94	9.63	9.96	10.04	10.00	11.19				20.84	
8.66	9.85	11.02	9.63	9.41	9.71	9.45	9.66	15.46	15.48	18.81	19.23	
8.10	8.60		8.15	8.45	8.85	8.18	11.68	16.20	15.25	19.65	18.95	
9.02	10.27	11.37	9.33	9.71	9.82	9.81	10.22	16.87	15.87	20.37	19.62	
8.788	11.20-				9.00	9.10	12.95	17.30	16.35	21.30	20.60	
8.55	11.80		8.60	8.93	9.01	8.97	12.11*					
3.54					9.37	9.28					19.09	
											19.35	
			3000				-					
											19.33	
-	-		0100								18.95	
8.60	9.95			2130							29.25	
		-									20.60	
										17777	20.60	
-					77.5	191123					20.75	
						1075270		2000	1.5		19.33	
-								-			19.21	
	8.59 8.65 8.18 9.41 8.59 8.65 8.16 8.10 9.60 8.70 8.55 8.70 8.70 8.70 8.70 8.70 8.70 8.70 8.70	Sheets 2	Sheets S	Sheets Strip	Sheets Strip Plates	Sheets Strip Plates Shapes	Sheets Strip Plates Shapes Ba	Sheets Strip Plates Shapes Bara	Sheets Strip Plates Shapes Bars	Sheets Strip Plates Shapes Bars Alloy	Sheets Strip Plates Shapes Bars Alloy Bars	

Base Quantities (Standard unless otherwise keyed); Cold finished bars: 2000 lb or over. Alloy bars: 1000 to 1999 lb. All others: 2000 to 4999 lb. All HR products may be combined for quantity. All galvanized sheets may be combined for quantity. CR sheets may be combined with each other for quantity. "*All sizes except 18 and 16 gage.

†† 10¢ xinc. ‡ Deduct for country delivery. *C1018—1 in. rounds. *10 ga. x 36" x 120"; *20 ga. x 36" x 120"; *25 ga. x 36" x 56"; *4½" x 1" in lots of 1000 to 9999; *3 sheared plate ½" x 84" in lots of 1000 to 9999; *3 x 5.70" in lots of 1000 to 9999; *15 ga. & heavier.

PIG IRON

Dellars per gross ten, f.o.b., subject to switching charges.

STAINLESS STEEL

Base price cents per th. f.o.b. mill

HEAVY bearin est qui provide loads.

Producing Point	Basic	Fdry.	Mall.	Bess.	Low Phos.
Birdsbore, Pa. B6	68.00	68.50	69.00	69.50	
Birmingham R3	62.00	62.50°			
Birmingham W9.	62.00	62.50°	66.50		
Birmingham U4.	62.00	62.50°	66.50		
Buffalo R3	66.00	66.50	67.00	67.50	
Buffalo HI	66.00	66.50	67.00	67.50	
Buffalo W6	66.00	66.50	67.00	67.50	
Chester P2	66.50	67.00	67.50		
Chicago 14	66.00	66.50	66.58	67.00	
Cleveland A5	66.00	66.50	96.50	67.00	71.00
Cleveland R3	66,00	66,50	66,50	67.00	
Duluth 14	66,00	66.50	66,50	67.00	71.00
Erie 14	66.80	66.50	66,50	67.00	71.00
Everett M6	67.50	68.00	68.50		
Fontana KI	75.00	75.50			
Goneva, Utah C7	66.00	66.50			
Granite City G2	67.90	68,40	68,90		
Hubbard Y/			66,50		
Ironton, Utah C7	66.00	66,50			
Midland C//	66.00				
Minnegua C6	68.00	68,50	60.00		
Monessen P6	66.00				
Neville Is. P4	66.00	66,50	66,50	67.00	71.00
N. Tonawanda TI		66.30	67.00	67.50	11.00
Sharpsville S3	66.00		66.50	67.00	
So. Chicago R3	66.00	66,50	66,50	67.00	
So. Chicago W8.	66.80	00.00	66.50	67.00	
Swedeland A2	68.00	68,50	69.00	69.50	
Toledo /4	66-00	66,30	66,50	67.00	
Troy, N. Y. R3	68.00	68.50	69.00	69.50	73.00
Youngstown Y1	00.00		66.50		
i omitgato was 17.			00.50		

DIFFERENTIALS: Add, 75¢ per ton for each 0.25 pct silicon or portion thereof over base (1.75 to 2.25 pct except low pbox, 1.75 to 2.00 pct) 50¢ per ton for each 0.25 pct manganese or partion thereof over 1 pct, 32 per ton for 0.50 to 0.75 pct nicke, 31 for each additional 0.25 pct nickel. Add \$1.00 for 0.31-0.09 pct phos.

Add \$1.00 for 0.31-0.60 pct phos.

Silvery Iron: Buffalo (6 pct), HI, \$79.25; Jackson JI, 14
(Globe Div.), \$78.00; Ningara Falla (13.01-15.50), \$101.00;
Keokuk (14.01-14.50), \$103.50; (15.51-16.00), \$106.50,
Add \$1.00 per ton for each 0.50 pct allicon over base (6.01 to 6.50 pct) up to 18 pct. Add \$1.25 for each 0.50 pct manmanase over 1.00 pct. Bussenner allvery pig iron (under .10 pct phos.); \$54.00. Add \$1.00 premium for all grades silvery to 18 pct.

† Intermediate low phos.

Product	201	202	301	302	383	384	316	321	347	403	410	416	430
Ingots, reroll.	22.00	23.75	23.25	25.25	-	27.00	39.75	32.25	37.00	-	16.75	-	17.00
Slabs, billets	27.00	38.25	28.00	31.50	32.00	33.25	49.50	40.00	46.50	-	21.50	-	21.75
Billets, forging	32.75	36.58-	37.25- 38.75	38.00-	41.00- 42.50	40.50- 42.00	62.25-	47.00-	55.75- 57.75	28.25-	28.25-	28.75-	28.75
Bars, struct.	42.00-	43.00-	44.25-	45.00- 46.75	48.00- 49.75	47.75- 49.50	13.86- 75.75		64.75- 67.25	33.75- 35.00	33.75- 35.50	34.25	34.25
Plates	39.25	46.00	41.25	42.25	45.00	45.75	71.75	54.75	64.75	30.00	30.00	31.25	31.00
Sheets	48.50	49.25	51.25	52.00	56.75	55.00	80.75	65.50	79.25	40.25	40.25	48.25	40.75
Strip, hot-rolled	36.00	39.00	37.25	40.50	-	44.25	69.25	53.50	63.50	-	31.00	-	32.00
trip, cold-rolled	45.00	49.25	47.50	52.00	56.75	55.00	80.75	65.50	79.25	40.25	40.25	42.50	40.75
Wire CF; Rod HR	48.00	88.75- 42.25	82.86- 43.56	42.75- 44.25	45.50- 47.25	45.25- 47.00	69.25- 71.75	52.75- 54.5e	61.50- 63.75	32.00- 33.25	32.00- 33.75	32.50	32.50- 33.75

STAINLESS STEEL PRODUCING POINTS:

Sheets: Midland, Pa., C11; Brackenridge, Pa., A3; Butler, Pa., A7; Vandergrift, Pa., U1; Washington, Pa., W2, 12; Baltimore, E1; Middletown, O., A7; Massillon, O., R3; Gary, U1; Bridgeville, Pa., U2; New Castle, Ind., I2; Detroit, M2; Louiville, O., R3.

St. p: Midland, Pa., Cl1; Waukegan, Cleveland, A5; Carnegie, Pa., S9; McKeesport, Pa., F1; Reading, Pa., C2; Washington, Pa., W7; W. Leechburg, Pa., A3; Bridgeville, Pa., U2; Detroit, M2; Detroit, S1; Canton, Massillon, O., R3; Harrison, N. I., D3; Youngstown, R5; Sharon, Pa., S1; Butter, Pa., A7; Wallingford, Conn., U3 (plus further conversion extras); W1 (25c per lb. higher); New Bedford, Mass., R6; Gary, U1 (25c per lb. higher).

Har: Baltimore, A7; S. Duquesne, Pa., U1; Munhall, Pa., U1; Reading, Pa., C2; Titusville, Pa., U2; Washington, Pa., J2; McKeesport, Pa., U1, F1; Bridgeville, Pa., U2; Dunkirk, N. Y., A3; Massillon, O., R5; S. Chicago, U1; Syracuse, N. Y., C11; Watervillet, N. Y., A3; Waukegan, A5; Canton, O., T5, R3; Ft. Wayne, 14; Detroit, R5; Gary, U1; Owensboro, Ky., G5; Bridgeport, Conn., R8.

Wire: Waukegan, A5; Massillon, O., R3; McKeesport, Pa., F1; Ft. Wayne, J4; Harrison, N. J., D3; Baltimore, A1; Dunkirk, A3; Monessen, P1; Syracuse, C11; Bridgeville, U2; Detroit, R5.

Structurals: Baltimore, A7; Massillon, O., R3; Chicago, Ill., J4; Watervliet, N. Y., A3; Syracuse, C11; S. Chicago. U1.

Plates: Baltimore, E1; Brackenvidge, Pa., A3; Chicago, U1; Munhall, Pa., U1; Midland, Pa., C11; New Castle, Ind., 12; Middletown, A7; Washington, Pa., J2; Cleveland, Massillon, R3; Coatesville, Pa., C15; Vandergrift, Pa., U1; Gary, U1.

Forging billsts: Midland, Pa., CII; Baltimore, AI; Washington, Pa., I2; McKeesport, FI; Massillon, Canton, O., R3; Watervliet, A3; Pittsburgh, Chicago, UI; Syracuse, CII; Detroit, R5; Munhall, Pa., S. Chicago, UI; Owensboro, Ky., G5; Bridgeport, Conn., N8.

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THE CLEARING HOUSE

Used Machine Sales Should Gain in '59

Used equipment sales took an upturn late in 1958.

Dealers believe gains will continue this year and have improved inventories to fill buyer needs.

 Used machinery dealers are confident 1959 will see a steady improvement in sales.

Recent trends are encouraging, the dealers report. Inquiries are now more numerous than for some time past. More and more customers now seem ready and willing to buy.

Late '58 Strength-While nationwide sales of used equipment declined steadily throughout 1957 this was not the case last year. However, preliminary reports, according to Randy Vinson, executive director of the Machinery Dealers National Association, show they averaged out about even for 1958. From August on they made gains.

During October (the latest month officially reported by the MDNA) they were 13.3 pct above September levels. And they were more than 18 pct above October, 1957.

While getting ready for a stronger market many dealers improved and upgraded their inventories in 1958. As a result buyers now can pick from a wide selection of good quality machines. The stocks include purchases made by the dealers in '58 when many firms put surplus equipment on the market.

Large Inventories — Today the average dealer has about 150 topnotch machines in his warehouse or showroom, according to the MDNA. With this largescale stock of used equipment, dealers are set-up to satisfy buyer needs.

New National File-The Association's new master inventory file should make the job even easier. In this system-known as the Guaranteed Metalworking Machinery Plan-every member is issued a file of used equipment located in dealer stocks throughout the U.S.

Photos Included — The system had over 200 available machines in its first listing in late November and is expected to increase this to 350 or 400 by mid-January.

There are 280 classifications of machines with a breakdown into geographic divisions. The 5 by 8 in, file cards on each carry full specifications together with a photo of the unit, generally an actual one although it can be a catalogue shot.

These can be reproduced and sent to prospective buyers. Full specs are included plus data on available accessories and some price information.

All machines carry a 30-day guarantee. The 237 members of the association, coast to coast, have these cards.

First Results-The system has already made possible about a half dozen sales with a minimum of scrambling around to locate units, says Elmer W. Pfeil, Cleveland, president of the MDNA and the company bearing his name.

"In one case a New England dealer was able to find a machine in a nearby town, a unit he had been seeking for three months," says Mr. Pfeil. It was a cam type eyelet press and was speedily located in the first batch of crossindex cards sent out.

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1000	"West.	CW	450
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500	G.E.	M-6345	1200
400	*G.E.	MTP-565	1200
350	*Al-Ch	ARYW	1800
300	Cr-Wh	SR70-R	1800
250	Al-Ch	ARY-826	1800
250	*G.E.	1-M-17A	720
200	G.E.	1-M-16	600
200	"West.	CW-1950A	514
150	Cr-Wh	SR-50R	1800
150	G.E.	1-M-15A	600
125	G.E.	1-M-15A	600
100	G.E.	1-E-13A	1800
100	G.E.	MT558	720
100	G.E.	I-M-15A	425
75	West,	CW-770	1200
75	G.E.	MT-347	1200
75	G.E.	MT-356	900
75	G.E.	MT-352	720
75	G.E.	I-M-10	600
80	G.E.	MT-356	1200
60	"West.	CW-762C	900
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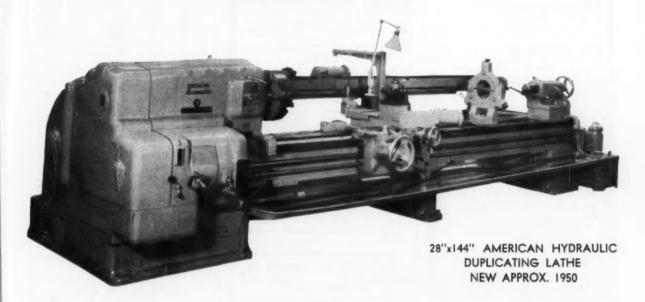
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10" x 36" Norton Model CTU Grinder, New Approx. 1953

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#56-96 Cincinnati Plain Hydraulic Mill, New Approx. 1950

#5 CSM Kearney & Trecker Vertical Mill, New Approx. 1948

#33-1448M Sundstrand Mill, New Approx. 1955

#56T Giddings & Lewis, 6", Oversize Table Type Horiz. Boring Mill, Out Riggers, Rotary Table, New Approx. 1940

Model OT Cincinnati 4 Spindle Profile Mill, Tracer Attach., New Approx. 1943

#24 Gleason Straight Bevel Gear Generator, 35" D.P., New Approx. 1942

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#B4B Natco Drill, Adjustable Arms, 2" Upperjoints, New Approx.

8' 19" Carlton Radial Drill, New Approx. 1945

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#5-54 Cincinnati Vertical Broach, New Approx. 1951

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60" Monarch "T" Lathe, Contour Tracer Control, New 1953

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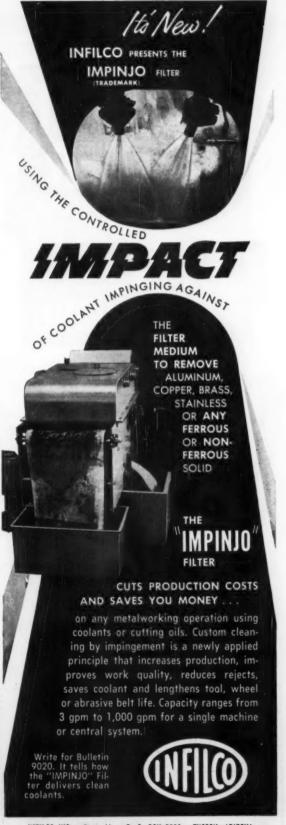
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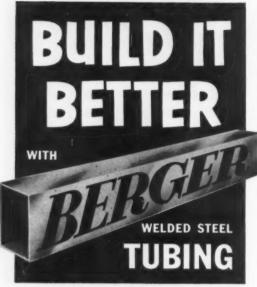
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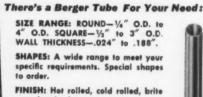


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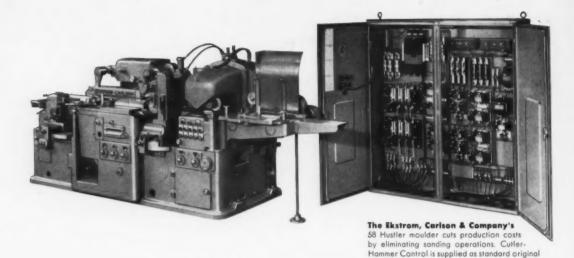
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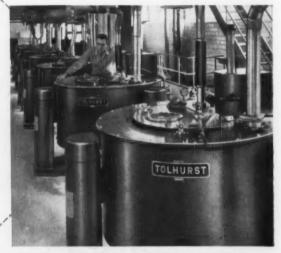
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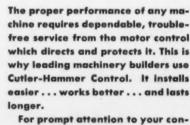


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